

# Dold UG6960 Series Dual Channel **DOLD**

## Emergency Stop with Adjustable Delay



Designed to protect people and machines in applications with E-stop buttons and safety gates.

- Various delay functions adjustable at device (power off before selecting the desired function):
  - Release delay
  - Release delay retriggerable
  - On delay
  - Fleeting on make / break
  - Delay function settable via potentiometer

*Note: See Delay Functions for more information.*

- According to:
  - Performance Level (PL) e and category 4 to EN ISO 13849-1: 2008
  - SIL Claimed Level (SIL CL) 3 to IEC/EN 62061
  - Safety Integrity Level (SIL) 3 to IEC/EN 61508 and IEC/EN 61511
  - Acc. to EN 50156-1 for furnaces
- Line fault detection at the ON pushbutton:
- Manual restart or automatic restart
- With cross fault monitoring
- 2-channel
- Forcibly guided output contacts
- Output: 2 N.O. instantaneous contact and 2 N.O. delayed contacts
- 1 semiconductor monitoring output for instantaneous contacts, 1 semiconductor monitoring output for delayed contacts
- LED indicator for operation, safety function, time delay and failure
- Width: 22.5 mm



### Safety Data – Values per EN ISO 13849-1

Category	4
Performance level	PLe
MTTF <sub>d</sub>	>100 years
DC <sub>avg</sub>	99%

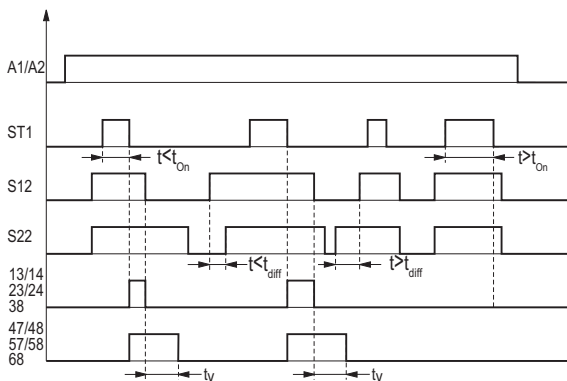
### Safety Data – Values per IEC/EN 62061 /IEC/EN 61508

SIL CL	3
SIL	3
HFT (Hardware Failure Tolerance)	1
DC <sub>avg</sub>	99%
SFF	99.7%
PFH <sub>D</sub>	3.59E-10 h <sup>-1</sup>

### Safety Relays Selection Chart

Part Number	Price	Marking Type	Voltage	Outputs
<b>UG6960-04PS100-300</b>	\$354.00	Safety relay module	24VDC	2 N.O. instantaneous positive guided safety contact(s), 2 N.O. time delay (selectable) positive guided safety contact(s), 1 N.O. instantaneous monitoring contact, 1 N.O. time delay monitoring contact

### Function Diagram

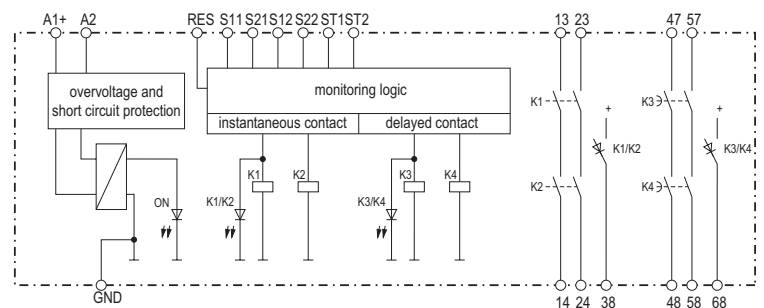


$t_{diff}$ : max. time delay for simultaneity demand dependent on selected safety function  
 E-Stop, safety gate, safety mat  $t_{diff}$ : max. 3s  
 Light curtains  $t_{diff}$ : max. 1s  
 Two-hand control  $t_{diff}$ : max. 0,5s other times on request

