

FATH® T-Slotted Rail Accessories

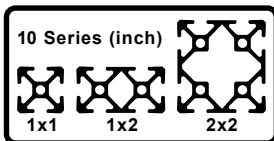
Brackets

- Connects two T-slot rails together at a 90° angle
- Recommended ADC Fastener based on part features and slot depth
- Material: varies by part



10 Series Brackets

Fits  Slot Size 6



Part Number	Part Image	Price	Description	Recommended Screw Fastener (ADC Part Number)		Pack Quantity	Material	Drawing Link
				Core Hole Attachment 1	*T-Slot Attachment 2			
148915		\$1.50	Angle Bracket	n/a	162994	1	Die-cast aluminum	PDF
166249		\$1.50						PDF
151059		\$4.00			162993		Die-cast zinc	PDF
166250		\$4.00						PDF
151058		\$2.50	Inside Corner Bracket		151040	1	Anodized aluminum	PDF
166248		\$3.00						PDF
151061		\$4.75	Tall Inside Corner Bracket					PDF
166252		\$5.00						PDF
151060		\$4.75	Wide Inside Corner Bracket					PDF
166251		\$5.00						PDF
151062		\$6.75	Inside Corner Bracket					PDF
166253		\$8.00						PDF

*T-Slot Nut also required.

** Recommended fastener not available from AutomationDirect.com

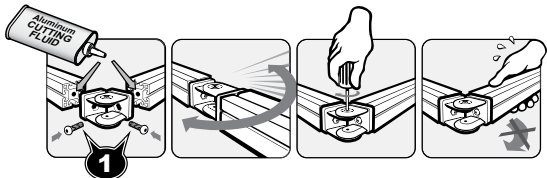
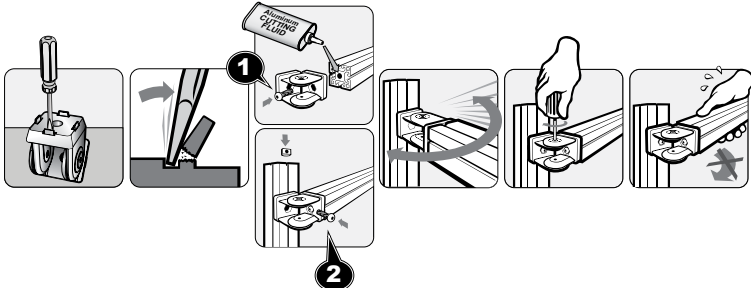
FATH® T-Slotted Rail Accessories

Brackets - Continued

10 Series Brackets - Cont'd								
Fits		Slot Size 6	10 Series (inch) 1x1 1x2 2x2					
Part Number	Part Image	Price	Description	Recommended Screw Fastener (ADC Part Number)		Pack Quantity	Material	Drawing Link
				Core Hole Attachment 1	*T-Slot Attachment 2			
151063		\$3.00	Gusseted Inside Corner Bracket	n/a	151040	1	Anodized aluminum	PDF
166254		\$3.00						PDF
151064		\$5.25	Tall Gusseted Inside Corner Bracket					PDF
166255		\$6.00						PDF
151065		\$5.75	Wide Gusseted Inside Corner Bracket					PDF
166256		\$6.00						PDF
151066		\$10.50	Gusseted Inside Corner Bracket					PDF
166257		\$12.00						PDF
151067		\$30.50	Pivot Joint	161103	161049		Die-cast zinc	PDF
166258		\$36.00						PDF
148932		\$39.50	Pivot Joint With Locking Handle					PDF
166259		\$47.00						PDF
*T-Slot Nut also required. ** Recommended fastener not available from AutomationDirect.com								

FATH® T-Slotted Rail Accessories

Brackets - Continued

Brackets Installation	
Core Hole Installation	T-Slot Installation
Pivot Joint	
	

FATH® T-Slotted Rail Accessories

Brackets

- Connects two T-slot rails together at a 90° angle
- Recommended ADC Fastener based on part feature and slot depth
- Material: varies by part



