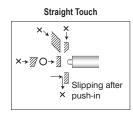
### **Precision Touch Limit Switches**

#### Features

- Slim design (from M5) allows side-by-side installation
- Long-stroke and water-resistant models available
- 5 micron ( $\mu$ m) repeat accuracy
- Stainless steel housing
- Metal bearing
- Straight-touch and straight needle touch available



O indicates correct target approach and orientation. X indicates approach and orientation that should be avoided.



CS067A-CL

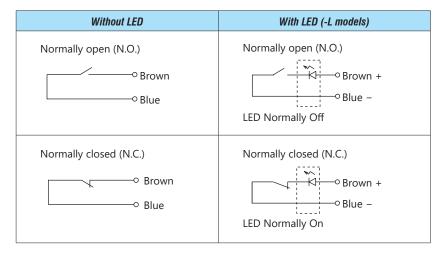
			Precision Touch	Limit Swi	itches Sele	ection Ch	art		
Part Number	Price	Drawing Link	Actuator/ Head Type*	Barrel Type	Barrel Diameter/ Thread*	Stroke	Switching Output	Contact Force	Connection Type
Straight Touch	1	1						1	
<u>CSJ055A</u>	\$45.00	PDF	Ø 2mm plunger, SR 1.5 mm	Threaded	M5×0.5	2.8mm	(1) N.O.	1N	
<u>CSJ055A-L</u>	\$54.00	PDF	Ø 2mm plunger, SR 1.5mm	Threaded	1010^0.0	2.8mm	(1) N.O.	1N	
CSJS50A	\$45.00	PDF	Ø 2mm plunger SR 1.5mm	0	Ø 5mm	2.8mm	(1) N.O.	1N	1
CSJS50A-L	\$54.00	PDF	Ø 2mm plunger, SR 1.5mm	Smooth	Ø 5mm	2.8mm	(1) N.O.	1N	]
CS065A-L	\$60.00	PDF	Ø 2mm plunger, SR 1.5mm	Threaded	M6×0.5	2.8mm	(1) N.O.	1N	1
CSS60A-L	\$56.00	PDF	Ø 2mm plunger, SR 1.5mm	0 "	<b>a c u u</b>	2.8mm	(1) N.O.	1N	]
CSS60B-L	\$56.00	PDF	Ø 2mm plunger, SR 1.5mm	Smooth	Ø 6mm	2.8mm	(1) N.C.	1N	
CS067A	\$51.00	PDF	Ø 2mm plunger, SR 1.5mm			2.8mm	(1) N.O.	1N	Cable, 3m [9.8ft]
<u>CS067A-B</u>	\$55.00	PDF	Ø 2mm plunger, Ø 4mm flat			2.8mm	(1) N.O.	1N	
CS067A-L	\$60.00	PDF	Ø 2mm plunger, SR 1.5mm		110 0 75	2.8mm	(1) N.O.	1N	
<u>CS067B</u>	\$51.00	<u>PDF</u>	Ø 2mm plunger, SR 1.5mm	Threaded	M6×0.75	2.8mm	(1) N.C.	1N	
<u>CS067B-L</u>	\$60.00	PDF	Ø 2mm plunger, SR 1.5mm			2.8mm	(1) N.C.	1N	
<u>CS067A-BL</u>	\$65.00	PDF	Ø 2mm plunger, Ø 4mm flat			2.8mm	(1) N.O.	1N	
CSS80A-L	\$56.00	PDF	Ø 3.5mm plunger, SR 3mm	Smooth	Ø 8mm	2.8mm	(1) N.O.	1N	1
CS087A-L	\$60.00	PDF	Ø 3.5mm plunger, SR 3mm			2.8mm	(1) N.O.	1N	-
<u>CSK087A</u>	\$58.00	PDF	Ø 3.5mm plunger, SR 3mm			5mm	(1) N.O.	1N	
CSK087A-L	\$67.00	PDF	Ø3.5mm plunger, SR 3mm	Thursday	M8×0.75	5mm	(1) N.O.	1N	]
<u>CSK087B-L</u>	\$67.00	PDF	Ø 3.5mm plunger, SR 5mm	Threaded	IVI8×0.75	5mm	(1) N.C.	1N	
CSP087A-AL	\$78.00	PDF	Ø 5.5mm plunger, 2mm round			2.8mm	(1) N.O.	1N	
CSP087B-AL	\$78.00	PDF	Ø 5.5mm plunger, 2mm round			2.8mm	(1) N.C.	1N	
Straight Needle C	Contact Tou	ch							
CSJ055A-CL	\$60.00	PDF	needle plunger, 1.5mm flat		M5×0.5	2.8mm	(1) N.O.	1N	
<u>CS065A-CL</u>	\$67.00	PDF	needle plunger, 1.5mm flat	Threaded	M6×0.5	2.8mm	(1) N.O.	1N	Cable, 3m [9.8ft]
<u>CS067A-CL</u>	\$83.00	PDF	needle plunger, 1.5mm flat		M6×0.75	2.8mm	(1) N.O.	1N	511 [3.011]
Spring Plunger		1				1		1	
<u>SP080A-L</u>	\$51.00	PDF	Ø 2.5mm plunger SR 1.25mm	Threaded	M8×1.25 mm	3mm	(1) N.O.	8N	Cable 2m [6.56ft]

\* Ø = diameter, SR = surface radius

-L: LED indicator (mounted in cable 120mm from the switch)

	<b>Precision</b> T	ouch Limit S	Switches Sp	ecifications				
Туре			Straigh	t Touch Switches				
Series	CS	CSJ	CSS	CSK	CSP	SP		
Environmental								
Degree of Protection		IP65 IP67						
Temperature Range			Operating: 0 to 8	80°C [32 to176°F] (I	ce-free)			
Mechanical Ratings								
Enclosure Material			Stainless Steel					
Pretravel			0.3 mm			2.2 mm		
Torque (for nuts on threaded barrels, set screws on smooth barrels)	4 N•m	2 N•m	N/A	N/A	7 N•m	L1 10N•m L2 5•Nm		
Vibration	10–55Hz total amplitude 1.5 for X, Y, Z each direction							
Shock			300 m/s² fo	r X, Y, Z each directi	on			
Repeat Accuracy			5 micron (µm) *			Both On-Off, Off-On 0.01mm (range)		
Recommended Minimum Operating Speed			50mm	n (1.96 in)/minute				
Electrical Ratings								
Contact Life			10 million operation	s		3 million (spring)		
Contact Voltage				5–24VDC				
Steady Current Rating			1	0mA or less				
Max In-rush Current Rating	20mA without LED indicator, 10mA with LED indicator							
Connection Type		Cable: 3m (2		esistant Ø2.8/ 2 cor num bending R7	es, Tensile strength 30	N,		
Indicating		-L mode	els: LED indicator (mo	ounted in cable 120r	nm from the switch)			

\* At operating speed 50-200 mm/minute. Operating speed slower than 10 mm/min is not recommended.

