1-800-633-0405 For the latest prices, please check AutomationDirect.com. **DURAPULSE GS10 AC Drives – Introduction**





Overview

The DURAPulse GS10 new generation of Micro drives with vector control provides many standard and advanced functions— all in a compact size and cost effective price.

The drives include many of the same standard features as our GS family of drives including dynamic braking, PID, and RS-485 Modbus communication.

The GS10 drive includes 230VAC models for 1-phase or 3-phase applications. The drive supports parameter sets for up to two (2) independent induction AC motors (IM) or a single permanent magnet AC motor(PM).

DURApulse GS10 AC drives offers two control modes: standard V/Hz and sensorless vector (SVC) for IM or PM motors..

DURApulse GS10 provides one analog input, one analog output, five digital inputs (including one pulse train input up to 10kHz), one digital output, and one SPDT relay output. All of the analog and digital I/O can be configured for a wide variety of input or output functions.

The drive parameter set also includes function groups to provide multipump control, automatic operation programming, and simple positioning stop.

	DURAPULSE GS10 AC Drives										
Motor Rating HP kW		1/4	1/2	1	2	3	5	7.5	10		
		0.2	0.4	0.75	1.5	2.2	3.7	5.5	7.5		
120V Single-phase	√	√	✓								
230V Single-phase	230V Single-phase		✓	✓	√	✓					
230V Three-phase	230V Three-phase			✓	√	✓	√	✓			
460V Three-phase							√				
✓ = GS10 model	available										

Features

- Broad offering from 1/4 to 10 hp
- Single-phase 120VAC up to 1hp
- Single-phase 230VAC up to 3hp
- Three-phase 230VAC up to 7.5 hp (also 1-phase capable with derating, see selection tables)
- Three-phase 460VAC up to 10hp
- Dual rating design CT/VT Ratings (Normal & Heavy Duty)
- "Zero Stack" side-by-side zero gap installation
- Compact Design
- Spring clamp terminal blocks
- Speed control potentiometer built in
- Flexible carrier frequency to 15khz and output frequency to 599Hz
- Free downloadable software for drive configuration
- Field-upgradable drive firmware
- Optional LCD text-based advanced keypad (IP66/NEMA 1) can be remotely mounted
- Local/Remote control mode selection or digital/comm input with Hand/Off/Auto control
- Display custom values on keypad
- Momentary power loss restarts
- 100kA Short Circuit Current Rating
- DC Bus Connection Terminals (except 120VAC models)
- Conduit Box(s) for NEMA 1
- Analog I/O configurable 1 Input/1 Output
- Multi-Motor Control (2 total)
- PID Controller including sleep and wake
- Built-in functions include multi-pump control, auto sequence, and simple position stop
- Password protection
- RTD and/or PTC input motor protection
- Modular Cooling Fan with quick disconnect for easy replacement
- High speed communication interfaces with MODBUS RTU built in
- Circuit boards have conformal coating for improved environmental tolerance
- \bullet Excellent heat-sink design; able to operate at 50°C ambient temperature
- Fire Mode Run fire mode during emergencies to have uninterrupted smoke removal and system pressure
- Two-year warranty
- CE, UL, cUL

Accessories

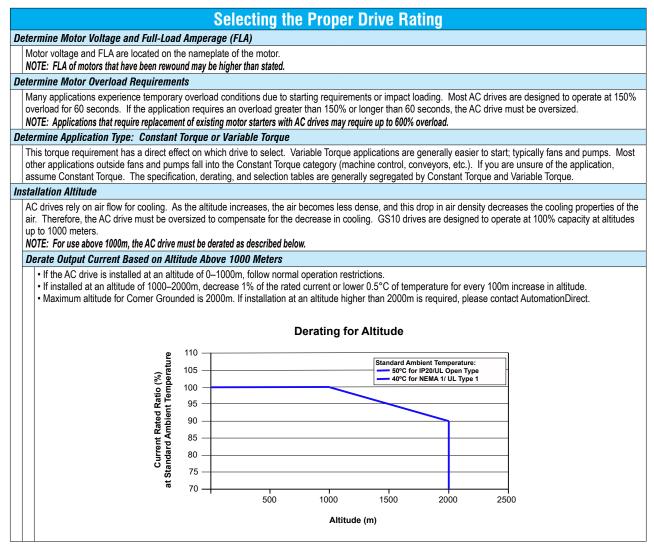
- AC line reactors
- EMI filters
- Braking resistors
- Fuses
- Conduit boxes
- Mounting Kits
- Replacement cooling fans
- Optional advanced LCD keypad (and remote-mount bezel kit)
- GSoft2 drive configuration software
- USB-485M USB to Serial Converter (needed for software connection)
- Detailed descriptions and specifications for GS accessories are available in the "GS/ DURApulse Accessories" section.

Typical Applications

- Conveyors
- Compressors
- Material handling
- Extruding
- Grinding
- Shop tools
- Fans
- Pumps
- HVAC
- Mixing

DURAPULSE GS10 AC Drives – Selection

Selecting the Proper Drive Rating



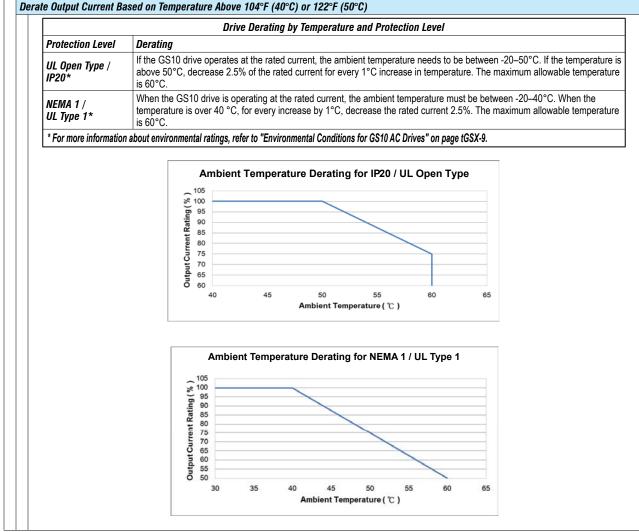
DURAPULSE GS10 AC Drives – Selection

Selecting the Proper Drive Rating, continued

 Determine Maximum Enclosure Internal Temperature

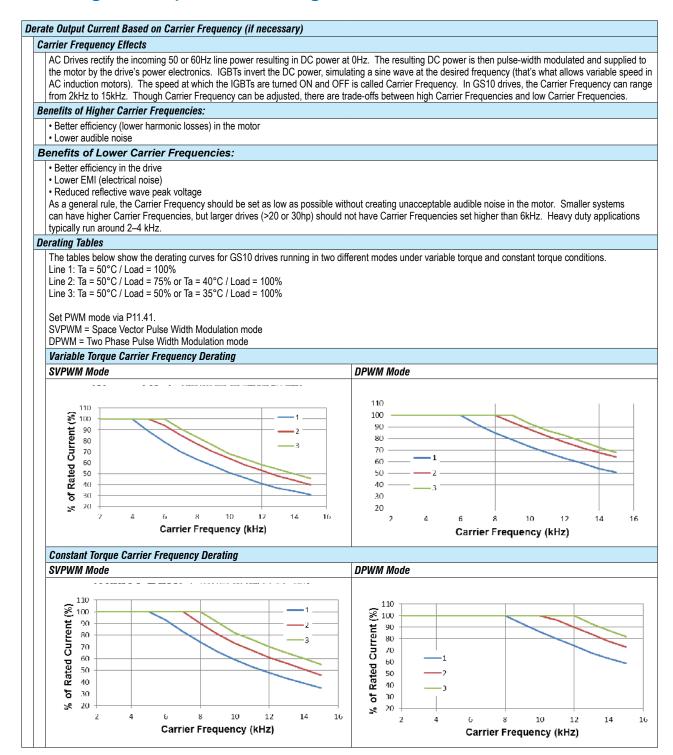
 AC drives generate a significant amount of heat and can cause the internal temperature of an enclosure to exceed the rating of the GS10 drive, even when the ambient temperature is less than 104°F (40°C). Enclosure ventilation and/or cooling may be required to reduce maximum internal temperature to 104°F (40°C) or less. Ambient temperature measurements/calculations should be made for the maximum expected temperature.

NOTE: For use above 104°F (40°C), the AC drive must be derated as described below.



DURAPULSE GS10 AC Drives – Selection

Selecting the Proper Drive Rating, continued



For the latest prices, please check AutomationDirect.com.

1-800-633-0405 **DURAPULSE GS10 AC Drives – Selection Specifications** GS10 Drive Model Selection Tables

		GS10	120	1,4 1-Phase Specificat	ions – Frame Sizes A,	C			
Mode	el Nar			<u>GS11N-10P2</u>	<u>GS11N-10P5</u>	<u>GS11N-11P0</u>			
Price	Price			\$127.00	\$135.00	\$151.00			
Fram	e Siz	е		A	A	С			
Dime	nsion	nal Drawing		PDF	PDF	PDF			
		Mater Outrut	hp	1/4	1/2	1			
	INIAX	Motor Output	kW	0.2	0.4	0.75			
ing		Rated Output Capacity	kVA	0.6	1.0	1.8			
Output Rating	CT	Rated Output Current		1.6	2.5	4.8			
put		Carrier Frequency ³	kHz		2-15 (default 4)				
Out	Rated Output Capacity	kVA	0.7	1.0	2.1				
	VT	Rated Output Current	A	1.8	2.7	5.5			
		Carrier Frequency ³	kHz	2–15 (default 4)					
2	CT	Rated Input Current	A	6	9.4	18			
Input Rating ²	VT	Rated Input Current	A	6.8	10.1	20.6			
Ra	Rate	d Voltage/Frequency		One-pl	hase: 100–120 VAC (-15% to +10%), 50	/60 Hz			
Indu	Oper	rating Voltage Range (VAC)			85–132				
-	Freq	uency Tolerance (Hz)			47–63				
E2 E	fficie	ncy - Relative Power Loss		4.3%	3.2%	2.9%			
Weig	ht (kg	g [lb])		0.4 [0.88]	0.5 [1.10]	1 [2.20]			
Cool	ing M	lethod		Convective Fan					
IP Ra	nting				IP20				

1 - For Use With Three-Phase Motors Only.

2 - If 3-phase power source is non-symmetrical, refer to "Circuit Connections - RFI Jumper" in the GS10 AC Drives User Manual, Chapter 2.

Please refer to "GS10 DURApulse Accessories – Fusing" (pg.tGSX-75) for input fusing information.

