



Series 70 - Air Pilot Valves

Metal Work Series 70 air pilot valves are an excellent choice for many pneumatic applications.

Features

- 3-port (3-way), 2-position, 5-port (4-way), 2-position, and 5-port (4-way), 3-position configurations
- 1/8", 1/4", 3/8" and 1/2" NPT



Part No. 7020010200U



Part No. 7030011200U



See www.AutomationDirect.com for a wide variety of fitting options

Metal Work Series 70 - 1/8” NPT Port Air Pilot Valves							
Model	7010010200U	7010010400U	7010011000U	7010011200U	7010012100U	7010012200U	7010012300U
Price	\$29.50	\$29.50	\$35.00	\$37.50	\$39.50	\$39.50	\$39.50
Drawing Link	PDF	PDF	PDF	PDF	PDF	PDF	PDF
Weight (lb)	0.2		0.26	0.28		0.33	
Manufacturer Specs	PDF	PDF	PDF	PDF	PDF	PDF	PDF
Valve Type	3-port (3-way), 2-position	3-port (3-way), 2-position	5-port (4-way), 2-position	5-port (4-way), 2-position	5-port (4-way), 3-position, center closed	5-port (4-way), 3-position, center exhaust	5-port (4-way), 3-position, center pressure
Valve Configuration	N.C.	N.O.	N/A				
Operator	Pilot						
Acting	Single air pilot, spring return			Double air pilot			
Inlet Port Size	1/8" FNPT						
Outlet Port Size	1/8" FNPT						
Pilot Port Size	1/8" FNPT						
Flow (Cv)	0.55						
Media	Filtered air without lubrication; lubrication, if used, must be continuous						
Pressure Range	Operating: Vacuum to 145 psi ; Min pilot: 36.3 psi			Operating: Vacuum to 145 psi ; Min pilot: 14.5 psi	Operating: Vacuum to 145 psi ; Min pilot: 36.3 psi		
Actuation Response Time (TRA) / Reset Response Time (TRR) at 87 psi	6/15 ms			7/7 ms	6/15 ms		
Temperature	14°F to 140°F (-10°C to 60°C)						
Lubrication	ISO and UNI FD 22						
Life Cycle	50 million cycles						

For additional details see manufacturer's technical specifications, manuals and inserts (where applicable).



Series 70 - Air Pilot Valves

Metal Work Series 70 - 1/4” NPT Port Air Pilot Valves							
Model	7020010200U	7020010400U	7020011100U	7020011200U	7020012100U	7020012200U	7020012300U
Price	\$37.50	\$37.50	\$43.00	\$47.00	\$49.50	\$49.50	\$49.50
Drawing Link	PDF	PDF	PDF	PDF	PDF	PDF	PDF
Weight (lb)	0.28	0.28	0.39		0.46		
Manufacturer Specs	PDF	PDF	PDF	PDF	PDF	PDF	PDF
Valve Type	3-port (3-way), 2-position	3-port (3-way), 2-position	5-port (4-way), 2-position	5-port (4-way), 2-position	5-port (4-way), 3-position, center closed	5-port (4-way), 3-position, center exhaust	5-port (4-way), 3-position, center pressure
Valve Configuration	N.C.	N.O.	N/A				
Operator	Pilot						
Acting	Single air pilot, spring return			Double air pilot			
Inlet Port Size	1/4" FNPT						
Outlet Port Size	1/4" FNPT						
Pilot Port Size	1/8" FNPT						
Flow (Cv)	1.1						
Media	Filtered air without lubrication; lubrication, if used, must be continuous						
Pressure Range	Operating: Vacuum to 145 psi ; Min pilot: 36.3 psi			Operating: Vacuum to 145 psi ; Min pilot: 14.5 psi	Operating: Vacuum to 145 psi ; Min pilot: 36.3 psi		
Actuation Response Time (TRA) / Reset Response Time (TRR) at 87 psi	7/15 ms			7/7 ms	7/15 ms		
Temperature	14°F to 140°F (-10°C to 60°C)						
Lubrication	ISO and UNI FD 22						
Life Cycle	50 million cycles						

