# Achie Ve™ Compact Limit Switches

#### **Metal Plunger Actuator AEM Series**

- Die-cast metal housings
- 9.8 ft [3m] cable/5-pin M12 quick-disconnect (bottom and right)
- Compact size with standard 25mm [0.98 in] hole spacing
- Wide offering of head actuators

- Epoxy resin-filled for IP67 rating
- Snap-action (Z11) and (Z22), slow-make/slow-break (X11), contacts available
- N.C. contacts are positive-opening operated unless otherwise noted.

Compact Limit Switches AEM Series Selection Chart										
Part Number	Price	Drawing Link	Actuator Type	Max. Actuation Speed	Min. Actuation Force	Min. Positive Opening Force	Number of Contacts	Contact Configuration	Connection Type	Photo
AEM2G11Z11-3	\$27.50	PDF	Metal plunger	0.5 ms	15N	30N	1 N.O./1 N.C.	Diagram 1	9.8 ft [3m] cable	- A
AEM2G11X11-3	\$27.50	PDF						Diagram 2	(bottom exit)	
AEM2G1101Z11-3R	\$25.50	PDF						Diagram 1	9.8 ft [3m] cable (right exit)	
<u>AEM2G1101Z11M</u>	\$24.50	<u>PDF</u>							5-pin M12 quick- disconnect (bottom exit)	
AEM2G1101Z11MR	\$24.50	PDF							5-pin M12 quick- disconnect (right exit)	
AEM2G1101Z22-3	\$33.00	PDF					2 N.O./2 N.C.	Diagram 3	9.8 ft [3m] cable (bottom exit)	В
AEM2G16Z11-3	\$32.00	PDF	Metal plunger with dust cap	0.5 ms	15N	30N	1 N.O./1 N.C.	Diagram 1	9.8 ft [3m] cable	C
AEM2G16X11-3	\$32.00	PDF						Diagram 2	(bottom exit)	
AEM2G1601Z11-3R	\$27.50	PDF						Diagram 1	9.8 ft [3m] cable (right exit)	
<u>AEM2G1601Z11M</u>	\$25.50	PDF							5-pin M12 quick- disconnect (bottom exit)	
AEM2G1601Z11MR	\$25.50	PDF							5-Pin M12 quick- disconnect (right exit)	
AEM2G1601Z22-3	\$35.00	PDF					2 N.O./2 N.C.	Diagram 3	9.8 ft [3m] cable (bottom exit)	D
<u>AEM2G18Z11-3</u>	\$38.00	PDF	Metal plunger with bevel cut	0.5 ms	15N	30N	1 N.O./1 N.C.	Diagram 1	9.8 ft [3m] cable (bottom exit)	E
AEM2G21Z11-3	\$30.00	PDF		0.5 ms	15N	30N		Diagram 1	9.8 ft [3m] cable	F
AEM2G21X11-3	\$30.00	PDF	Metal plunger with fixing nuts					Diagram 2	(bottom exit)	
<u>AEM2G2101Z11-3R</u>	\$26.50	PDF							9.8 ft [3m] cable (right exit)	
<u>AEM2G2101Z11M</u>	\$24.50	<u>PDF</u>						Diagram 1	5-pin M12 quick- disconnect (bottom exit)	
<u>AEM2G2101Z11MR</u>	\$24.50	PDF							5-pin M12 quick- disconnect (right exit)	
AEM2G2101Z22-3	\$33.00	PDF					2 N.O./2 N.C.	Diagram 3	9.8 ft [3m] cable (bottom exit)	G

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### **Metal Plunger Actuator AEM Series**







В



C



D



Ε



F



G



**Cable Out (bottom)** 



Cable Out (right)



5-pin M12 quick-disconnect (bottom exit)



5-pin M12 quick-disconnect (right exit)



## Achie Ve™ Compact Limit Switches **Specifications**

Compact Limit Switches Specifications AEM Series								
Туре		1 N.O. / 1 N.C.	2 N.O. / 2 N.C.					
Environmental								
Degree of Protection		IP67 according to IEC 60529						
Temperature Range		Storage: -40 to 70°C (-40 to 158°F). Operating: -25 to 70°C [-13 to 158°F]						
Mechanical Ratings								
Mechanical Life		10 million operations. Models G16, G92, G93: 5 million operations.						
Enclosure Material		ZAMAK (zinc alloy)						
Contact Blocks Rating								
Positive Opening		Yes, except G61, G92, G93	All models except 92, 93 operating heads					
Electrical Ratings	AC-15	Make: 100A @ 24VAC; 60A @ 120VAC; 30A @ 240VAC Break: 10A @ 24VAC; 6A @ 120VAC; 3A @ 240VAC	4A @ 24VDC, 3A @ 240VAC					
	DC-13	2.8 A @ 24VDC; 0.55 A @ 125VDC; 0.27 A@250VDC	2A @ 24VDC, 0.4 A @ 250VDC					
Maximum Switching Frequency		Contact blocks: all one cycle per second	3600 [cycles/hour]					
Repeat Accuracy		0.05 mm on the operating points at 1 million operations						
Short-Circuit Protect	ion	10A @ <500V	4A @ <500VAC Part number <u>AEM2G9301Z22-3</u> is 10A @ <500VAC					
Contact Resistance		25mΩ						
Recommended Min Operating Speed		With snap-action contacts: 20mm per minute With slow-action contacts: 500mm per minute						
Rated Insulation Voltage		B300, R300 according to UL508; 400V (degree of pollution: 3) according to IEC 60947-1	C300 - R300 according to UL508, 250V (degree of pollution 3)					
Connection Type		Cable: 3m [9.8 ft] PVC cable, 5 x 0.75 mm² (18AWG).  Overall cable diameter: 8.20 mm (0.32 in)  Connector: 5-pin M12 quick-disconnect	Pigtail 3m [9.8 ft], PVC, 0.5 mm² [20AWG]					
Wiring Terminal Markings		According to CENELEC EN50013	N.C. Gray/Brown Red/Pink N.O. Blue/Yellow Green/White					
Electrical Protection		Class I according to IEC60536-1						
Contact Blocks Performa	nce							
Operation Frequency		3600 ops/h						
Electrical Durability (according to IEC 947-5-1)		Utilization categories AC-15 and DC-13; load factor of 0.5.						
Torque		All: 0.5 N•m [0.8 N•m max]	N/A					
Approvals		UL file E191072, CE						