3 - The carrier frequency value is a factory default. Decrease the current value if you need to increase the carrier frequency. Refer to "Derate Output Current Based on Carrier Frequency". 4 - No DC bus connection terminals (DC+, DC-) are provided on 120V models.

		GS10	<u>230V</u>	¹ 1-Phase Sp	ecifications –	Frame Sizes	A, B, C			
Mod	el Nai			<u>GS11N-20P2</u>	<u>GS11N-20P5</u>	<u>GS11N-21P0</u>	<u>GS11N-22P0</u>	<u>GS11N-23P0</u>		
Price	;			\$119.00	\$121.00	\$131.00	\$167.00	\$198.00		
Fran	Frame Size			А	Α	В	С	С		
Dime	ensior	nal Drawing		PDF	PDF	PDF	PDF	PDF		
	Mov	Motor Output	hp	1/4	1/2	1	2	3		
	wax	Motor Output	kW	0.2	0.4	0.75	1.5	2.2		
ing		Rated Output Capacity	kVA	0.6	1.1	1.8	2.9	4.2		
Output Rating	CT	Rated Output Current	Α	1.6	2.8	4.8	7.5	11		
put		Carrier Frequency ³	kHz		2–15 (default 4)					
UNI Out		Rated Output Capacity		0.7	1.2	1.9	3.2	4.8		
	VT	Rated Output Current	A	1.8	3.2	5	8.5	12.5		
		Carrier Frequency ³	kHz	2–15 (default 4)						
2	CT	Rated Input Current	A	5.1	7.3	10.8	16.5	24.2		
ting	VT	Rated Input Current	A	5.8	8.3	11.3	18.5	27.5		
Input Rating ²	Rate	d Voltage/Frequency			One-phase 2	00-240 VAC (-15% to +1	0%) 50/60 Hz			
indu	Oper	rating Voltage Range (VAC)				170–265				
-	Freq	uency Tolerance (Hz)				47–63				
IE2 E	fficie	ncy - Relative Power Loss		4.7%	3.1%	2.7%	2.5%	2.4%		
Weig	ıht (k	g [lb])		0.4 [0.88]	0.5 [1.10]	0.8 [1.76]	1 [2.20]	1 [2.20]		
Cool	ing M	lethod			Conv	ective		Fan		
IP Ra	ating					IP20				
4 5-		With Three-Phase Motors Only								

1 - For Use With Three-Phase Motors Only.

2 - If 3-phase power source is non-symmetrical, refer to "Circuit Connections – RFI Jumper" in the GS10 AC Drives User Manual, Chapter 2.

Please refer to "GS10 DURApulse Accessories – Fusing" (pg.tGSX-75) for input fusing information.

3 - The carrier frequency value is a factory default. Decrease the current value if you need to increase the carrier frequency. Refer to "Derate Output Current Based on Carrier Frequency".

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1-800-633-0405 **DURAPULSE GS10 AC Drives – Selection Specifications**

			Model		Tables,	continued
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		GS1	0 <u>230</u>	V ¹ 3-Phase Spec	ifications – Fram	e Sizes A, B			
Mod	el Nai			<u>GS13N-20P2</u>	<u>GS13N-20P5</u>	<u>GS13N-21P0</u>	<u>GS13N-22P0</u>		
Pric	;			\$127.00	\$129.00	\$142.00	\$170.00		
Fran	e Siz	e		A	А	A	В		
Dime	ensional Drawing PDF PDF PDF PDF				PDF				
		Motor Output	hp	0.25 [0.1]	0.5 [0.25]	1 [0.5]	2 [1]		
	(3-р	hase [1-phase]) ⁴	kW	0.2 [0.1]	0.4 [0.2]	0.75 [0.375]	1.5 [0.75]		
ing		Rated Output Capacity (3-phase [1-phase])		0.6 [0.3]	1.1 [0.55]	1.8 [0.9]	2.9 [1.5]		
Output Rating	CT	Rated Output Current (3-phase [1-phase])	A	1.6 [0.8]	2.8 [1.4]	4.8 [2.4]	7.5 [3.75]		
Dutp	Carrier Frequency ³ kHz		kHz	2–15 (default 4)					
-		Rated Output Capacity	kVA	0.7	1.2	1.9	3.0		
	VT	Rated Output Current	A	1.8	3.0	5.0	8.0		
		Carrier Frequency ³	kHz	2–15 (default 4)					
2	CT	Rated Input Current	Α	1.9	3.4	5.8	9.0		
ting	VT	Rated Input Current	A	2.2	3.8	6.0	9.6		
Input Rating ²	Rate	d Voltage/Frequency		3	-phase or 1-phase 200–240	VAC (-15% to +10%), 50/60 Hz	Ζ		
Indu	Oper	rating Voltage Range (VAC)			170-	-265			
-	Freq	uency Tolerance (Hz)			47	-63			
IE2 I	fficie	ncy - Relative Power Loss		4.7%	3.1%	2.7%	2.4%		
Weig	ht (k	g [lb])		0.4 [0.88]	0.5 [1.10]	0.6 [1.32]	0.8 [1.76]		
Cool	ing M	lethod			Convective Fan				
IP R	nting				IP	20			
See t	ble be	low for notes.							

		GS1	0 <u>230</u>	<u>V</u> ¹ 3-Phase Specificati	ions – Frame Sizes C, I)			
Mod	el Na	me		<u>GS13N-23P0</u>	<u>GS13N-25P0</u>	<u>GS13N-27P5</u>			
Price	;			\$209.00	\$222.00	\$338.00			
Fran	ne Siz	e		С	С	D			
Dime	ensior	nal Drawing		PDF	PDF	PDF			
	Мах	Motor Output	hp	3 [1.5]	5 [2.5]	7.5 [3.5]			
	(3-р	hase [1-phase]) ⁴	kW	2.2 [1.1]	3.7 [1.85]	5.5 [2.75]			
ing		Rated Output Capacity (3-phase [1-phase])		4.2 [2.1]	6.5 [3.25]	9.5 [4.75]			
Output Rating	TRATE CT Rated Output Current (3-phase [1-phase])		A	11 [5.5]	17 [8.5]	25 [12.5]			
Dutp		Carrier Frequency ³	kHz	2–15 (default 4)					
		Rated Output Capacity	kVA	4.8	7.4	10.3			
	VT	Rated Output Current	Α	12.5	27				
		Carrier Frequency ³	kHz	2–15 (default 4)					
~	CT	Rated Input Current	A	13.2	20.4	30			
Input Rating ²	VT	Rated Input Current	Α	15	23.4	32.4			
t Ra	Rate	d Voltage/Frequency		3-phase o	r 1-phase 200–240 VAC (-15% to +10%)	, 50/60 Hz			
ndu	Ope	rating Voltage Range (VAC)			170–265				
-	Freq	uency Tolerance (Hz)			47-63				
IE2 E	fficie	ncy - Relative Power Loss		2.4%	2.2%	2.3%			
Weig	ht (k	g [lb])		1 [2.20]	1 [2.20] 1 [2.20] 2 [4.41]				
Cool	ing M	lethod		Fan					
IP Ra	ating				IP20				
1 . Eo	rllen	With Three-Phase Motors Only							

1 - For Use With Three-Phase Motors Only.

2 - If 3-phase power source is non-symmetrical, refer to "Circuit Connections – RFI Jumper" in the GS10 AC Drives User Manual, Chapter 2.

Please refer to "GS10 DURApulse Accessories – Fusing" (pg.tGSX-75) for input fusing information.

3 - The carrier frequency value is a factory default. Decrease the current value if you need to increase the carrier frequency. Refer to "Derate Output Current Based on Carrier Frequency".

4 - Three phase models can be powered with 1-phase or 3-phase input power. If using 1-phase input power, GS11 models up to 3HP provide higher output power than equivalent GS13 models with 1-phase.

1-800-633-0405 **DURAPULSE GS10 AC Drives – Selection Specifications**

GS10 Drive Model Selection Tables, continued

		GS1	0 <u>460</u>	<u>V</u> ¹ 3-Phase Specificati	ions – Frame Sizes A, E	}			
Mode	el Nai	me		GS13N-40P5	<u>GS13N-41P0</u>	<u>GS13N-42P0</u>			
Price	Price			\$156.00	\$157.00	\$181.00			
Fram	ne Siz	е		A	A	В			
Dime	ensior	nal Drawing		PDF	PDF	PDF			
	Max	Motor Output	hp	1/2	1	2			
	wax		kW	0.4	0.75	1.5			
ing		Rated Output Capacity	kVA	1.1	2.1	3.2			
Output Rating	CT	Rated Output Current	A	1.5	2.7	4.2			
put		Carrier Frequency ³	kHz	2–15 (default 4)					
Out		Rated Output Capacity kVA		1.4	2.3	3.5			
	VT	Rated Output Current	A	1.8	1.8 3.0				
		Carrier Frequency ³	kHz	2–15 (default 4)					
2	CT	Rated Input Current	A	2.1	3.7	5.8			
ting	VT	Rated Input Current	A	2.5	4.2	6.4			
Input Rating ²	Rate	d Voltage/Frequency		Three-	phase 380-480 VAC (-15% to +10%), 50	/60 Hz			
ndu	Oper	rating Voltage Range (VAC)			323–528				
"	Freq	uency Tolerance (Hz)			47–63				
IE2 E	fficie	ncy - Relative Power Loss		3.7%	2.5%	2.2%			
Weig	ht (k	g [lb])		0.6 [1.32]	0.7 [1.54]	0.8 [1.76]			
Cool	ing M	lethod		Conv	ective	Fan			
IP Ra	ating				IP20				
See ta	able be	low for notes.							