Metal Work Series 70 - 3/8” NPT Port Air Pilot Valves					
Model	7040010200U	7040010400U	7040011100U	7040011200U	7040012100U
Price	\$51.00	\$51.00	\$59.00	\$64.00	\$67.00
Drawing Link	PDF	PDF	PDF	PDF	PDF
Weight (lb)	0.51		0.71	0.76	0.93
Manufacturer Specs	PDF	PDF	PDF	PDF	PDF
Valve Type	3-port (3-way), 2-position,	3-port (3-way), 2-position	5-port (4-way), 2-position,	5-port (4-way), 2-position	5-port (4-way), 3-position, center closed
Valve Configuration	N.C.	N.O.	N/A		
Operator	Pilot				
Acting	Single air pilot, spring return			Double air pilot	
Inlet Port Size	3/8" FNPT				
Outlet Port Size	3/8" FNPT				
Pilot Port Size	1/8" FNPT				
Flow (Cv)	2.1				
Media	Filtered air without lubrication; lubrication, if used, must be continuous				
Pressure Range	Operating: Vacuum to 145 psi ; Min pilot: 36.3 psi			Operating: Vacuum to 145 psi ; Min pilot: 14.5 psi	Operating: Vacuum to 145 psi ; Min pilot: 36.3 psi
Actuation Response Time (TRA) / Reset Response Time (TRR) at 87 psi	5/28 ms			13/13 ms	5/28 ms
Temperature	14°F to 140°F (-10°C to 60°C)				
Lubrication	ISO and UNI FD 22				
Life Cycle	50 million cycles				

For additional details see manufacturer's technical specifications, manuals and inserts (where applicable).



Series 70 - Air Pilot Valves

Metal Work Series 70 - 1/2” NPT Port Air Pilot Valves					
Model	7030010200U	7030010400U	7030011000U	7030011200U	7030012100U
Price	\$91.00	\$91.00	\$132.00	\$145.00	\$154.00
Drawing Link	PDF	PDF	PDF	PDF	PDF
Weight (lb)	1.47		1.86		2.62
Manufacturer Specs	PDF	PDF	PDF	PDF	PDF
Valve Type	3-port (3-way), 2-position	3-port (3-way), 2-position	5-port (4-way), 2-position	5-port (4-way), 2-position	5-port (4-way), 3-position, center closed
Valve Configuration	N.C.	N.O.	N/A		
Operator	Pilot				
Acting	Single air pilot, spring return			Double air pilot	
Inlet Port Size	1/2" FNPT				
Outlet Port Size	1/2" FNPT				
Pilot Port Size	1/8" FNPT				
Flow (Cv)	4.6				
Media	Filtered air without lubrication; lubrication, if used, must be continuous				
Pressure Range	Operating: Vacuum to 145 psi ; Min pilot: 36.3 psi			Operating: Vacuum to 145 psi ; Min pilot: 14.5 psi	Operating: Vacuum to 145 psi ; Min pilot: 36.3 psi
Actuation Response Time (TRA) / Reset Response Time (TRR) at 87 psi	16/80 ms			25/25 ms	16/80 ms
Temperature	14°F to 140°F (-10°C to 60°C)				
Lubrication	ISO and UNI FD 22				
Life Cycle	50 million cycles				

For additional details see manufacturer's technical specifications, manuals and inserts (where applicable).



Series 70 - Valve Components

Metal Work Series 70 valves is one of the most popular lines of valves produced in Italy by Metal Work. They feature heavy duty construction and many options to choose from.

