### METROL Precision Limit Switches

# **High Precision Touch and Tool Setter Limit Switches**

#### **Features**

- Tool setter for blade positioning, wear detection, breakage, etc.
- 0.5 micron (µm) repeat accuracy
- No movement differential
- No temperature drift
- Dustproof / water-resistant (IP67)
- LED indicator



O indicates correct target approach and orientation.

X indicates approach and orientation that should be avoided.

High Precision Touch and Tool Setter Limit Switches Selection Chart									
Part Number	Price	Drawing Link	Actuator/Head Type*	Mounting Direction	Mounting Hole	Stroke	Switching Output	Contact Force	Connection Type
P11DDB-DLD	\$172.00	<u>PDF</u>	Ø 16mm plunger, Ø5mm flat	downward	(2) Ø 4.6	3mm	(1) N.C.	1.5N	Cable 3m [9.8ft]
P11DDB-DULD	\$186.00	PDF	Ø 16mm plunger, Ø 5mm flat	upward	(2) Ø 4.6	3mm	(1) N.C.	1.5N	Cable 3m [9.8ft]
P11DMB-DULD	\$172.00	<u>PDF</u>	Ø 16mm plunger, Ø 5mm flat	upward	(2) M4	3mm	(1) N.C.	1.5N	Cable 3m [9.8ft]
P11EDB-DULD	\$186.00	PDF	Ø 16mm plunger, Ø 5mm flat	upward	(2) Ø 4.6	5mm	(1) N.C.	1.5N	Cable 3m [9.8ft]
P21EDBP-22-28	\$634.00	<u>PDF</u>	Ø 18.5mm plunger, Ø 10mm flat	upward	(2) Ø 4.6	5mm	(1) N.C.	1.5N	Cable 5m [16.4ft]

<sup>\*</sup> Ø = diameter

<sup>-</sup>xxLD: LED indicator (attached to sensor) P21EDBP-22-28 includes M5 air inlet





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## METROL Precision Limit Switches

High Precision Touch and Tool Setter Limit Switches Specifications								
Series	P11	P21						
Environmental								
Degree of Protection	IP67							
Temperature Range	Operating: 0 to 80°C [32 to 176°F] (Ice-free)							
Mechanical Ratings								
Enclosure Material	Aluminum							
Pretravel	0*	1st signal 0*, 2nd signal 2.5 mm (0.098 in)						
Torque (for nuts on threaded barrels, set screws on smooth barrels)	N/A							
Vibration	10–55Hz total amplitude 1.5 for X, Y, Z each direction							
Shock	300 m/s² for X, Y, Z each direction							
Repeat Accuracy	Both On–Off, Off–On: 0.0005 mm (range)**							
Recommended Minimum Operating Speed	50mm [1.96in]/minute							
Electrical Ratings								
Contact Life	3 million operations							
Contact Voltage	5–24VDC							
Steady Current Rating	10mA or less							
Max In-rush Current Rating	10mA (limit current to protect LED indicator)							
Connection Type	Cable: 3m (9.84 ft) oil resistant Ø5/2 cores (P08: Ø4/2 cores) Tensile strength 30N, minimum bending R7, 30AWG	Cable: 5m (16.40ft) oil resistant Ø3.7/4 cores (P08: Ø4/2 co Tensile strength 30N, minimum bending R7, 30AWG						
Indicating	-L: LED indicator (mounted in cable 120mm from the switch)							

### **Circuit Diagrams**

Without LED	With LED		
Normally closed (N.C.)  Brown  Blue	Normally closed (N.C.)  Brown +  Blue -  LED Normally On		

#### P21 Wiring

With LED
2-signal type (P21)
First Signal
Normally closed (N.C.)
Orange +
Black -
Yellow Green
Second Signal
Normally closed (N.C.)

<sup>\*</sup> Adjust the installed location of the switch by the signal switching point.
\*\* At operating speed 50-200 mm/minute. Operating speed slower than 10 mm/min is not recommended.