15 Series Brackets													
Fits		Slot Size 8	15 Series (inch) 1.5x1.5 1.5x3 3x3										
Part Number	Part Image	Price	Description	Recommended Screw Fastener (ADC Part Number)		Pack Quantity	Material	Drawing Link					
				Core Hole Attachment 1	*T-Slot Attachment 2								
148916		\$4.00	Angle Bracket	n/a	151100	1	Die-cast aluminum	PDF					
166321		\$4.00						PDF					
151125		\$7.75			161054			PDF					
166322		\$9.00						PDF					
151126		\$11.50			151101	1	Die-cast zinc	PDF					
166323		\$13.00						PDF					
151124		\$3.75	Inside Corner Bracket		n/a	151100 or 151101	1	Anodized aluminum	PDF				
166320		\$4.00							PDF				
151127		\$6.50	Wide Inside Corner Bracket						PDF				
166324		\$8.00							PDF				
151128		\$6.00	Tall Inside Corner Bracket						PDF				
166325		\$7.00							PDF				
148906		\$9.00	Inside Corner Bracket						PDF				
166326		\$11.00							PDF				

*T-Slot Nut also required.

*T-Slot Nut also required.

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Brackets - Continued

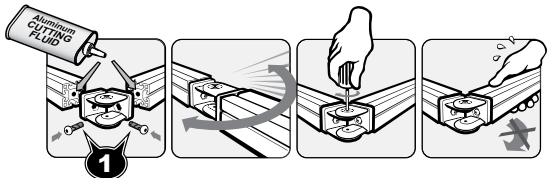
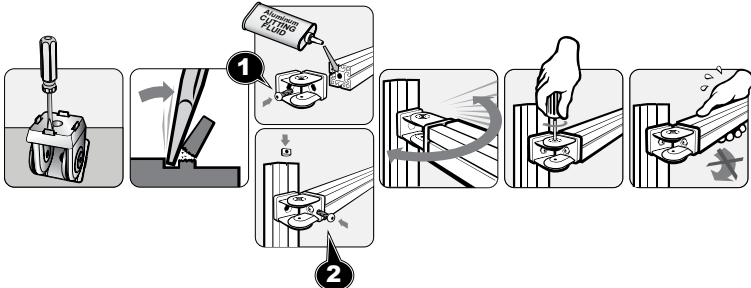
15 Series Brackets - Continued										
Fits		Slot Size 8	15 Series (inch)    1.5x1.5 1.5x3 3x3							
Part Number	Part Image	Price	Description	Recommended Screw Fastener (ADC Part Number)		Pack Quantity	Material	Drawing Link		
				Core Hole Attachment 1	*T-Slot Attachment 2					
151129		\$3.75	Gusseted Inside Corner Bracket			1	Anodized aluminum	PDF		
166327		\$4.00						PDF		
151130		\$7.75	Tall Gusseted Inside Corner Bracket	n/a	151100 or 151101			PDF		
166328		\$9.00						PDF		
148910		\$6.75	Wide Gusseted Inside Corner Bracket					PDF		
166329		\$8.00						PDF		
151131		\$13.00	Gusseted Inside Corner Bracket					PDF		
166330		\$16.00						PDF		
151132		\$29.50	Pivot Joint				161055	151100	Die-cast zinc	PDF
166331		\$35.00								PDF
148933		\$39.50	Pivot Joint With Locking Handle	PDF						
166332		\$45.00		PDF						

*T-Slot Nut also required.

*T-Slot Nut also required.