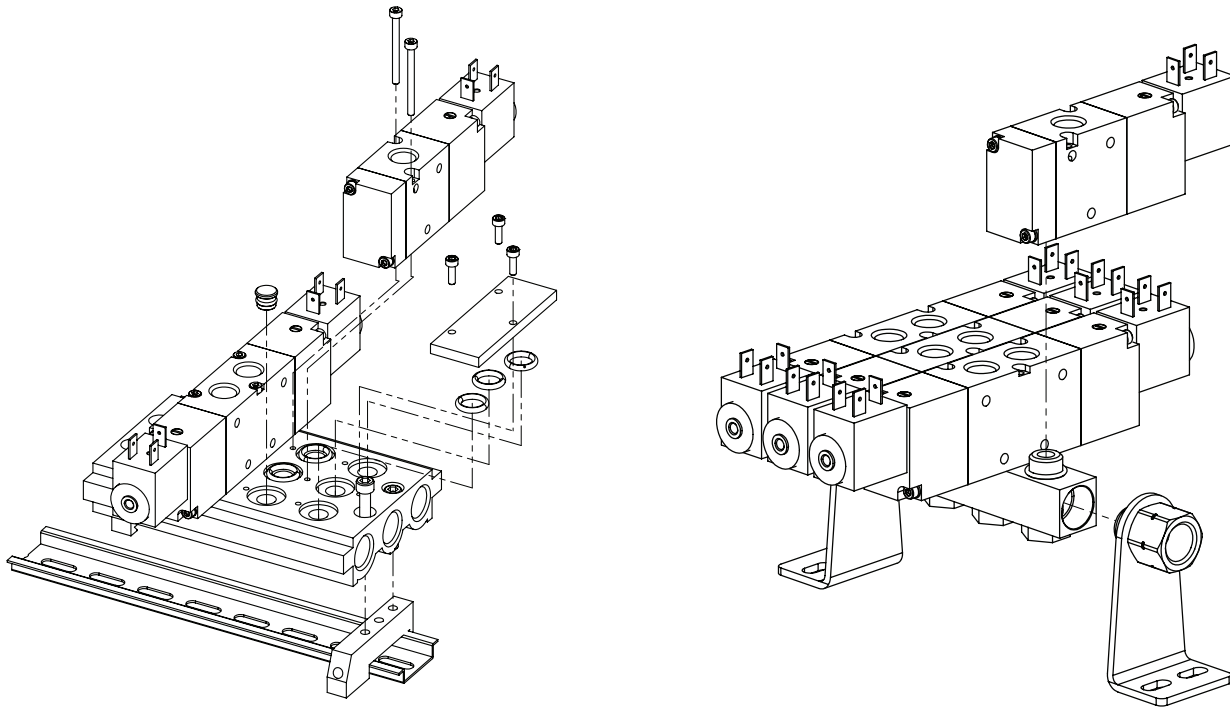
Features

- Most styles available in four sizes
- 3-port (3-way) and 5-port (4-way) body-ported valves
- 2-position and 3-position operation
- Manual, mechanically operated, air pilot and solenoid valves

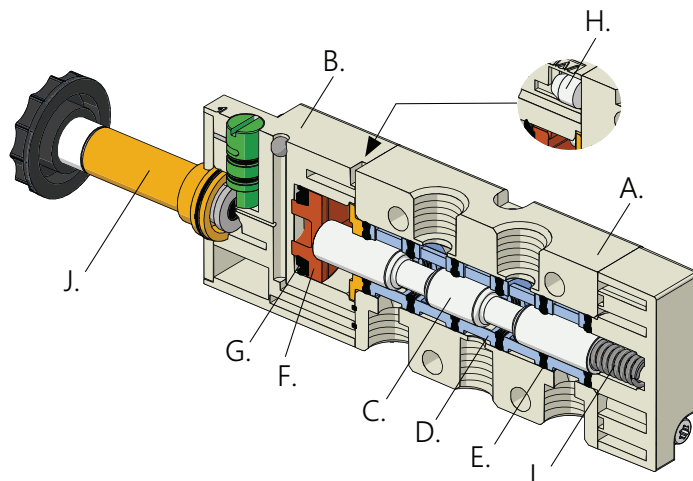


Scan or click the above QR code for the Metal Work Series 70 Instructions Insert

Valve Base Assembly Examples



- A. VALVE BODY: Aluminum
- B. CONTROL/END CAP: Plastic
- C. SPOOL: chemically Nickel-plated aluminum
- D. SPOOL GUIDES: Plastic
- E. GASKETS: NBR
- F. PISTONS: Hostaform®
- G. PISTON GASKET: NBR
- H. FILTER: Sintered bronze
- I. SPRINGS: Spring steel
- J. OPERATOR: Brass pipe - Stainless steel core





Series 70 - Compact Valve Manifolds

Metal Work series 70 compact valve manifolds are a space-saving choice when using several Series 70 air pilot or solenoid valves.



