

FFRS Series IP69K-rated Photoelectric Sensors



FFRS-BN-1E

M18 (18mm) Stainless Steel - DC

- Diffuse with background suppression
- Choose from 30/130 mm adjustable maximum reading distance, or 60/100 mm adjustable maximum reading distance for shiny objects
- M12 quick-disconnect (purchase cable separately)
- 316L stainless steel housing
- Supply voltage: 10 - 30 VDC
- LED light status indicators: yellow (output), green (teach function)
- IP69K rated for food and beverage applications
- Complete protection against electrical damage
- M18 mounting hex nuts included



18mm FFRS Series Photoelectric Sensors Selection									
Part Number	Price	Drawing Link	Voltage Range	Sensing Range	Switching Frequency	Sensing Beam	Output Type	Connection Type	Wiring
FFRS-BN-1E	\$94.00	PDF	10 to 30 VDC	30-130mm [1.18-5.11 in] adjustable	1 kHz	Red [660mm]	NPN N.O. + N.C. complementary	M12 quick-disconnect (purchase cable separately)	Diagram 1
FFRS-BP-1E	\$94.00	PDF					PNP N.O. + N.C. complementary		Diagram 2
FFRS-ON-1E	\$94.00	PDF					NPN N.O. + N.C. selectable		Diagram 3
FFRS-OP-1E	\$94.00	PDF					PNP N.O. + N.C. selectable		Diagram 4
FFRS-BN-1E77	Retired	PDF		For shiny objects 60-100mm [2.36-3.93 in] adjustable	400 Hz		NPN N.O. + N.C. complementary		Diagram 1
FFRS-BP-1E77	\$101.00	PDF					PNP N.O. + N.C. complementary		Diagram 2
FFRS-ON-1E77	Retired	PDF					NPN N.O. + N.C. selectable		Diagram 3
FFRS-OP-1E77	\$101.00	PDF					PNP N.O. + N.C. selectable		Diagram 4

Wiring Diagrams

Diagram 1

NPN Output

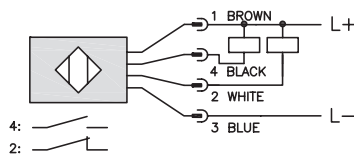
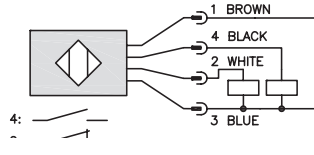


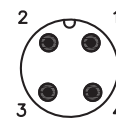
Diagram 2

PNP Output



Connector

M12 Connector



N.O.	Light ON
N.C.	Dark ON

Diagram 3

NPN Output

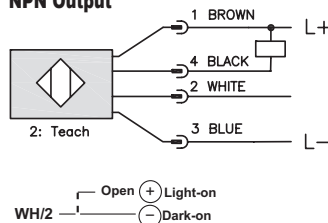
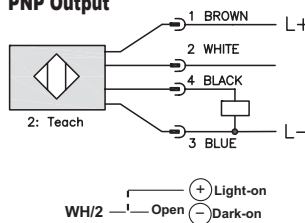


Diagram 4

PNP Output



Note: Class 2 power supply required

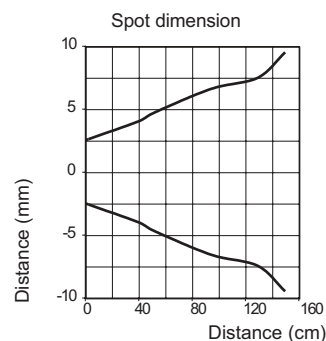
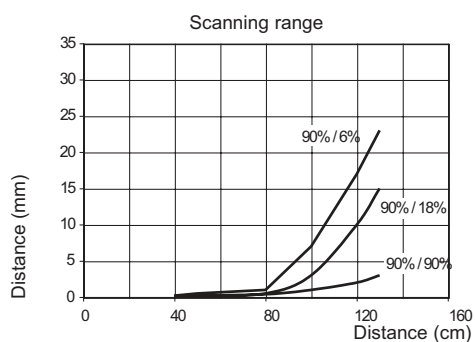
Note: In case of combined load, resistive and capacitive, the maximum admissible capacity (C) is 0.1 µF for maximum output voltage and current.

Warning: These products are not safety sensors and are not suitable for use in personal safety applications.