FATH® T-Slotted Rail Accessories

Brackets - Continued

Brackets Installation	
Core Hole Installation	T-Slot Installation
Pivot Joint	
	

FATH® T-Slotted Rail Accessories

Brackets

- Connects two T-slot rails together at a 90° angle
- Recommended ADC Fastener based on part feature and slot depth
- Material: varies by part



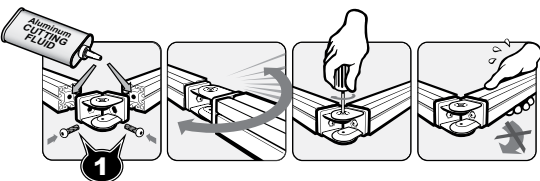
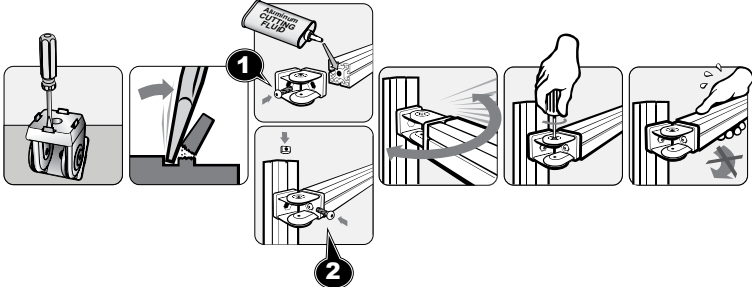
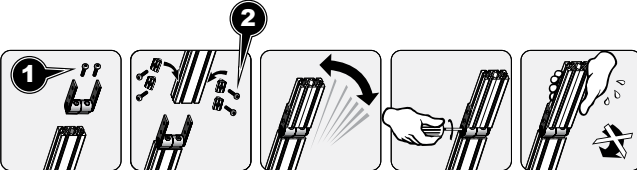
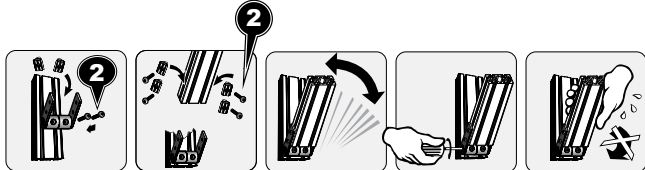
30 Series Brackets								
Fits		Slot Size 8	30 Series (mm) 30x30 30x60 60x60					
Part Number	Part Image	Price	Description	Recommended Screw Fastener (ADC Part Number)		Pack Quantity	Material	Drawing Link
				Core Hole Attachment 1	*T-Slot Attachment 2			
151195		\$4.25	Inside Corner Bracket	n/a	161059	1	Anodized aluminum	PDF
151196		\$5.25	Wide Inside Corner Bracket					PDF
151197		\$5.75	Tall Inside Corner Bracket					PDF
151198		\$11.00	Inside Corner Bracket					PDF
162989		\$2.25	Gusseted Inside Corner Bracket					PDF
162990		\$4.75	Tall Gusseted Inside Corner Bracket					PDF
162991		\$4.75	Wide Gusseted Inside Corner Bracket					PDF
162992		\$8.00	Gusseted Inside Corner Bracket					PDF
151199		\$28.50	Pivot Joint	161102 Requires manually tapping core hole to M8-1.25 x 20mm DP	161099	1	Die-cast zinc	PDF
151200		\$38.50	Pivot Joint With Locking Handle					PDF
163014		\$27.50	1-Slot Pivot Joint	Not possible	161092		Die-cast zinc/die-cast aluminum/nylon	PDF
163017		\$36.50	2-Slot Pivot Joint					PDF

*T-Slot Nut also required.

*T-Slot Nut also required.

FATH® T-Slotted Rail Accessories

Brackets - Continued

Brackets Installation	
Core Hole Installation	T-Slot Installation
Pivot Joint  Manually tap core hole for screw	
Pivot Joint 	

FATH® T-Slotted Rail Accessories

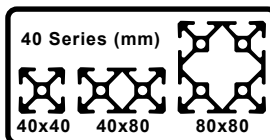
Brackets

- Connects two T-slot rails together at a 90° angle
- Recommended ADC Fastener based on part feature and slot depth
- Material: varies by part