Part No. 0221000200U



Part No. 0221000700U

Features

- 2 to 7-station manifolds
- Fit 1/8" or 1/4" NPT valves
- 3 heights of mounting bracket sold separately
- Work with all Series 70 valves



See www.AutomationDirect.com for a wide variety of fitting options

Metal Work Series 70 - Compact Valve Manifolds

Part No.	Description	Drawing Link	Price	Weight (lb)	Manufacturer Specs
0221000200U	Metal Work air compact valve manifold, aluminum, white, 145 psi (10 bar) maximum operating pressure, (2) stations, 1/4in female NPT inlet(s). For use with 1/8in NPT Series 70 valves.	PDF	\$12.00	0.16	PDF
0221000300U	Metal Work air compact valve manifold, aluminum, white, 145 psi (10 bar) maximum operating pressure, (3) stations, 1/4in female NPT inlet(s). For use with 1/8in NPT Series 70 valves.	PDF	\$13.00	0.22	PDF
0221000400U	Metal Work air compact valve manifold, aluminum, white, 145 psi (10 bar) maximum operating pressure, (4) stations, 1/4in female NPT inlet(s). For use with 1/8in NPT Series 70 valves.	PDF	\$16.00	0.29	PDF
0221000500U	Metal Work air compact valve manifold, aluminum, white, 145 psi (10 bar) maximum operating pressure, (5) stations, 1/4in female NPT inlet(s). For use with 1/8in NPT Series 70 valves.	PDF	\$25.00	0.36	PDF
0221000600U	Metal Work air compact valve manifold, aluminum, white, 145 psi (10 bar) maximum operating pressure, (6) stations, 1/4in female NPT inlet(s). For use with 1/8in NPT Series 70 valves.	PDF	\$31.50	0.43	PDF
0221000700U	Metal Work air compact valve manifold, aluminum, white, 145 psi (10 bar) maximum operating pressure, (7) stations, 1/4in female NPT inlet(s). For use with 1/8in NPT Series 70 valves.	PDF	\$39.00	0.5	PDF
0222000200U	Metal Work air compact valve manifold, aluminum, white, 145 psi (10 bar) maximum operating pressure, (2) stations, 3/8in female NPT inlet(s). For use with 1/4in NPT Series 70 valves.	PDF	\$13.00	0.2	PDF
0222000300U	Metal Work air compact valve manifold, aluminum, white, 145 psi (10 bar) maximum operating pressure, (3) stations, 3/8in female NPT inlet(s). For use with 1/4in NPT Series 70 valves.	PDF	\$18.00	0.29	PDF
0222000400U	Metal Work air compact valve manifold, aluminum, white, 145 psi (10 bar) maximum operating pressure, (4) stations, 3/8in female NPT inlet(s). For use with 1/4in NPT Series 70 valves.	PDF	\$21.50	0.38	PDF
0222000500U	Metal Work air compact valve manifold, aluminum, white, 145 psi (10 bar) maximum operating pressure, (5) stations, 3/8in female NPT inlet(s). For use with 1/4in NPT Series 70 valves.	PDF	\$27.00	0.47	PDF
0222000600U	Metal Work air compact valve manifold, aluminum, white, 145 psi (10 bar) maximum operating pressure, (6) stations, 3/8in female NPT inlet(s). For use with 1/4in NPT Series 70 valves.	PDF	\$32.50	0.56	PDF
0222000700U	Metal Work air compact valve manifold, aluminum, white, 145 psi (10 bar) maximum operating pressure, (7) stations, 3/8in female NPT inlet(s). For use with 1/4in NPT Series 70 valves.	PDF	\$31.50	0.66	PDF

For additional details see manufacturer's technical specifications, manuals and inserts (where applicable).



