

Enviroline Series NEMA 3R, 4, 12, and 13 Single-Door Wall-Mount



Your Enclosure Source®



**Custom
Paintable**



Applications

Designed to house electrical and electronic controls, instruments and components. Provides protection from dust, oil and water. For outdoor application a drip shield is recommended.

Construction

- 14-gauge carbon steel
- Seams continuously welded and ground smooth
- Flange trough collar around all sides of door opening
- Poured-in-place oil- and water-resistant gasket
- Collar studs are provided for mounting optional subpanels.
- Easy to install swing-out panel kits mount to the concealed hinges
- Concealed hinges are removed by pulling the pin.
- Removable and interchangeable doors
- Black, 1/4-turn latches
- Latches can be replaced with a variety of latches, including wing knob, keylocking, padlocking, coinproof, and tamper resistant inserts.
- Latches can be replaced with several handles, including chrome keylocking and padlocking, and the black 5in and 7in SCE handles, including keylocking, padlocking, and coinproof.
- Latches are opened or closed with a screwdriver.
- A three-point latching system is available for enclosures over 40in [1016mm] high.
- Mounting holes in back of enclosure
- Mounting hardware, sealing washers, and hole plugs are included.
- Removable print pocket furnished if height and width of enclosure is greater than 12in [305mm].
- Ground studs on door and body
- Provision for lifting lugs are included on enclosures with height greater than 48in [1219mm] and with depth greater than 16 in [406 mm].
 - Lifting lug assembly is included with the enclosure bolt pack.

Options

- Optional mounting feet available (SCE-ELMFK4)
- Door hardware available
- Custom paint options available for additional cost

Finish

- ANSI 61 gray, RAL 7035 light gray and custom paint selections are powder coated inside and out
- Optional subpanels are powder coated white.

Listings

- NEMA Type 3R, 4, 12, and 13
- cULus Listed Type 3R, 4 and 12 [File E69392]
- IEC 60529 IP66



