M18 (18mm) stainless steel - DC



- and through-beam
- 20m maximum reading distance
- M12 quick-disconnect (purchase cable separately)
- 316L stainless steel housing
- Supply voltage: 10 30 VDC
- Diffuse, polarized reflective, retro-reflective LED light status indicators: yellow (output), green (teach-in function for some diffuse and reflective models)
 - IP69K rated for food and beverage applications
 - · Complete protection against electrical damage
 - M18 mounting hex nuts included



| | | | FF Series I | Photoelectr | ic Senso | r Selection Chart | | |
|--------------------|----------------------|--------------|-----------------|-----------------------------------|-----------|---|-----------|--------------------------|
| Part Number | | Price | Sensing Range | Output State | Logic | Connection | Wiring | Characteristic Curves |
| Diffuse | | | | | | | | |
| FFR3-BN-1E | | \$78.00 | | N.O./N.C. | NPN | | Diagram 1 | Chart Set 1 |
| FFR3-BP-1E | R3-BP-1E | | 100mm [3.9 in] | complementary | PNP | | Diagram 2 | Chart Set 1 |
| FFR3-0N-1E | | \$78.00 | 100mm [3.9 in] | N.O./N.C. | NPN | | Diagram 3 | Chart Set 1 |
| FFR3-0P-1E | | \$78.00 | | selectable | PNP | | Diagram 4 | Chart Set 1 |
| FFI7-BN-1E | | \$78.00 | | N.O./N.C. | NPN | | Diagram 1 | Chart Set 2 |
| FFI7-BP-1E | | \$78.00 | 400 [45.7 :.] | complementary | PNP | M12 [12mm] connector | Diagram 2 | Chart Set 2 |
| FFI7-0N-1E | | \$78.00 | 400mm [15.7 in] | N.O./N.C. | NPN | (purchase cable separately) | Diagram 3 | Chart Set 2 |
| FFI7-0P-1E | | \$78.00 | | selectable | PNP | | Diagram 4 | Chart Set 2 |
| FFI8-BN-1E | | \$80.00 | | N.O./N.C. | NPN | | Diagram 1 | Chart Set 3 |
| FFI8-BP-1E | | \$80.00 | 000 (24 5 : 1 | complementary | PNP | | Diagram 2 | Chart Set 3 |
| FFI8-0N-1E | | \$80.00 | 800mm [31.5 in] | N.O./N.C. | NPN | | Diagram 3 | Chart Set 3 |
| FFI8-0P-1E | | \$80.00 | | selectable | PNP | | Diagram 4 | Chart Set 3 |
| Polarized retro-re | eflective* | | | | | | | |
| FFRP-BN-1E • | | \$80.00 | | N.O./N.C. | NPN | | Diagram 1 | Chart Set 4 |
| FFRP-BP-1E • | | \$80.00 | 4m [13.1 ft] | complementary | PNP | M12 [12mm] connector (purchase cable separately | Diagram 2 | Chart Set 4 |
| FFRP-0N-1E • | | \$80.00 | | N.O./N.C. selectable | NPN | | Diagram 3 | Chart Set 4 |
| FFRP-0P-1E • | | \$80.00 | | | PNP | | Diagram 4 | Chart Set 4 |
| FFRN-BN-1E | | \$82.00 | | N.O./N.C. complementary N.O./N.C. | NPN | | Diagram 1 | Chart Set 4 |
| FFRN-BP-1E | | \$82.00 | | | PNP | | Diagram 2 | Chart Set 4 |
| FFRN-0N-1E | | \$82.00 | | | NPN | | Diagram 3 | Chart Set 4 |
| FFRN-0P-1E | | \$82.00 | | selectable | PNP | | Diagram 4 | Chart Set 4 |
| Retro-reflective f | or transpare | ent objects* | • | | | | | |
| FFRL-BN-1E | | \$82.00 | | N.O./N.C. | NPN | | Diagram 1 | Chart Set 5 |
| FFRL-BP-1E | | \$82.00 | 1m [3.3 ft] | complementary | PNP | M12 [12mm] connector | Diagram 2 | Chart Set 5 |
| FFRL-0N-1E | | \$82.00 | 1111 [3.3 11] | N.O./N.C. | NPN | (purchase cable separately | Diagram 3 | Chart Set 5 |
| FFRL-0P-1E | | \$82.00 | | selectable | PNP | | Diagram 4 | Chart Set 5 |
| Through-beam** | | | | | | | | |
| FFIZ-BN-1E • | Receiver | \$58.00 | | N.O./N.C. | NPN | | Diagram 1 | Chart Set 6 |
| FFIZ-BP-1E • | Receiver | \$58.00 | | complementary | PNP | | Diagram 2 | Chart Set 6 |
| FFIZ-0N-1E • | FIZ-0N-1E • Receiver | | 20m [62.6 ft] | N.O./N.C. | NPN | M12 [12mm] connector | Diagram 3 | Chart Set 6 |
| FFIZ-0P-1E • | Receiver | \$58.00 | 2011 [02.0 10] | selectable | PNP | (purchase cable separately | Diagram 4 | Chart Set 6 |
| FFIH-00-1E | Emitter | \$55.00 | | Receiver | Receiver | | Diagram 5 | Chart Set 6 |
| FFIH-X0-1E† | Emitter | \$56.00 | | dependent | dependent | | Diagram 6 | Chart Set 6 |