Series 70 - Compact Valve Manifold Accessories

Metal Work series 70 compact valve manifold accessories; for use on Series 70 air pilot or solenoid valves.



Part No. 0221000191U



Part No. 0222000191U

Features

- Fit 1/8" or 1/4" NPT valves
- 3 heights of mounting bracket sold separately



See www.AutomationDirect.com for a wide variety of fitting options

Metal Work Series 70 - Compact Valve Manifold Accessories

Part No.	Description	Drawing Link	Price	Weight (lb)	Manufacturer Specs
<u>0221000190U</u>	Metal Work bracket, 120mm. For use with Series 70 1/8in compact manifolds.	<u>PDF</u>	\$15.00	0.68	<u>PDF</u>
<u>0221000191U</u>	Metal Work bracket, 60mm. For use with Series 70 1/8in compact manifolds.	<u>PDF</u>	\$11.50	0.49	<u>PDF</u>
<u>0221000192U</u>	Metal Work bracket, 30mm. For use with Series 70 1/8in compact manifolds.	<u>PDF</u>	\$11.00	0.42	<u>PDF</u>
<u>0222000190U</u>	Metal Work bracket, 120mm. For use with Series 70 1/4in compact manifolds.	<u>PDF</u>	\$12.50	0.75	<u>PDF</u>
<u>0222000191U</u>	Metal Work bracket, 60mm. For use with Series 70 1/4in compact manifolds.	<u>PDF</u>	\$14.50	0.55	<u>PDF</u>
<u>0222000192U</u>	Metal Work bracket, 30mm. For use with Series 70 1/4in compact manifolds.	<u>PDF</u>	\$11.50	0.48	<u>PDF</u>

For additional details see manufacturer's technical specifications, manuals and inserts (where applicable).



Series 70 - Valve Manifolds



Part No. 0223000201U



Part No. 0223000701U



Part No. 0223001001U

Metal Work Series 70 valve manifolds are an excellent choice for installing several Series 70 air pilot or solenoid valves in a pneumatic system.

Features

- 2 to 10 station manifolds
- Fit 1/8" or 1/4" NPT valves
- 3-port and 5-port valves can be mixed on the same manifold
- Blanking plates for future expansion



