SureStep®

Linear Actuators

SureStep® Linear Actuators Accessories

Replacement Parts for SureStep Series Linear Actuators

Part Number	Price	Description	Drawing
STP-LA-NTFA	$21.00	SureStep lead screw flange nut, replacement, triangular, 0.25 in/rev, 0.25 inch lead screw diameter. For use with SureStep STP-LE series screw code A linear actuators.	PDF
STP-LA-NTFB	$21.00	SureStep lead screw flange nut, replacement, triangular, 0.5 in/rev, 0.25 inch lead screw diameter. For use with SureStep STP-LE series screw code B linear actuators.	PDF
STP-LA-NTFC	$21.00	SureStep lead screw flange nut, replacement, triangular, 3mm/rev, 6.5 mm lead screw diameter. For use with SureStep STP-LE series screw code C linear actuators.	PDF
STP-LA-NTFD	$21.00	SureStep lead screw flange nut, replacement, triangular, 1.25 mm/rev, 8mm lead screw diameter. For use with SureStep STP-LE series screw code D linear actuators.	PDF
STP-LA-NTFE	$21.00	SureStep lead screw flange nut, replacement, triangular, 8mm/rev, 8mm lead screw diameter. For use with SureStep STP-LE series screw code E linear actuators.	PDF
STP-LA-NTFF	$24.00	SureStep lead screw flange nut, replacement, triangular, 10.5 mm/rev, 10mm lead screw diameter. For use with SureStep STP-LE series screw code F linear actuators.	PDF
STP-LA-NTFG	$37.00	SureStep lead screw flange nut, replacement, triangular, 2mm/rev, 12mm lead screw diameter. For use with SureStep STP-LE series screw code G linear actuators.	PDF
STP-LA-NTFH	$37.00	SureStep lead screw flange nut, replacement, triangular, 6mm/rev, 12mm lead screw diameter. For use with SureStep STP-LE series screw code H linear actuators.	PDF
STP-LA-NTFK	$37.00	SureStep lead screw flange nut, replacement, triangular, 1in/rev, 0.5 inch lead screw diameter. For use with SureStep STP-LE series screw code K linear actuators.	PDF
STP-LA-NRFA	$21.00	SureStep lead screw flange nut, round, 0.25 in/rev, 0.25 inch lead screw diameter. For use with SureStep STP-LE series screw code A linear actuators.	PDF
STP-LA-NRFB	$21.00	SureStep lead screw flange nut, round, 0.5 in/rev, 0.25 in lead screw diameter. For use with SureStep STP-LE series screw code B linear actuators.	PDF
STP-LA-NRFC	$21.00	SureStep lead screw flange nut, round, 3mm/rev, 6.5 mm lead screw diameter. For use with SureStep STP-LE series screw code C linear actuators.	PDF
STP-LA-NRFD	$21.00	SureStep lead screw flange nut, round, 1.25 mm/rev, 8mm lead screw diameter. For use with SureStep STP-LE series screw code D linear actuators.	PDF
STP-LA-NRFE	$21.00	SureStep lead screw flange nut, round, 8mm/rev, 8mm lead screw diameter. For use with SureStep STP-LE series screw code E linear actuators.	PDF
STP-LA-NRFF	$24.00	SureStep lead screw flange nut, round, 10.5 mm/rev, 10mm lead screw diameter. For use with SureStep STP-LE series screw code F linear actuators.	PDF
STP-LA-NRFG	$37.00	SureStep lead screw flange nut, round, 2mm/rev, 12mm lead screw diameter. For use with SureStep STP-LE series screw code G linear actuators.	PDF
STP-LA-NRFH	$37.00	SureStep lead screw flange nut, round, 6mm/rev, 12mm lead screw diameter. For use with SureStep STP-LE series screw code H linear actuators.	PDF
STP-LA-NRFK	$37.00	SureStep lead screw flange nut, round, 1in/rev, 0.5 inch lead screw diameter. For use with SureStep STP-LE series screw code K linear actuators.	PDF

All STP-LA series nuts are formed from TECAFORM AD AF (a PTFE-infused polymer) and require no lubrication. Using any sort of lubricant is not recommended as it will eventually dry out and contaminate the screw.