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Enviroline Series NEMA 3R, 4, 12, and 13 Single-Door Wall-Mount							
ANSI 61 Gray	RAL 7035 Gray	Price	Custom Paint Fee*	Size HxWxD	Drawing Link	Optional Subpanel	Price
SCE-12EL1206LP	SCE-12EL1206LPLG	\$227.00	\$20.00	12.00 x 12.00 x 7.10 [305 x 305 x 180]	PDF	SCE-12DLP12	\$19.00
SCE-12EL2406LP	SCE-12EL2406LPLG	\$271.00	\$20.00	12.00 x 24.00 x 7.10 [305 x 610 x 180]	PDF	SCE-12P24	\$38.50
SCE-12EL2408LP	SCE-12EL2408LPLG	\$296.00	\$23.00	12.00 x 24.00 x 9.10 [305 x 610 x 231]	PDF	SCE-12P24	\$38.50
SCE-16EL1206LP	SCE-16EL1206LPLG	\$240.00	\$20.00	16.00 x 12.00 x 7.10 [406 x 305 x 180]	PDF	SCE-16P12	\$20.50
SCE-16EL1208LP	SCE-16EL1208LPLG	\$254.00	\$20.00	16.00 x 12.00 x 9.10 [406 x 305 x 231]	PDF	SCE-16P12	\$20.50
SCE-16EL1408LP	SCE-16EL1408LPLG	\$262.00	\$20.00	16.00 x 14.00 x 9.10 [406 x 356 x 231]	PDF	SCE-16DLP14	\$24.50
SCE-16EL1606LP	SCE-16EL1606LPLG	\$260.00	\$20.00	16.00 x 16.00 x 7.10 [406 x 406 x 180]	PDF	SCE-16P16	\$34.00
SCE-16EL1608LP	SCE-16EL1608LPLG	\$290.00	\$21.00	16.00 x 16.00 x 9.10 [406 x 406 x 231]	PDF	SCE-16P16	\$34.00
SCE-16EL2006LP	SCE-16EL2006LPLG	\$292.00	\$22.00	16.00 x 20.00 x 7.10 [406 x 508 x 180]	PDF	SCE-20P16	\$42.00
SCE-16EL2008LP	SCE-16EL2008LPLG	\$294.00	\$24.00	16.00 x 20.00 x 9.10 [406 x 508 x 231]	PDF	SCE-20P16	\$42.00
SCE-20EL1206LP	SCE-20EL1206LPLG	\$259.00	\$20.00	20.00 x 12.00 x 7.10 [508 x 305 x 180]	PDF	SCE-20P12	\$32.00
SCE-20EL1606LP	SCE-20EL1606LPLG	\$278.00	\$22.00	20.00 x 16.00 x 7.10 [508 x 406 x 180]	PDF	SCE-20P16	\$42.00
SCE-20EL1608LP	SCE-20EL1608LPLG	\$294.00	\$24.00	20.00 x 16.00 x 9.10 [508 x 406 x 231]	PDF	SCE-20P16	\$42.00
SCE-20EL1610LP	SCE-20EL1610LPLG	\$312.00	\$27.00	20.00 x 16.00 x 11.10 [508 x 406 x 282]	PDF	SCE-20P16	\$42.00
SCE-20EL1612LP	SCE-20EL1612LPLG	\$325.00	\$31.00	20.00 x 16.00 x 13.10 [508 x 406 x 333]	PDF	SCE-20P16	\$42.00
SCE-20EL2006LP	SCE-20EL2006LPLG	\$300.00	\$25.00	20.00 x 20.00 x 7.10 [508 x 508 x 180]	PDF	SCE-20P20	\$49.00
SCE-20EL2008LP	SCE-20EL2008LPLG	\$316.00	\$29.00	20.00 x 20.00 x 9.10 [508 x 508 x 231]	PDF	SCE-20P20	\$49.00
SCE-20EL2010LP	SCE-20EL2010LPLG	\$334.00	\$32.00	20.00 x 20.00 x 11.10 [508 x 508 x 282]	PDF	SCE-20P20	\$49.00
SCE-20EL2012LP	SCE-20EL2012LPLG	\$351.00	\$36.00	20.00 x 20.00 x 13.10 [508 x 508 x 333]	PDF	SCE-20P20	\$49.00
SCE-20EL2408LP	SCE-20EL2408LPLG	\$341.00	\$33.00	20.00 x 24.00 x 9.10 [508 x 610 x 231]	PDF	SCE-24P20	\$63.00
