

## **Stepping Drives**

### **Leadshine 2-phase Digital Stepper Drives**

Leadshine has been an industry leading motion control supplier since 1997, and is one of the largest stepper drive manufacturers in the world. Leadshine steppers offer high quality products (Leadshine factories are ISO9001 certified) at very affordable prices. Leadshine steppers are simple, easy to use, long-lasting, and reliable.

AutomationDirect sells a wide range of linear and switching power supplies, stepper motors, cables, and PLCs with hi-speed outputs that are compatible with Leadshine stepper drives.

# Microstep Driver DM322E Normalian Distriction of the control of t

#### **Features**

- 2-phase digital stepper drives
- Anti-resonance for optimal torque, extra smooth motion, low motor heating and noise
- · Motor auto-config on power up
- All drives support step and direction control, some models support CW/CCW as well
- Micro-stepping for smooth motor movement
- DIP switch configurable
- Wide range of input voltages supported (12-110 VDC, 18-80 VAC)

- Pulse input frequency up to 200kHz
- Soft-start with no "jump" when powered on
- Automatic idle-current reduction
- Protections for over-voltage and overcurrent
- NEMA 11, 14, 17, 23, 24, 34 and 42 frame size step motors supported





Leadshine Series – Drives Features Comparison1									
Drive Model	DM322E	DM542E	<u>DM556E</u>	DM860E	DMA860E	DM805-AI	<u>EM542S</u>	<u>EM556S</u>	
Price	\$32.00	\$46.00	\$51.00	\$63.00	\$79.00	\$129.00	\$59.00	\$72.00	
Drawing	PDF	PDF	PDF	PDF	PDF	PDF	PDF	PDF	
Drive Type	2-phase digital stepper drive								
Supply Voltage	12–30 VDC (24 VDC typical)	20–50 VDC (24–48 VDC typical)		24–74 VDC (48–68 VDC typical)	24–110 VDC (48–90 VDC typical) or 18–80 VAC (36–70 VAC typical)	20-80 VDC (30-60 VDC typical)	20–50 VDC (24–48 VDC typical)		
Pulse Input Type	Single-ended2	Differential, Single-ended				Single-ended2	Differential, Single-ended		
Step Input Modes	Step & Direction			Step & Direction, CW & CCW		Step & Direction, Analog input	Step & Direction, CW & CCW		
Digital Input Voltage	5V DIP switch select (add a 1K resistor to accept +12V input, or a 2K resistor to accept +24V input)								
PPR Range	400–12800	400–2	25600	400–51200		200-12800	200–25600		
Motor Output Current Range	0.3–2.2 A peak (0.2–1.6 RMS)	1.0–4.2 A peak (0.7–3.0 RMS)	1.8–5.6 A peak (1.3–4.0 RMS)		? A peak 1 RMS)	2.6-7.0 A peak (0.3-5.0 RMS)	0.5-4.2A peak (0.4-2.9 RMS)	0.5-5.6A peak (0.4-3.9 RMS)	
Digital Output	No						+24VDC (Brake and Fault Detection)		
Self-test Capable	No	No	No	No	No	Yes	Yes	Yes	
Special Features		Soft-start, mol	or auto-config		Accepts a DC or an AC power supply, soft-start, motor auto-config	Built-in pulse generator, command source	Auto-tuning, soft-start, fault and brake outputs, shaft lock		

<sup>1 -</sup> Refer to Specifications Tables for detailed specifications.

<sup>2 -</sup> See the User Manual or Quick Start Guide for instructions on wiring Single-Ended drives to a Differential (Line Driver) controller.



#### **DM805-AI**

The DM805-Al is capable of pulse and direction as well as analog input and speed control, with motor auto-configuration on power up and motor self-test capability. Comes with built in potentiometers for adjusting accel and decel rates and can be controlled via an external potentiometer.