SureStep Linear Actuators have a "Screw Code" built into the part number. Each screw has a specific diameter and lead (pitch). The "Y" variable in the Linear Actuator part numbers below represents the Screw Code:

STP-LE17-x**Y**xxxxx

STP-LE23-x**Y**xxxxx

To find a compatible nut, match the actuator's Screw Code to the nut screw code ("Y" below):

STP-LA-xxx**Y**

Example: An STP-LA-NTFB nut will fit onto an STP-LE17-3B06ADJ actuator.

STP-LA-NTFA

STP-LA-NRFK

NEMA 17 Linear Actuator Compatible Encoders

NEMA 17 Compatible Encoders

CUI Devices Configurable Encoders	SureStep Encoders
AMT102-V (config. ppr, Push-pull)	STP-MTRA-ENC1 (1000ppr, Line Driver)
AMT103-V (config. ppr, Push-pull)	STP-MTRA-ENC3 (400ppr, Line Driver)
AMT112S-V (config. ppr, Push-pull)	STP-MTRA-ENC2 (1000ppr, Push-pull)
AMT112Q-V (config. ppr, Line Driver)	STP-MTRA-ENC4 (400ppr, Push-pull)
AMT312D-V (config. ppr, Line Driver)	STP-MTRA-ENC9 (config. ppr, Line Driver)
AMT312S-V (config. ppr, Push-pull)	STP-MTRA-ENC10 (config. ppr, Push-pull)

NEMA 23 Linear Actuator Compatible Encoders

NEMA 23 Compatible Encoders

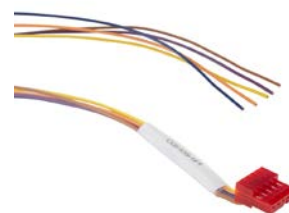| CUI Devices Configurable Encoders	SureStep Encoders
AMT102-V (config. ppr, Push-pull)	STP-MTRA-ENC5 (1000ppr, Line Driver)
AMT103-V (config. ppr, Push-pull)	STP-MTRA-ENC7 (400ppr, Line Driver)
AMT112S-V (config. ppr, Push-pull)	STP-MTRA-ENC6 (1000ppr, Push-pull)
AMT112Q-V (config. ppr, Line Driver)	STP-MTRA-ENC8 (400ppr, Push-pull)
AMT312D-V (config. ppr, Line Driver)	STP-MTRA-ENC9 (config. ppr, Line Driver)
AMT312S-V (config. ppr, Push-pull)	STP-MTRA-ENC10 (config. ppr, Push-pull)

CUIDEVICES

Stepping System Accessories

AMT Series Stepping System Encoders

AMT Series Encoder Compatibility

Part Number	Max PPR[1]	Bore Diameter	Output Type	PLC Compatibility	Encoder Cable	Configuration Cable	Motor Compatibility
AMT102-V	2048	2mm, 3mm, 1/8", 4mm, 3/16", 5mm, 6mm, 1/4", 8mm	push-pull (totem) (radial connector)	BRX[2], CLICK C0-1xDxE-D[2]	CUI-3131-x CUI-3132-1FT	n/a	NEMA 14, 17, 23 dual-shaft
AMT103-V[3]	2048		push-pull (totem) (axial connector)		CUI-435-x CUI-3934-6FT		
AMT112S-V	4096		push-pull (totem)		AMT-17C-1-x	AMT-PGRM-17C	
AMT112Q-V	4096		line driver (differential)	P2-HSI, P3-HSI, BRX[2], CLICK C0-1xDxE-D[2]	AMT-17C-1-x		
AMT312D-V	4096		line driver (differential) encoder+commutation	P2-HSI, P3-HSI, BRX[2], CLICK C0-1xDxE-D[2]	AMT-17C-1-x	AMT-PGRM-17C	
AMT312S-V	4096		push-pull (totem) encoder+commutation	BRX[2], CLICK C0-1xDxE-D[2]	AMT-17C-1-x		
AMT132S-V	4096	9mm, 3/8", 10mm, 11mm, 12mm, 1/2", 13mm, 14mm, 5/8"	push-pull (totem)		AMT-18C-3-x	AMT-PGRM-18C	NEMA 34 and 42[4] dual-shaft (Does not fit STP-MTRAC-34 motors)
AMT132Q-V	4096		line driver (differential)	P2-HSI, P3-HSI, BRX[2], CLICK C0-1xDxE-D[2]	AMT-18C-3-x		
AMT332S-V	4096		push-pull (totem) encoder+commutation	BRX[2], CLICK C0-1xDxE-D[2]	AMT-18C-3-x		
AMT332D-V	4096		line driver (differential) encoder+commutation	P2-HSI, P3-HSI, BRX[2], CLICK C0-1xDxE-D[2]	AMT-18C-3-x		