		GS1	0 <u>460</u>	<u>V</u> ¹ 3-Phase Sp	ecifications – Fr	ame Sizes C, D			
Mod	el Na			<u>GS13N-43P0</u>	<u>GS13N-45P0</u>	<u>GS13N-47P5</u>	<u>GS13N-4010</u>		
Price	;			\$202.00	\$238.00	\$327.00	\$369.00		
Fran	Frame Size			С	С	D	D		
Dime	ensio	nal Drawing		PDF	PDF	PDF	PDF		
	Mov	Motor Output	hp	3	5	7 1/2	10		
Max Motor Output kW		kW	2.2	3.7	5.5	7.5			
ing		Rated Output Capacity		4.2	6.9	9.9	13		
Output Rating	CT	Rated Output Current	A	5.5	9	13	17.5		
put		Carrier Frequency ³	kHz	2–15 (default 4)					
00		Rated Output Capacity	kVA	5.0	8.0	12	15.6		
	VT	Rated Output Current	A	6.5	10.5	14.5	19.8		
		Carrier Frequency ³	kHz	2–15 (default 4)					
Ŋ	CT	Rated Input Current	A	6.1	9.9	14.3	19.3		
Input Rating ²	VT	Rated Input Current	A	7.2	11.6	16.0	21.8		
t Ra	Rate	ed Voltage/Frequency			Three-phase 380-480) VAC (-15% to +10%), 50/6	0 Hz		
Indu	Ope	rating Voltage Range (VAC)				323–528			
-	Freq	quency Tolerance (Hz)				47–63			
E2 E	fficie	ency - Relative Power Loss		2.3%	2.0%	1.9%	1.9%		
Neig	ht (k	g [lb])		1 [2.20]	1 [2.20]	2 [4.41]	2 [4.41]		
Cool	ing N	lethod			Fan				
IP Ra	ating					IP20			
1 - Fo	r Use	With Three-Phase Motors Only.							

2 - If 3-phase power source is non-symmetrical, refer to "Circuit Connections – RFI Jumper" in the GS10 AC Drives User Manual, Chapter 2. Please refer to "GS10 DURApulse AccessoriesFusing" (pg.tGSX-75) for input fusing information.

3 - The carrier frequency value is a factory default. Decrease the current value if you need to increase the carrier frequency. Refer to "Derate Output Current Based on Carrier Frequency".

1-800-633-0405 **DURAPULSE GS10 AC Drives – General Specifications**

GS10 Drive Model Selection Tables, continued

GS10 Gene	ral Specifications (Applicable to All Models)					
Control Method	V/F, Sensorless Vector (SVC)					
Applicable Motor	IM (Induction Motor), Permanent Magnet AC (IPM and SPM)					
Starting Torque ¹	150% / 3Hz (V/F, SVC control for IM, CT) 100% / (motor rated frequency/20) (SVC control for PM, CT)					
Speed Control Range ¹	1: 50 (V/F, SVC control for IM, CT) 1: 20 (SVC control for PM, CT)					
Max. Output Frequency	0.00–599.00 Hz					
Overload Capacity	VT: rated output current of 120% 60 sec, 150% 3 sec. CT: rated output current of 150% 60 sec, 200% 3 sec.					
Frequency Setting Signal	0–10 V / 4(0)–20 mA Pulse input: Single Pulse (10kHz), PWM (1kHz),					
Digital Inputs	Five (5) - 24VDC NPN or PNP, includes 1 frequency input 10kHz					
Digital Outputs	Two (2) - (1)-48VDC, (1) Relay-250VAC/30VDC					
Analog Inputs	One (1) - selectable Voltage or Current					
Analog Outputs	One (1) - voltage					
Control Characteristics Main Functions	 Multiple motor switching (max 2 motor settings) Fast start-up Deceleration Energy Back (DEB) function Fast deceleration function Master and Auxiliary frequency source selectable Restart after momentary power loss Speed tracking Over-torque detection 16-step speed (including the master speed) Accel./decel. time switch S-curve accel./decel Three-wire operation control JOG frequency Frequency upper/lower limit settings DC brake at start-up and stop PID control Simple Positioning Function Multi Pump Sequence RS-485 Serial Communications (38.4kps max) 					
Application Macro	Built-in application parameter groups (selected by industry) and user-defined application parameter groups.					
Protection Motor Protection	Over-current, over-voltage, over-heating, phase loss, over-load					
Characteristics Stall Prevention	Stall prevention during acceleration, deceleration, and running (independent settings).					
Agency Approvals	UL, CUL, CE, REACH					
1: Control accuracy may vary depending on the environ	nent, application conditions, or different motors. For more information, contact AutomationDirect.					

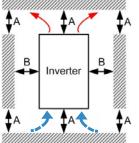
1-800-633-0405 **DURAPULSE GS10 AC Drives – Environmental Specifications**

GS10 Environmental Specifications

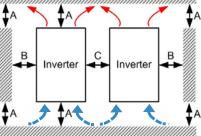
	Environmental Conditions for GS10	AC Drives			
Condition	Operation	Storage	Transportation		
Installation Location	IEC 60364-1/ IEC 60664-1 Pollution degree 2, Indoor use only.	n/a n/a			
Ambient Temperature	IP20/UL Open Type: -20–50°C (-20–60°C w/derating)	-40–85°C	-20–70°C		
Ambient Temperature	Non-condensing, non-	freezing			
Relative Humidity	90%, no water condensation	95%, no wate	r condensation		
Air Pressure	86–106 kPa	70–106 kPA			
Pollution Level	Concentrate prohit	bited			
	Class 3C2; Class 3S2	Class 2C2; Class 2S2	Class 1C2; Class 1S2		
Environmental Air	No corrosive/inflammable ga	ases permitted			
Altitude	<1000 m (For altitudes > 1000 m	n, derate to use it.)			
Package Drop	n/a	ISTA procedure 1A (accordir	ng to weight) IEC 60068-2-31		
Vibration	1.0 mm, peak to peak value range from 2–13.2 Hz; 0.7–2.0 G range from 13.2–55 Hz; 2.0 G range from 55–512 Hz. Compliance with IEC 60068-2-6		5 Hz–2 kHz m displacement		
Impact	15G, 11ms Compliance with IEC/EN60068-2-27	30G			
DO NOT expose the GS10 AC Driv less than 0.01 mg/cm ² every year.	e to harsh environments such as dust, direct sunlight, corrosive/flammable gase	s, humidity, liquid, or vibrations.	The salts in the air must be		

1-800-633-0405 **DURAPULSE GS10 AC Drives Specifications – Air Flow and Power (Heat) Dissipation**

Minimum Clearances and Air Flow for GS10 Series Drives



Single Drive Installation



Side by Side Drive Installation

GS10 Minimum Mounting Clearances*									
	Operation Temperature (mperature (°C)				
Installation Method	A (mm)	B (mm)	C (mm)	Max (w/out derating)	Max (Derating)				
Single drive installation	50	30	-	50	60				
Side-by-side horizontal installation	50	30	30	50	60				
Zero stack installation	50	30	0	40	50				
* Eailura to follow the minin		ntina ala	arancos i	may cause the fa	n to malfunction				

Failure to follow the minimum mounting clearances may cause the fan to malfunction and cause a heat dissipation problem.

Model	Frame	Airflow Rate	e for Cooling		Power Dissipation (Watts)	
Number	Size	Flow Rate (cfm)	Flow Rate (m ³ /hr)	Loss External (Heat sink)	Internal	Total
<u>GS11N-10P2</u>		0	0	8	10	18
GS11N-10P5	A	0	U	14.2	13.1	27.3
<u>GS11N-11P0</u>	С	16.0	27.2	29.1	23.9	53
<u>GS11N-20P2</u>		0	0	8.6	10	18.6
GS11N-20P5	A	0	0	16.3	14.5	30.8
<u>GS11N-21P0</u>	В	10	16.99	29.1	20.1	49.2
GS11N-22P0	<u> </u>	10.0	07.0	46.5	31	77.5
<u>GS11N-23P0</u>	С	16.0	27.2	70	35	105
<u>GS13N-20P2</u>				8.6	10	18.6
GS13N-20P5	A	0	0	16.5	12.6	29.1
<u>GS13N-21P0</u>				31	13.2	44.2
<u>GS13N-22P0</u>	В	10	16.99	50.1	24.2	74.3
<u>GS13N-23P0</u>	0	16	07.0	76	30.7	106.7
GS13N-25P0	С		27.2	108.2	40.1	148.3
<u>GS13N-27P5</u>	D	23.4	39.7	192.8	53.3	246.1
GS13N-40P5		0	0	17.6	11.1	28.7
GS13N-41P0	A	0	0	30.5	17.8	48.3
<u>GS13N-42P0</u>	В	10	16.99	45.9	21.7	67.6
<u>GS13N-43P0</u>	0	40	07.0	60.6	22.8	83.4
GS13N-45P0	С	16	27.2	93.1	42	135.1
GS13N-47P5		00.4	20.7	132.8	39.5	172.3
GS13N-4010	D	23.4	39.7	164.7	55.8	220.5
Unpublished fl fans. The required a When installin	low rates (0.0 airflow shown g multiple GS)) are the result of passive coo in the chart is for installing a	fans, factory installed in the driv ling in drives without factory inst single GS10 drive in a confined ume would be the required air v 0 drives.	re. dissipation shown alled space. • When installing mul space. GS10 drives.	ower dissipation (Watt Loss), us in the chart is for installing a sin Itiple drives, the volume of heat/ sipated by a single GS10 drive r each model is calculated by rat	gle GS10 drive in a confine power dissipation should b nultiplied by the number of

1-800-633-0405 **DURAPULSE GS10 AC Drives Specifications – Terminals**

Control Circuit Terminal Names and Definitions

		Control Circuit Terminals						
Terminal Symbol	Terminal Function	Description						
+24V	Digital control signal common (Source)	+24V ± 10% 100mA						
DCM	Digital control / Frequency signal common (Sink)	Digital control common						
FWD (DI1) REV (DI2) DI3 - DI5	Digital input 1–5	Source Mode: ON: activation current 3.3 mA ≥ 11 VDC OFF: cut-off voltage ≤ 5 VDC Sink Mode: ON: activation current 3.3 mA ≤ 13 VDC OFF: cut-off voltage ≥ 19 VDC DI5: Single pulse input, the maximum input frequency=10kHz. PWM pulse input, the maximum input frequency=1kHz. Digital inputs can be configured by the user for many different functions. Refer to P02.00–02.05 to program the digital inputs FWD (D11), REV (D12), D13–D15. • When P02.00=0, FWD (D11) and REV (D12) can be programmed. • When P02.00=0, D15 is pulse input terminal. • When P02.05=0, D15 is pulse input terminal. • When P02.02 = 4, D15 is the speed command source. • Refer to P10.16 for D15 pulse configuration.						
D01	Digital Output 1 (photo coupler)	The AC motor drive outputs various monitoring signals through a transistor (open collector). Refer to P2.16 to program the output.						
DOC	Digital Output Common (photo coupler)	$ \begin{array}{c c} & & & \\ \hline \\$						
R10	Relay Output 1 (N.O.)	The AC motor drive outputs various monitoring signals through a relay output. Refer to P2.13 to program the output. Resistive Load						
R1C	Relay Output 1 (N.C.)	• 3.0 A (NO), 3.0 A (NC) @250VAC • 5.0 A (NO), 3.0 A (NC) @30VDC Inductive Load (COS 0.4)						
R1	Relay Output 1 Common	1.2 A (NO), 1.2 A (NC) @250VAC 2.0 A (NO), 1.2 A (NC) @30VDC						
+10V	Potentiometer power supply	Power supply for analog frequency setting: +10.5 ± 0.5 VDC / 20mA						
	Analog voltage frequency command AI-V Mode (Potentiometer) +10V AI (0V~+10V) ACM Internal circuit	 The AI default is 0–10 V (AI-V, voltage mode). To switch to current mode, two steps are required: 1. A dip switch must be configured (follow the instructions on the inner side of the front cover or see page 2–xx) 2. Change P03.28 to 1 (0mA) or 2 (4mA) Use P03.00 to program AI functionality for either Voltage or Current mode. AI resolution=12 bits 						
AI	Al-V Mode (voltage input) +10V Al (0V-+10V) + ACM AL (0V-+10V) Internal circuit	Voltage (AI-V) mode • Impedance: 20 kΩ • Range 0–Max. Output Frequency (P01.00): 0 to 10 V • P03.28 = 0						
	AI-C Mode AI Al circuit ACM Internal circuit	 Current (AI-C) mode Impedance: 250 Ω Range 0- Maximum Output Frequency (P01.00): 0-20 mA/4-20 mA Range switching according to P03.28 = 1 (0mA) or 2 (4mA) 						