[†] Check function

| Switching Element Function | | | | | | | |
|----------------------------|---------------------------------------|------------------------------|--|--|--|--|--|
| | Through-beam and Reflective Models | Diffuse Reflective Models | | | | | |
| Light-on | N.C. | N.O. | | | | | |
| Dark-on | N.O. | N.C. | | | | | |

^{*}Purchase reflectors separately.

^{**}Purchase one receiver and one emitter for a complete set.

[·] Sensors without sensitivity adjustment

Wiring Diagrams

Diagram 1 NPN Output

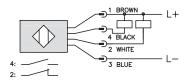


Diagram 2 PNP Output

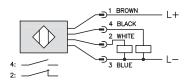


Diagram 3 NPN Output

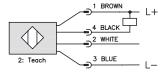




Diagram 4 PNP Output

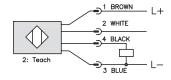


Diagram 5

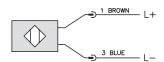
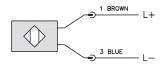


Diagram 6



2-meter Axial Cable version: check is black M12 Connector: check is Pin 2 (white)

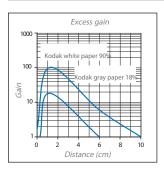
Connector M12 Connector



Characteristic curves

Chart Set 1 (Diffuse FFR3)

FFR3/**-1F



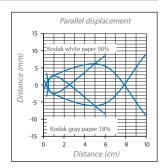
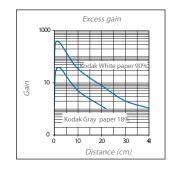


Chart Set 2 (Diffuse FF17)

FFI7/**-1F



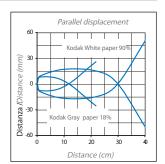
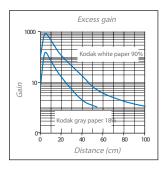


Chart Set 3 (Diffuse FF18)

FFI8/**-1E



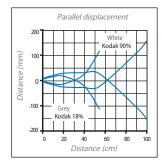
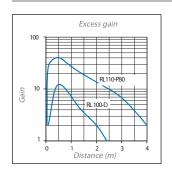


Chart Set 4 (Polarized retro-reflective)

FFRN/**-1E - FFRP/**-1E



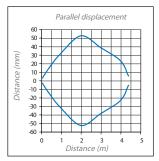
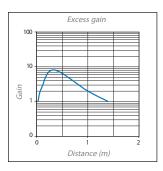


Chart Set 5 (Retro-reflective for transparent objects)

FFRI /**_1F



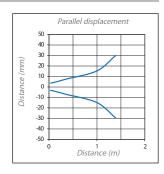
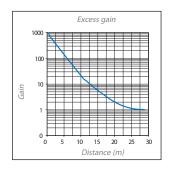
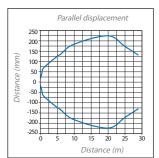


Chart Set 6 (Through-beam)

