## **EUZE** M18 Plastic Photoelectric Sensors

### M18 (18mm) Rectangular Plastic Photoelectric Sensors – 28 Series

### **Overview**

The Leuze 28 series photoelectric sensors are reliable and powerful for standard detection tasks in material handling, packaging, and other applications. The 28 series offers large ranges, highly visible red LED and Infrared models, and the ultimate in mounting flexibility with front and bottom 18mm threads or rugged through-holes. Strong opto performance and various electrical options make the 28 series photoelectric sensors a solid performer even in rough industrial environments.





### **Features**

- Diffuse, polarized retroreflective, and through-beam models available
- Operating voltage 10-30VDC
- Complete overload protection
- M12 quick-disconnect (purchase cable separately) or pigtail models
- Includes mounting hardware
- · 2-year warranty









ET28.3-4P-200-M12

ET28.3-4P

E 1 20.3-4P-200-W12		E120.3-4P						
	M18 (1	8mm) Rectan	gular Pla	astic I	Photoelectri	Sensors - 28 Series		
Part Number Price		Sensing Distance	Light Type	ht Type Logic Output Function		Connection Type	Wiring Diagram	Drawing Link
Diffuse, teach-in button								
ET28.3-4P-200-M12	\$68.00		Visible red	PNP	Complementary	4-wire, 4-pin M12 quick-disconnect, 0.2m [0.6 ft] cable, PUR	2	PDF
ET28.3-4P	\$62.00	1-650mm		PNP		4-wire, pigtail 2m [6.5 ft] cable, PUR	2	PDF
ET28.3-2N-200-M12	\$68.00	[0.03-25.59 in]	LED 620nm NPN		Light-on / Dark-on	4 wire, 4-pin M12 quick-disconnect, 0.2m [0.6 ft] cable, PUR	1	<u>PDF</u>
ET28.3-2N	\$62.00			NPN		4-wire, pigtail, 2m [6.5 ft] cable, PUR	1	PDF
Polarized Retroreflective *								
PRK28-4P-200-M12	\$68.00		Visible red LED 620nm	PNP	Complementary Light-on / Dark-on	4-wire, 4-pin M12 quick-disconnect, 0.2m [0.6 ft] cable, PUR	2	PDF
PRK28-4P	\$62.00	0.02-4.5m		PNP		4-wire, pigtail, 2m [6.5 ft] cable, PUR	2	PDF
PRK28-2N-200-M12	\$68.00	[0.06-14.76 ft]		NPN		4-wire, 4-pin M12 quick-disconnect, 0.2m [0.6 ft] cable, PUR	1	<u>PDF</u>
<u>PRK28-2N</u>	\$62.00		NPN			4-wire, pigtail, 2m [6.5 ft] cable, PUR	1	PDF
* Purchase reflector separate	ly.							
Through-beam Emitters								
LS28-9D-M12	\$42.00		Visible red LED 620nm	_	_	2-wire, 4-pin M12 quick-disconnect	3	PDF
LS28-9D	\$49.00	0-10m [0 to 32.80 ft]		_	_	2-wire, pigtail, 2m [6.5 ft] cable, PUR	3	PDF
<u>LS281</u>	\$55.00	[0 to 02.00 it]	Infrared	_	_	2-wire, pigtail, 2m [6.5 ft] cable, PUR	3	PDF
Through-beam Receivers								
LE28-4P-M12	\$54.00		-	PNP	Complementary Light-on / Dark-on	4-wire, 4-pin M12 quick-disconnect	2	PDF
<u>LE28-4P</u>	\$62.00	0-10m		PNP		4-wire, pigtail, 2m [6.5 ft] cable, PUR	2	PDF
<u>LE28-2N-M12</u>	\$54.00	[0 to 32.80 ft]		NPN		4-wire, 4-pin M12 quick-disconnect	1	PDF
LE28-2N	\$62.00			NPN		4-wire, pigtail, 2m [6.5 ft] cable, PUR	1	PDF

Note: Purchase cable separately for the M12 quick-disconnect models. The 28 Series Photoelectric Sensors are not intended for safety applications.