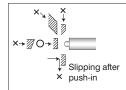


### **Precision Straight Touch** Limit Switches

#### **Features**

- Ultra-small design (M5 or Ø5)
- 3 micron (µm) repeat accuracy
- No movement differential
- Dustproof / water-resistant (IP67) models available
- Stainless steel housing
- Metal bearing

#### Straight Touch

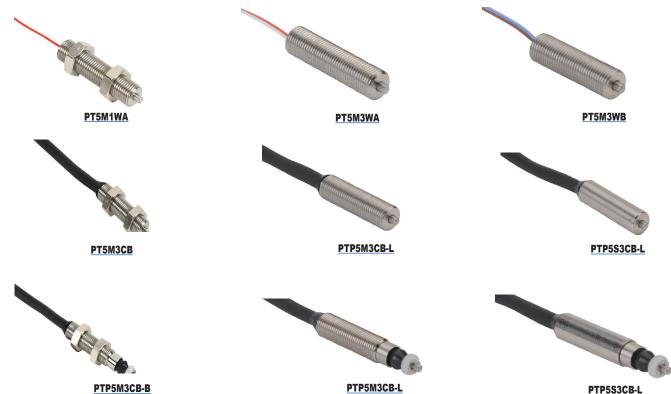


O indicates correct target approach and orientation. X indicates approach and orientation that should be avoided.

	Precision Straight Touch Limit Switches Selection Chart									
Part Number	Price	Drawing Link	Actuator/Head Type*	Barrel	Barrel Diameter/ Thread*	Stroke	Switching Output	Contact Force	Connection Type	
<u>PT5M1WA</u>	\$93.00	PDF	Ø 1.5mm plunger, SR 2mm			1.5mm	(1) N.O.	0.5N		
PT5M3WA	\$72.00	PDF	Ø 1.5mm plunger, SR 2mm			1.5mm	(1) N.O.	0.5N	Core wire, 0.5m [1.6ft]	
<u>PT5M3WB</u>	\$72.00	PDF	Ø 1.5mm plunger, SR 2mm	Threaded	M5×0.5	1.5mm	(1) N.C.	0.5N	0.011 [1.014]	
<u>PT5M3CB</u>	\$85.00	PDF	Ø1.5mm plunger, SR 2mm			1.5mm	(1) N.C.	0.5N		
PT5M3CB-L	\$86.00	PDF	Ø 1.5mm plunger, SR 2mm			1.5mm	(1) N.C.	0.5N		
PT5S3CB-L	\$81.00	PDF	Ø 1.5mm plunger, SR 2mm	Smooth	Ø 5 mm	1.5mm	(1) N.C.	0.5N	Cable,	
PTP5M3CB-B	\$101.00	PDF	Ø 1.5mm plunger, Ø 3mm flat	Threaded	MENO E	1.5mm	(1) N.C.	0.8N	2m [6.5ft]	
PTP5M3CB-L	\$94.00	PDF	Ø 11.5mm plunger, SR 2mm	Threaded	M5×0.5	1.5mm	(1) N.C.	0.8N		
PTP5S3CB-L	\$88.00	PDF	Ø 1.5mm plunger, SR 2mm	Smooth	Ø 5 mm	1.5mm	(1) N.C.	0.8N		

\* Ø = diameter, SR = surface radius

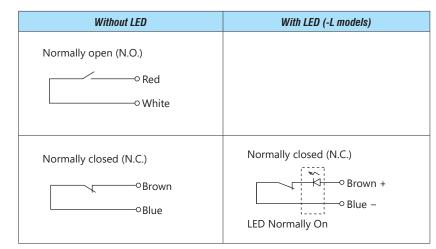
-L: LED indicator (mounted in cable 120mm from the switch)



PTP5S3CB-L

Precision Straight Touch Limit Switches Specifications								
Series	РТ5х3хх	PTP5x3CB						
Environmental								
Degree of Protection	IP40	IP67						
Temperature Range	Operating: 0 to 80°C [32 to 176°F] (Ice-free)							
Mechanical Ratings								
Enclosure Material 303 Stainless Steel								
Pretravel	0* ( <u>PT5M3WA</u> and <u>PT5M1WA</u> about 0.3 mm)							
Torque (for nuts on threaded barrels, set screws on smooth barrels)	1 N·m							
Vibration	10–55 Hz total amplitude 1.5 for X, Y, Z each direction							
Shock	300 m/s² for X, Y, Z each direction							
Electrical Ratings								
Contact Life	3 million o	perations						
Repeat Accuracy	Both On–Off, Off-	-On: 0.003 mm**						
Recommended Minimum Operating Speed	50 mm	/minute						
Contact Voltage	5–24	VDC						
Steady Current Rating	10mA	or less						
Max In-rush Current Rating	20mA without LED indicato	r, 10mA with LED indicator						
Connection Type	PTxxxWx: Core-wire cable, 0.5m (×2) Oil resistant Ø 0.6 Tensile strength 15N. PTxxxCB: Cable, 2m Oil-resistant Ø2.8/2 cores Tensile strength 30N, Minimum bending R7.							
Indicating	-L models: LED indicator (mounted	d in cable 120mm from the switch)						

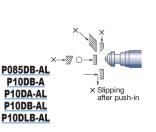
\* Adjust the installed location of the switch by the signal switching point. \*\* At operating speed 50-200 mm/minute. Operating speed slower than 10 mm/min is not recommended.



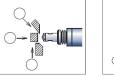
### High Precision Touch Limit Switches

#### **Features**

- 0.5 micron (µm) repeat accuracy
- No movement differential
- No temperature drift
- Dustproof / water-resistant (IP67)
- LED indicator
- Stainless steel housing



O indicates correct target approach and orientation. X indicates approach and orientation that should be avoided.



Film presence check

Lavel





Groove check

P10DHA-TML P10DHB-TML P10DHLTB-TML

	High Precision Touch Limit Switches Selection Chart								
Part Number	Price	Drawing Link	Actuator/Head Type*	Barrel Type	Barrel Diameter/Thread	Stroke	Switching Output	Contact Force	Connection Type
Straight Touch									
P085DB-AL	\$148.00	PDF	Ø 5.5mm plunger, 2mm round	Threaded	M8×0.5	3mm	(1) N.C.	1N	
<u>P10DB-A</u>	\$129.00	PDF	Ø8.5mm plunger, 2mm round	Threaded	M10×0.5	3mm	(1) N.C.	1N	
P10DB-AL	\$148.00	PDF	Ø 8.5mm plunger, 2mm round	Threaded	M10×0.5	3mm	(1) N.C.	1N	Cable 3m [9.8ft]
P10DA-AL	\$148.00	PDF	Ø 8.5mm plunger, 2mm round	Threaded	M10×0.5	3mm	(1) N.O.	1N	on [o.org
P10DLB-AL	\$149.00	PDF	Ø 8.5mm plunger, 2mm round	Threaded	M10×0.5	10mm	(1) N.C.	1N	
Straight Touch With B	all Bearin	g							
P10DHA-TML	\$312.00	PDF	Ø 2.5mm plunger, 8mm roller	Threaded	M14×0.5	3mm	(1) N.O.	1N	
P10DHB-TML	\$312.00	PDF	Ø 2.5mm plunger, 8mm roller	Threaded	M14×0.5	3mm	(1) N.C.	1N	Cable 3m [9.8ft]
P10DHLTB-TML	\$343.00	PDF	Ø 2.5mm plunger, 8mm roller	Threaded	M14×0.5	10mm	(1) N.C.	1N	0.01