FFIH/**-1F + FFI7/**-1F



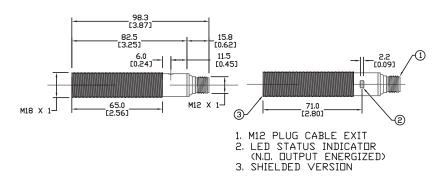


| | FF Series | Photoelect | ric Sensors S | Specifica | tions | | | |
|-------------------------------------|---------------------|---|--|-------------------|--------------|----------|---|----------------------|
| Туре | | Diffuse Reflective | , | Polari | zed Reflec | tive | Thro | ough-beam ⁵ |
| Model Series | FFR3 | FFI7 | FF18 | FFRL | FFRN | FFRP | FFIZ | FFIH |
| Sensing Distance | 100mm¹ | 400mm² | 800mm³ | 1m | 4 | m⁴ | | 20m |
| Light Spot Diameter | 10mm @ 100mm | 50mm @ 400mm | 180mm @ 800mm | 80mm @ 1m | 200mn | n @ 4m | 600 | 0mm @ 20m |
| Emission | Red (660nm) | Infrared (660nm) | Infrared (880nm) | Re | ed (660nm) | | - | Infrared (880nm) |
| Sensitivity | | | Teach | | | | Non | е |
| Output Type | | | See individual | parts on Selec | tion Chart | | | |
| Operating Voltage | | | | 10-30VDC | | | | |
| No-load Supply Current | | | ≤ 30mA | | | | ≤ 25mA | 40mA |
| Operating (Load) Current | | | | ≤ 100mA | | | | |
| Off-state (Leakage) Current | | | | OµA at 30 VDC | | - | | |
| Voltage Drop | | | | max at 100mA | | | 1 | |
| Switching Frequency | | | 500Hz | - | | | 250Hz | _ |
| Ripple | | | | ≤10% | | | | |
| Time Delay Before Availability (tv) | | | | 200ms | | | | |
| Short-Circuit Protection | | | Yes, switch auto- | | | d | | |
| Operating Temperature | | | | 76°F [-25 to 80 | °C] | | | |
| Protection Degree (DIN 40050) | | | | C IP68, IP69K | | 1 | | |
| LED Indicators- Switching Status | Yellow ON: Output s | Green OFF: to Green Fast flas Green Slow Flas | ach function available each function blocked shing: fine teach active shing: teach in progres O models*; Light state | SS | B models* | Output | llow: state - O odels e - B models | Yellow: Supply on |
| Housing Material | | | 316L | stainless steel | | | | |
| Lens Material | | | Polymethyl methad | crylate (PMMA) | , FDA certif | ied | | |
| Exit Connector | | | | Grilamid | | | | |
| Shock/Vibration | | See terminology section | | | | | | |
| Tightening Torque | | | 50 N | l•m [36.88 lb-ft] | | | | |
| Weight | | 120g [4.23 oz] | | | | | | |
| Connection | | | | M12 plug | | | | |
| Agency Approvals | | CE | cULus file E187310, | ECOLAB, RoH | S, Johnson | Diversey | | |

With 100x100mm white matte paper

Dimensions

mm [inches]



Warning: These products are not safety sensors and are not suitable for use in personal safety applications.

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With 200x200mm white matte paper

With 400x400mm white matte paper

⁴ With standard diameter 84mm RL110 reflector

⁵ An emitter and receiver pair must be ordered for a complete sensor set.

^{*}Note: Yellow LED Fixed On: Excess Gain m2. Yellow LED flashing: Excess Gain I2

To obtain the most current agency approval information, see the Agency Approval Checklist section on the specific part number's web page.

Accessories for 18mm Sensors

Axial Mounting Bracket

Axial mounting bracket available in zinc plated steel or 316L stainless steel. Has two mounting holes (use 4mm screws) and allows for rotation of an optical axis for right-beam-angle-adapter sensors. Hexagonal nuts not included. For use with 18mm sensors.