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1-800-633-0405 **DURAPULSE GS10 AC Drives Specifications – Terminals**

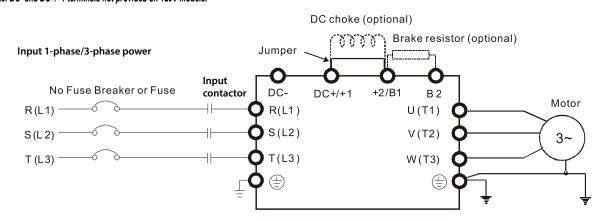
Control Circuit Terminal Names and Definitions

	Control	Circuit Terminals (continued)					
Terminal Symbol	Terminal Function	Description					
A01	Multi-function analog voltage output	AO1 outputs an analog voltage signal based on P03.20. • Range: $0-10 V$ (P03.21=0) corresponds to the maximum operating range of the control target • Max. output current: 2 mA • Max. Load: 5 k Ω • AO1 resolution=12 bits					
АСМ	Analog Signal Common	Analog signal common terminal					
PE	RS485	The PE terminal is for shielded cable to ground to decrease interference when you use RS485 communication.					
	PIN 1, 2, 6: Reserved						
	PIN 3, 7: SGND						
RJ45	PIN 4: SG-	The RJ45 port provides a serial communications connection. Max Baud Rate = 38.4kbps					
1040	PIN 5: SG+						
	PIN 8: +10V supply GS4-KPD (provides (optional) power supply)						

1-800-633-0405 **DURAPULSE GS10 AC Drives – Basic Wiring** Diagram

Main Circuit Wiring Diagram: GS10 All Models

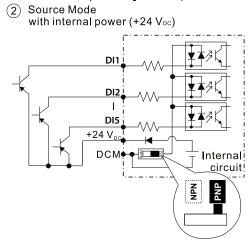
Note: Users MUST connect wiring according to the circuit diagram shown below. (Refer to GS10 User Manual for additional specific wiring information.) Note: DC reactors (chokes) are specified but not stocked by AutomationDirect. Note: DC- and DC+/+1 terminals not provided on 120V models.



Control Circuit Wiring Diagram: Digital Inputs - Internal Power

Note: Users MUST connect wiring according to the circuit diagram shown below. (Refer to GS10 User Manual for additional specific wiring information.)

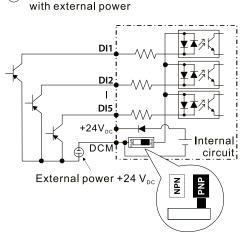
(1) Sink Mode with internal power (+24 V_{DC}) DI1 DI2 1 DI5 - F Internal! circuit DCM PNP NPN



Control Circuit Wiring Diagram: Digital Inputs - External Power

Note: Users MUST connect wiring according to the circuit diagram shown below. (Refer to GS10 User Manual for additional specific wiring information.)

(3) Sink Mode with external power DI1 DI2 1 DI5 Internal DCM circuiti External power +24 V_{DC} PNP NPN



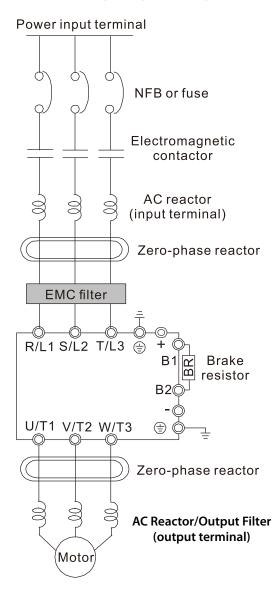
(4) Source Mode

For the latest prices, please check AutomationDirect.com.

DURAPULSE GS10 AC Drives – Basic Wiring Diagram

System Wiring Diagram:

Note: Users MUST connect wiring according to the circuit diagram shown below. (Refer to user G10 User Manual for additional specific wiring information.)

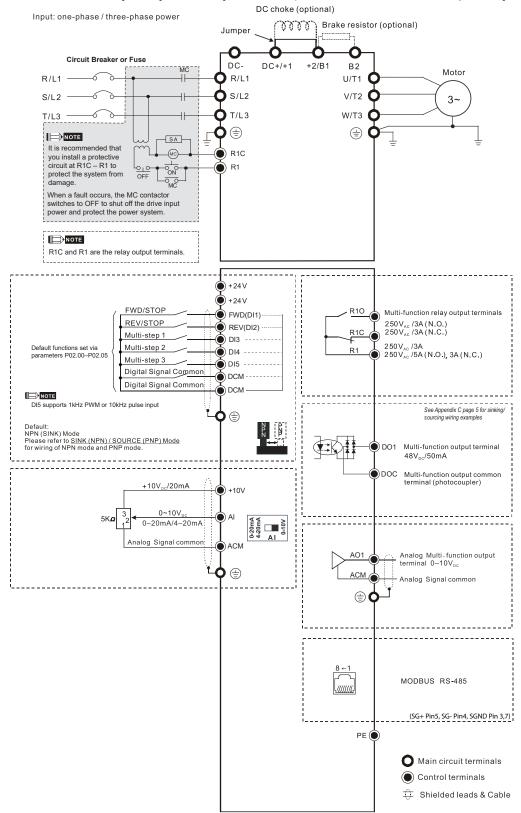


Syste	em Wiring Components
Component	Function
Power input terminal	Supply power according to the rated power specifications indicated in the manual
NFB or fuse	There may be a large inrush current during power on. Select a suitable NFB (Non Fuse Breaker or Circuit Breaker) or Fuse.
Electromagnetic contactor	Switching the power ON/OFF on the primary side of the electromagnetic contactor can turn the drive ON/OFF, but frequent switching can cause machine failure. Do not switch ON/OFF more than once an hour. Do not use the electromagnetic contactor as the power switch for the drive; doing so shortens the life of the drive.
AC reactor (input terminal)	When the main power supply capacity is greater than 500 kVA, or when it switches into the phase capacitor, the instantaneous peak voltage and current generated may destroy the internal circuit of the drive. It is recommended that you install an input side AC reactor in the drive. This also improves the power factor and reduces power harmonics. The wiring distance should be within 10 m.
Zero phase reactor	Used to reduce radiated interference, especially in environments with audio devices, and reduce input and output side interference. The effective range is AM band to 10 MHz.
EMC filter	Can be used to reduce electromagnetic interference.
Brake module and Brake resistor (BR)	Used to shorten the deceleration time of the motor.
AC reactor (output terminal)	The motor cable length affects the size of the reflected wave on the motor end.

1-800-633-0405 **DURAPULSE GS10 AC Drives – Basic Wiring** Diagram

Control Wiring Diagram: Full I/O

Note: Users MUST connect wiring according to the circuit diagram shown below. (Refer to the GS10 user manual for additional specific wiring information.)



1-800-633-0405 **DURAPULSE GS10 AC Drives – Optional Accessories**

Accessories Available for GS10 AC Drives

The table below lists types of accessories available for your GS10 series drive. GS10 uses many of the same accessories as the GS20(X) series drives-GS20 numbered parts that can be used with GS10 are noted in the table below. To see if your specific model can use a particular accessory, please click the reference link to go to the accessory page.

GS10	AC Drives	Available S	Software and Accessories
Accessory	GS10 Accessory	GS20 Accessory used by GS10	Reference
GSoft 2 Drive Software	\checkmark		"GSoft2 Drive Configuration Software" on page tGSX-103
Braking Resistors	\checkmark		"GS10/GS20 Braking Resistors" on page tGSX-64
Capacitive Filter		√	"Capacitive Filter" on page tGSX-79
Conduit Boxes	\checkmark		"GS10 Conduit Boxes" on page tGSX-66
DIN Rail Mounting (A–C frame only)		√	"DIN Rail Mounting" on page tGSX-85
EMC Filter	\checkmark		"GS10 Standard Footprint EMC Filter and Zero Phase Reactor" on page tGSX-69
EMC Shield Plates		√	"EMC Shield Plate" on page tGSX-79
EMI Filters	\checkmark		"GS10/GS20 High Performance EMI Input Filters" on page tGSX-73
Fuses/Circuit Breakers	\checkmark		"GS10 Fuses/Circuit Breakers" on page tGSX-75
Line/Load Reactor/Voltage Time Filter	\checkmark		"GS10 Line Reactors/Voltage Time Filters" on page tGSX-82
Mounting Adapter Plate (A–C frame only)		√	"Mounting Adapter Plate" on page tGSX-86
Optional Advanced Keypad		√	"Advanced Keypad" on page tGSX-105
Replacement Fan Kit		✓	"Cooling Fans for GSxx Series Drives (Spare/Replacement)" on page tGSX-87
RF Filter	\checkmark		"RF Filter" on page tGSX-88

1-800-633-0405 For the latest prices, GS10 Series Optional Accessories -Braking

GS10 Braking Resistors

Use the table below to find the appropriate braking resistor model for your GS10 series AC drive. For more information and installation instructions, please see the GS10 series User Manual. All listed resistors are available for purchase at www.automationdirect.com.