\* Ø = diameter, SR = surface radius

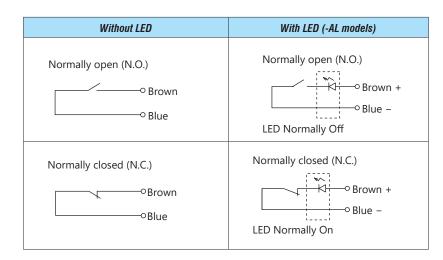
-xL: LED indicator (mounted in cable 120mm from the switch)



### **High Precision Touch Limit Switches**

High Precision Touch Limit Switches Specifications							
Series	P08	P10	P10DH	P10DHL			
Environmental							
Degree of Protection		IF	67				
Temperature Range	Operating: 0 to 80°C [32 to 176°F] (Ice-free)						
Mechanical Ratings							
Enclosure Material	303 Stainless Steel						
Pretravel	0*		DHA: 0.2 mm 210DHB: 0*				
Torque (for nuts on threaded barrels, set screws on smooth barrels)	4 N•m (2.95 lb•ft)	8 N•m (5.90 lb•ft)	10 N•m (7.38 lb•ft)				
Vibration		10–55Hz total amplitude 1	.5 for X, Y, Z each direction				
Shock		300 m/s² for X, Y	, Z each direction				
Repeat Accuracy		Both On–Off, Off–On	: 0.0005 mm (range)**				
Recommended Minimum Operating Speed		50mm	/minute				
Electrical Ratings							
Contact Life		3 million	operations				
Contact Voltage		5–24	IVDC				
Steady Current Rating	10mA or less						
Max In-rush Current Rating		20mA without LED indicator, 10mA with LED indicator					
Connection Type	Cable: 3m Oil resista	nt Ø5/2 cores (P08: Ø4/2 cores	), tensile strength 30N, minimum	ı bending R7, 20AWG			
Indicating		-AL: LED indicator (mounted in	cable 120mm from the switch)				

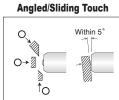
\* Adjust the installed location of the switch by the signal switching point. \*\* At operating speed 50-200 mm/minute. Operating speed slower than 10 mm/min is not recommended.

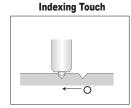


### **Ball Plunger Limit Switches**

#### Features

- Indexing positioning ball plunger combined with touch switch for confirmation signal
- Dual function reduces number of components required
- 10 micron (µm) repeat accuracy
- Angled/Sliding Touch
- Higher contact force ideal for indexing

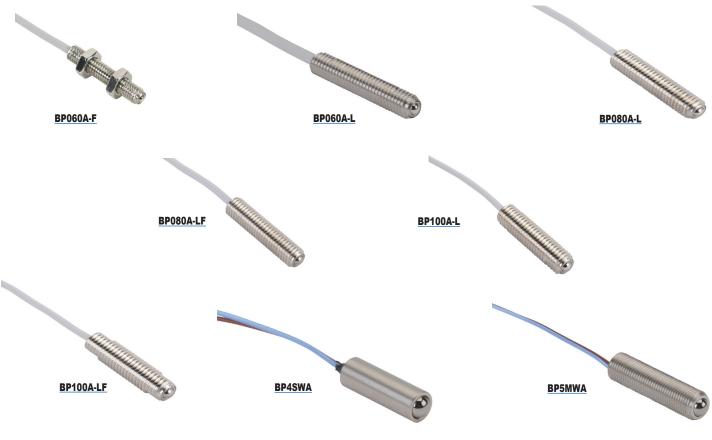




O indicates correct target approach and orientation.

	Ball Plunger Limit Switches Selection Chart								
Part Number	Price	Drawing Link	Actuator/Head Type*	Barrel Type	Barrel Diameter/ Thread*	Stroke	Switching Output	Contact Force	Connection Type
Indexing/Angled/Sliding Touch									
BP060A-F	\$46.00	PDF	Ø 3mm ball plunger			0.8mm	(1) N.O.	1N	
BP060A-L	\$55.00	PDF	Ø 3mm ball plunger		Ø M6×1.0	0.8mm	(1) N.O.	8-13N	- Cable 2m [6.5 ft]
BP060A-LF	\$55.00	PDF	Ø 3mm ball plunger			0.8mm	(1) N.O.	1N	
<u>BP080A-L</u>	\$66.00	PDF	Ø 4mm ball plunger	Threaded	~ · · · · · · · ·	1.0mm	(1) N.O.	10-16N	
BP080A-LF	\$66.00	PDF	Ø 4mm ball plunger		Ø M8×1.25	1.0mm	(1) N.O.	1N	
BP100A-L	\$69.00	PDF	Ø 5mm ball plunger		0 M40-4 F	1.2mm	(1) N.O.	15-20N	
BP100A-LF	\$69.00	PDF	Ø 5mm ball plunger		Ø M10×1.5	1.2mm	(1) N.O.	1N	
BP4SWA	\$78.00	PDF	Ø 3mm ball plunger	Smooth	Ø 4mm	0.8mm	(1) N.O.	1N	Core wire
BP5MWA	\$73.00	PDF	Ø 3mm ball plunger	Threaded	M5×0.5	1mm	(1) N.O.	1N	0.5m [1.64 ft]

\* Ø = diameter

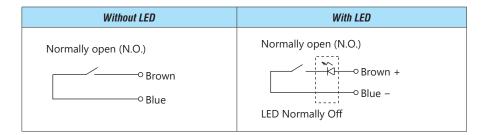


Limit Switches tLSW-52

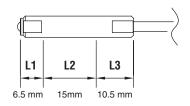
	Ball Plunger L	imit Switches	Specifications		Ball Plunger Limit Switches Specifications								
Series	BP060A	BP080A	BP100A	BP4SWA	BP5MWA								
Environmental													
Degree of Protection			IP40										
Temperature Range		Operating	g: 0 to 80°C [32 to 176°F]	(Ice-free)									
Mechanical Ratings													
Enclosure Material	303 Stainless Steel												
Pretravel			0.3 mm										
Torque (for nuts on threaded barrels, set screws on smooth barrels)		See Torque Limit Figure	NA	1 N•m									
Vibration	10–55Hz total amplitude 1.5 for X, Y, Z each direction												
Shock	300 m/s <sup>2</sup> for X, Y, Z each direction												
Repeat Accuracy		Both On–Off, (	Off–On: 0.01 mm (range)(a	axial direction)*									
Recommended Minimum Operating Speed			50mm/minute										
Electrical Ratings													
Contact Life		3 million operations		1 million	operations								
Contact Voltage			5–24VDC										
Steady Current Rating			10mA or less										
Max In-rush Current Rating	10mA (lir	mit current to protect LED	indicator)	20	mA								
Connection Type	Cable: 2m Oil resistant Ø2.8/2 cores, Tensile strength 30N, minimum bending R7. Core wire cable: 0.5m (×2), Oil resi Tensile strength 15N												
Indicating	-L and -LF models: LED i	ndicator (mounted in cable	e 120mm from the switch)	N	I/A								

\* At operating speed 50-200 mm/minute. Operating speed slower than 10 mm/min is not recommended.