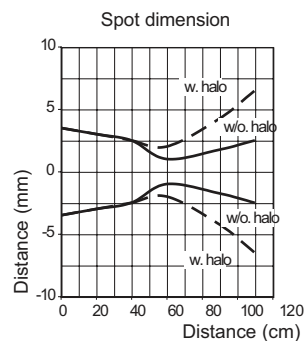
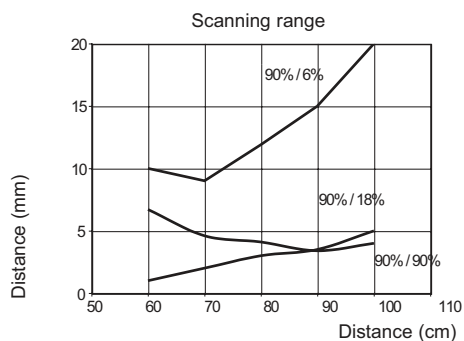
FFRS Series IP69K-rated Photoelectric Sensors

Characteristic curves

FFRS-**-** Standard Version



FFRS-**-**77 Special model for shiny object



FFRS Series IP69K-rated Photoelectric Sensors

FFRS Series 18 mm Photoelectric Sensors Specifications		
Type	Background Suppression	
	Standard	For Shiny Objects
Model Series	FFRS	FFRS**77
Sensing Distance	30 to 130mm	60 to 100mm
Light Spot Diameter	13mm @ 100mm	
Emission	Red 660nm	
Sensitivity	Teach	
Output Type	See individual parts in Selection Guide	
Operating Voltage	10-30VDC	
No-load Supply Current	≤ 50mA	
Operating (Load) Current	≤ 100mA	
Off-state (Leakage) Current	≤10mA at 30VDC	
Voltage Drop	2V max at 100mA	
Switching Frequency	1KHz	400Hz
Ripple	≤ 10%	
Time Delay Before Availability (tv)	200ms	
Short-Circuit Protection	Yes, switch auto-resets after load is removed	
Operating Temperature	-13 to 176°F [-25 to 80°C]; short exposure 15 minutes, to 212°F [100°C]	
Protection Degree (DIN 40050)	IEC IP68, IP69K	
LED Indicators - Switching Status	Green ON: teach function available Green OFF: teach function blocked Green Slow Flashing: teach in progress Yellow ON: Output state - O models*; Yellow ON: Light state - B models*	
Housing Material	316L stainless steel	
Lens Material	Polymethyl methacrylate (PMMA), , FDA certified	
Exit Connector Material	Grilamid	
Shock/Vibration	See terminology section	
Tightening Torque	50 N•m [36.88 lb-ft]	
Weight	200g [7.05 oz]	
Connectors	M12 plug	
Approvals	CE, cULus file E187310, ECOLAB, RoHS, Johnson Diversey	

To obtain the most current agency approval information, see the Agency Approval Checklist section on the specific part number's web page.

Axial Mounting Bracket



ST18A

Dimensions

Technical drawing of a mechanical part, likely a valve or plug, showing dimensions in millimeters (mm) and inches (in). The drawing includes various tolerances and a typical radius (TYP.).

Key dimensions and tolerances:

- Top circular feature: $\varnothing 18.3$ [0.72]
- Overall height: 70.6 [2.78]
- Height from base to top of main body: 53.8 [2.12]
- Height from base to center of main body: 15.9 [0.62]
- Height from base to bottom of main body: 14.0 [0.55]
- Radius of top: R2.01 [R0.08] TYP.
- Angle of top flange: 15°
- Width of central slot: 30.0 [1.18]
- Width of base: 42.4 [1.67]
- Width of base flange: 1.5 [0.06]

ST18C

Dimensions

Technical drawing of a mechanical part, showing three views: front, side, and top.

Front View:

- Overall height: 36.8 [1.45]
- Height of the base: 20.1 [0.79]
- Top flange thickness: 1.5 [0.06]
- Central hole diameter: $\varnothing 18.3$ [$\varnothing 0.72$]

Side View:

- Corner angle: 90°
- Thickness: 1.5 [0.06]

Top View:

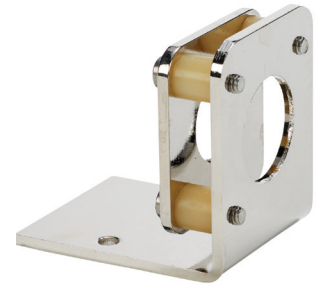
- Overall width: 42.4 [1.67]
- Overall height: 37.2 [1.46]
- Central slot width: 30
- Slot depth: 16.9 [0.66]
- Distance from left edge to slot center: 14.0 [0.55]
- Distance from slot center to right edge: 30.0 [1.18]
- Slot radius: R2.1 [R0.08] TYP.
- Slot end chamfer: 15°

Accessories for 18mm Sensors

Right-angle Fine Tune Mounting Bracket

Mounting bracket, right-angle, fine tune vertical and horizontal adjustment, nickel-plated steel. For use with 18mm sensors. Allows for fine tuning vertical and horizontal placement.

