

# CPU Modules - Communications

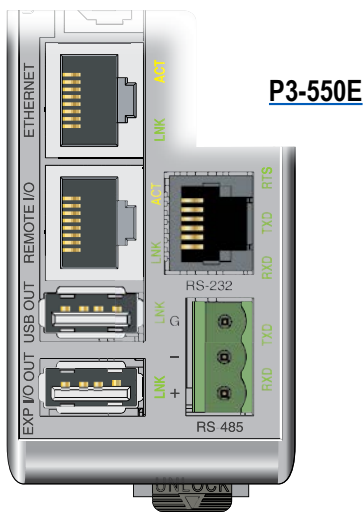
## Port Specifications

### RS-485 Port

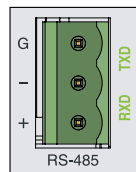
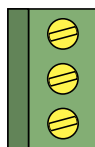
A 3-pin removable terminal block used for:

- Modbus RTU Master connections
- Modbus RTU Slave connections
- ASCII Incoming and Outgoing communications
- Custom Protocol Incoming and Outgoing communications

Removable connector included.

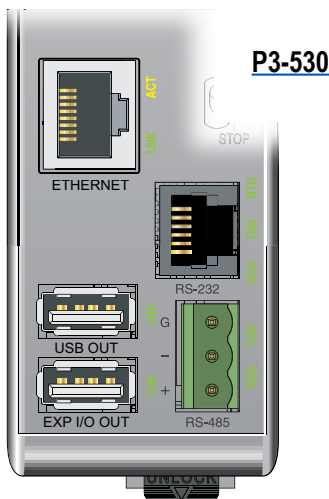


RS-485 Port Specifications	
Port Name	RS-485
<b>Description</b>	Non-isolated RS-485 port connects the CPU as a Modbus/ASCII master or slave to a peripheral device. Includes ESD/EFT protection and automatic echo cancellation when transmitter is active.
<b>Data Rates</b>	Selectable, 1200, 2400, 9600, 19200, 33600, 38400, 57600, and 115200 bps.
<b>TXD+ /RXD+</b>	RS-485 transceiver high
<b>TXD-/RXD-</b>	RS-485 transceiver low
<b>GND</b>	Logic ground
<b>Input Impedance</b>	19kV
<b>Maximum load</b>	50 transceivers, 19kV each, 60V termination
<b>Output Short Circuit Protection</b>	±250mA, thermal shut-down protection
<b>Electrostatic Discharge Protection</b>	±8kV per IEC1000-4-2
<b>Electrical Fast Transient Protection</b>	±2kV per IEC1000-4-4.
<b>Minimum Differential Output Voltage</b>	1.5 V with 60V load
<b>Fail safe inputs</b>	Logic high input state if inputs are unconnected
<b>Maximum Common Mode Voltage</b>	-7.5 V to 12.5 V.
<b>Port Status LED</b>	Green LED illuminated when active for TXD and RXD
<b>Cable Options</b>	Q8302-1 (cut to length) or Belden 9841 equivalent



Pin #	Signal
G	GND
-	TXD-/RXD-
+	TXD+/RXD+

\*Removable connector included.



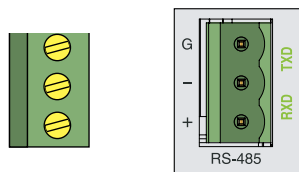
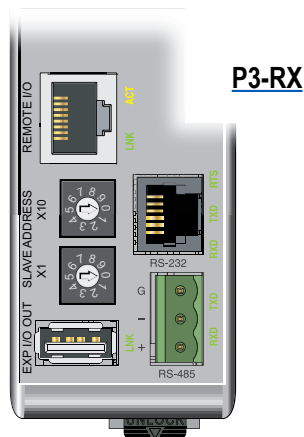
Terminal Block Specifications	
<b>Number of Positions</b>	3
<b>Pitch</b>	5mm
<b>Wire Range</b>	28-12 AWG Solid Conductor 30-12 AWG Stranded Conductor
<b>Screw Driver Width</b>	1/8 inch (3.175mm) maximum
<b>Screw Size</b>	M2.5
<b>Screw Torque</b>	4.5 lb-in (0.51 N-m)

# Remote Slave Modules

## RS-485 Serial Port

Non-isolated RS-485 port connects the P3-RX as a Modbus or ASCII master or slave to a peripheral device. (Removable connector included.)

RS-485 Specifications	
<b>Description</b>	Non-isolated RS-485 port connects the P3-RX as a Modbus or ASCII master or slave to a peripheral device. Includes ESD/EFT protection and automatic echo cancellation when transmitter is active.
<b>Data Rates</b>	Selectable, 1200, 2400, 9600, 19200, 33600, 38400, 57600, and 115200 bps.
<b>TXD+/RXD+</b>	RS-485 transceiver high
<b>TXD-/RXD-</b>	RS-485 transceiver low
<b>GND</b>	Logic ground
<b>Input Impedance</b>	19kΩ
<b>Maximum load</b>	50 transceivers, 19kΩ each, 60Ω termination
<b>Output Short Circuit Protection</b>	±250mA, thermal shut-down protection
<b>Electrostatic Discharge Protection</b>	±8kΩ per IEC1000-4-2
<b>Electrical Fast Transient Protection</b>	±2kΩ per IEC1000-4-4.
<b>Minimum Differential Output Voltage</b>	1.5 V with 60Ω load
<b>Fail safe inputs</b>	Logic high input state if inputs are unconnected
<b>Maximum Common Mode Voltage</b>	-7.5 V to 12.5 V.
<b>Port Status LED</b>	Green LED is illuminated when active for TXD and RXD
<b>Cable Options</b>	Q8302-1 (cut to length) or Belden 9841 equivalent



Pin #	Signal
G	GND
-	TXD-/RXD-
+	TXD+/RXD+

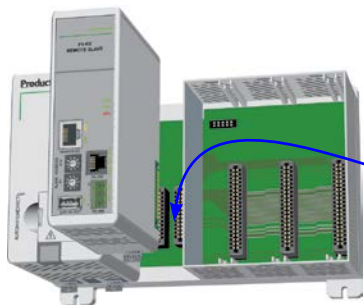
\*Removable connector included.

Terminal Block Specifications	
<b>Number of Positions</b>	3
<b>Pitch</b>	5mm
<b>Wire Range</b>	28-12 AWG Solid Conductor 30-12 AWG Stranded Conductor
<b>Screw Driver Width</b>	1/8 inch (3.175 mm) maximum
<b>Screw Size</b>	M2.5
<b>Screw Torque</b>	4.5 lb·in (0.51 N·m)

## Installation Procedure

### Step One:

Locate the two sockets next to the power supply; the module will be inserted into this location.



### Step Two:

Insert P3-RX at a 45 angle into the notch located at the top of the base and rotate down until seated.



### Step Three:

Snap retaining tab into the locked position.



**WARNING:** EXPLOSION HAZARD – DO NOT CONNECT OR DISCONNECT CONNECTORS OR OPERATE SWITCHES WHILE CIRCUIT IS LIVE UNLESS THE AREA IS KNOWN TO BE NON-HAZARDOUS. DO NOT HOT SWAP.