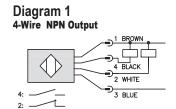
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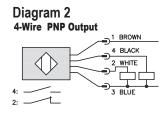
## **EUZE** M18 Plastic Photoelectric Sensors

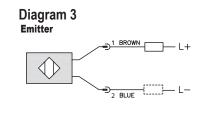
# M18 (18mm) Rectangular Plastic Photoelectric Sensors – 28 Series

M18 (18mm) Re	ctangular Plastic Pl	notoelectric Sensor	s - 28 Series Specif	ications		
Sensor type	Diffuse, teach-in button	Polarized Retroreflective	Through-beam Emitters	Through-beam Receivers		
Operating Voltage		10-30	) VDC			
Residual Ripple	0 to 15%, From U <sub>B</sub>					
Open-circuit Current	0-20	OmA	0-15	ōmA		
Switching Current (maximum)	100	)mA	-	100mA		
Switching Voltage High	≥(U <sub>B</sub> .	-2.5V)	-	≥(U <sub>B</sub> -2.5V)		
Switching Voltage Low	≤ 2	.5 V	-	≤ 2.5 V		
Switching Frequency	500Hz	500Hz	-	500Hz		
Response Time	1r	ms	-	1ms		
Time Delay Before Availability (tv)	300ms					
Voltage Reversal Protection	Yes					
Short-circuit Protection	Yes					
Operating Temperature	-40 to 60°C [-40 to 140°F]					
Storage Temperature	-40 to 70°C [-40 to 158°F]					
Degree of Protection	IP67					
Protection Class	III					
LED Indicators - Switching Status	Green LED: Operation ready Yellow LED: Object detected	Green LED: Operation ready Yellow continuous LED: Light path free Yellow flashing LED: No function reserve	Green LED: Operation ready Yellow LED: Transmitted beam active	Green LED: Operation ready Yellow continuous LED: Light path free Yellow flashing LED: No function reserve		
Housing Material	ABS plastic (Acrylonitrile butadiene styrene)					
Lens Material	Plastic					
Shock/Vibration	See terminology section					
Tightening Torque	1 N•m [0.74 ft•lb]					
Weight	75g [2.64 oz] Connector models 40g [1.41 oz] Cable models					
Connectors	4-pin M12 quick-disconnect, wire cross 0.2 mm² or 4-wire, pigtail, A-coded, wire cross 0.2 mm² 24 AWG					
Agency Approvals		cULus File: I	E203683, CE			

## **Wiring Diagrams**









M12 connector

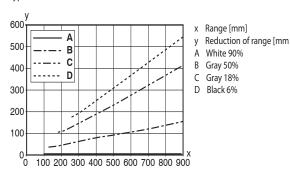
# **Leuze** M18 Plastic Photoelectric Sensors

## M18 (18mm) Rectangular Plastic Photoelectric Sensors – 28 Series

### **Characteristic Curves**

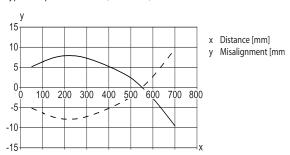
#### **Diffuse Models**

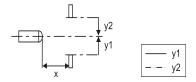
Typical black/white behavior





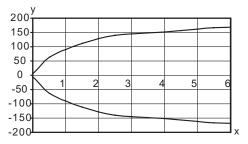
Typical response behavior (white 90%)



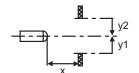


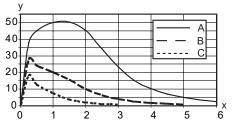
#### **Polarized Retroreflective Models**

Typical response behavior 100x100



- x Distance [m]
- y Misalignment [mm]

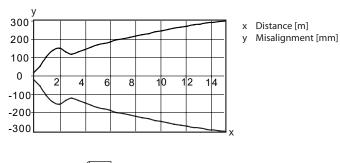


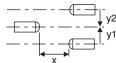


- x Distance [m]
- y Function reserve
- A 100x100
- B 40x60
- C 20x40

#### Through-beam Models

Typical response behavior





## **Accessories for 18mm Sensors**

## **Axial Mounting Bracket**

Axial mounting bracket available in zinc plated steel or 316L stainless steel. Has two mounting holes (use 4mm screws) and allows for rotation of an optical axis for right-beam-angle-adapter sensors. Hexagonal nuts not included. For use with 18mm sensors.

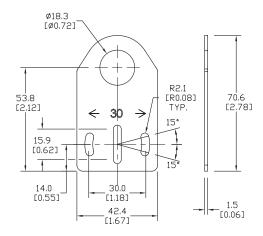
Accessories for 18mm Sensors					
Part Number	Price	Description	Weight lb [g]		
<u>ST18A</u>	\$2.00	Micro Detectors mounting bracket, axial, zinc plated steel. For use with 18mm sensors.	0.06 [27.2]		
<u>ST18A7W</u>	\$7.25	Micro Detectors mounting bracket, axial, 316L stainless steel. For use with 18mm sensors.	0.06 [27.2]		



**ST18A** 

## **Dimensions**

mm [inches]



## **Right-angle Mounting Bracket**

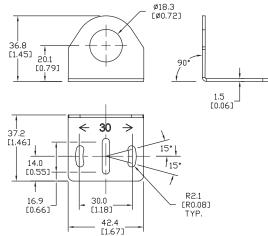
Right-angle mounting bracket for use with 18mm sensors. Has two mounting holes (use 4mm screws) and allows the rotation of an optical axis for axial sensors. Hexagonal nuts not included.