			G	S10 AC	Drive Braking	j Co	mponent	Selection	n					
age		Motor		e Capacity - Torque		125% Braking Torque @ 10% Duty Cycle*								
Nolt	Drive Model	Power	Min	Max Total	Open	Type L	Braking Resist	or	NEMA1 Resistors with Thermal Switch			ermal Switch		
Drive Voltage	Dire model	(hp)	Resistor Value (Ω)	Brake Current (A)	Part #	Qty.	Brake Torque (kg•m)	Total Brake Current (A)		Part #	Qty.	Total Brake Current (A)		
`	<u>GS11N-10P2</u>	1/4	190.0	2	GS-BR-080W750	1	0.1	0.5		<u>BR-N1-240W200</u>	1	2.0		
120V	<u>GS11N-10P5</u>	1/2	95.0	4		1	0.3	1.9			1	2.6		
	<u>GS11N-11P0</u>	1	63.3	6	<u>GS-BR-080W200</u>	1	0.5	1.9		<u>BR-N1-240W150</u>	1	2.0		
	<u>GS11N-20P2</u>	1/4	190.0	2	GS-BR-080W750	1	0.1	0.5		BR-N1-240W200	1	2.0		
	<u>GS11N-20P5</u>	1/2	95.0	4	GS-BR-080W200	1	0.3	1.9	ſ	BR-N1-240W150	1	2.6		
	<u>GS11N-21P0</u>	1	63.3	6	<u>63-BR-080W200</u>	1	0.5	1.9		<u>BR-N1-240W150</u>	1	2.0		
	<u>GS11N-22P0</u>	2	47.5	8			1	7.8						
	<u>GS11N-23P0</u>	3	38.0	10			1	1.0						
230V	<u>GS13N-20P2</u>	1/4	190.0	2	<u>GS-BR-080W750</u>	1	0.1	0.5		BR-N1-240W200	1	2.0		
23	<u>GS13N-20P5</u>	1/2	95.0	4	GS-BR-080W200	1	0.3	1.9		<u>BR-N1-240W150</u>	1	2.6		
	<u>GS13N-21P0</u>	1	63.3	6	<u>us-bh-000W200</u>	1	0.5	1.9		<u>BR-N1-240W150</u>	1	2.0		
	<u>GS13N-22P0</u>	2	47.5	8	<u>GS-BR-200W091</u>	1	1	4.2		BR-N1-280W50	1	7.8		
	<u>GS13N-23P0</u>	3	38.0	10	<u>GS-BR-300W070</u>	1	1.5	5.4		<u>DR-N1-200W30</u>	1	7.0		
	<u>GS13N-25P0</u>	5	19.0	20	<u>GS-BR-400W040</u>	1	2.5	9.5		<u>BR-N1-800W25</u>	1	15.6		
	<u>GS13N-27P5</u>	7 1/2	16.5	23	<u>GS-BR-1K0W020</u>	1	3.7	19		<u>BR-N1-800W18P0</u>	1	21.7		
	<u>GS13N-40P5</u>	1/2	380.0	2	GS-BR-080W750	1	0.3	1		<u>BR-N1-250W400</u>	1	2.0		
	<u>GS13N-41P0</u>	1	190.0	4	<u>us-bh-000w730</u>	1	0.5			<u>BR-N1-240W200</u>	1	3.9		
	<u>GS13N-42P0</u>	2	126.7	6	GS-BR-200W360	1	1	2.1		<u>BR-N1-240W150</u>	1	5.2		
460V	<u>GS13N-43P0</u>	3	108.6	7	GS-BR-300W250	1	1.5	3		<u>BR-N1-500W200</u>	1	3.9		
	<u>GS13N-45P0</u>	5	84.4	9	<u>GS-BR-400W150</u>	1	2.5	5.1		<u>BR-N1-500W130</u>	1	6.0		
	<u>GS13N-47P5</u>	7 1/2	50.7	15	GS-BR-1K0W075	1	3.7	10.2		<u>BR-N1-720W85</u>	1	9.2		
	<u>GS13N-4010</u>	10	40.0	19	<u>43-511-1K0W073</u>	1	5.1	10.2		<u>BR-N1-1K2W50</u>	1	15.6		
* 10% L	Duty Cycle with ma	aximum ON	(braking) time	for 10 seconds.										

GS10 Series Optional Accessories – Conduit Boxes

	GS10 –	Conduit B	ox Sele	ction Ta	able	
Driv	e	Con	Description			
Model	Frame	ne Part # Price Drawing		Drawing	Description	
GS11N-10P2 GS11N-20P2 GS13N-20P2 GS13N-20P5	A1, A2	<u>GS10A-N1A1</u>	\$25.00	<u>PDF</u>		
GS11N-10P5 GS11N-20P5 GS13N-21P0 GS13N-40P5 GS13N-41P0	A3–A6	<u>GS10A-N1A3</u>	\$26.00	PDF		
GS11N-21P0 GS13N-22P0 GS13N-41P0	В	<u>GS10A-N1B</u>	\$28.00	PDF	GS10 series conduit box, NEMA1	
GS11N-11P0 GS11N-22P0 GS11N-23P0 GS13N-23P0 GS13N-25P0 GS13N-43P0 GS13N-45P0	С	<u>GS10A-N1C</u>	\$30.00	<u>PDF</u>		
GS13N-25P5 GS13N-47P5 GS13N-4010	D	<u>GS10A-N1D</u>	\$30.00	PDF		
		nting hardware; box nown below and on th			and screws.	

GS10 Conduit Boxes

Optional Conduit Box Kits can be ordered separately. These kits bolt onto the bottom of the applicable GS10 drive to provide a convenient connection point for conduit entry, allowing the GS10 to achieve a NEMA 1/UL type 1 environmental protection rating; especially useful for GS10 drives mounted outside of an electrical control panel.



Example GS10 Conduit Box

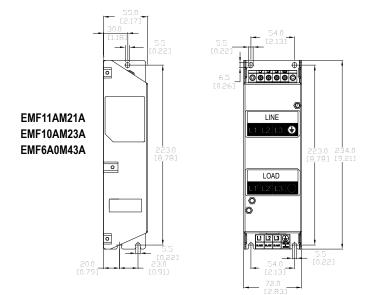
GS10 Series Optional Accessories – EMC Filter & Zero Phase Reactor GS10 Standard Footprint EMC Filter and Zero Phase Reactor

If electromagnetic noise is harmful to your manufacturing environment, we recommend that you select an EMC filter as shown below. For some motor drive models, you need to work with zero phase reactors to be compliant with EMC regulations. Refer to the table and figure below for the recommended model, setting method, and maximum motor cable length of the EMC filter and zero phase reactor. The footprint filter allows mounting of the drive on top of the recommended filter, saving panel space and wiring. For more information and installation instructions, please see your GS10 series User Manual.

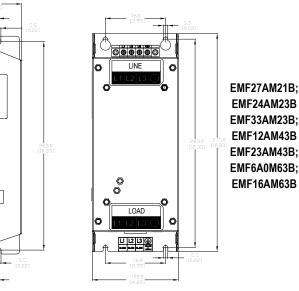
			GS10 EMO	C Filter	and Zero Pha	se F	leac	tor				
							Cond	lucted	Emission	Radi	ated Emi	ssion
Frame	Drive Model	Input Current	Footprint Filter Model #	Price	Recommended Zero Phase Reactor		motor o ngth-30		C2-motor cable length-100m	C2-motor cable length- 100m		
		(A)	Wouer #		Zero Phase Reactor		P	osition	to Install a Zero F	Phase R	eactor	
						1	2	3	n/a	1	2	3
	<u>GS11N-10P2</u>	6			-				N/A			
	<u>GS11N-10P5</u>	9.4	EMF11AM21A	\$58.00					N/A			
	<u>GS11N-20P2</u>	5.1		φ00.00			\checkmark	\checkmark	N/A		\checkmark	\checkmark
	<u>GS11N-20P5</u>	7.3					 ✓ 	 ✓ 	N/A		\checkmark	\checkmark
A	<u>GS13N-20P2</u>	1.9					\checkmark	 ✓ 	N/A		\checkmark	\checkmark
	<u>GS13N-20P5</u>	3.4	EMF10AM23A	\$80.00			\checkmark	✓	N/A		\checkmark	\checkmark
	<u>GS13N-21P0</u>	5.8					\checkmark	✓	N/A		\checkmark	\checkmark
	<u>GS13N-40P5</u>	2.1	EMF6A0M43A	\$73.00				✓	N/A			\checkmark
	<u>GS13N-41P0</u>	3.7						\checkmark	N/A*			\checkmark
	<u>GS11N-21P0</u>	10.8	EMF11AM21A	\$58.00	RF008X00A		\checkmark	\checkmark	N/A		\checkmark	\checkmark
В	<u>GS13N-22P0</u>	9	EMF10AM23A	\$80.00			\checkmark	✓	N/A		\checkmark	\checkmark
	<u>GS13N-42P0</u>	5.8	EMF6A0M43A	\$73.00	KF000A00A			✓	N/A			\checkmark
	<u>GS11N-11P0</u>	18							N/A			
	<u>GS11N-22P0</u>	16.5	EMF27AM21B	\$102.00				\checkmark	N/A			\checkmark
	GS11N-23P0	24.2						\checkmark	N/A			\checkmark
С	<u>GS13N-23P0</u>	13.2		\$125.00			\checkmark	\checkmark	N/A		\checkmark	\checkmark
	GS13N-25P0	20	EMF24AM23B	\$125.00			✓	\checkmark	N/A		\checkmark	\checkmark
	GS13N-43P0	6.1		¢100.00					N/A			
	GS13N-45P0	9.9	EMF12AM43B \$128	\$128.00			\checkmark	\checkmark	N/A		\checkmark	\checkmark
	GS13N-27P5	30	EMF33AM23B	\$182.00		\checkmark	\checkmark		N/A	\checkmark	\checkmark	
D	GS13N-47P5	14.3		¢175.00		\checkmark	\checkmark	\checkmark	N/A	\checkmark	\checkmark	\checkmark
	GS13N-4010	19.3	EMF23AM43B	\$175.00		\checkmark	1	✓	N/A	\checkmark	√	\checkmark

0

EMF Series Filter Dimensions



(Units = mm [in])



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GS10/GS20 Series Optional Accessories – EMI Input Filters

GS10/GS20 High Performance EMI Input Filters

High performance EMI filters may improve drive performance for certain applications. Use the table below to select the correct filter for your drive. For additional information and installation instructions, please see your GSx series User Manual.