### **Circuit Diagrams**



#### **Torque Limits**



	Tightening Torque for Case Screws and Nuts						
Applicable Models		L1		L2 L3			
Applicable models	Length	Tightening Torque	Length	Tightening Torque	Length	Tightening Torque	
<u>BP060A</u>	6.5mm	2.5 N•m [1.84 lb•ft]	15mm	5 N•m [3.68 lb•ft]	10.5mm	2.5 N•m [1.84 lb•ft]	
<u>BP080A</u>	8mm	5 N•m [3.68 lb•ft]	21.5mm	10 N•m [7.37 lb•ft]	5.5mm	5 N•m [3.68 lb•ft]	
<u>BP100A</u>	6.5mm	15 N•m [11.06 lb•ft]	22.5mm	25 N•m [18.44 lb•ft]	9mm	15 N•m [11.06 lb•ft]	

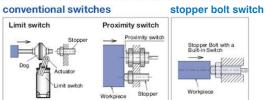
Caution: Use the lower torque (i.e. torque corresponding to L1 and L3) while tightening the bolt between lengths L1 and L2 or L2 and L3 in the picture. Please make sure to use a locknut if the bolt is likely to shift in position due to the vibrational impacts.

### **Stopper Bolt Precision Limit Switches**

#### **Overview**

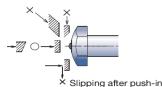
Stopper bolt precision limit switches incorporate a mechanical stop along with the limit switch function, eliminating the need for a separate mechanical stop in many situations. They can also absorb the high-impact forces required to stop a load.

#### Stopper Bolt Limit Switches can reduce parts count



#### **Features**

- 2 tasks with one device
- Housing a high-accuracy built-in switch in a stopper bolt
- Provides higher contact force ideal for indexing/positioning
- 10 micron (µm) repeat accuracy
- No movement differential
- · Stainless steel housing



O indicates correct target approach and orientation.

X indicates approach and orientation that should be avoided.

	Stopper Bolt Precision Limit Switches Selection Chart								
Part Number	Price	Drawing Link	Actuator/Head Type*	Barrel Type	Barrel Diameter/Thread	Stroke	Switching Output	Contact Force	Connection Type
STP100UA-L	\$82.00	PDF	Ø 5.5mm plunger with upward cover Ø 5mm	Threaded	M10×1.5	0.7mm	(1) N.O.	4N	
STP100DA-L	\$82.00	PDF	Ø 5.5mm plunger with downward cover Ø 5mm	Threaded	M10×1.5	0.7mm	(1) N.O.	4N	
STS060PA	\$41.00	PDF	Ø 1.5mm plunger, 3.4mm flat	Threaded	M6x1.0	0.7mm	(1) N.O.	2N	
STS060PA-L	\$50.00	PDF	Ø 1.5mm plunger, 3.4mm flat	Threaded	M6x1.0	0.7mm	(1) N.O.	2N	
STS080PA-L	\$66.00	PDF	Ø 1.5mm plunger, 4.5mm flat	Threaded	M8×1.25	0.7mm	(1) N.O.	2N	Cable 2m
STS100PA-L	\$69.00	PDF	Ø 1.5mm plunger, 4.5mm flat	Threaded	M10×1.5	0.7mm	(1) N.O.	2N	[6.56 ft]
STE060PA-L	\$54.00	PDF	Ø 1.5mm plunger, 3.4mm flat with hex	Threaded	M6x1.0	0.7mm	(1) N.O.	2N	
STE080PA-L	\$72.00	PDF	Ø 1.5mm plunger, 4.5mm flat with hex	Threaded	M8×1.25	0.7mm	(1) N.O.	2N	]
STE100PA-L	\$72.00	PDF	Ø 1.5mm plunger, 4.5mm flat with hex	Threaded	M10×1.5	0.7mm	(1) N.O.	2N	

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\* Ø = diameter



#### STE Series (Hexagonal Stopper Bolt)



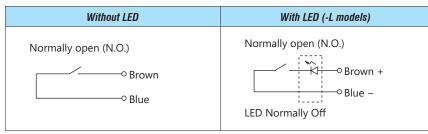


**Limit Switches** tLSW-54

Stopper Bolt Precision Limit Switches Specifications									
Series	STP	STS	STE						
Environmental									
Degree of Protection	IP67** IP65**								
Temperature Range	Ор	erating: 0 to 80°C [32 to 176°F] (Ice-fr	ree)						
Mechanical Ratings									
Enclosure Material		Stainless steel							
Torque (for nuts on threaded barrels, set screws on smooth barrels)	See Torque Limit Figure								
Vibration	10–55Hz total amplitude 1.5 for X, Y, Z each direction								
Shock	300 m/s² for X, Y, Z each direction								
Repeat Accuracy	Both On-Off, Off-On/ 0.01 (range) (At operating speed 50-200mm/min) *2								
Recommended Minimum Operating Speed		50mm (1.96in)/minute							
Withstand Load		5000N							
Electrical Ratings									
Contact Life	1	0 million (No bungle caused by vibration and use under contact rating)	n						
Impact resistance		0.4J							
Contact Voltage		5–24VDC							
Steady Current Rating	10mA or less								
Max In-rush Current Rating	20mA without LED indicator, 10mA with LED indicator								
Connection Type	Standard length 2m [6.56 ft] oil resistant 2.8 / 2 cores, 26AWG Tensile strength 30N, minimum bending R7								
Indicating	-L models: LEE	) indicator (mounted in cable 120mm f	rom the switch)						

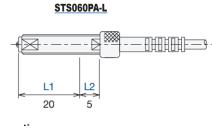
\* At operating speed 50-200 mm/minute. Operating speed slower than 10 mm/min is not recommended. \*\* At normal temperature (0–80°C [32–176°F]).

## **Circuit Diagram**



### **Torque Limits**

Applicable models	Tightening torque					
STS060PA-L						
STE060PA-L	L1: 5 N•m [3.68 lb•ft] L2: 2.5 N•m [1.84 lb•ft]					
STS060PA						
STS080PA-L	10 N•m [7.38 lb•ft]					
STE080PA-L	10 N•m [7.38 lb•ft]					
STS100PA-L	25 N•m [18.44 lb•ft]					
STE100PA-L	25 N•m [18.44 lb•ft]					
STP100UA-L	25 N•m [18.44 lb•ft]					
STP100DA-L	25 N•m [18.44 lb•ft]					

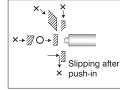


#### STE060PA-L L2 L1 6 15

## Low Contact Force Limit Switches: CSFN / CS / CSJ

#### **Features**

- 0.1N and 0.5N contact force
- + 5 micron ( $\mu m$ ) and 10 micron ( $\mu m$ ) repeat accuracy
- Stainless steel housing
- Metal bearing
- Straight-touch and straight needle touch available



Low Contact Force

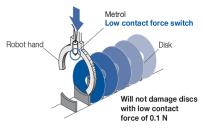
Straight Touch

O indicates correct target approach and orientation.