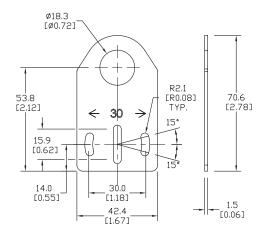
| Accessories for 18mm Sensors | | | | | | | |
|------------------------------|--------|---|------------------|--|--|--|--|
| Part Number | Price | Description | Weight lb [g] | | | | |
| <u>ST18A</u> | \$2.00 | Micro Detectors mounting bracket, axial, zinc plated steel. For use with 18mm sensors. | 0.06 [27.2] | | | | |
| <u>ST18A7W</u> | \$7.25 | Micro Detectors mounting bracket, axial, 316L stainless steel. For use with 18mm sensors. | 0.06 [27.2] | | | | |



ST18A

Dimensions

mm [inches]



Right-angle Mounting Bracket

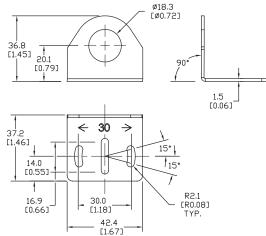
Right-angle mounting bracket for use with 18mm sensors. Has two mounting holes (use 4mm screws) and allows the rotation of an optical axis for axial sensors. Hexagonal nuts not included.

| Accessories for 18mm Sensors | | | | | | | |
|------------------------------|--------|---|------------------|--|--|--|--|
| Part Number | Price | Description | Weight lb [g] | | | | |
| ST18C | \$2.00 | Micro Detectors mounting bracket, right-angle, zinc plated steel. For use with 18mm sensors. | 0.06 [27.2] | | | | |
| <u>ST18C7W</u> | \$7.25 | Micro Detectors mounting bracket, right-angle, 316L stainless steel. For use with 18mm sensors. | 0.06 [27.2] | | | | |



Dimensions

mm [inches]



Accessories for 18mm Sensors

Right-angle Fine Tune Mounting Bracket

Mounting bracket, right-angle, fine tune vertical and horizontal adjustment, nickel-plated steel. For use with 18mm sensors. Allows for fine tuning vertical and horizontal placement.

| Accessories for 18mm Sensors | | | | | | | |
|------------------------------|---------|--|-----------------|----------------|--|--|--|
| Part Number | Price | Description | Drawing Link | Weight [lb] | | | |
| <u>OPT2036</u> | \$38.50 | Wenglor mounting bracket, right-angle, fine tune vertical and horizontal adjustment, nickel plated steel. For use with 18mm sensors. | <u>PDF</u> | 0.02 | | | |



OPT2036

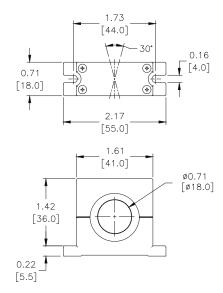
Swivel Mounting Bracket

Mounting bracket, ball swivel, plastic. For use with 18mm sensors. Has a ball-joint and set screws to adjust sensor orientation. Allows angular orientation up to 15 degrees (from center) in all directions for photoelectric sensors (Will not work with C18 series).

| | Accessories for 18mm Sensors | | | | | | | |
|-------------|------------------------------|--|----------------|--|--|--|--|--|
| Part Number | Price | Description | Weight [lb] | | | | | |
| <u>ST02</u> | \$9.50 | Micro Detectors mounting bracket, ball swivel, plastic. For use with 18mm sensors. | 0.06 | | | | | |

Dimensions

mm [inches]





ST02

Accessories for 18mm Sensors

Right-angle Mounting Brackets

Mounting bracket, right-angle, fixed insertion stop adjustment, plastic. For use with 18mm sensors. Available with or without fixed insertion stop.

| | Accessories for 18mm Sensors | | | | | | | | |
|----------------|------------------------------|---|-----------------|------------------|--|--|--|--|--|
| Part Number | Price | Description | Drawing Link | Weight Ib [g] | | | | | |
| <u>OPT2104</u> | \$10.50 | Wenglor mounting bracket, right-angle, fixed insertion stop adjustment, plastic. For use with 18mm sensors. | PDF | 0.06 [27.2] | | | | | |
| <u>OPT2105</u> | \$10.50 | Wenglor mounting bracket, right-angle, plastic. For use with 18mm sensors. | <u>PDF</u> | 0.06 [27.2] | | | | | |



OPT2104, OPT2105

Right-angle Swivel Mounting Systems

Mounting bracket, right-angle swivel, 360 degree vertical and horizontal adjustment, 12mm rod mount. For use with 18mm sensors. Available in all 304 stainless steel or with an aluminum head and a stainless steel mounting plate.