$t_{on}$ : max. actuation time of start button  
 Standard  $t_{on}$ : max. 3s  
 other times on request

$t_v$ : Time delay  
 Example: release delay

### Block Diagram



# Dold UG6960 Series Dual Channel Emergency Stop with Adjustable Delay



## Dold UG6960 Series Dual Channel Emergency Stop with Adjustable Delay Specification Table

General Specifications	
Temperature	Storage: -25°C to 85°C (-13°F to 185°F) Operating: -15°C to 55°C (5°F to 131°F)
Altitude	<2000 meters
Vibration Resistance	Amplitude: 0.35 mm, Frequency: 10 to 55 Hz (IEC/EN 60-068-2-6)
Degree of Protection	Per IEC/EN 60 529. Housing: IP40; Terminals IP20
Housing	UL 94V-0 thermoplastic
Weight	250g (8.82 oz.)
Terminal Designation per EN 50 005 Wire Connections	1x4 mm <sup>2</sup> solid or 1 x 2.5 mm <sup>2</sup> stranded ferruled (isolated) or 2 x 1.5 mm <sup>2</sup> stranded ferruled (isolated) DIN 46 228-1/-2/-3/-4 or 2 x 2.5 mm <sup>2</sup> solid DIN 46 228-1/-2/-3/-4
Wire Fixing	Terminal screws M3.5 box terminals with wire protection.
Wire Connection	60°C/75°C Copper conductors only; AWG20-12 Sol/Str Torque 0.5 Nm
Input Specifications	
Nominal Voltage	24VDC
Voltage Range	At 10% residual ripple: 0.8 to 1.1 U <sub>N</sub> (19.2 to 26.4 VDC)
Maximum Consumption	DC approx. 3.2 W
Nominal Frequency	Not applicable
Minimum Off-time	250 ms
Control Voltage on S11 At UN	22VDC
Control Current Typ. Over S12, S22	8mA at U <sub>N</sub>
Minimum Voltage On S12, S22 (Relay Activated)	10VDC
Short Circuit Protection	Internal with PTC (Positive Temperature Coefficient resistor)
Overvoltage Protection	Internal VDR (Voltage Dependent Resistor)
Output Specifications	
Electrical Contact Life	AC 15 at 5A, 230VAC: > 1.5x10 <sup>5</sup> switching cycles
Mechanical Life	> 10x10 <sup>6</sup> switching cycles
Contact Type	2 N.O. instantaneous contacts 2 N.O. delayed contacts (N.O. contacts are safety contacts)
Operate Delay	Manual start: 30 ms; automatic start: 350 ms.
Release Delay	E-Stop (1) (6), Safety gate (2) (7), Exclusive or contacts (5): Start up at U : < 65ms Release delay at U and disconnecting the supply: <40ms Release delay at U and disconnecting S12,S22: <60ms
Nominal Output Voltage	24VDC: See continuous current limit curve in installation manual.
Thermal Current (I <sub>th</sub> )	Max. 8A. See continuous current limit curve in installation manual.
Short Circuit Strength	Max. fuse rating: 6A gL (IEC/EN 60 947-5-1); Line circuit breaker: 6A
Switching Capacity (IEC/EN 60 947-5-1)	AC 15: N.O. contacts: 3A/230V DC 13: N.O. contacts: 2A/DC24V.
Switching Frequency	Instantaneous: Max. 1800 switching cycles/hr Delayed: Max. 360 switching cycles/hr
Agency Approvals and Standards	CSA, cULus file E107778, CE, RoHS, TUV

To obtain the most current agency approval information, see the Agency Approval Checklist section on the specific part number's web page at [www.automationdirect.com](http://www.automationdirect.com)

**Release Delay:** When disconnecting the signal the contacts remain closed and only open after the time is finished. Restarting the unit during time delay has no influence. The time has to run down fully before you can restart the unit.

**Release Delay Retriggerable:** Same as above, but you can restart the unit while the time is running and before the contacts open.