See www.AutomationDirect.com for a wide variety of fitting options

Metal Work Series 70 - Valve Manifolds					
Part No.	Description	Drawing Link	Price	Weight (lb)	Manufacturer Specs
0223000201U	Metal Work air valve manifold, aluminum, silver, 145 psi (10 bar) maximum operating pressure, (2) stations, 1/4in female NPT inlet(s), 1/4in female NPT exhaust(s). For use with 1/8in NPT Series 70 valves.	PDF	\$39.00	0.51	PDF
0223000301U	Metal Work air valve manifold, aluminum, silver, 145 psi (10 bar) maximum operating pressure, (3) stations, 1/4in female NPT inlet(s), 1/4in female NPT exhaust(s). For use with 1/8in NPT Series 70 valves.	PDF	\$47.50	0.71	PDF
0223000401U	Metal Work air valve manifold, aluminum, silver, 145 psi (10 bar) maximum operating pressure, (4) stations, 1/4in female NPT inlet(s), 1/4in female NPT exhaust(s). For use with 1/8in NPT Series 70 valves.	PDF	\$56.00	0.89	PDF
0223000501U	Metal Work air valve manifold, aluminum, silver, 145 psi (10 bar) maximum operating pressure, (5) stations, 1/4in female NPT inlet(s), 1/4in female NPT exhaust(s). For use with 1/8in NPT Series 70 valves.	PDF	\$64.00	1.08	PDF
0223000601U	Metal Work air valve manifold, aluminum, silver, 145 psi (10 bar) maximum operating pressure, (6) stations, 1/4in female NPT inlet(s), 1/4in female NPT exhaust(s). For use with 1/8in NPT Series 70 valves.	PDF	\$77.00	1.35	PDF
0223000701U	Metal Work air valve manifold, aluminum, silver, 145 psi (10 bar) maximum operating pressure, (7) stations, 1/4in female NPT inlet(s), 1/4in female NPT exhaust(s). For use with 1/8in NPT Series 70 valves.	PDF	\$85.00	1.46	PDF
0223000801U	Metal Work air valve manifold, aluminum, silver, 145 psi (10 bar) maximum operating pressure, (8) stations, 1/4in female NPT inlet(s), 1/4in female NPT exhaust(s). For use with 1/8in NPT Series 70 valves.	PDF	\$96.00	1.64	PDF
0223000901U	Metal Work air valve manifold, aluminum, silver, 145 psi (10 bar) maximum operating pressure, (9) stations, 1/4in female NPT inlet(s), 1/4in female NPT exhaust(s). For use with 1/8in NPT Series 70 valves.	PDF	\$104.00	1.83	PDF
0223001001U	Metal Work air valve manifold, aluminum, silver, 145 psi (10 bar) maximum operating pressure, (10) stations, 1/4in female NPT inlet(s), 1/4in female NPT exhaust(s). For use with 1/8in NPT Series 70 valves.	PDF	\$130.00	2.02	PDF
0224000201U	Metal Work air valve manifold, aluminum, silver, 145 psi (10 bar) maximum operating pressure, (2) stations, 3/8in female NPT inlet(s), 3/8in female NPT exhaust(s). For use with 1/4in NPT Series 70 valves.	PDF	\$43.50	0.65	PDF
0224000301U	Metal Work air valve manifold, aluminum, silver, 145 psi (10 bar) maximum operating pressure, (3) stations, 3/8in female NPT inlet(s), 3/8in female NPT exhaust(s). For use with 1/4in NPT Series 70 valves.	PDF	\$53.00	0.88	PDF
0224000401U	Metal Work air valve manifold, aluminum, silver, 145 psi (10 bar) maximum operating pressure, (4) stations, 3/8in female NPT inlet(s), 3/8in female NPT exhaust(s). For use with 1/4in NPT Series 70 valves.	PDF	\$63.00	1.11	PDF
0224000501U	Metal Work air valve manifold, aluminum, silver, 145 psi (10 bar) maximum operating pressure, (5) stations, 3/8in female NPT inlet(s), 3/8in female NPT exhaust(s). For use with 1/4in NPT Series 70 valves.	PDF	\$76.00	1.34	PDF
0224000601U	Metal Work air valve manifold, aluminum, silver, 145 psi (10 bar) maximum operating pressure, (6) stations, 3/8in female NPT inlet(s), 3/8in female NPT exhaust(s). For use with 1/4in NPT Series 70 valves.	PDF	\$86.00	1.57	PDF

For additional details see manufacturer's technical specifications, manuals and inserts (where applicable).



Series 70 - Valve Manifolds

Metal Work Series 70 - Valve Manifolds					
Part No.	Description	Drawing Link	Price	Weight (lb)	Manufacturer Specs
<u>0224000701U</u>	Metal Work air valve manifold, aluminum, silver, 145 psi (10 bar) maximum operating pressure, (7) stations, 3/8in female NPT inlet(s), 3/8in female NPT exhaust(s). For use with 1/4in NPT Series 70 valves.	<u>PDF</u>	\$99.00	1.81	<u>PDF</u>
<u>0224000801U</u>	Metal Work air valve manifold, aluminum, silver, 145 psi (10 bar) maximum operating pressure, (8) stations, 3/8in female NPT inlet(s), 3/8in female NPT exhaust(s). For use with 1/4in NPT Series 70 valves.	<u>PDF</u>	\$116.00	2.01	<u>PDF</u>
<u>0224000901U</u>	Metal Work air valve manifold, aluminum, silver, 145 psi (10 bar) maximum operating pressure, (9) stations, 3/8in female NPT inlet(s), 3/8in female NPT exhaust(s). For use with 1/4in NPT Series 70 valves.	<u>PDF</u>	\$141.00	2.27	<u>PDF</u>
<u>0224001001U</u>	Metal Work air valve manifold, aluminum, silver, 145 psi (10 bar) maximum operating pressure, (10) stations, 3/8in female NPT inlet(s), 3/8in female NPT exhaust(s). For use with 1/4in NPT Series 70 valves.	<u>PDF</u>	\$176.00	2.5	<u>PDF</u>