Accessories for 18mm Sensors				
Part Number	Price	Description	Drawing Link	Weight [lb]
<u>OPT2036</u>	\$38.50	Wenglor mounting bracket, right-angle, fine tune vertical and horizontal adjustment, nickel plated steel. For use with 18mm sensors.	PDF	0.02

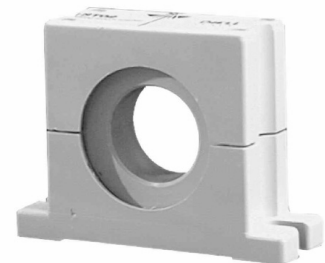


[OPT2036](#)

Swivel Mounting Bracket

Mounting bracket, ball swivel, plastic. For use with 18mm sensors. Has a ball-joint and set screws to adjust sensor orientation. Allows angular orientation up to 15 degrees (from center) in all directions for photoelectric sensors (Will not work with C18 series).

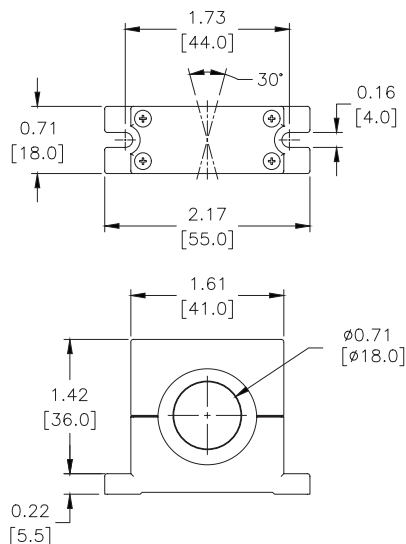
Accessories for 18mm Sensors			
Part Number	Price	Description	Weight [lb]
<u>ST02</u>	\$9.50	Micro Detectors mounting bracket, ball swivel, plastic. For use with 18mm sensors.	0.06



[ST02](#)

Dimensions

mm [inches]



Accessories for 18mm Sensors

Right-angle Mounting Brackets

Mounting bracket, right-angle, fixed insertion stop adjustment, plastic. For use with 18mm sensors. Available with or without fixed insertion stop.

Accessories for 18mm Sensors				
Part Number	Price	Description	Drawing Link	Weight lb [g]
OPT2104	\$10.50	Wenglor mounting bracket, right-angle, fixed insertion stop adjustment, plastic. For use with 18mm sensors.	PDF	0.06 [27.2]
OPT2105	\$10.50	Wenglor mounting bracket, right-angle, plastic. For use with 18mm sensors.	PDF	0.06 [27.2]



[OPT2104](#), [OPT2105](#)

Right-angle Swivel Mounting Systems

Mounting bracket, right-angle swivel, 360 degree vertical and horizontal adjustment, 12mm rod mount. For use with 18mm sensors. Available in all 304 stainless steel or with an aluminum head and a stainless steel mounting plate.

Accessories for 18mm Sensors						
Part Number	Price	Description	Mounting Head	Mounting Plate	Drawing Link	Weight lb [g]
OPT2116	\$11.50	Wenglor mounting bracket, right-angle swivel, 360 degree vertical and horizontal adjustment, aluminum, 12mm rod mount. For use with 18mm sensors.	Aluminum	304 Stainless steel	PDF	0.15 [68.0]
OPT2117	\$21.00	Wenglor mounting bracket, right-angle swivel, 360 degree vertical and horizontal adjustment, 304 stainless steel, 12mm rod mount. For use with 18mm sensors.	304 Stainless steel	304 Stainless steel	PDF	0.28 [127.0]



[OPT2116](#), [OPT2117](#)

Note: 304 Stainless steel mounting rods sold separately: [OPT2109](#) (200mm [7.87 in] length), [OPT2110](#) (300mm [11.81 in] length), and [OPT2111](#) (500mm [19.69 in] length).

Mounting Rods and Brackets

Mounting Rods

304 Stainless steel rods for mounting swivel brackets [OPT2112](#) - [OPT2127](#). Available in three lengths: 200mm, 300mm, and 500mm. 12mm diameter.

Mounting Rods for OPT2112-2127 Swivel Mounting Brackets				
Part Number	Price	Description	Drawing Link	Weight lb (g)
OPT2109	\$13.00	Wenglor mounting rod, 12mm diameter, 200mm length, 304 stainless steel.	PDF	0.41 [185.97]
OPT2110	\$16.00	Wenglor mounting rod, 12mm diameter, 300mm length, 304 stainless steel.	PDF	0.60 [272.16]
OPT2111	\$21.00	Wenglor mounting rod, 12mm diameter, 500mm length, 304 stainless steel.	PDF	0.98 [444.52]



Right-angle Mounting Bracket

Mounting bracket, right-angle, nickel-plated brass. For use with 12mm mounting rods [OPT2109](#), [OPT2110](#) & [OPT2111](#).

Right-angle Mounting Brackets for 12mm Sensors				
Part Number	Price	Description	Drawing Link	Weight lb [g]
OPT2108	\$16.00	Wenglor mounting bracket, right-angle, nickel-plated brass. For use with 12mm mounting rods OPT2109, OPT2110 & OPT2111.	PDF	0.07 [31.8]