SCE-24EL1206LP	SCE-24EL1206LPLG	\$271.00	\$20.00	24.00 x 12.00 x 7.10 [610 x 305 x 180]	PDF	SCE-12P24	\$38.50
SCE-24EL1606LP	SCE-24EL1606LPLG	\$297.00	\$25.00	24.00 x 16.00 x 7.10 [610 x 406 x 180]	PDF	SCE-24P16	\$45.50
SCE-24EL1608LP	SCE-24EL1608LPLG	\$313.00	\$29.00	24.00 x 16.00 x 9.10 [610 x 406 x 231]	PDF	SCE-24P16	\$45.50
SCE-24EL2006LP	SCE-24EL2006LPLG	\$322.00	\$30.00	24.00 x 20.00 x 7.10 [610 x 508 x 180]	PDF	SCE-24P20	\$63.00
SCE-24EL2008LP	SCE-24EL2008LPLG	\$341.00	\$33.00	24.00 x 20.00 x 9.10 [610 x 508 x 231]	PDF	SCE-24P20	\$63.00
SCE-24EL2010LP	SCE-24EL2010LPLG	\$362.00	\$37.00	24.00 x 20.00 x 11.10 [610 x 508 x 282]	PDF	SCE-24P20	\$63.00
SCE-24EL2012LP	SCE-24EL2012LPLG	\$380.00	\$41.00	24.00 x 20.00 x 13.10 [610 x 508 x 333]	PDF	SCE-24P20	\$63.00
SCE-24EL2016LP	SCE-24EL2016LPLG	\$417.00	\$47.00	24.00 x 20.00 x 17.10 [610 x 508 x 434]	PDF	SCE-24P20	\$63.00
SCE-24EL2406LP	SCE-24EL2406LPLG	\$348.00	\$35.00	24.00 x 24.00 x 7.10 [610 x 610 x 180]	PDF	SCE-24P24	\$74.00
SCE-24EL2408LP	SCE-24EL2408LPLG	\$368.00	\$39.00	24.00 x 24.00 x 9.10 [610 x 610 x 231]	PDF	SCE-24P24	\$74.00
SCE-24EL2410LP	SCE-24EL2410LPLG	\$389.00	\$43.00	24.00 x 24.00 x 11.10 [610 x 610 x 282]	PDF	SCE-24P24	\$74.00
SCE-24EL2412LP	SCE-24EL2412LPLG	\$408.00	\$46.00	24.00 x 24.00 x 13.10 [610 x 610 x 333]	PDF	SCE-24P24	\$74.00
SCE-24EL2416LP	SCE-24EL2416LPLG	\$449.00	\$54.00	24.00 x 24.00 x 17.10 [610 x 610 x 434]	PDF	SCE-24P24	\$74.00
SCE-24EL3008LP	SCE-24EL3008LPLG	\$408.00	\$46.00	24.00 x 30.00 x 9.10 [610 x 762 x 231]	PDF	SCE-30P24	\$88.00
SCE-24EL3010LP	SCE-24EL3010LPLG	\$440.00	\$50.00	24.00 x 30.00 x 11.10 [610 x 762 x 282]	PDF	SCE-30P24	\$88.00
SCE-24EL3012LP	SCE-24EL3012LPLG	\$470.00	\$56.00	24.00 x 30.00 x 13.10 [610 x 762 x 333]	PDF	SCE-30P24	\$88.00
SCE-30EL1606LP	SCE-30EL1606LPLG	\$325.00	\$31.00	30.00 x 16.00 x 7.10 [762 x 406 x 180]	PDF	SCE-30P16	\$63.00
SCE-30EL2008LP	SCE-30EL2008LPLG	\$376.00	\$40.00	30.00 x 20.00 x 9.10 [762 x 508 x 231]	PDF	SCE-30P20	\$77.00
SCE-30EL2010LP	SCE-30EL2010LPLG	\$395.00	\$45.00	30.00 x 20.00 x 11.10 [762 x 508 x 282]	PDF	SCE-30P20	\$77.00
SCE-30EL2406LP	SCE-30EL2406LPLG	\$383.00	\$42.00	30.00 x 24.00 x 7.10 [762 x 610 x 180]	PDF	SCE-30P24	\$88.00
SCE-30EL2408LP	SCE-30EL2408LPLG	\$408.00	\$46.00	30.00 x 24.00 x 9.10 [762 x 610 x 231]	PDF	SCE-30P24	\$88.00
SCE-30EL2410LP	SCE-30EL2410LPLG	\$440.00	\$50.00	30.00 x 24.00 x 11.10 [762 x 610 x 282]	PDF	SCE-30P24	\$88.00