Note: For specific AutomationDirect PLC and step motor model compatibility, please see Appendix A in the SureStep User Manual.
1 - Configurable (default=400). AMT103-V is dip switch configurable. All others require configuration cable, see below.
1 - Requires FC-ISO-C (see wiring diagrams for DIP switch settings).
2 - For AMT103-V to maintain NEMA23 compatibility, CUI-KIT-2 must be purchased to use the standard wide base for mounting.
3 - For STP-MTRAC(H)-42 series motors, encoder mounting kit STP-MTRA-42ENC is required.

AMT Series Encoder Signal Cables

Part Number	Price	Description	Drawing
CUI-3132-1FT	$5.00	CUI Devices encoder cable, 5-pin connector to pigtail, 1ft cable length. For use with CUI Devices AMT102 encoders.	PDF
CUI-3131-6FT	$10.50	CUI Devices encoder cable, 5-pin connector to pigtail, shielded, twisted pair, 6ft cable length. For use with CUI Devices AMT102 encoders.	PDF
CUI-3131-10FT	$30.00	CUI Devices encoder cable, 5-pin connector to pigtail, shielded, twisted pair, 10ft cable length. For use with CUI Devices AMT102 encoders.	PDF
CUI-3131-20FT	$49.00	CUI Devices encoder cable, 5-pin connector to pigtail, shielded, twisted pair, 20ft cable length. For use with CUI Devices AMT102 encoders.	PDF
CUI-435-1FT	$5.50	CUI Devices encoder cable, 5-pin connector to pigtail, 1ft cable length. For use with CUI Devices AMT103 encoders.	PDF
CUI-3934-6FT	$26.50	CUI Devices encoder cable, 5-pin connector to pigtail, shielded, twisted pair, 6ft cable length. For use with CUI Devices AMT103 encoders.	PDF
CUI-435-10FT	$22.00	CUI Devices encoder cable, 5-pin connector to pigtail, 10ft cable length. For use with CUI Devices AMT103 encoders.	PDF
CUI-435-20FT	$30.00	CUI Devices encoder cable, 5-pin connector to pigtail, 20ft cable length. For use with CUI Devices AMT103 encoders.	PDF