Leadshine DM805-Al Specifications							
Drive Model		<u>DM805-AI</u>					
Output Current		2.6–7.0 A peak (0.3–5.0 RMS)					
Input Voltage		20–80 VDC (60VDC typical)					
Logic Signal Curre	nt	7–16 mA (10mA typical)					
Pulse Input Freque	ncy	0–200 kHz					
Minimal Pulse Widt	th	2.5 µs					
Minimal Direction S	Setup	5.0 µs					
Isolation Resistanc	e	500mΩ					
Pin Functions	Run/Stop or Pulse	Pulse signal: 5V signal, single-ended input. High input is 4-5V, Low input is 0-0.5 V. Minimum pulse width = 2.5 µs. Add a 1 resistor for +12V signals, 2k for +24V signals.  Run/Stop Function: Close (pull low) to enable the motor.					
	Direction or +Limit	DIR signal: 5V signal, single-ended input. High input is 4-5V, Low input is 0-0.5 V. Minimum pulse width = 2.5 µs. Add a 1kll resistor for +12V signals, 2kll for +24V signals.  Direction Function: requires 5µs setup time.  (+)Limit Function: Close (pull low) to stop motor movement in the positive direction.					
	Speed or (-)Limit	Speed: 5V signal, single-ended input. High input is 4-5V, Low input is 0-0.5 V. Minimum pulse width = 2.5 µs. Add a 1kl resistor for +12V signals, 2kl for +24V signals.  Speed Function (Low Speed/High Speed Mode): Close (pull low) to select Lo Speed pot setpoint.  Open (float high) to enable Hi Speed pot setpoint.  (-)Limit Function: Close (pull low) to stop motor movement in the negative direction.					
	Enable/Disable	Enable signal: 5V signal, single-ended input. High input is 4-5V, Low input is 0-0.5 V. Minimum pulse width = 2.5 µs. Add a 1kl resistor for +12V signals, 2kl for +24V signals.  Enable Function: Close (pull low) to disable the drive.					
Replacement Conn	ectors	Power = 6-pin from STP-CON-4; I/O = 6-pin from STP-CON-4; Analog = 4-pin from STP-CON-4					
Cooling		Natural cooling or forced cooling					
Ambient Temperatu	ure	0°C to 50°C (32°F to 122°F)					
Humidity		40–90% relative humidity					
Operating Tempera	ture	70°C (158°F) max					
Vibration		4.9 m/s2 max					
Storage Temperatu	re	-20°C to 65°C (-4°F to 149°F)					
Self Test		Yes					
Configuration Cabl	e	<u>1.4.4-0609505-B3</u>					
Weight		264g (9.3 oz)					

Leadshine Series Drive Cables					
Optional Configuration Cable	Compatible With	Price			
1.4.4-0609505-B3	DM805-AI	\$6.50			

Note: Configuration cable only required if using optional configuration software. Software configuration not necessary unless DIP switch settings and auto-tuning aren't sufficient for your application. Requires an RS232 port on your PC, or a USB to RS232 converter, like <u>USB-RS232-1</u>.



1.4.4-0609505-B3

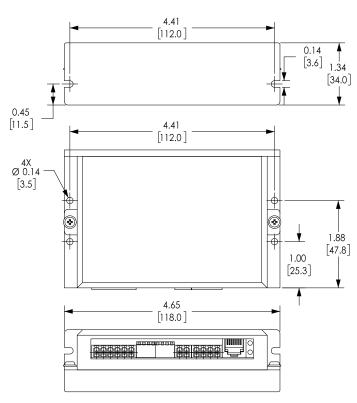
Note: ProTuner for DM805-Al is not officially supported by the manufacturer for Operating Systems newer than Windows 7. Some Win10 and Win11 PCs will still run the software, but there is no guarantee from the manufacturer. See a potential solution for newer OS compatibility in our Community Forum: <a href="https://community.automationdirect.com/s/question/0D5Dp0000WPRm8KAH/fix-for-dm805ai-protune">https://community.automationdirect.com/s/question/0D5Dp0000WPRm8KAH/fix-for-dm805ai-protune</a>

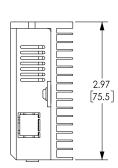


## **Stepping Drives**

#### **DM805-AI Dimensions**

#### Dimensions = in [mm]

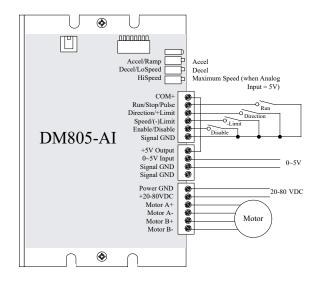




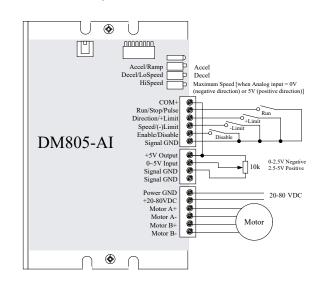
#### **DM805-Al Wiring**

The DM805-Al has four different operation modes that can be selected through DIP SW7 and SW8, and can also be wired to a differential controller.

#### **DM805-Al Wiring for Analog Speed Mode**



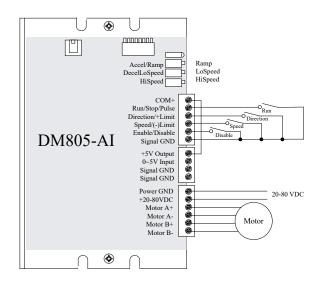
#### DM805-Al Wiring for External Pot Mode



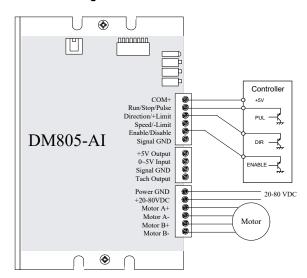


## **Stepping Drives**

#### DM805-Al Wiring for Low/High Speed Mode



#### DM805-Al Wiring for Pulse/Direction Mode



#### **DM805-Al Wiring for Differential Control Signal**