Note: Dimensions in inches [millimeters].

*Each non-standard color has an additional setup fee shown on AutomationDirect.com. Multiple enclosures in the same color and on the same order will NOT have an additional setup fee.

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ANSI 61 Gray	RAL 7035 Gray	Price	Custom Paint Fee*	Size HxWxD	Drawing Link	Optional Subpanel	Price
SCE-30EL2412LP	SCE-30EL2412LPLG	\$453.00	\$55.00	30.00 x 24.00 x 13.10 [762 x 610 x 333]	PDF	SCE-30P24	\$88.00
SCE-30EL2416LP	SCE-30EL2416LPLG	\$500.00	\$64.00	30.00 x 24.00 x 17.10 [762 x 610 x 434]	PDF	SCE-30P24	\$88.00
SCE-30EL2420LP	SCE-30EL2420LPLG	\$546.00	\$73.00	30.00 x 24.00 x 21.10 [762 x 610 x 536]	PDF	SCE-30P24	\$88.00
SCE-30EL2424LP	SCE-30EL2424LPLG	\$592.00	\$81.00	30.00 x 24.00 x 25.10 [762 x 610 x 638]	PDF	SCE-30P24	\$88.00
SCE-30EL3008LP	SCE-30EL3008LPLG	\$456.00	\$56.00	30.00 x 30.00 x 9.10 [762 x 762 x 231]	PDF	SCE-30P30	\$116.00
SCE-30EL3010LP	SCE-30EL3010LPLG	\$508.00	\$60.00	30.00 x 30.00 x 11.10 [762 x 762 x 282]	PDF	SCE-30P30	\$116.00
SCE-30EL3012LP	SCE-30EL3012LPLG	\$523.00	\$65.00	30.00 x 30.00 x 13.10 [762 x 762 x 333]	PDF	SCE-30P30	\$116.00
SCE-30EL3608LP	SCE-30EL3608LPLG	\$505.00	\$65.00	30.00 x 36.00 x 9.10 [762 x 914 x 231]	PDF	SCE-36P30	\$141.00
SCE-36EL2408LP	SCE-36EL2408LPLG	\$449.00	\$54.00	36.00 x 24.00 x 9.10 [914 x 610 x 231]	PDF	SCE-36P24	\$105.00
SCE-36EL2410LP	SCE-36EL2410LPLG	\$488.00	\$59.00	36.00 x 24.00 x 11.10 [914 x 610 x 282]	PDF	SCE-36P24	\$105.00
SCE-36EL2412LP	SCE-36EL2412LPLG	\$500.00	\$64.00	36.00 x 24.00 x 13.10 [914 x 610 x 333]	PDF	SCE-36P24	\$105.00
SCE-36EL2416LP	SCE-36EL2416LPLG	\$517.00	\$74.00	36.00 x 24.00 x 17.10 [914 x 610 x 434]	PDF	SCE-36P24	\$105.00
SCE-36EL3008LP	SCE-36EL3008LPLG	\$505.00	\$65.00	36.00 x 30.00 x 9.10 [914 x 762 x 231]	PDF	SCE-36P30	\$141.00
SCE-36EL3010LP	SCE-36EL3010LPLG	\$538.00	\$71.00	36.00 x 30.00 x 11.10 [914 x 762 x 282]	PDF	SCE-36P30	\$141.00
SCE-36EL3012LP	SCE-36EL3012LPLG	\$560.00	\$75.00	36.00 x 30.00 x 13.10 [914 x 762 x 333]	PDF	SCE-36P30	\$141.00
SCE-36EL3016LP	SCE-36EL3016LPLG	\$616.00	\$86.00	36.00 x 30.00 x 17.10 [914 x 762 x 434]	PDF	SCE-36P30	\$141.00
SCE-36EL3020LP	SCE-36EL3020LPLG	\$671.00	\$97.00	36.00 x 30.00 x 21.10 [914 x 762 x 536]	PDF	SCE-36P30	\$141.00
SCE-36EL3608LP	SCE-36EL3608LPLG	\$560.00	\$75.00	36.00 x 36.00 x 9.10 [914 x 914 x 231]	PDF	SCE-36P36	\$165.00
SCE-36EL3610LP	SCE-36EL3610LPLG	\$604.00	\$82.00	36.00 x 36.00 x 11.10 [914 x 914 x 282]	PDF	SCE-36P36	\$165.00