Λ/	odel		EMI Filters Selection EMI Filter	k
GS10 Drives	GS20(X) Drives	Description	Roxburgh Filters Chassis 1ph	Roxburgh Filters C2 Rated
GS11N-10P2	<u>GS21-10P2</u>	120V 1ph 0.25 hp	RES90F10	MIF10
GS11N-10P5	<u>GS21-10P5</u>	120V 1ph 0.5 hp	RES90F16	
GS11N-11P0	<u>GS21-11P0</u>	120V 1ph 1.0 hp	RES90S30	MIF23
GS11N-20P2	<u>GS21-20P2</u>	230V 1ph 0.25 hp	RES90F06	<u>MIF06</u>
GS11N-20P2 GS11N-20P5	GS21-20P5	230V 1ph 0.5 hp	RES90F10	
	GS21-20P5 GS21-21P0			
<u>GS11N-21P0</u>		230V 1ph 1.0 hp	<u>RES90F16</u>	<u>MIF16</u>
<u>GS11N-22P0</u>	<u>GS21-22P0</u>	230V 1ph 2.0 hp	<u>RES90S20</u>	<u>MIF23</u>
<u>GS11N-23P0</u>	<u>GS21-23P0</u>	230V 1ph 3.0 hp	<u>RES90S30</u>	<u>MIF330B</u>
<u>GS13N-20P2</u>	<u>GS23-20P2</u>	230V 3ph 0.25 hp	-	<u>KMF306A</u>
<u>GS13N-20P5</u>	<u>GS23-20P5</u>	230V 3ph 0.5 hp	-	<u>KMF306A</u>
<u>GS13N-21P0</u>	<u>GS23-21P0</u>	230V 3ph 1.0 hp	-	<u>KMF306A</u>
<u>GS13N-22P0</u>	<u>GS23-22P0</u>	230V 3ph 2.0 hp	-	<u>KMF318A</u>
<u>GS13N-23P0</u>	<u>GS23-23P0</u>	230V 3ph 3.0 hp	-	<u>KMF318A</u>
<u>GS13N-25P0</u>	<u>GS23-25P0</u>	230V 3ph 5.0 hp	-	<u>KMF325A</u>
<u>GS13N-27P5</u>	<u>GS23-27P5</u>	230V 3ph 7.5 hp	-	<u>KMF336A</u>
	<u>GS23-2010</u>	230V 3ph 10hp	-	<u>KMF350A</u>
n/a	GS23-2015	230V 3ph 15hp	-	<u>KMF370A</u>
	GS23-2020	230V 3ph 20hp	-	KMF3100A
GS13N-40P5	GS23-40P5	460V 3ph 0.5 hp	-	<u>KMF306A</u>
GS13N-41P0	GS23-41P0	460V 3ph 1.0 hp	-	KMF306A
GS13N-42P0	GS23-42P0	460V 3ph 2.0 hp	-	KMF306A
GS13N-43P0	GS23-43P0	460V 3ph 3.0 hp	_	KMF310A
GS13N-45P0	<u>GS23-45P0</u>	460V 3ph 5.0 hp		<u>KMF318A</u>
GS13N-47P5	GS23-47P5	460V 3ph 7.5 hp		<u>KMF318A</u>
<u>GS13N-4010</u>	<u>GS23-4010</u>	460V 3ph 10hp		<u>KMF325A</u>
<u>uoron-4010</u>	GS23-4015	460V 3ph 15hp		KMF336A
	GS23-4075 GS23-4020			
		460V 3ph 20hp	-	KMF350A
	<u>GS23-4025</u>	460V 3ph 25hp	-	<u>KMF350A</u>
	<u>GS23-4030</u>	460V 3ph 30hp	-	<u>KMF370A</u>
	<u>GS23-51P0</u>	575V 3ph 1.0 hp	-	<u>KMF306V</u>
	<u>GS23-52P0</u>	575V 3ph 2.0 hp	-	<u>KMF306V</u>
	<u>GS23-53P0</u>	575V 3ph 3.0 hp	-	<u>KMF306V</u>
	<u>GS23-55P0</u>	575V 3ph 5.0 hp	-	<u>KMF310V</u>
	<u>GS23-57P5</u>	575V 3ph 7.5 hp	-	<u>KMF318V</u>
	<u>GS23-5010</u>	575V 3ph 10hp	-	<u>KMF318V</u>
	<u>GS21X-20P5</u>	230V 1ph 0.5 hp	<u>RES90F10</u>	<u>MIF10</u>
	<u>GS21X-21P0</u>	230V 1ph 1.0 hp	<u>RES90F16</u>	<u>MIF16</u>
	<u>GS21X-22P0</u>	230V 1ph 2.0 hp	<u>RES90S20</u>	<u>MIF23</u>
n/a	GS21X-23P0	230V 1ph 3.0 hp	<u>RES90S30</u>	<u>MIF330B</u>
	GS23X-20P5	230V 3ph 0.5 hp	-	<u>KMF306A</u>
	GS23X-21P0	230V 3ph 1.0 hp	-	KMF306A
	GS23X-22P0	230V 3ph 2.0 hp	-	KMF310A
	<u>GS23X-23P0</u>	230V 3ph 3.0 hp	-	<u>KMF318A</u>
	<u>GS23X-25P0</u>	230V 3ph 5.0 hp		KMF325A
	<u>GS23X-27P5</u>	230V 3ph 7.5 hp		<u>KMF336A</u>
	<u>GS23X-40P5</u>	460V 3ph 0.5 hp		<u>KMF306A</u>
	<u>GS23X-40F5</u> GS23X-41P0			<u>KMF306A</u>
		460V 3ph 1.0 hp	-	
	<u>GS23X-42P0</u>	460V 3ph 2.0 hp	-	<u>KMF306A</u>
	<u>GS23X-43P0</u>	460V 3ph 3.0 hp	-	<u>KMF310A</u>
	<u>GS23X-45P0</u>	460V 3ph 5.0 hp	-	<u>KMF318A</u>
	<u>GS23X-47P5</u>	460V 3ph 7.5 hp	-	<u>KMF318A</u>
	GS23X-4010 MI filters can be found a	460V 3ph 10hp	-	<u>KMF325A</u>

GS10 Series Optional Accessories – Fuses/Circuit Breakers

GS10 Fuses/Circuit Breakers

Protection devices are essential to prevent damage to your GS10 series drive and application equipment. Please use the fuse specification chart below to select fuses that are applicable to your drive. Only use UL-certified fuses which comply with your local regulations.

			Fuse	Specification	Chart GS	S10 DURAPUL	se Drives		
			In	put Power		Input Fuse		C	ircuit Breaker
Drive Model	HP	Ø	Volts	GS10 Input Amps	Fuse Amps	Fast Acting Class T	Edison Class J*	Size	Molded Case CB
<u>GS11N-10P2</u>	1/4	1	120	6	7.2	<u>TJN10</u>	<u>JHL10</u>	20	<u>G3P-020</u>
<u>GS11N-10P5</u>	1/2	1	120	9.4	10.8	<u>TJN10</u>	<u>JHL10</u>	25	<u>G3P-025</u>
<u>GS11N-11P0</u>	1	1	120	18	22	TJN25	JHL25	50	<u>G3P-050</u>
<u>GS11N-20P2</u>	1/4	1	230	5.1	7.2	<u>TJN10</u>	<u>JHL10</u>	15	<u>G3P-015</u>
<u>GS11N-20P5</u>	1/2	1	230	7.3	12.8	TJN15	<u>JHL15</u>	20	<u>G3P-020</u>
<u>GS11N-21P0</u>	1	1	230	10.8	20	TJN20	<u>JHL20</u>	30	<u>G3P-030</u>
<u>GS11N-22P0</u>	2	1	230	16.5	34	TJN35	<u>JHL35</u>	45	<u>G3P-030</u>
<u>GS11N-23P0</u>	3	1	230	24.2	50	TJN50	<u>JHL50</u>	70	<u>G3P-070</u>
<u>GS13N-20P2</u>	1/4	3	230	1.9	7.2	<u>TJN10</u>	<u>JHL10</u>	15	<u>G3P-015</u>
<u>GS13N-20P5</u>	1/2	3	230	3.4	12.8	<u>TJN15</u>	<u>JHL15</u>	15	<u>G3P-015</u>
<u>GS13N-21P0</u>	1	3	230	5.8	20	TJN20	<u>JHL20</u>	15	<u>G3P-015</u>
<u>GS13N-22P0</u>	2	3	230	9	32	TJN35	JHL35	25	<u>G3P-025</u>
<u>GS13N-23P0</u>	3	3	230	13.2	50	TJN50	<u>JHL50</u>	40	<u>G3P-040</u>
<u>GS13N-25P0</u>	5	3	230	20	78	<u>TJN80</u>	<u>JHL80</u>	60	<u>G3P-060</u>
<u>GS13N-27P5</u>	7 1/2	3	230	30	59.4	TJN60	<u>JHL60</u>	63	<u>G3P-060</u>
<u>GS13N-40P5</u>	1/2	3	460	2.1	7.2	<u>TJS10</u>	<u>JHL10</u>	15	<u>G3P-015</u>
<u>GS13N-41P0</u>	1	3	460	3.7	12	TJS15	<u>JHL15</u>	15	<u>G3P-015</u>
<u>GS13N-42P0</u>	2	3	460	5.8	18.4	TJS20	JHL20	15	<u>G3P-015</u>
<u>GS13N-43P0</u>	3	3	460	6.1	26	TJS25	JHL25	20	<u>G3P-020</u>
<u>GS13N-45P0</u>	5	3	460	9.9	42	TJS45	JHL45	30	<u>G3P-030</u>
<u>GS13N-47P5</u>	7 1/2	3	460	14.3	34.5	TJS35	JHL35	32	<u>G3P-030</u>
<u>GS13N-4010</u>	10	3	460	19.3	45.1	TJS45	JHL45	45	G3P-040
* High-speed Class 1				•					•

* High-speed Class J.

Note: JHL fuses can be used with GS and DURAPULSE drives in non-UL applications. Fuse the drive according to NEC guidelines (NEC Article 430). For UL applications, GS, and DURAPULSE drives require Class T fuses (refer to the drive's user manual for details).

1-800-633-0405 **DuraPulse Optional Accessories – General**

EMC Shield Plate

EMC Shield Plates are available for use with shielded cable and your GS10/GS20/GS30 drive. For GS20X drives, please use Earthing Plates. Each shield plate is compatible with all GS10, GS20, and GS30 drives of that frame size. For more information and installation instructions, see your GSxx series User Manual.