**On Delay:** The output contacts are energized after the adjusted time after restarting the unit.

**Fleeting on Make:** The output contacts are energized after restarting the unit for the adjusted time, and then go off again.

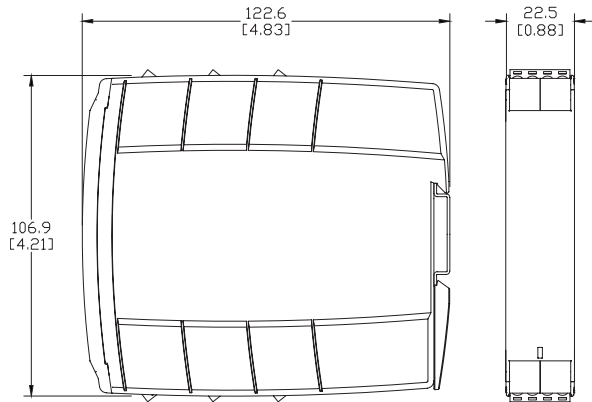
**Fleeting on Break:** The output contacts are energized for the adjusted time after disconnecting the signal, and then go off again.

# Dold UG6960 Series Dual Channel Emergency Stop with Adjustable Delay



## Dimensions

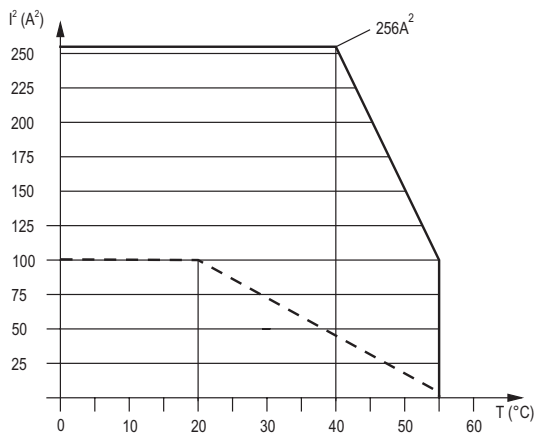
mm [in]



## Connection Terminals

Terminal designation	Signal designation
A1 +	DC 24 V
A2	0 V
13, 14, 23, 24	Forcibly guided NO contacts for release circuit
47, 48, 57, 58	Forcibly guided NO contacts for delayed contacts
38, 68	Semiconductor monitoring output
GND	Reference potential for Semiconductor monitoring output
S11, S21	Control output
S12, S22, ST1, ST2, RES	Control input

## Characteristic Curves



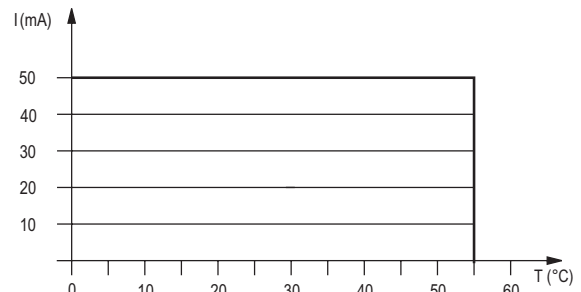
— device free-standing  
max. current at 55°C over  
4 contact path =  $5A \hat{=} 4 \times 5^2 A^2 = 100A^2$

- - - device mounted without distance heated by  
devices with same load,  
max. current at 55°C over  
4 contact path =  $1A \hat{=} 4 \times 1^2 A^2 = 4A^2$