SCE-36EL3612LP	SCE-36EL3612LPLG	\$620.00	\$88.00	36.00 x 36.00 x 13.10 [914 x 914 x 333]	PDF	SCE-36P36	\$165.00
SCE-36EL3616LP	SCE-36EL3616LPLG	\$681.00	\$99.00	36.00 x 36.00 x 17.10 [914 x 914 x 434]	PDF	SCE-36P36	\$165.00
SCE-40EL2412LP	SCE-40EL2412LPLG	\$529.00	\$70.00	40.00 x 24.00 x 13.10 [1016 x 610 x 333]	PDF	SCE-40P24	\$119.00
SCE-42EL2410LP	SCE-42EL2410LPLG	\$566.00	\$67.00	42.00 x 24.00 x 11.10 [1067 x 610 x 282]	PDF	SCE-42P24	\$127.00
SCE-42EL3008LP	SCE-42EL3008LPLG	\$555.00	\$74.00	42.00 x 30.00 x 9.10 [1067 x 762 x 231]	PDF	SCE-42P30	\$162.00
SCE-42EL3010LP	SCE-42EL3010LPLG	\$582.00	\$80.00	42.00 x 30.00 x 11.10 [1067 x 762 x 282]	PDF	SCE-42P30	\$162.00
SCE-42EL3012LP	SCE-42EL3012LPLG	\$614.00	\$86.00	42.00 x 30.00 x 13.10 [1067 x 762 x 333]	PDF	SCE-42P30	\$162.00
SCE-42EL3016LP	SCE-42EL3016LPLG	\$654.00	\$97.00	42.00 x 30.00 x 17.10 [1067 x 762 x 434]	PDF	SCE-42P30	\$162.00
SCE-42EL3608LP	SCE-42EL3608LPLG	\$617.00	\$87.00	42.00 x 36.00 x 9.10 [1067 x 914 x 231]	PDF	SCE-42P36	\$190.00
SCE-42EL3610LP	SCE-42EL3610LPLG	\$648.00	\$92.00	42.00 x 36.00 x 11.10 [1067 x 914 x 282]	PDF	SCE-42P36	\$190.00
SCE-42EL3612LP	SCE-42EL3612LPLG	\$681.00	\$99.00	42.00 x 36.00 x 13.10 [1067 x 914 x 333]	PDF	SCE-42P36	\$190.00
SCE-42EL3616LP	SCE-42EL3616LPLG	\$748.00	\$112.00	42.00 x 36.00 x 17.10 [1067 x 914 x 434]	PDF	SCE-42P36	\$190.00
SCE-48EL2408LP	SCE-48EL2408LPLG	\$531.00	\$69.00	48.00 x 24.00 x 9.10 [1219 x 610 x 231]	PDF	SCE-48P24	\$137.00
SCE-48EL2412LP	SCE-48EL2412LPLG	\$590.00	\$81.00	48.00 x 24.00 x 13.10 [1219 x 610 x 333]	PDF	SCE-48P24	\$137.00
SCE-48EL3008LP	SCE-48EL3008LPLG	\$617.00	\$83.00	48.00 x 30.00 x 9.10 [1219 x 762 x 231]	PDF	SCE-48P30	\$179.00
SCE-48EL3010LP	SCE-48EL3010LPLG	\$634.00	\$90.00	48.00 x 30.00 x 11.10 [1219 x 762 x 282]	PDF	SCE-48P30	\$179.00
SCE-48EL3012LP	—	\$669.00	\$96.00	48.00 x 30.00 x 13.10 [1219 x 762 x 333]	PDF	SCE-48P30	\$179.00
SCE-48EL3016LP	SCE-48EL3016LPLG	\$710.00	\$109.00	48.00 x 30.00 x 17.10 [1219 x 762 x 434]	PDF	SCE-48P30	\$179.00
SCE-48EL3608LP	SCE-48EL3608LPLG	\$671.00	\$97.00	48.00 x 36.00 x 9.10 [1219 x 914 x 231]	PDF	SCE-48P36	\$214.00
SCE-48EL3610LP	SCE-48EL3610LPLG	\$709.00	\$103.00	48.00 x 36.00 x 11.10 [1219 x 914 x 282]	PDF	SCE-48P36	\$214.00
SCE-48EL3612LP	SCE-48EL3612LPLG	\$742.00	\$111.00	48.00 x 36.00 x 13.10 [1219 x 914 x 333]	PDF	SCE-48P36	\$214.00
SCE-48EL3616LP	SCE-48EL3616LPLG	\$814.00	\$124.00	48.00 x 36.00 x 17.10 [1219 x 914 x 434]	PDF	SCE-48P36	\$214.00
SCE-48EL3620LP	SCE-48EL3620LPLG	\$885.00	\$138.00	48.00 x 36.00 x 21.10 [1219 x 914 x 536]	PDF	SCE-48P36	\$214.00