CUI-435-1FT
CUI-435-10FT
CUI-435-20FT

CUI-3131-6FT
CUI-3131-10FT
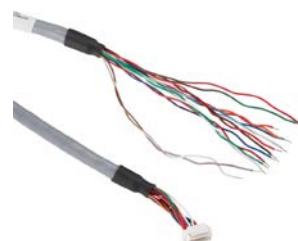CUI-3131-20FT

CUI-3132-1FT

CUI-3934-6FT

Stepping System Accessories

AMT Series Stepping System Encoders

AMT Series Encoder Signal Cables			
Part Number	Price	Description	Drawing
AMT-17C-1-036	$40.00	CUI Devices encoder cable, 17-pin connector to pigtail, shielded, twisted pair, 3ft cable length. For use with CUI Devices AMT112 and AMT312 encoders.	PDF
AMT-17C-1-072	$81.00	CUI Devices encoder cable, 17-pin connector to pigtail, shielded, twisted pair, 6ft cable length. For use with CUI Devices AMT112 and AMT312 encoders.	PDF
AMT-17C-1-120	$121.00	CUI Devices encoder cable, 17-pin connector to pigtail, shielded, twisted pair, 10ft cable length. For use with CUI Devices AMT112 and AMT312 encoders.	PDF
AMT-18C-3-036	$27.50	CUI Devices encoder cable, 18-pin connector to pigtail, shielded, twisted pair, 3ft cable length. For use with AMT13 and AMT33 encoders.	PDF
AMT-18C-3-072	$67.00	CUI Devices encoder cable, 18-pin connector to pigtail, shielded, twisted pair, 6ft cable length. For use with AMT13 and AMT33 encoders.	PDF
AMT-18C-3-120	$96.00	CUI Devices encoder cable, 18-pin connector to pigtail, shielded, twisted pair, 10ft cable length. For use with AMT13 and AMT33 encoders.	PDF

AMT-17C-1-036
AMT-17C-1-072
AMT-17C-1-120

AMT-18C-3-036
AMT-18C-3-072
AMT-18C-3-120

AMT Series Encoders Programming Cables		
Part Number	Price	Description
AMT-PGRM-17C	$27.00	CUI Devices programming cable, miniB-USB to 17-pin connector, 1ft cable length. For use with CUI Devices AMT112 and AMT312 encoders.
AMT-PGRM-18C	$24.50	CUI Devices programming cable, miniB-USB to 18-pin connector, 1ft cable length. For use with CUI Devices AMT13 and AMT33 encoders.

AMT-PGRM-17C

AMT-PGRM-18C

Stepping System Accessories

SureStep® Stepping System Encoders

Sure Step Series Encoder Compatibility						
Part Number	PPR	Bore Diameter	Output Type	Encoder Cable	PLC Compatibility	Motor Compatibility
STP-MTRA-ENC1	1000	5mm	Line Driver	STP-CBL-EAxx	P2-HSI, P3-HSI, BRX*, CLICK C0-1xDxE-D*	STP-MTRx-14xxxD STP-MTRx-14xxxE STP-MTRx-17xxxD STP-MTRx-17xxxE Standard STP-MTRD-xxxxxE
STP-MTRA-ENC2			Push-pull (totem)	STP-CBL-EDxx	BRX*, CLICK C0-1xDxE-D*	
STP-MTRA-ENC3	400		Line Driver	STP-CBL-EAxx	P2-HSI, P3-HSI, BRX*, CLICK C0-1xDxE-D*	
STP-MTRA-ENC4			Push-pull (totem)	STP-CBL-EDxx	BRX*, CLICK C0-1xDxE-D*	
STP-MTRA-ENC5	1000	0.25 inch	Line Driver	STP-CBL-EAxx	P2-HSI, P3-HSI, BRX*, CLICK C0-1xDxE-D*	STP-MTRx-23xxxD STP-MTRx-23xxxE STP-MTRAC-23xxxD
STP-MTRA-ENC6			Push-pull (totem)	STP-CBL-EDxx	BRX*, CLICK C0-1xDxE-D*	
STP-MTRA-ENC7	400		Line Driver	STP-CBL-EAxx	P2-HSI, P3-HSI, BRX*, CLICK C0-1xDxE-D*	
STP-MTRA-ENC8			Push-pull (totem)	STP-CBL-EDxx	BRX*, CLICK C0-1xDxE-D*	
STP-MTRA-ENC11	1000	0.375 inch	Line Driver	STP-CBL-EAxx	P2-HSI, P3-HSI, BRX*, CLICK C0-1xDxE-D*	STP-MTRAC-34xxxD
STP-MTRA-ENC12			Push-pull (totem)	STP-CBL-EDxx	BRX*, CLICK C0-1xDxE-D*	
STP-MTRA-ENC13	400		Line Driver	STP-CBL-EAxx	P2-HSI, P3-HSI, BRX*, CLICK C0-1xDxE-D*	
STP-MTRA-ENC14			Push-pull (totem)	STP-CBL-EDxx	BRX*, CLICK C0-1xDxE-D*	

* Requires FC-ISO-C