Accessories for 18mm Sensors						
Part Number	er Price Description					
<u>ST18C</u>	\$2.00	Micro Detectors mounting bracket, right-angle, zinc plated steel. For use with 18mm sensors.	0.06 [27.2]			
<u>ST18C7W</u>	\$7.25	Micro Detectors mounting bracket, right-angle, 316L stainless steel. For use with 18mm sensors.	0.06 [27.2]			



### **Dimensions**

mm [inches]



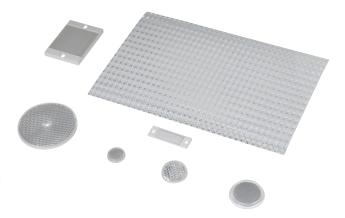
## Reflectors

## RL Series Reflectors for Polarized Reflective Photoelectric Sensors (All Models)

- Suitable for use with polarized light photoelectric sensors
- Shapes and sizes for most applications
- Miniature types for close mounting in multiple sensor installations
- Single hole, dual hole and self-adhesive mounting types available
- Single and 10-packs available

### **Installation Notes**

- Keep the reflector surface clean to ensure peak detection performance. This is especially true when the maximum sensing range is being used. Clean using a damp cloth.
- When selecting a reflector, it is important to consider the ambient conditions it
  will be exposed to. Dusty or high humidity conditions may reduce the sensing
  range as much as 90%.
- Reflectors should be positioned at a 90° angle to the optical axis with a tolerance of  $\pm 15^\circ$ .



Reflector Specifications								
Part number	Price	Drawing Link	Quantity	Dimensions mm [in]	Degree of Protection	Mounting	Materials	
RL102	\$38.00	PDF	10	25		Customer-supplied adhesive or other mounting method required		
RL102-1	\$4.25	PDF	1	[0.98]				
<u>RL103</u>	\$42.50	DDE	10	34.5 [1.36]				
RL103-1	\$4.75	PDF	1					
RL104	\$42.50	PDF	10	46				
RL104-1	\$4.75	PDF	1	[1.81]			Reflective face: PMMA	
<u>RL105G</u>	\$38.00	PDF	10	95 x 38		T 40	Polymethylmethacrylate (acrylic)	
RL105G-1	\$4.25	PDF	1	[3.74 x 1.50]		Two 4.3 mm holes	Base material: ABS	
<u>RL106G</u>	\$42.50	PDF	10	182 x 42	One	Two 6mm holes	(Acrylonitrile-butadiene-styren)	
RL106G-1	\$4.75	<u> </u>	1	[7.17 x 1.65]				
<u>RL110</u>	\$19.00	PDF	10	84 [3.31]		One 5mm hole		
<u>RL110-1</u>	\$2.00	<u> </u>	1					
<u>RL116</u>	\$19.00	PDF	10	41 x 60 [3.54 x 2.36]		Two 3mm holes		
<u>RL116-1</u>	\$2.00	<u>FDI</u>	1			Two Smill Holes		
RL100DA4	\$38.50	NA	1	200 x 300 [7.87 x 11.81]		Self-adhesive	Paper (Acrylic tape with micro prism)	
RL100DC4	\$12.00	NA	1	50 x 300 [1.97 x 11.81]				
RL100DQ1	\$8.75	NA	1	100 x 100 [3.94 x 3.94]				
<u>RL111G</u>	\$60.00	DDE	10	22.5 x 47		Two 3mm slots		
RL111G-1	\$7.25	<u>PDF</u>	1	[0.89 x 1.85]			Reflective face: PMMA Polymethylmethacrylate (acrylic) Base material: ABS	
<u>RL112G</u>	\$44.00	PDF	10	19 x 73		TWO SHIIII SIOLS		
RL112G-1	\$4.75	FUE	1	[0.75 x 2.87]				
RL113G	\$53.00	- PDF	10	51.4 x 60.3		Two 4mm slots	(Acrylonitrile-butadiene-styren)	
<u>RL113G-1</u>	\$6.00	1.51	1	[2.02 x 2.37]				

Not recommended for applications involving moist air environments or water immersion.

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