X indicates approach and orientation that should be avoided.

CSFN105A-H6X must be mounted downward

#### Detects presence of HDD discs



			Low Contact Forc	e Limit S	witches Sele	ction Chart				
Part Number	Price	Drawing Link	Actuator/ Head Type*	Barrel Type	Barrel Diameter/Thread*	Stroke	Switching Output	Contact Force	Connection Type	
Low Contact Force, N	letal Bea	ring, Downw	vard Mounting Only	1	1					
CSFN105A-H6X	\$46.00	PDF	Ø 2mm plunger [0.079 in] SR 1.5 mm [0.059 in]	Threaded	M10x0.5	2mm [0.079in]	NPN, N.O.	0.1N	3m [9.8 ft] cable	
Low Contact Force, S	Straight To	ouch, Metal	Bearing							
<u>CS067A-LG</u>	\$61.00	PDF	Ø 2mm plunger [0.079 in] SR 1.5 mm [0.059 in]	Threaded	M6x0.75	2.8mm [0.110in]	(1) N.O.	0.5N	3m [9.8 ft] cable	
Low Contact Force, S	Low Contact Force, Straight Touch, Needle Contact									
<u>CSJ055A-CG</u>	\$53.00	PDF	needle plunger Ø 1.5mm flat [0.059 in]	Threaded	M5x0.5	2.8mm [0.110in]	(1) N.O.	0.5N	3m [9.8 ft] cable	

Ø = diameter, SR = surface radius

\* Must be mounted in a downward direction



CSFN105A-H6X



CS067A-LG



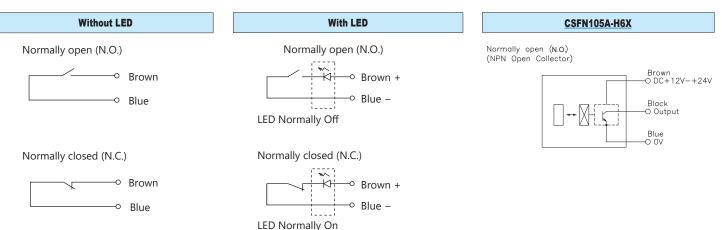
CSJ055A-CG

1-800-633-0405

# **METROL** Precision Limit Switches

Lo	w Contact Force Limit Swite	ches Specifications	
Series	CSFN Metal Bearing	CS Custom Metal Bearing	CSJ Custom Needle Contact
Environmental			
Degree of Protection	IP40	IP	65
Temperature Range	Operating: 0 to 60°C [32 to 140°F] (Ice-free)	Operating: 0 to 80°C [	32 to 176°F] (Ice-free)
Mechanical Ratings			
Enclosure Material	Stainles	s Steel (mounting nuts are Ni-plated bras	s)
Pretravel	0.4 mm [0.016 in]	0.3 mm [	[0.012 in]
Torque (for nuts on threaded barrels, set screws on smooth barrels)	4 N•m [2.95 lb•ft]	2 N•m [1.48 lb•ft]	N/A
Vibration	10–55Hz	total amplitude 1.5 for X, Y, Z each direct	ion
Shock		300 m/s <sup>2</sup> for X, Y, Z each direction	
Repeat Accuracy	0.01 mm (10 micron [µm]) *	0.005 mm (5 r	micron [µm]) *
Recommended Minimum Operating Speed		50mm (1.96in)/minute	
Electrical Ratings			
Contact Life		10 million operations	
Contact Voltage	12-24VDC	5–24	VDC
Steady Current Rating		10mA or less	
Max In-rush Current Rating	10m	A (limit current to protect LED indicator)	
Connection Type	Cable: 3m PVC (polyvinyl chloride) oil resistant Ø4/3 cores, 30AWG Tensile strength 30N, minimum bending R7	polyvinyl chloride) /2 cores, 26AWG ength 30N pending R7	
Indicating	-L: LED indi	cator (mounted in cable 120mm from the	switch)

\* At operating speed 50-200 mm/minute. Operating speed slower than 10 mm (0.393 in)/min is not recommended.



## 90-Degree Straight Touch Limit Switches

## Features

- Slim design
- 90-degree cable orientation
- Long-stroke models available
- 5 micron (µm) repeat accuracyStainless steel housing
- Metal bearing

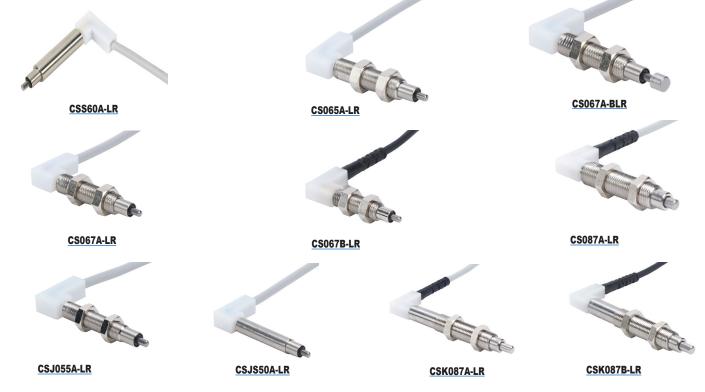
=
××
×→ℤΟ→瀏⊂
→ Slipping after × push-in

90-Degree Straight Touch

O indicates correct target approach and orientation. X indicates approach and orientation that should be avoided.

		90	Degree Straight	Touch I	Limit Switche	s Selection	Chart					
Part Number	Price	Drawing Link	Actuator/ Head Type*	Barrel Type	Barrel Diameter/Thread*	Stroke	Switching Output	Contact Force	Connection Type			
CSS60A-LR	\$56.00	PDF	Ø 2mm plunger [0.079in]	Smooth	Ø 6mm		(1) N.O.					
<u>CS065A-LR</u>	\$67.00	PDF	SR 1.5mm [0.059in]		M6x0.5		(1) N.O.					
<u>CS067A-BLR</u>	\$67.00	PDF	Ø 2mm plunger [0.079in] Ø 4.5mm flat [0.1.77in]		M6x0.75		(1) N.O.					
<u>CS067A-LR</u>	\$65.00	PDF	Ø 2mm plunger [0.079in]	M6x0.75 Threaded M8x0.75		2.8mm [0.110in]	(1) N.O.					
<u>CS067B-LR</u>	\$65.00	<u>PDF</u>	SR 1.5mm [0.059in]		2.00000	(1) N.C.	1N	Cabla				
<u>CS087A-LR</u>	\$65.00	PDF	Ø 3.5mm plunger [0.138in] SR 3 mm [0.118in]					M8x0.75		(1) N.O.	IIN	Cable 3m [9.84ft]
<u>CSJ055A-LR</u>	\$59.00	PDF	Ø 2mm plunger [0.079in]		M5x0.5		(1) N.O.					
CSJS50A-LR	\$59.00	<u>PDF</u>	SR 1.5 mm [0.059in]	Smooth	Ø 5mm		(1) N.O.					
<u>CSK087A-LR</u>	\$64.00	PDF	Ø 3.5mm plunger [0.138in]	Threaded	Thursday	Thursday	Thursday	M8x0.75	5mm [0.197in]	(1) N.O.		
CSK087B-LR	\$64.00	PDF	SR 3 mm [0.118in]	IIIIeaded	IVIOX0.75	50000 [0.19700]	(1) N.C.					