$$\sum I^2 = I_1^2 + I_2^2 + I_3^2 + I_4^2$$

$I_1, I_2, I_3$  - current in contact paths

Quadratic total current limit curve output contacts



$$\sum I = I_{38} + I_{68}$$

z.B.:  $\sum I = 35mA + 15mA = 50mA$

$I_{38}$  - current semiconductor output 38

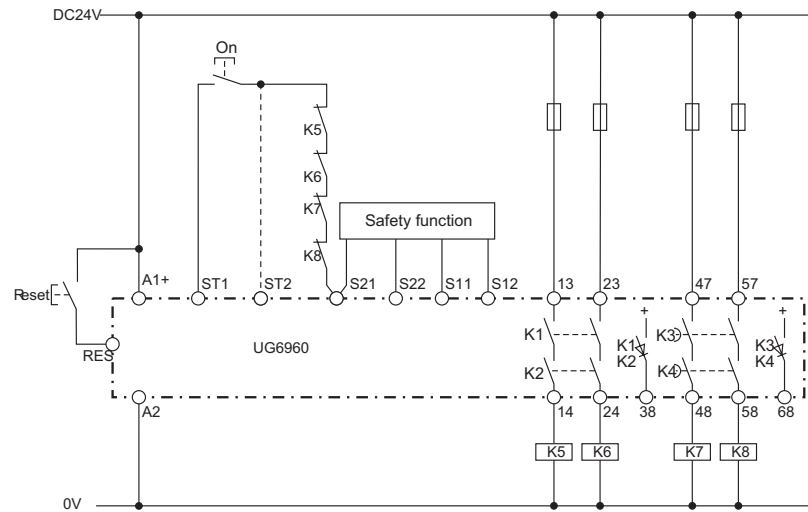
$I_{68}$  - current semiconductor output 68

Quadratic total current limit curve semiconductor monitoring outputs

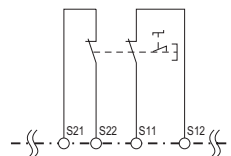
# Dold UG6960 Series Dual Channel Emergency Stop with Adjustable Delay



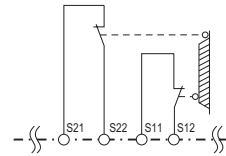
## Application Examples



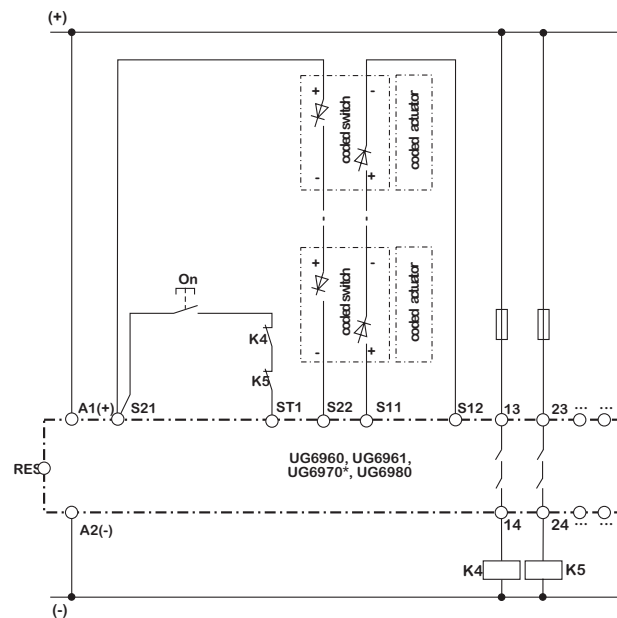
Safety function: see below, Manual-Start (for automatic start make a bridge to ST2 instead of ON button).  
 Delay function: release delay (1)  
 K1/K2 instantaneous contact, K3/K4 delayed contact



Fct.: E-stop (1),  
 with cross fault detection  
 3, PL e, Cat. 4



Fct.: Safety gate (2),  
 with cross fault detection  
 SIL 3, PL e, Cat. 4



\*UG6970: The safety function 2 is connected as well as safety function 1, but S11 = S31, S12 = S32, S21 = S41, S22 = S42 and ST1 = ST2

# Dold LG5929 Extension Module



Additional contacts for emergency-stop modules and safety gate monitors.