| | Accessories for 18mm Sensors | | | | | | | | | | |
|----------------|------------------------------|--|---------------------------|---------------------------|-----------------|------------------|--|--|--|--|--|
| Part Number | Price | Description | Mounting Head | Mounting Plate | Drawing Link | Weight lb [g] | | | | | |
| <u>OPT2116</u> | \$11.50 | Wenglor mounting bracket, right-angle swivel, 360 degree vertical and horizontal adjustment, aluminum, 12mm rod mount. For use with 18mm sensors. | Aluminum | 304 Stainless steel | <u>PDF</u> | 0.15 [68.0] | | | | | |
| <u>OPT2117</u> | \$21.00 | Wenglor mounting bracket, right-angle swivel, 360 degree vertical and horizontal adjustment, 304 stainless steel, 12mm rod mount. For use with 18mm sensors. | 304 Stainless steel | 304 Stainless steel | <u>PDF</u> | 0.28 [127.0] | | | | | |



Note: 304 Stainless steel mounting rods sold separately: OPT2109 (200mm [7.87 in] length), OPT2110 (300mm [11.81 in] length), and OPT2111 (500mm [19.69 in] length).

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Mounting Rods and Brackets

Mounting Rods

304 Stainless steel rods for mounting swivel brackets <u>OPT2112</u> - <u>OPT2127</u> Available in three lengths: 200mm, 300mm, and 500mm. 12mm diameter.

| M | Mounting Rods for OPT2112-2127 Swivel Mounting Brackets | | | | | | | | |
|----------------|---|---|-----------------|------------------|--|--|--|--|--|
| Part Number | Price | Description | Drawing Link | Weight lb (g) | | | | | |
| <u>OPT2109</u> | \$13.00 | Wenglor mounting rod, 12mm diameter, 200mm length, 304 stainless steel. | PDF | 0.41 [185.97] | | | | | |
| <u>OPT2110</u> | \$16.00 | Wenglor mounting rod, 12mm diameter, 300mm length, 304 stainless steel. | PDF | 0.60 [272.16] | | | | | |
| <u>OPT2111</u> | \$21.00 | Wenglor mounting rod, 12mm diameter, 500mm length, 304 stainless steel. | <u>PDF</u> | 0.98 [444.52] | | | | | |



Right-angle Mounting Bracket

Mounting bracket, right-angle, nickel-plated brass. For use with 12mm mounting rods OPT2109, OPT2110 & OPT2111.

| Right-angle Mounting Brackets for 12mm Sensors | | | | | | | |
|--|-------------------------------|---|------------|----------------|--|--|--|
| Part Number | Part Number Price Description | | | | | | |
| <u>OPT2108</u> | \$16.00 | Wenglor mounting bracket, right-angle, nickel-plated brass. For use with 12mm mounting rods OPT2109, OPT2110 & OPT2111. | <u>PDF</u> | 0.07 [31.8] | | | |



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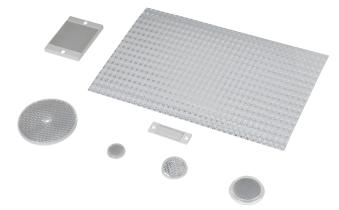
Reflectors

RL Series Reflectors for Polarized Reflective Photoelectric Sensors (All Models)

- Suitable for use with polarized light photoelectric sensors
- Shapes and sizes for most applications
- Miniature types for close mounting in multiple sensor installations
- Single hole, dual hole and self-adhesive mounting types available
- Single and 10-packs available

Installation Notes

- Keep the reflector surface clean to ensure peak detection performance. This is especially true when the maximum sensing range is being used. Clean using a damp cloth.
- When selecting a reflector, it is important to consider the ambient conditions it
 will be exposed to. Dusty or high humidity conditions may reduce the sensing
 range as much as 90%.
- Reflectors should be positioned at a 90° angle to the optical axis with a tolerance of $\pm 15^\circ$.