\* Ø = diameter, SR = surface radius



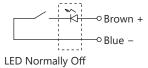
www.automationdirect.com

90-Degr	ee Straight Touch	Limit Switches S	Specifications							
Series	CS	CSS	CSJ	CSK						
Environmental		•								
Degree of Protection		IP65								
Temperature Range		Operating: 0 to 80°	C [32 to 176°F] (Ice-free)							
Mechanical Ratings										
Enclosure Material		Stain	less Steel							
Pretravel		0	.3 mm							
Torque (for nuts on threaded barrels, set screws on smooth barrels)	4 N•m [2.95 lb•ft]	N/A	2 N•m [1.48 lb•ft]	7 N•m [5.16 lb•ft]						
Vibration		10–55Hz total amplitude	1.5 for X, Y, Z each direction							
Shock		300 m/s <sup>2</sup> for X	, Y, Z each direction							
Repeat Accuracy		5 mic	ron (µm) *							
Recommended Minimum Operating Speed		50mm (1	.96in)/minute							
Electrical Ratings										
Contact Life		10 millio	on operations							
Contact Voltage		5–	24VDC							
Steady Current Rating			A or less							
Max In-rush Current Rating	10mA (limit current to protect LED indicator)									
Connection Type	Cable		8/2 cores, tensile strength 30N [6 ding R7, 2-26AWG	.74 lbf],						
Indicating		-L: LED indicator (mounted	in cable 120mm from the switch)							

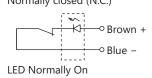
\* At operating speed 50-200 mm/minute. Operating speed slower than 10 mm/min is not recommended.

## **Circuit Diagrams**

Normally open (N.O.)



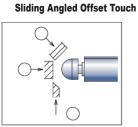
Normally closed (N.C.)



## **Sliding Angled Offset Touch Limit Switches**

#### **Features**

- Metal and plastic hemisphere actuators
- 5 micron (µm) repeat accuracy
- Stainless steel housing



O indicates correct target approach and orientation.

		Slic	ling Angled Offse	t Touch Li	imit Switches	Selection	ı Chart		
Part Number	Price	Drawing Link	Actuator/ Head Type*	Barrel Type	Barrel Diameter/Thread*	Stroke	Switching Output	Contact Force	Connection Type
CSHP085A-L	\$158.00	PDF	Ø 4.7mm plunger SR 3mm	Threaded	M8×0.5		(1) N.O.	1N	
<u>CSHP085B-L</u>	\$158.00	PDF	Ø 4.7mm plunger SR 3mm	Threaded	M8×0.5		(1) N.C.	1N	
<u>CSH121A-A</u>	\$79.00	PDF	Ø 10mm hemisphere SR 5mm	Threaded	M12x1		(1) N.O.	1.5N	
<u>CSH121A-AL</u>	\$78.00	PDF	Ø 10mm hemisphere SR 5mm	Threaded	M12x1	2.8mm [0.110in]	(1) N.O.	1.5N	Cable 2m [6.56 ft]
<u>CSH121B-AL</u>	\$81.00	<u>PDF</u>	Ø 10mm hemisphere SR 5mm	Threaded	M12x1		(1) N.C.	1.5N	
<u>CSH121A-APL</u>	\$90.00	PDF	Ø 10mm hemisphere SR 5mm plastic	Threaded	M12x1		(1) N.O.	1.5N	
<u>CSH121B-APL</u>	\$90.00	<u>PDF</u>	Ø 10mm hemisphere SR 5mm plastic	Threaded	M12x1		(1) N.C.	1.5N	

\* Ø = diameter, SR = surface radius





CSH121A-A



CSH121A-AL



CSH121B-AL



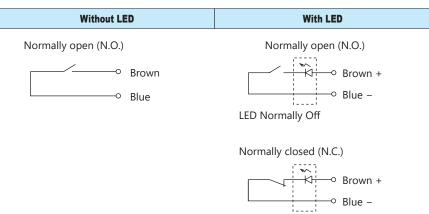
CSH121A-APL



CSH121B-APL

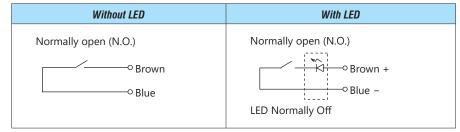
Sliding A	Angled Offset Touch Limit Switches S	pecifications					
Series	CSHP	СЅН					
Environmental							
Degree of Protection	IP67	IP65					
Temperature Range	Operating: 0 to 80°C	[32 to 176°F] (Ice-free)					
Mechanical Ratings							
Enclosure Material	Stainle	ss Steel					
Pretravel	0.3	mm					
Torque (for nuts on threaded barrels, set screws on smooth barrels)	4 N•m [2.95 lb•ft]	12 N•m [8.85 lb•ft]					
Vibration	10–55Hz total amplitude 1	.5 for X, Y, Z each direction					
Shock	300 m/s <sup>2</sup> for X, Y	, Z each direction					
Repeat Accuracy	0.005mm (5 r	micron [µm]) *					
Recommended Minimum Operating Speed	50mm [1.9	l6in]/minute					
Electrical Ratings							
Contact Life	10 million	operations					
Contact Voltage	5-24	1VDC					
Steady Current Rating	10mA	or less					
Max In-rush Current Rating	10mA (limit current to	10mA (limit current to protect LED indicator)					
Connection Type		2 cores, Tensile strength 30N [6.74 lbf], ng R7, 2-26AWG					
Indicating	-L: LED indicator (mounted in	cable 120mm from the switch)					

\* At operating speed 50-200 mm/minute. Operating speed slower than 10mm/min is not recommended.