- 1-channel or 2-channel connection
- LED indication for operation
- Output: 5 N.O. and 1 N.C. contacts

## Safety Data – Values per EN ISO 13849-1

<b>Category</b>	<b>4 according to EN 954-1</b>
<b>Performance level</b>	PLe according to EN 13849-1
<b>MTTF<sub>d</sub></b>	>100 years
<b>DC<sub>avg</sub></b>	99%

## Safety Data – Values per IEC/EN 62061 /IEC/EN 61508

<b>SIL CL</b>	3 per IEC/EN 62061
<b>SIL</b>	3 per IEC/EN 61508
<b>HFT (Hardware Failure Tolerance)</b>	1
<b>DC<sub>avg</sub></b>	99%
<b>SFF</b>	99.7%
<b>PFH<sub>D</sub></b>	4.68E <sup>-10</sup> h <sup>-1</sup>

## Safety Relays Selection Chart

Part Number	Price	Marking Type	Voltage	Outputs
<b>LG5929-60-100-61</b>	\$136.00	Safety relay extension module	24 VAC/VDC	5 N.O./1 N.C.

## Safety Relay Extension Module Specification Table

General Specifications	
<b>Temperature</b>	Storage: -25°C to 85°C (-13°F to 185°F) Operating: -15°C to 55°C (5°F to 131°F)
<b>Altitude</b>	< 2,000 meters
<b>Vibration Resistance</b>	Amplitude: 0.35mm, Frequency: 10 to 55 Hz (IEC/EN 60-068-2-6)
<b>Degree of Protection</b>	Per IEC/EN 60 529. Housing: IP40; Terminals IP20
<b>Housing</b>	UL 94V-0 Thermoplastic; Din mount 35 mm x 7.5 mm
<b>Weight</b>	205g (7.23 oz.)
<b>Agency Approvals and Standards</b>	CSA, cULus file E107778, CE, RoHS, TUV
<b>Terminal Designation per EN 50 005 Wire Connections</b>	1x4 mm <sup>2</sup> solid or 1 x 2.5 mm <sup>2</sup> stranded ferruled (isolated) or 2 x 1.5 mm <sup>2</sup> stranded ferruled (isolated) DIN 46 228-1/-2/-3/-4 or 2 x 2.5 mm <sup>2</sup> solid per DIN 46 228-1/-2/-3 /-4
<b>Wire Fixing</b>	Plus-minus terminal screws M3.5 box terminals with wire protection or cage clamp terminals.
Input Specifications	
<b>Nominal Voltage</b>	24V AC/DC
<b>Voltage Range</b>	AC: 0.85 to 1.1 U <sub>N</sub> At 10% residual ripple: 0.9 to 1.1 U <sub>N</sub> ; At 48% residual ripple: 0.85 to 1.1 U <sub>N</sub>
<b>Maximum Consumption</b>	24VAC/DC: 1.8VA
<b>Nominal Frequency</b>	50 to 60 Hz
<b>Control Current</b>	Control current typ. at 24V over 2 relays: 75 mA
<b>Overvoltage Protection</b>	Internal VDR (Voltage Dependent Resistor)
Output Specifications	
<b>Electrical Contact Life</b>	To AC15 at 2 A,230V: 10 <sup>5</sup> switching cycles IEC/EN 60 947-5-1
<b>Mechanical Life</b>	20 x 10 <sup>6</sup> switching cycles
<b>Contact Type</b>	5 N.O. positively driven and 1 N.C. relay contacts (N.O. contacts are safety contacts)
<b>Operate/Release Time</b>	Operate typ at U <sub>N</sub> : 20 ms.; Release typ at U <sub>N</sub> : 35 ms.
<b>Nominal Output Voltage</b>	250VAC
<b>Thermal Current (I<sub>th</sub>)</b>	Max. 5A per contact. See continuous current limit curve in installation manual.
<b>Short Circuit Strength</b>	Max fuse rating:10A gl (IEC/EN 60 9470-5-1); Line circuit breaker: B6A
<b>Switching Capacity IEC/EN 60 947-5-1</b>	AC 15: N.O. contacts: 3A/230V; N.C. contacts: 2A/230VAC DC 13: N.O. contacts: 4A/24V; N.C. contacts: 4A/24VDC; N.O. contact: 8A/24V >25x10 <sup>3</sup> ON: 0.4s, OFF: 9.6s
<b>Switching Frequency</b>	Max. 1,200 switching cycles/hr