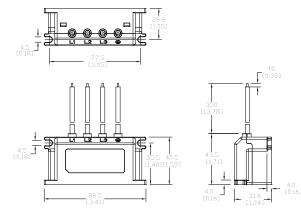
EM	IC Shie	Id Plate Selectio	n	EMC	Shield P	late			
Drive Series	Frame	EMC Shield Plate Model	Price	Di	mension	S			
GS10/20/30	А	GS20A-ESP-A	\$28.00		Dimensions	mm [inch]			· -
GS10/20/30	В	GS20A-ESP-B	\$29.00	Model	а	b	1		ര
GS10/20/30	С	GS20A-ESP-C	\$29.00	GS20A-ESP-A	69.3 [2.73]	80.0 [3.15]			
GS10/20/30	D	GS20A-ESP-D	\$31.00	GS20A-ESP-B	67.7 [2.67]	79.7 [3.14]			-
GS20/30	E	GS20A-ESP-E	\$43.00					@ (0)	• (
GS20/30	F	GS20A-ESP-F	\$43.00	<u>GS20A-ESP-C</u>	78.0 [3.07]	91.0 [3.58]	م	0	0
GS30	G	GS30A-ESP-G	\$47.00	<u>GS20A-ESP-D</u>	103.4 [4.07]	97.0 [3.82]		Ŭ	Ŭ
GS30	Н	GS30A-ESP-H	\$50.00	<u>GS20A-ESP-E</u>	124.3 [4.89]	77.4 [3.05]		0	0
GS30	I	GS30A-ESP-I	\$54.00	<u>GS20A-ESP-F</u>	168.0 [6.61]	80.0 [3.15]		009	@ ()
				GS30A-ESP-G	243.5 [9.59]	154.9 [6.10]	· ·	(00-	
				GS30A-ESP-H	262.0 [10.31]	201.9 [7.95]			
				<u>GS30A-ESP-I</u>	304.0 [11.97]	260.7 [10.26]			

Capacitive Filter

The GS20A-CAPF capacitive filter supports basic filtering and noise interference reduction for all GS10, GS20(X), and G30 models, 460V and below. For more information and installation instructions, please see your GSxx series User Manual.

The GS20A-CAPF cannot be used with 575V models.

	Capacitive Filter										
Drive Series	Model	Price	Applicable Voltage	Temperature Range	Capacitance						
GS10/ GS20(X)/ GS30	GS20A-CAPF	\$24.00	110–480 VAC	-40–85°C	Cx: 1uF ± 20% Cy: 0.1uF ± 20%						



GS10 Series Optional Accessories – Line Reactors/ VTF Filters

GS10 Line Reactors/Voltage Time Filters

Installing an AC Line Reactor on the input side of an AC motor drive can increase line impedance, improve the power factor, reduce input current, increase system capacity, and reduce interference generated from the motor drive.

Installing a load reactor or voltage time filter on the drive's output side can increase the high-frequency impedance to reduce the dV/dT and terminal voltage to protect the motor. Use output filters if the motor cable length exceeds 100ft.

	GS10 L	ne/Load F	Reactor ar	nd AC Output I	ilter Selection	S
GS10 Model	CT Input Amps (rms)	Saturation Amps (rms)	Motor HP	Line Reactor (LR2)**	Load Reactor (LR2)**	AC Output Filter (VTF)**
<u>GS11N-10P2</u>	1.6	3.2	0.25	LR2-10P2-1PH	LR2-20P2	<u>VTF-46-DE</u>
<u>GS11N-10P5</u>	2.5	5	0.5	LR2-10P5-1PH	LR2-20P5	VTF-246-CFG
<u>GS11N-11P0</u>	4.8	9.6	1.0	LR2-11P5-1PH	LR2-21P0	VTF-24-FH
<u>GS11N-20P2</u>	1.6	3.2	0.25	LR2-20P5-1PH	LR2-20P2	<u>VTF-46-DE</u>
<u>GS11N-20P5</u>	2.8	5.6	0.5	LR2-20P5-1PH	LR2-20P5	VTF-246-CFG
<u>GS11N-21P0</u>	4.8	9.6	1.0	LR2-21P5	LR2-21P0	<u>VTF-24-FH</u>
<u>GS11N-22P0</u>	7.5	15	2.0	LR2-22P0-1PH	LR2-22P0	<u>VTF-246-HKL</u>
<u>GS11N-23P0</u>	11	22	3.0	LR-27P5	LR-25P0	VTF-24-JL
GS13N-20P2	1.6	3.2	0.25	LR2-20P2	LR2-20P2	VTF-46-DE
GS13N-20P5	2.8	5.6	0.5	LR2-20P5	LR2-20P5	VTF-246-DGH
<u>GS13N-21P0</u>	4.8	9.6	1.0	LR2-20P7	LR2-20P7	VTF-24-FH
<u>GS13N-22P0</u>	7.5	15	2.0	LR2-22P0	LR2-22P0	<u>VTF-246-HKL</u>
<u>GS13N-23P0</u>	11	22	3.0	LR-25P0	LR-23P0	VTF-24-JL
<u>GS13N-25P0</u>	17	34	5.0	LR-27P5	LR-25P0	<u>VTF-46-LM</u>
<u>GS13N-27P5</u>	25	50	7.5	LR-2010	LR-27P5	<u>VTF-46-NP</u>
GS13N-40P5	1.5	3	0.5	LR2-40P5	LR2-40P5	VTF-46-DE
<u>GS13N-41P0</u>	2.7	5.4	1.0	LR2-42P0	LR2-41P0	VTF-246-CFG
GS13N-42P0	4.2	8.4	2.0	LR2-45P0	LR2-42P0	VTF-24-FH
<u>GS13N-43P0</u>	5.5	11	3.0	LR2-45P0	LR2-43P0	VTF-24-FH
<u>GS13N-45P0</u>	9	18	5.0	LR2-47P5	LR2-45P0	VTF-246-HKL
<u>GS13N-47P5</u>	13	26	7.5	LR-4010	LR2-47P5	VTF-24-JL
<u>GS13N-4010</u>	17.5	34	10.0	LR-4015	LR-4010	VTF-24-JL
* Not available at Autor	nationDirect.com					
** All specs for the LR2	and VTF can be fou	nd at www.automa	tiondirect.com			

1-800-633-0405 **DuraPulse Optional Accessories –** Mounting Kits DIN Rail Mounting

Frame A, B, and C GS10, GS20, and GS30 drives can be DIN rail mounted using a DIN rail mounting kit. One kit is used for A and B frame drives, while a second kit is used for C frame drives. Please see the GSxx series User Manual for additional information and installation instructions.

				mpatibility	
	Drive Model		Frame	DIN Rail Kit	Price
GS10 Series	GS20 Series	GS30 Series			
<u>GS11N-10P2</u>	<u>GS21-10P2</u>	_	A1		
<u>GS11N-20P2</u>	<u>GS21-20P2</u>	-	A1		
GS13N-20P2	<u>GS23-20P2</u>	-	A1		
GS13N-20P5	<u>GS23-20P5</u>	<u>GS31-20P5</u>	A2		
-	-	<u>GS33-20P5</u>	A2		
-	-	<u>GS33-40P5</u>	A2		
GS11N-10P5	<u>GS21-10P5</u>	<u>GS33-21P0</u>	A3		
GS11N-20P5	<u>GS21-20P5</u>	<u>GS33-41P0</u>	A3		
<u>GS13N-40P5</u>	<u>GS23-40P5</u>	-	A4	GS20A-DR-AB	\$6.00
GS13N-21P0	<u>GS23-21P0</u>	-	A5		
-	<u>GS23-41P0</u>	-	A5		
-	<u>GS23-51P0</u>	-	A5		
GS13N-41P0	-	-	A6		
GS13N-22P0	<u>GS23-22P0</u>	<u>GS33-22P0</u>	B1		
GS13N-42P0	<u>GS23-42P0</u>	<u>GS33-42P0</u>	B1		
_	<u>GS23-52P0</u>	-	B1		
GS11N-21P0	<u>GS21-21P0</u>	<u>GS31-21P0</u>	B2		
GS11N-22P0	<u>GS21-11P0</u>	<u>GS31-22P0</u>	C1		
GS11N-23P0	<u>GS21-22P0</u>	GS33-23P0	C1		
GS13N-23P0	GS21-23P0	GS33-25P0	C1		
GS13N-25P0	<u>GS23-23P0</u>	<u>GS33-43P0</u>	C1		
GS11N-11P0	<u>GS23-25P0</u>	<u>GS33-45P0</u>	C1	GS20A-DR-C	\$6.00
<u>GS13N-43P0</u>	<u>GS23-43P0</u>	-	C1		
<u>GS13N-45P0</u>	<u>GS23-45P0</u>	-	C1		
-	<u>GS23-53P0</u>	-	C1		
	GS23-55P0	_	C1	1	

GS20A-DR-C

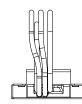
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1-800-633-0405 **Dura**Pulse Optional Accessories – Mounting Kits

Mounting Adapter Plate

The mounting adapter plate can be used to change the wiring orientation for the GS10, GS20, and GS30 series and provides flexibility for installation. This accessory changes the wiring method from the "bottom-mains input/ bottom-motor output" to the "top-mains input/bottom-motor output" for GS10/GS20/GS30. Use the table below to select the correct mounting plate for your drive. Please see your GSxx series User Manual for additional information and installation instructions.