Precision Mir	i Straight Touch Limit Switches	Specifications
Туре	Precision Angled	Precision Mini
Series	CSM	CSMP
Environmental		
Degree of Protection	IP65	IP67
Temperature Range	Operating: 0 to 80°C [	32 to 176°F] (Ice-free)
Mechanical Ratings		
Enclosure Material	303 Stain	less Steel
Pretravel	0.3	mm
Torque (for nuts on threaded barrels, set screws on smooth barrels)	8 N•m [5.	901 lb•ft]
Vibration	10–55Hz total amplitude 1.	5 for X, Y, Z each direction
Shock	300 m/s² for X, Y	, Z each direction
Repeat Accuracy	Both On–Off, Off	–On: 0.003 mm*
Recommended Minimum Operating Speed	50mm [1.9	6in]/minute
Electrical Ratings		
Contact Life	10 million	operations
Contact Voltage	5–24	VDC
Steady Current Rating	10mA	or less
Max In-rush Current Rating	10mA (limit current to	protect LED indicator)
Connection Type	Core wire cable, 0.5 m (x2), oil res Cable: 2m, oil resistant Ø2.8/2 cores, te	istant, Ø 0.6, tensile strength 15N, ensile strength 30N [6.74 lbf], 2-26AWG
Indicating	-L: LED indicator (mounted in	cable 120mm from the switch)

\* At operating speed 50-200 mm/minute. Operating speed slower than 10mm/min is not recommended.

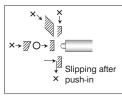


## **High-Vacuum Resistance Limit Switches**

#### **Features**

- Can be used in 10-5 PA high-vacuum environments
- Switch body made using low outgassing material and adhesive

#### **High Vacuum Resistance**



O indicates correct target approach and orientation. X indicates approach and orientation that should be avoided.

	High-Vacuum Resistance Limit Switches Selection Chart										
Part Number	Price	Actuator/Head Type*	Barrel Type	Barrel Diameter/ Thread	Stroke	Output Mode	Repeatability	Contact Force	Connection Type	Drawing Link	
<u>GN-BP5MA</u>	\$320.00	Angled touch ball plunger SR 3mm	Threaded	M5x0.5	1.0mm [0.039in]	(1) N.O.	0.01mm [0.00039in]	1N	Cable direction: straight Polytetrafluoroethylene (PTFE) 0.5m [1.6ft] core wire, 27 AWG	PDF	
<u>GN-BP5MA-R</u>	\$326.00	Angled touch ball plunger SR 3mm	Threaded	M5x0.5	1.0mm [0.039in]	(1) N.O.	0.01mm [0.00039 n]	1N	Cable direction: 90° Polytetrafluoroethylene (PTFE) 0.5m [1.6ft] core wire, 27 AWG	PDF	
<u>GN-PT5M3A</u>	\$234.00	Straight touch Ø 1.5mm plunger SR 2mm	Threaded	M5x0.5	1.5mm [0.059in]	(1) N.O.	0.003mm [0.00012in]	0.5N	Cable direction: straight Polytetrafluoroethylene (PTFE) 0.5m [1.6ft] core wire, 27 AWG	PDF	
<u>GN-PT5M3B</u>	\$234.00	Straight touch Ø 1.5mm plunger SR 2mm	Threaded	M5x0.5	1.5mm [0.059in]	(1) N.C.	0.003mm [0.00012in]	0.5N	Cable direction: straight Polytetrafluoroethylene (PTFE) 0.5m [1.6ft] core wire, 27 AWG	PDF	
<u>GN-BP161B</u>	\$1,138.00	Angled touch Ø 2mm plunger SR 4mm	Threaded	M16x1	2.9mm [0.114in]	(1) N.C.	0.01mm [0.00039in]	1.5N	Cable direction: straight Polytetrafluoroethylene (PTFE) 0.5m [1.6ft] core wire, 27 AWG	PDF	
<u>GN-CSK141B</u>	\$1,138.00	Straight touch Ø 12mm plunger SR 4mm	Threaded	M14x1	5mm [0.197mm]	(1) N.C.	0.01mm [0.00039in]	0.8N	Cable direction: straight Polytetrafluoroethylene (PTFE) 0.5m [1.6ft] core wire, 27 AWG	PDF	

\* Ø = diameter, SR = surface radius





GN-PT5M3B



GN-BP5MA-R

GN-BP161B



GN-PT5M3A



GN-CSK141B

High-Vacuum F	esistance Limit Switches Specifications			
Series	GN			
Environmental				
Compatible Vacuum	10-5 PA			
Degree of Protection	IP40			
Temperature Range	120°C [248°F] (allowable baking temperature)			
Mechanical Ratings				
Enclosure Material	304 Stainless Steel			
Pretravel	0mm [0in]:( <u>GN-PT5M3B, GN-CSK141B</u> ) * 0.2 mm [0.0079 in]: ( <u>GN-BP161B)</u> 0.3 mm [0.0118 in]: ( <u>GN-BP5MA, GN-BP5MA-R, GN-PT5M3A</u> )			
Torque (for nuts on threaded barrels, set screws on smooth barrels)	1 N•m [0.73 lb•ft] <u>GN-PT5M3A, GN-PT5M3B, GN-BP5MA</u> 10 N•m [7.37 lb•ft] <u>GN-CSK141B</u> 12_N•m [8.85 lb•ft] <u>GN-BP161B</u>			
Vibration	10–55Hz total amplitude 1.5 for X, Y, Z each direction			
Shock	300 m/s <sup>2</sup> for X, Y, Z each direction			
Electrical Ratings				
Contact Life	3 million operations			
Repeat Accuracy**	Both On-Off, Off-On: See Selection Table			
Recommended Minimum Operating Speed	50mm [1.96in] / minute			
Contact Voltage	5-24 VDC			
Steady Current Rating	10mA or less			
Max In-rush Current Rating 20mA				
Connection Type	0.5 m [19.69 in] Polytetrafluoroethylene (PTFE) core wire, 27AWG			
Indicating	N/A			

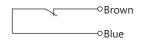
\* Adjust the installed location of the switch by the signal switching point. \*\* At operating speed 50-200 mm/minute. Operating speed slower than 10 mm/min is not recommended.

### **Circuit Diagrams**

Normally open (N.O.)



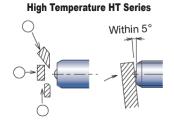
Normally closed (N.C.)



#### High Temperature: HT Series Limit Switches

#### **Features**

- Plunger and ball plunger models
- Constructed using heat resistant parts and adhesives
- Heat resistant cable
- Operating temperature upper limit of 200°C [392°F]



×

Slipping after push-in

**×→**∅ ○·

O indicates correct target approach and orientation. X indicates approach and orientation that should be avoided.