| | | | | Reflector Specifi | cations | | | | |
|-----------------|---------|-----------------|----------|-----------------------------|-------------------------|-------------------------------------|---------------------------------------|---------------|----------------------------------|
| Part number | Price | Drawing Link | Quantity | Dimensions mm [in] | Degree of Protection | Mounting | Materials | | |
| RL102 | \$38.00 | DDE | 10 | 25 | | | | | |
| RL102-1 | \$4.25 | <u>PDF</u> | 1 | [0.98] | | | | | |
| RL103 | \$42.50 | DDE | 10 | 34.5 | | Customer-supplied adhesive or other | | | |
| RL103-1 | \$4.75 | <u>PDF</u> | 1 | [1.36] | | mounting method required | | | |
| RL104 | \$42.50 | DDE | 10 | 46 | | | | | |
| RL104-1 | \$4.75 | <u>PDF</u> | 1 | [1.81] | | | Reflective face: PMMA | | |
| <u>RL105G</u> | \$38.00 | PDF | 10 | 95 x 38 | | Two 4.3 mm holes | Polymethylmethacrylate (acrylic) | | |
| <u>RL105G-1</u> | \$4.25 | PDF | 1 | [3.74 x 1.50] | | Two 4.5 mm noies | Base material: ABS | | |
| <u>RL106G</u> | \$42.50 | PDF | 10 | 182 x 42 | | Two 6mm holos | Two 6mm holes | Two 6mm holes | (Acrylonitrile-butadiene-styren) |
| RL106G-1 | \$4.75 | <u>1 DI</u> | 1 | [7.17 x 1.65] | | Two offill flores | | | |
| <u>RL110</u> | \$19.00 | PDF | 10 | 84 | | One 5mm hole | | | |
| <u>RL110-1</u> | \$2.00 | PDF | 1 | [3.31] | IEC IP67 | One Smin noie | | | |
| <u>RL116</u> | \$19.00 | PDF | 10 | 41 x 60 | | Two 3mm holes | | | |
| <u>RL116-1</u> | \$2.00 | <u>FDI</u> | 1 | [3.54 x 2.36] | | Two Sillin Holes | | | |
| RL100DA4 | \$38.50 | NA | 1 | 200 x 300 [7.87 x 11.81] | | | | | |
| RL100DC4 | \$12.00 | NA | 1 | 50 x 300 [1.97 x 11.81] | | Self-adhesive | Paper (Acrylic tape with micro prism) | | |
| RL100DQ1 | \$8.75 | NA | 1 | 100 x 100 [3.94 x 3.94] | | | | | |
| <u>RL111G</u> | \$60.00 | DDE | 10 | 22.5 x 47 | | | | | |
| <u>RL111G-1</u> | \$7.25 | <u>PDF</u> | 1 | [0.89 x 1.85] | | Two 3mm slots | Reflective face: PMMA | | |
| <u>RL112G</u> | \$44.00 | PDF | 10 | 19 x 73 | | 140 011111 31013 | Polymethylmethacrylate (acrylic) | | |
| RL112G-1 | \$4.75 | FUL | 1 | [0.75 x 2.87] | | | Base material: ABS | | |
| <u>RL113G</u> | \$53.00 | . PDF | 10 | 51.4 x 60.3 | | Two 4mm slots | (Acrylonitrile-butadiene-styren) | | |
| <u>RL113G-1</u> | \$6.00 | 1.51 | 1 | [2.02 x 2.37] | | . 40 411111 01010 | | | |

Not recommended for applications involving moist air environments or water immersion.

Reflectors

RL Series Reflectors for Polarized Reflective Laser Photoelectric Sensors (FALN series)

- Suitable for use with polarized light laser photoelectric sensors
- Sizes for most applications
- Miniature types for close mounting in multiple sensor installations
- Single and 5-packs available

| Specifications Specification Specification Specification Specification Specification Specification Specificatio | | | | | | |
|--|------------------------------|---------|----------------------------|---------|----------------------------------|---------|
| Part Number | <u>RL201</u> | RL201-1 | RL203 | RL203-1 | RL204 | RL204-1 |
| Price | \$38.00 | \$8.25 | \$35.50 | \$7.75 | \$30.00 | \$6.75 |
| Quantity | 5 | 1 | 5 | 1 | 5 | 1 |
| Drawing Link | PDF | | PDF | | PDF | |
| Dimensions | 60 x 82 mm 2.36 x 3.23 in | | 19 x 6mm 0.75 x 2.36 in | | 20mm x 32mm 0.80 in x 1.26 in | |
| Degree of Protection 1 | IEC IP67 | | | | | |
| Mounting | Two 0.4 mm holes | | Two 0.4 mm holes | | Two 0.3 mm holes | |
| Materials | Acrylic/polycarbonate | | | | | |

¹ Not recommended for applications involving moist air environments or water immersion.

www.automationdirect.com Sensor Accessories tSEN-495