40 Series Brackets

Fits  Slot Size 8



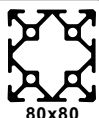
Part Number	Part Image	Price	Description	Recommended Screw Fastener (ADC Part Number)		Pack Quantity	Material	Drawing Link										
				Core Hole Attachment 1	*T-Slot Attachment 2													
151125		\$7.75	Angle Bracket	n/a	151241	1	Die-cast aluminum	PDF										
166322		\$9.00			PDF													
151126		\$11.50			161068		Die-cast zinc	PDF										
166323		\$13.00						PDF										
151222		\$4.25	Inside Corner Bracket		n/a		1	Anodized aluminum	PDF									
166381		\$5.00							PDF									
151223		\$6.25	Wide Inside Corner Bracket						n/a	1	Anodized aluminum	PDF						
166382		\$7.00										PDF						
151224		\$6.25	Tall Inside Corner Bracket									n/a	1	Anodized aluminum	PDF			
166383		\$7.00													PDF			
151225		\$11.50	Inside Corner Bracket												n/a	1	Anodized aluminum	PDF
166384		\$14.00																PDF

*T-Slot Nut also required.

*T-Slot Nut also required.

FATH® T-Slotted Rail Accessories

Brackets - Continued

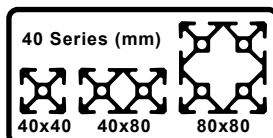
40 Series Brackets - Cont'd								
Fits		Slot Size 8	40 Series (mm)    40x40 40x80 80x80					
Part Number	Part Image	Price	Description	Recommended Screw Fastener (ADC Part Number)		Pack Quantity	Material	Drawing Link
				Core Hole Attachment 1	*T-Slot Attachment 2			
151226		\$3.75	Gusseted Inside Corner Bracket	n/a	151183 or 151184	1		PDF
166385		\$4.00						PDF
151227		\$9.00	Tall Gusseted Inside Corner Bracket					PDF
166386		\$11.00						PDF
148911		\$6.75	Wide Gusseted Inside Corner Bracket					PDF
166387		\$8.00						PDF
151228		\$14.50	Gusseted Inside Corner Bracket					PDF
166388		\$17.00						PDF
151229		\$29.50	Pivot Joint	161105	161066		Die-cast zinc	PDF
166389		\$36.00						PDF
151230		\$39.50	Pivot Joint With Locking Handle					PDF
166390		\$47.00						PDF
*T-Slot Nut also required.								

FATH® T-Slotted Rail Accessories

Brackets - Continued

40 Series Brackets - Continued

Fits  Slot Size 8



Part Number	Part Image	Price	Description	Recommended Screw Fastener (ADC Part Number)		Pack Quantity	Material	Drawing Link
				Core Hole Attachment 1	*T-Slot Attachment 2			
163015		\$31.25	1-Slot Pivot Joint	161105	161068	1	Die-cast zinc/die-cast aluminum/ nylon	PDF
163018		\$41.00	2-Slot Pivot Joint					PDF

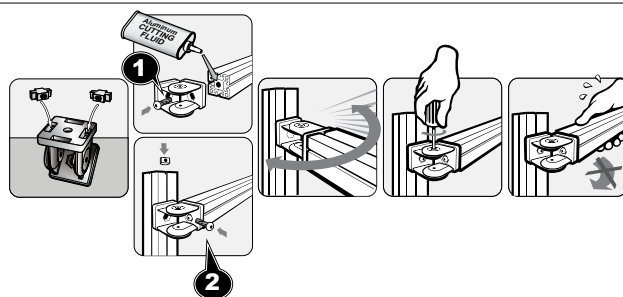
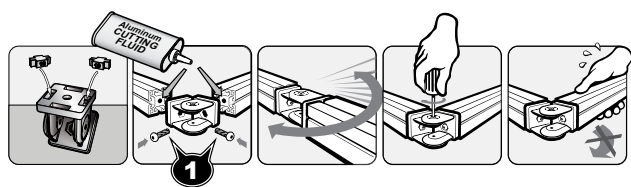
*T-Slot Nut also required.