		High Temper	ature L	imit Switches	s Selection	Chart			
Part Number	Price	Actuator/Head Type*	Barrel Type	Barrel Diameter/Thread	Stroke	Switching Output	Contact Force	Connection Type	Drawing Link
Straight/Precision	Touch								
<u>HT-CS067A</u>	\$235.00	Ø2mm plunger, SR 1.5mm	Threaded	M6×0.75	2.8mm	(1) N.O.	1N	Cable 2m [6.56ft]	PDF
Indexing/Angled/S	liding Tou	ch/Ball Plunger							
<u>HT-BP060A</u>	\$214.00	Ø 3mm ball plunger	Threaded	M6×1.0	0.8mm	(1) N.O.	6-13N	Cable 2m [6.56ft]	PDF
Heat Resistant Sto	opper Bolt								
<u>STS060A-HT2</u>	\$196.00	1.5mm plunger 3.4mm flat	Threaded	M6×1.0	0.7mm	(1) N.O.	1N	Cable 2m [6.56ft]	PDF
<u>STM82A-HT2</u>	\$192.00	Ø 3mm plunger with boot	Threaded	M10×0.75	0.3mm	(1) N.O.	1N	Cable 2m [6.56ft]	PDF

\* Ø = diameter, SR = surface radius









STM82A-HT2

#### 1-800-633-0405

# **METROL** Precision Limit Switches

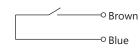
High To	emperature Limit	Switches Specific	ations		
Part Number	<u>HT-CS067A</u>	HT-BP060A	STS060A-HT2	STM82A-HT2	
Environmental					
Degree of Protection	IP65**	IP40**	IP40**	IP65**	
Temperature Range		Operating: 0 to 200°C [	[32 to 392°F] (Ice-free)		
Nechanical Ratings					
Enclosure Material		Stainles	s Steel		
Pretravel	0.3 mm (0.012 in)	0.5 mm [0.020 in] from end face	0.3 mm [0.012 in] from stopping face	Middle of stroke	
Vibration		10–55 Hz total amplitude 1.	5 for X, Y, Z each direction		
Shock		300 m/s² for X, Y,	Z each direction		
Electrical Ratings					
Contact Life		3 million o	perations		
Repeat Accuracy		0.01 mm [0.0	00039 in] * **		
Recommended Minimum Operating Speed		50mm [1.96	Sin]/minute		
Contact Voltage		5-24	VDC		
Steady Current Rating		10mA o	or less		
Max In-rush Current Rating		20r	nA		
Connection Type	Cable: 2m [6.56ft] heat-resistant Ø 2.8 2 cores, 24AWG 2 cores, 26AWG 2 cores, 26AWG				
Indicating		N/	Ά		

\* At operating speed 50-200 mm [1.97-7.87 in]/minute. Operating speed slower than 10mm [0.39in]/min is not recommended. \*\* At normal temperature (0 to 80°C [32 to 176°F]).

## **Circuit Diagrams**

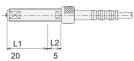
### **Torque Limits**

Normally open (N.O.)





**Ball Plunger** 



		- 🖂	
L1	L2	L3	
6.5	15	5.5	

Tightening Torque for Case Screws and Nuts							
Applicable	L1		L2		L3		
Models	Length	Tightening Torque	Length Tightening Torque		Length	Tightening Torque	
<u>HT-CS067A</u>	6.5mm	4 N•m [2.95 lb•ft]	—	—	—	—	
<u>HT-BP060A</u>	6.5mm	2.5 N•m [1.84 lb•ft]	15 mm	5 N•m [3.68 lb•ft]	5.5mm	5 N•m [3.68 lb•ft]	
<u>STS060A-HT2</u>	20mm	5 N•m [3.68 lb•ft]	5mm	5 N•m [3.68 lb•ft]	—	—	
<u>STM82A-HT2</u>	6.5mm	10 N•m [7.376 lb•ft]	_	_	—	—	

Caution: Use the lower torque (i.e. torque corresponding to L1 and L3) while tightening the bolt between lengths L1 and L2 or L2 and L3 in the picture. Please make sure to use a locknut if the bolt is likely to shift in position due to the vibrational impacts.

### High Precision Touch and Tool Setter Limit Switches

#### **Features**

- Tool setter for blade positioning, wear detection, breakage, etc.
- + 0.5 micron ( $\mu$ m) repeat accuracy
- No movement differential
- No temperature drift
- Dustproof / water-resistant (IP67)
- LED indicator





O indicates correct target approach and orientation.

X indicates approach and orientation that should be avoided.

High Precision Touch and Tool Setter Limit Switches Selection Chart									
Part Number	Price	Drawing Link	Actuator/Head Type*	Mounting Direction	Mounting Hole	Stroke	Switching Output	Contact Force	Connection Type
P11DDB-DLD	\$172.00	<u>PDF</u>	Ø 16mm plunger, Ø5mm flat	downward	(2) Ø 4.6	3mm	(1) N.C.	1.5N	Cable 3m [9.8ft]
P11DDB-DULD	\$186.00	<u>PDF</u>	Ø 16mm plunger, Ø 5mm flat	upward	(2) Ø 4.6	3mm	(1) N.C.	1.5N	Cable 3m [9.8ft]
P11DMB-DULD	\$172.00	<u>PDF</u>	Ø 16mm plunger, Ø 5mm flat	upward	(2) M4	3mm	(1) N.C.	1.5N	Cable 3m [9.8ft]
P11EDB-DULD	\$186.00	PDF	Ø 16mm plunger, Ø 5mm flat	upward	(2) Ø 4.6	5mm	(1) N.C.	1.5N	Cable 3m [9.8ft]
<u>P21EDBP-22-28</u>	\$634.00	<u>PDF</u>	Ø 18.5mm plunger, Ø 10mm flat	upward	(2) Ø 4.6	5mm	(1) N.C.	1.5N	Cable 5m [16.4ft]

\* Ø = diameter

-xxLD: LED indicator (attached to sensor) <u>P21EDBP-22-28</u> includes M5 air inlet



P11DDB-DLD



P11DDB-DULD



P11DMB-DULD



P11EDB-DULD

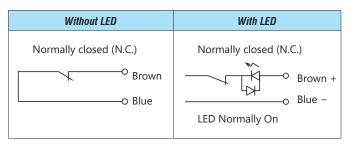


P21EDBP-22-28

High Precision Touch and Tool Setter Limit Switches Specifications						
Series	P11 P21					
Environmental						
Degree of Protection	IP67					
Temperature Range	Operating: 0 to 80°C [32 to 176°F] (Ice-free)					
Mechanical Ratings						
Enclosure Material	Aluminum					
Pretravel	0*	1st signal 0*, 2nd signal 2.5 mm (0.098 in)				
Torque (for nuts on threaded barrels, set screws on smooth barrels)	N/A					
Vibration	10–55Hz total amplitude 1.5 for X, Y, Z each direction					
Shock	300 m/s <sup>2</sup> for X, Y, Z each direction					
Repeat Accuracy	Both On–Off, Off–On: 0.0005 mm (range)**					
Recommended Minimum Operating Speed	50mm [1.96in]/minute					
Electrical Ratings						
Contact Life	3 million operations					
Contact Voltage	5–24VDC					
Steady Current Rating	10mA or less					
Max In-rush Current Rating	10mA (limit current to protect LED indicator)					
Connection Type	Cable: 3m (9.84 ft) oil resistant Ø5/2 cores (P08: Ø4/2 cores) Tensile strength 30N, minimum bending R7, 30AWG	Cable: 5m (16.40ft) oil resistant Ø3.7/4 cores (P08: Ø4/2 cores), Tensile strength 30N, minimum bending R7, 30AWG				
Indicating	-L: LED indicator (mounted in cable 120mm from the switch)					

\* Adjust the installed location of the switch by the signal switching point. \*\* At operating speed 50-200 mm/minute. Operating speed slower than 10 mm/min is not recommended.

### **Circuit Diagrams**



P21 Wiring