<sup>\*</sup>To obtain the most current agency approval information, see the Agency Compliance & Certifications Checklist section on the specific part number's web page.

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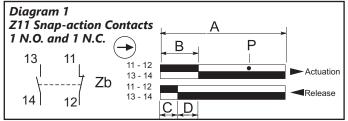
## Achie Ve™ Compact Limit Switches Supplemental

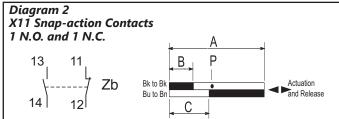
### **Limit Switch Types**

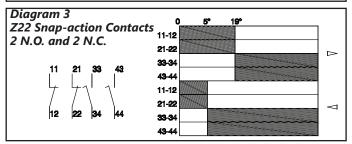
Snap-action contact: A contact element in which the contact motion is independent of the speed of the actuator. This feature ensures reliable electrical performance even in applications involving very slow moving actuators.

Slow-make/slow-break contacts: A contact element in which the contact motion is dependent on the actuator speed.

#### **Contact Displacement Values and Bar Charts**

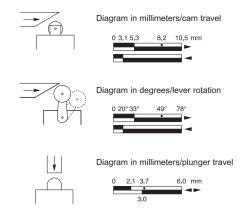






- A = Max. travel of the operator in mm or degrees
- B = Tripping travel of the N.C. contact
- C = Tripping travel of the N.O. contact
- D = Differential travel (between actuation and release)
- P = Point from which positive opening is assured during actuation

### Bar Chart Examples (cam angle is 30 degrees)



Note: Values represent travel of cam in direction of arrow.

Contact Displacement Values								
Part Series	Contact Configuration	Displacement Values mm [in] or degrees						
rant Series		Α	В	С	P			
AEM2G11, AEM2G16, AEM2G18, AEM2G21	Z11	5.0 [0.20]	2.2 [0.09]	1.4 [0.06]	4.3 [0.17]			
AEM2G11, AEM2G16, AEM2G21	X11	5.0 [0.20]	1.9 [0.07]	3.2 [0.13]	3.4 [0.13]			
AEM2G11, AEM2G16, AEM2G21	Z22	5.0 [0.20]	2.1 [0.82]	1.3 [0.05]	4.0 [0.16]			
AEM2G12, AEM2G13, AEM2G14, AEM2G15, AEM2G17, AEM2G18, AEM2G22, AEM2G23, AEM2G24, AEM2G25	Z11	8.7 [0.34]	3.8 [0.15]	2.4 [0.09]	7.5 [0.30]			
AEM2G12, AEM2G13, AEM2G14, AEM2G15, AEM2G22, AEM2G23, AEM2G24, AEM2G25	X11	8.7 [0.34]	3.3 [0.13]	5.7 [0.22]	5.9 [0.23]			
AEM2G12, AEM2G22	Z22	3.6 [0.14]	8.7 [0.34]	2.3 [0.09]	7.0 [0.27]			
AEM2G41, AEM2G42, AEM2G43, AEM2G45, AEM2G51, AEM2G71, AEM2G72, AEM2G73, AEM2G74, AEM2G75	Z11	74°	32°	21°	65°			
AEM2G41, AEM2G42, AEM2G43, AEM2G45, AEM2G51, AEM2G71, AEM2G72, AEM2G73, AEM2G74, AEM2G75	X11	74°	28°	48°	50°			
AEM2G41, AEM2G51	Z22	75°	30°	10°	55°			
AEM2G61	Z11	74°	32°	21°				
AEM2G61	X11	74°	28°	48°	Not			
AEM2G92	Z11	_	20°	10°	positive- opening			
AEM2G93	Z11	_	20°	10°				
AEM2G93	Z22	_	19°	5°	_			

5-Pin M12 connector





Note: Green/yellow wire is physical earth ground.

= Contact open

= Contact closed