Brackets Installation

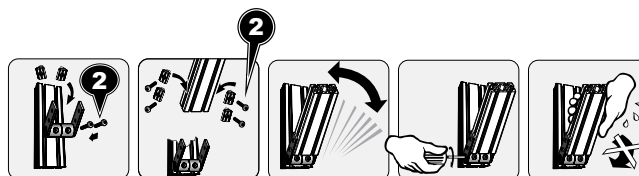
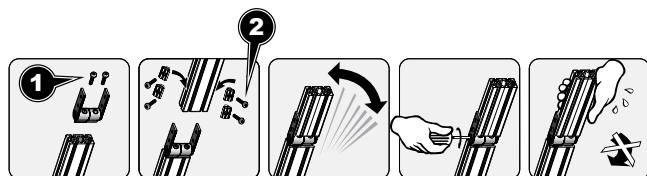
Core Hole Installation

T-Slot Installation

Pivot Joint*



Pivot Joint



*For 45 series installation, the 10mm embossed key should face toward the aluminum extrusion upon assembly.

FATH® T-Slotted Rail Accessories

Brackets

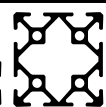
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- Recommended ADC Fastener based on part feature and slot depth
- Material: varies by part

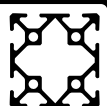


45 Series Brackets								
Fits		Slot Size 10	45 Series (mm) 45x45 45x90 90x90					
Part Number	Part Image	Price	Description	Recommended Screw Fastener (ADC Part Number)		Pack Quantity	Material	Drawing Link
				Core Hole Attachment 1	*T-Slot Attachment 2			
151251		\$4.00	Angle Bracket	n/a	151241	1	Die-cast aluminum	PDF
151252		\$7.75						PDF
148899		\$5.25	Inside Corner Bracket		151183 or 151184		Anodized aluminum	PDF
148902		\$7.50	Wide Inside Corner Bracket					PDF
148904		\$7.50	Tall Inside Corner Bracket					PDF
148907		\$11.50	Inside Corner Bracket					PDF
148912		\$5.25	Gusseted Inside Corner Bracket					PDF
148914		\$12.00	Tall Gusseted Inside Corner Bracket					PDF
148913		\$11.00	Wide Gusseted Inside Corner Bracket					PDF
148979		\$21.50	Gusseted Inside Corner Bracket					PDF
*T-Slot Nut also required.								

FATH® T-Slotted Rail Accessories

Brackets - Continued

45 Series Brackets - Continued								
Fits		Slot Size 10	45 Series (mm)    45x45 45x90 90x90					
Part Number	Part Image	Price	Description	Recommended Screw Fastener (ADC Part Number)		Pack Quantity	Material	Drawing Link
				Core Hole Attachment 1	*T-Slot Attachment 2			
151253		\$29.50	Pivot Joint	161042 and 161067 Install 161042 first then 161067	161067	1	Die-cast zinc	PDF
151254		\$39.50	Pivot Joint With Locking Handle					PDF
163016		\$35.00	1-Slot Pivot Joint	161069 and 161042 install 161042 first then 161069	161068		Die-cast zinc/die-cast aluminum/ nylon	PDF
163019		\$53.00	2-Slot Pivot Joint					PDF
*T-Slot Nut also required.								

45 Series Reducer Bushing							
Fits		45 Series Core Hole 	45 Series (mm)    45x45 45x90 90x90				
Part Number	Part Image	Price	Thread X Length	Description	Color	Pack Quantity	Drawing Link
161042		\$27.00	M8-1.25 Internal thread	Reducer Bushing	Bright zinc	10	PDF

FATH® T-Slotted Rail Accessories

Brackets - Continued

Brackets Installation	
Core Hole Installation	T-Slot Installation
Pivot Joint*	
Pivot Joint	
Reducer Bushing	

*For 45 series installation, the 10mm embossed key should face toward the aluminum extrusion upon assembly.