Note: Dimensions in inches [millimeters].

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ANSI 61 Gray	RAL 7035 Gray	Price	Custom Paint Fee*	Size HxWxD	Drawing Link	Optional Subpanel	Price
SCE-60EL2412LP	SCE-60EL2412LPLG	\$681.00	\$99.00	60.00 x 24.00 x 13.10 [1524 x 610 x 333]	PDF	SCE-60P24	\$179.00
SCE-60EL3608LP	SCE-60EL3608LPLG	\$803.00	\$118.00	60.00 x 36.00 x 9.10 [1524 x 914 x 231]	PDF	SCE-60P36	\$264.00
SCE-60EL3610LP	SCE-60EL3610LPLG	\$826.00	\$126.00	60.00 x 36.00 x 11.10 [1524 x 914 x 282]	PDF	SCE-60P36	\$264.00
SCE-60EL3612LP	SCE-60EL3612LPLG	\$864.00	\$133.00	60.00 x 36.00 x 13.10 [1524 x 914 x 333]	PDF	SCE-60P36	\$264.00
SCE-60EL3616LP	SCE-60EL3616LPLG	\$946.00	\$149.00	60.00 x 36.00 x 17.10 [1524 x 914 x 434]	PDF	SCE-60P36	\$264.00
SCE-60EL3620LP	SCE-60EL3620LPLG	\$1,030.00	\$164.00	60.00 x 36.00 x 21.10 [1524 x 914 x 536]	PDF	SCE-60P36	\$264.00
SCE-60EL3624LP	SCE-60EL3624LPLG	\$1,394.00	\$180.00	60.00 x 36.00 x 25.10 [1524 x 914 x 638]	PDF	SCE-60P36	\$264.00
SCE-72EL3012LP	SCE-72EL3012LPLG	\$926.00	\$137.00	72.00 x 30.00 x 13.10 [1829 x 762 x 333]	PDF	SCE-72P30	\$292.00
SCE-72EL3016LP	SCE-72EL3016LPLG	\$1,059.00	\$152.00	72.00 x 30.00 x 17.10 [1829 x 762 x 434]	PDF	SCE-72P30	\$292.00
SCE-72EL3024LP	SCE-72EL3024LPLG	\$1,163.00	\$186.00	72.00 x 30.00 x 25.10 [1829 x 762 x 638]	PDF	SCE-72P30	\$292.00
SCE-72EL3612LP	SCE-72EL3612LPLG	\$989.00	\$156.00	72.00 x 36.00 x 13.10 [1829 x 914 x 333]	PDF	SCE-72P36	\$313.00
SCE-72EL3616LP	SCE-72EL3616LPLG	\$1,125.00	\$175.00	72.00 x 36.00 x 17.10 [1829 x 914 x 434]	PDF	SCE-72P36	\$313.00
SCE-72EL3624LP	SCE-72EL3624LPLG	\$1,532.00	\$209.00	72.00 x 36.00 x 25.10 [1829 x 914 x 638]	PDF	SCE-72P36	\$313.00

Note: Dimensions in inches [millimeters].
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Enclosure Custom Painting



General information

All custom-painted enclosures are made to order, and powder coated inside and out in any of the any of the colors below.

Each enclosure has a price adder, and each color has a setup fee of \$140.00 regardless of quantity.

Different parts in the same color and on the same order will **NOT** incur an additional setup fee.

Custom painted enclosures have a 15-day lead time.

Available Colors



Gray ¹

ANSI 61 gray



Graphite Black

Black - RAL 9011 Sand Texture



Gentian Blue

Blue - RAL 5010 - 85 Gloss



Light Blue

Blue - RAL 5012 - 85 Gloss



Sky Blue

Blue - RAL 5015 - 85 Gloss



Pebble Gray

Gray - RAL 7032 - 85 Gloss



Light Gray ¹

Gray - RAL 7305 - 85 Gloss



Gray White

Gray - RAL 9002 - 85 Gloss



Traffic Orange

Orange - RAL 2009 - 85 Gloss



Flame Red

Red - RAL 3000 - 85 Gloss



Cream White

White - RAL 3001 - 85 Gloss



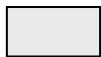
Signal White

White - RAL 3003 - 85 Gloss



Pure White

White - RAL 9010 - 85 Gloss



Sub-Panel White

White - SCE-05 White - 85 Gloss



Zinc Yellow

Yellow - RAL 1018 - 85 Gloss



Leaf Green

Green - RAL 6002 - 85 Gloss



Moss Green

Green - RAL 6005 - 85 Gloss

1. ANSI 61 Gray and/or RAL 7035 Light Gray are available as standard colors on most enclosure styles at no extra cost. These colors are not available as custom colors on any enclosure style where there is a standard part in that color.

How to order:

- Navigate to AutomationDirect.com
- Select the enclosure to be painted.*
- From that enclosures item page, check the "Custom Paint" box. The price will change to reflect the cost of a customized enclosure. (Price + Custom Paint Fee)
- Click the "Select a Color" button.
- Choose the desired color.
- Enter the desired quantity of enclosures to be painted and "Update Cart".
- Check the "Custom Paint" box again for any additional colors to be added.
- Click the "Update Cart" button to add to the shopping cart. As customized enclosures are added to the shopping cart, setup fees for each custom color will also be added to the shopping cart.
- Repeat for any other enclosures to be custom painted.

*Note: Not all enclosures are available for custom painting, see AutomationDirect.com for details.