For additional details see manufacturer's technical specifications, manuals and inserts (where applicable).



Series 70 - Valve Manifold Accessories



Part No. 0226004001



Part No. 0226004500



Part No. 0226004600



Part No. 0226004701



See www.AutomationDirect.com for a wide variety of fitting options

Metal Work Series 70 - Valve Accessories

Part No.	Description	Drawing Link	Price	Weight (lb)	Manufacturer Specs
<u>0226004001</u>	Metal Work manifold port plug, for use with Series 70 1/8in manifolds.	<u>PDF</u>	\$1.00	0.01	<u>PDF</u>
<u>0226004500</u>	Metal Work blanking plate, for use with Series 70 1/8in manifolds. Mounting hardware included.	<u>PDF</u>	\$2.50	0.05	<u>PDF</u>
<u>0226004600</u>	Metal Work DIN rail adapter, for use with Series 70 1/8in manifolds.	<u>PDF</u>	\$2.50	0.08	<u>PDF</u>
<u>0226004701</u>	Metal Work gasket kit, for use with Series 70 1/8in manifolds, includes (3) o-rings and (3) screws.	<u>PDF</u>	\$1.50	0.02	<u>PDF</u>
<u>0226005001</u>	Metal Work manifold port plug, for use with Series 70 1/4in manifolds.	<u>PDF</u>	\$1.00	0.02	<u>PDF</u>
<u>0226005500</u>	Metal Work blanking plate, for use with Series 70 1/4in manifolds. Mounting hardware included.	<u>PDF</u>	\$2.75	0.06	<u>PDF</u>
<u>0226005600</u>	Metal Work DIN rail adapter, for use with Series 70 1/4in manifolds.	<u>PDF</u>	\$3.00	0.08	<u>PDF</u>
<u>0226005701</u>	Metal Work gasket kit, for use with Series 70 1/4in manifolds, includes (3) o-rings and (3) screws.	<u>PDF</u>	\$1.50	0.02	<u>PDF</u>



Accessories



Metal Work Syntesi Accessories						
Item Photo	Part No.	Price	Description	Drawing Link	Manufacturer Specs	Weight (lbs)
	<u>88257G4</u>	\$11.75	Metal Work solenoid coil, 12 VDC, 2W, 11mm DIN style wiring plug. For use with Metal Work valves.	<u>PDF</u>	<u>PDF</u>	0.10
	<u>88257G5</u>	\$11.75	Metal Work solenoid coil, 24 VDC, 2W, 11mm DIN style wiring plug. For use with Metal Work valves.	<u>PDF</u>	<u>PDF</u>	0.10
	<u>88257G6</u>	\$11.75	Metal Work solenoid coil, 24 VAC, 3.5VA, 11mm DIN style wiring plug. For use with Metal Work valves.	<u>PDF</u>	<u>PDF</u>	0.10
	<u>88257G7</u>	\$11.75	Metal Work solenoid coil, 110 VAC, 3.5VA, 11mm DIN style wiring plug. For use with Metal Work valves.	<u>PDF</u>	<u>PDF</u>	0.10
	<u>88257G8</u>	\$11.75	Metal Work solenoid coil, 240 VAC, 3.5VA, 11mm DIN style wiring plug. For use with Metal Work valves.	<u>PDF</u>	<u>PDF</u>	0.10
	<u>TAP-ACC21</u>	\$11.00	NITRA padlock, replacement, brass. For use with TAP unit.	N/A	N/A	0.5