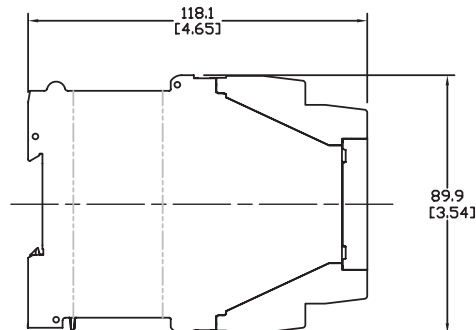
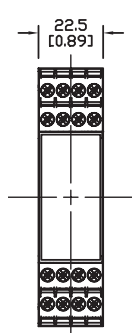
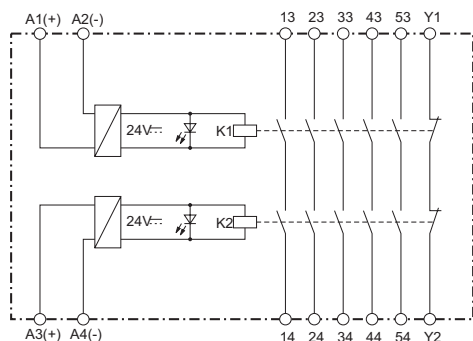
# Dold LG5929 Extension Module



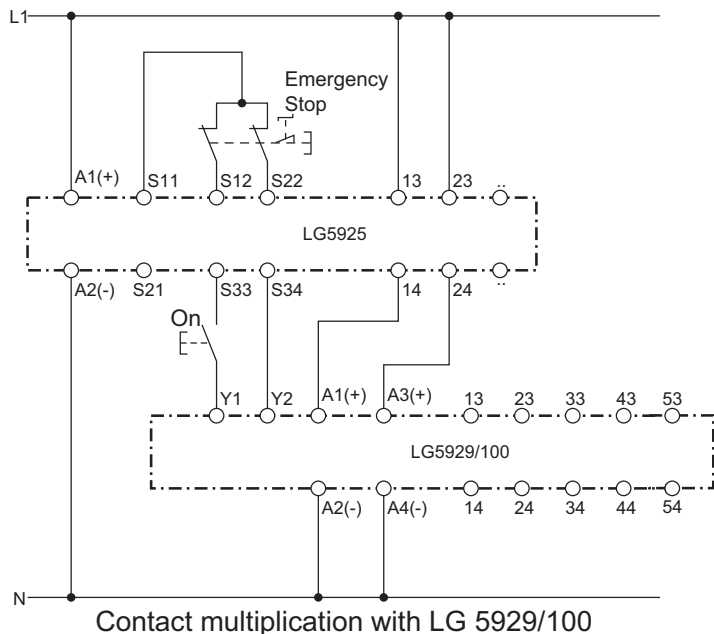
## Wiring

## Dimensions mm [in]

**LG5929 Block Diagram**



## Applications



*Note: This is a representative drawing. Depending on the LG5925 safety relay you select, different voltage sources may be required.*

*\*Note: When switching inductive loads, surge suppressors are recommended.*

# Safety Products



*Warning: Safety products sold by AutomationDirect are Safety components only. The purchaser/installer is solely responsible for the application of these components and ensuring all necessary steps have been taken to assure each application and use meets all performance and applicable safety requirements and/or local, national and/or international safety codes as required by the application. AutomationDirect cannot certify that our products, used solely or in conjunction with other AutomationDirect or other vendors' products, will assure safety for any application. Any person using or applying any products sold by AutomationDirect is responsible for learning the safety requirements for their individual application and applying them, and therefore assumes all risks, and accepts full and complete responsibility, for the selection and suitability of the product for their respective application.*

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