Drive Model			Frame Mounting Plate Price			→ ^{60.0} [2.36] → ^{7.5} [2.36] → ^{7.5}		
0 Series	GS20 Series	GS30 Series		-			_	
1N-10P2	GS21-10P2	_	A1				A	
1N-20P2	GS21-20P2	-	A1					
3N-20P2	<u>GS23-20P2</u>	-	A1					
3N-20P5	GS23-20P5	GS31-20P5	A2					
-	-	GS33-20P5	A2					
-	_	GS33-40P5	A2					
1N-10P5	<u>GS21-10P5</u>	<u>GS33-21P0</u>	A3				∎⁄"	
1N-20P5	GS21-20P5	<u>GS33-41P0</u>	A3			59.0 8.5 20.1 [2.32] [0.33]		
<u>3N-40P5</u>	<u>GS23-40P5</u>	-	A4	GS20A-MP-AB	\$51.00	000		
<u>3N-21P0</u>	<u>GS23-21P0</u>	-	A5					
-	<u>GS23-41P0</u>	-	A5					
-	<u>GS23-51P0</u>	-	A5					
<u>3N-41P0</u>	_	-	A6					
3N-22P0	<u>GS23-22P0</u>	<u>GS33-22P0</u>	B1			GS20A-MP-AB		
<u>3N-42P0</u>	<u>GS23-42P0</u>	<u>GS33-42P0</u>	B1			G320A-MF-AB		
-	<u>GS23-52P0</u>	-	B1			100.0		
1N-21P0	<u>GS21-21P0</u>	<u>GS31-21P0</u>	B2			100.0 [3.94] 		
1N-22P0	<u>GS21-11P0</u>	<u>GS31-22P0</u>	C1				39.6 [1.56]	
1N-23P0	<u>GS21-22P0</u>	<u>GS33-23P0</u>	C1					
<u>3N-23P0</u>	<u>GS21-23P0</u>	<u>GS33-25P0</u>	C1					
<u>3N-25P0</u>	<u>GS23-23P0</u>	<u>GS33-43P0</u>	C1	<u>GS20A-MP-C</u>				
<u>1N-11P0</u>	<u>GS23-25P0</u>	<u>GS33-45P0</u>	C1		\$60.00			
<u>3N-43P0</u>	<u>GS23-43P0</u>	-	C1			162.5 200.0 (6.40) [7,87]		
3N-45P0	<u>GS23-45P0</u>	-	C1					
-	<u>GS23-53P0</u>	-	C1					
_	GS23-55P0	-	C1					



GS20A-MP-C

¹⁻⁸⁰⁰⁻⁶³³⁻⁰⁴⁰⁵ For the latest price **Dura**Pulse Optional Accessories – **Replacement Cooling Fans**

Cooling Fans for GSxx Series Drives (Spare/Replacement)

NOTE: The fans described below are included with the applicable GS10, GS20(X), and GS30 AC Drive, and are also available for purchase separately as spare/replacement components.

	G	S10, GS20	(X), GS30	– Fan	Selection Table			
	Drive Model		Fan Model *		Description	0:	Vellene	
GS10 Series	GS20(X) Series	GS30 Series	Part #	Price	Description	Size	Voltage	
GS13N-22P0 GS13N-42P0	GS23-22P0 GS23-42P0 GS23-52P0	GS31-21P0 GS33-22P0 GS33-42P0	<u>GS20A-FAN-B</u>	\$24.00	GS20 series main cooling fan, replacement.	40x40x15 mm		
-	GS21X-23P0 GS23X-23P0 GS23X-25P0 GS23X-45P0	-	<u>GS20XA-FAN-B</u>	\$56.00	GS20X series main cooling fan, replacement	60x60x25 mm		
GS11N-11P0 GS11N-23P0 GS13N-23P0 GS13N-25P0 GS13N-43P0 GS13N-45P0	GS21-11P0 GS21-22P0 GS21-23P0 GS23-23P0 GS23-25P0 GS23-43P0 GS23-45P0 GS23-53P0 GS23-55P0	GS31-22P0 GS31-23P0 GS33-23P0 GS33-25P0 GS33-43P0 GS33-43P0	<u>GS20A-FAN-C</u>	\$26.00	GS20 series main cooling fan, replacement.	50x50x20 mm	12VDC	
-	GS23X-27P5 GS23X-47P5 GS23X-4010	-	<u>GS20XA-FAN-C</u>	\$57.00	GS20X series main cooling fan, replacement	60x60x25 mm		
GS13N-27P5 GS13N-47P5 GS13N-4010	GS23-27P5 GS23-47P5 GS23-4010 GS23-57P5 GS23-5010	<u>GS33-27P5</u> <u>GS33-47P5</u> <u>GS33-4010</u>	<u>GS20A-FAN-D</u>	\$30.00	GS20 series main cooling fan, replacement.	60x60x25 mm		
-	GS23-2010 GS23-2015 GS23-4015 GS23-4020	<u>GS33-2010</u> <u>GS33-2015</u> <u>GS33-4020</u>	<u>GS20A-FAN-E</u>	\$41.00	GS20 series main cooling fan, replacement.	92x92x28 mm		
-	GS23-2020 GS23-4025 GS23-4030	GS33-2020 GS33-4025 GS33-4030	<u>GS20A-FAN-F</u>	\$45.00	GS20 series main cooling fan, replacement.	92x92x38 mm		
_	_	GS33-2025 GS33-2030 GS33-4040	<u>GS30A-FAN-G</u>	\$52.00	GS30 series main cooling fan, replacement	204x87x50 mm	24VDC	
-	_	<u>GS33-4050</u> <u>GS33-4060</u>	<u>GS30A-FAN-H</u>	\$98.00	GS30 series main cooling fan, replacement	206x95x50 mm		
-	-	<u>GS33-2040</u> <u>GS33-2050</u> <u>GS33-4075</u> <u>GS33-4100</u>	<u>gs30A-fan-i</u>	\$151.00	GS30 series main cooling fan, replacement	260x121x50 mm		
* These fans are included with the GSx series drive, and also available separately as spare or replacement components. Electrical connectors are included.								



Example GS20A replacement Fan

1-800-633-0405 **Dura**Pulse Optional Accessories – **RF Filter**

RF Filter

Zero phase reactors, (aka RF noise filters) help reduce radiated noise from the inverter wiring. The wiring must go through the opening to reduce the RF component of the electrical noise. Loop the wires three times (four turns) to attain the full RF filtering effect. For larger wire sizes, place multiple zero-phase reactors (up to four) side by side for a greater filtering effect. These are effective for noise reduction on both the input and output sides of the inverter. Attenuation quality is good in a wide range from 500kHz to 10MHz.

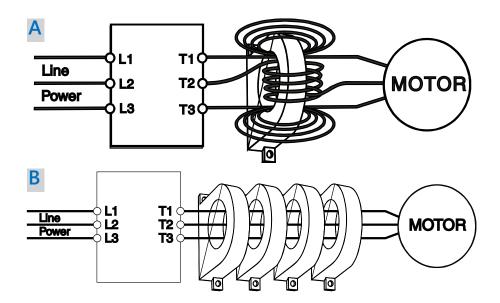


Wiring Method

Wind each wire four times around the core, as shown in diagram A to the right. The reactor must be put at inverter side as closely as possible.

If you are unable to wire as above due to wire size or another aspect of your application, put all wires through four cores in series without winding, as in diagram B to the right.

RF Filter Selection						
Drive Series	Filter Model	Drawing	Price			
GS10 / GS20(X) / GS30	RF008X00A	PDF	\$40.00			
GS30	RF004X00A	PDF	\$47.00			
GS30 (Frame H-I)	<u>RF002X00A</u>	PDF	\$235.00			



1-800-633-0405 **Dura**Pulse Accessories – Software **GSoft2 Drive Configuration Software**

GSoft2 Drive Configuration Software

Available for FREE Download

DURAPULSE Drives GSOFT2 Drive Configuration Software					
Part Number	Price*	Description	For GS Drive		
<u>GSOFT2</u>	\$10.50	GSOFT2 Windows configuration software, USB or free download. For use with DURApulse GS4, GS10, GS20, GS20X and GS30 series AC drives. Requires PC serial port or USB-485M serial adapter.	GS4 – all GS10 – all GS20(X) – all GS30 – all		
<u>USB-485M</u>	\$69.00	PC adapter, USB A to RS-485 (RJ45/RJ12).	GS4/GS10		
<u>USB-CBL-AB3</u>	\$12.00	Programming cable, USB A to USB B, 3ft cable length.	GS4 – all (for Drive FW only) GS20(X) – all GS30 – all		
* GSOFT2 can be downloaded for free or purchased on USB from AutomationDirect.com (search for GSOFT2).					

GSOFT2 Drive Configuration Software

GSoft2 is the configuration software for the Automation *Dura*Pulse family of drives. It is designed to allow you to connect a personal computer to the drive, and perform a variety of functions.

GSoft2 includes an integral help file with software instructions. GSoft2 can be downloaded for free or purchased on USB from AutomationDirect.com (search for GSoft2).

Functions

- Create new drive configurations
- Upload/download drive configurations
- Edit drive configurations
- Archive/store multiple drive configurations on your PC
- Trend drive operation parameters (not available with GS10)
- Tune the drive PID loop
- View real time key operating parameters
- Real-time trending
- Start/Stop drive and switch directions, provided drive is set up for remote operation
- View drive faults

Computer System Requirements

GSoft2 will run on Windows PCs that meet the following requirements:

- Windows OS: <u>8</u>: 32 & 64 bit, <u>8.1</u>: 32 & 64 bit, <u>10</u>: 64 bit, 11
- Edge or Chrome (for HTML help support)
- 32 Mb of available memory
- 10 Mb hard drive space
- Available USB port
- USB to RS485 adapter needed for GS4 and GS10 models



1-800-633-0405 **Dura**Pulse Optional Accessories – Advanced LCD Keypad

Advanced Keypad

NOTE: The keypad described below is included with the GS4 AC Drive, and is also available for purchase separately as a spare/replacement component for GS4, or an optional upgrade for GS10/GS20(X)/GS30.

Keypad Panel-Mounting Kit

NOTE: The keypad panel-mounting kit described below is an optional accessory that is NOT included with the GS10/GS20(X)/GS30 AC drive.

GSx Series DURAPULSE Drives Keypad and Keypad Panel-Mounting Kit						
Part Number	Price	Description	For GS Drive			
<u>GS4-KPD</u> *	\$107.00	Spare or replacement keypad for GS4 AC drives; optional advanced keypad for GS20(X) drives; includes RJ45 connector; great for maintenance or back-up programs.	GS4 – all GS10 – all GS20(X) – all GS30 – all			
<u>GS4-BZL</u> **	\$29.50	Keypad Panel-Mounting Kit for remote surface mounting or embedded mounting of the AC drive removable keypad; hardware included. Use a standard Cat5e RJ45 patch cable (not included) to connect a remote-mounted keypad to the drive. Max cable length for remote-mounted keypad = 5m.	GS4 – all GS10 – all GS20(X) – all GS30 – all			
* A keypad is included with each GS4 AC Drive: additional keypads are available for spare/replacement components.						

*A Keypad is included with each GS4 AC Drive; additional Keypads are available for spare/replacement components.
** The keypad mounting kit is an optional accessory that is NOT included with the GS4 AC drive; for mounting the keypad remotely from the drive. Note: Keypad firmware can only be upgraded when connected to a GS4 drive.



