

Field Device Wiring and Power Options

Terminal base specifications

Terminator I/O terminal bases are available in screw clamp and spring clamp versions for both half-size and full-size modules. Hot stamp silkscreen labeling is used for numbering I/O points, commons, and all power terminals.

Terminal Base Specifications

Terminal Type	Screw type	Spring clamp
Recommended Torque	1.77–3.54 lb-in (0.2–0.4 N-m)	N/A
Wire Gauge	Solid:	Solid:
	25–12 AWG Stranded: 26–12 AWG	25–14 AWG Stranded: 26–14 AWG

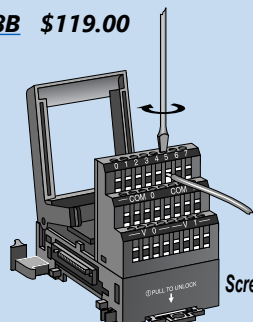
Field device wiring options

Power your DC input devices from the integrated 24VDC power supply bus. T1K-08ND3 and T1K-16ND3 DC input modules include jumpers for selecting the internal 24VDC power supply available for 2- and 3-wire field devices. Clearly labeled triple stack terminals make it easy to wire 2- and 3-wire devices ensuring clean wiring with only one wire per termination.

External user supplied 24VDC power, or auxiliary 24VDC terminals from T1K-01AC, can be easily applied directly to one end of the terminal rows and jumpered across each base in the system.

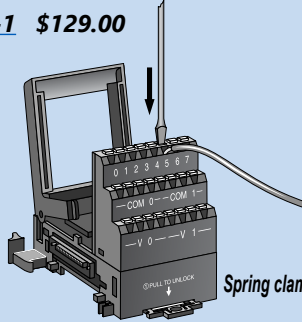
This is a convenient solution for powering analog I/O and discrete DC output devices whose modules do not have direct access to the internal bussed 24VDC. If current consumption increases, simply add additional T1K-01AC power supplies into the system.

T1K-08B \$119.00



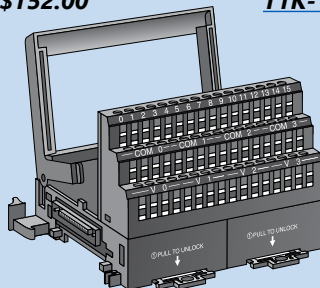
Screw clamp, half-size

T1K-08B-1 \$129.00



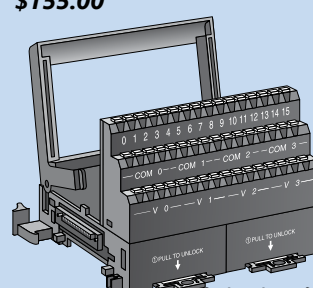
Spring clamp, half-size

T1K-16B \$152.00

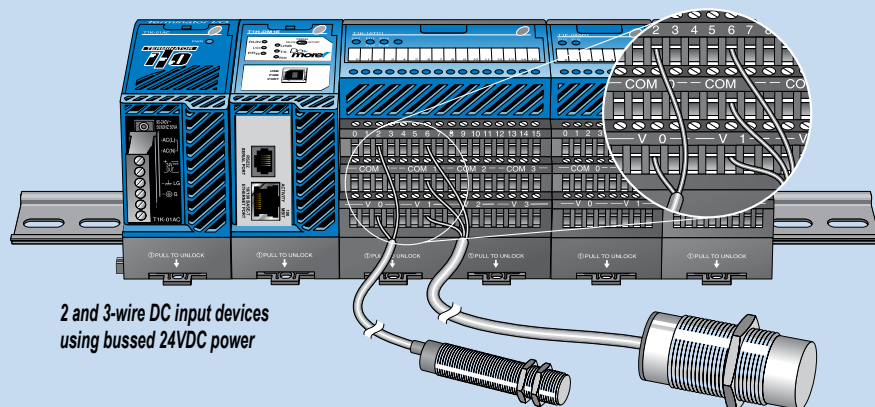


Screw clamp, full-size

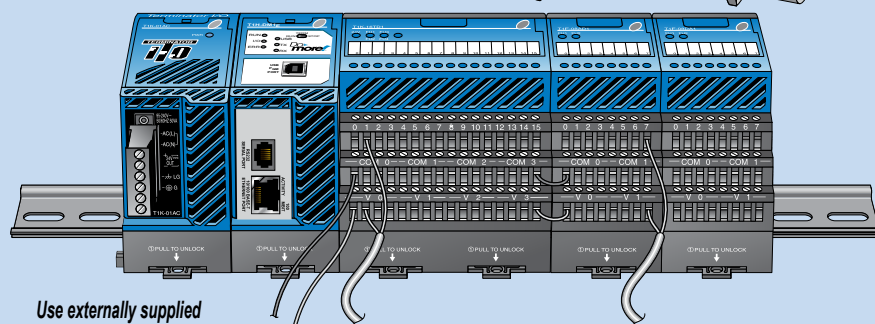
T1K-16B-1 \$155.00



Spring clamp, full-size



2 and 3-wire DC input devices using bussed 24VDC power



Use externally supplied 24VDC power or 24VDC auxiliary power from T1K-01AC



WARNING: THE T1H SERIES PLC DOES NOT SUPPORT THE HOT-SWAP FEATURE.

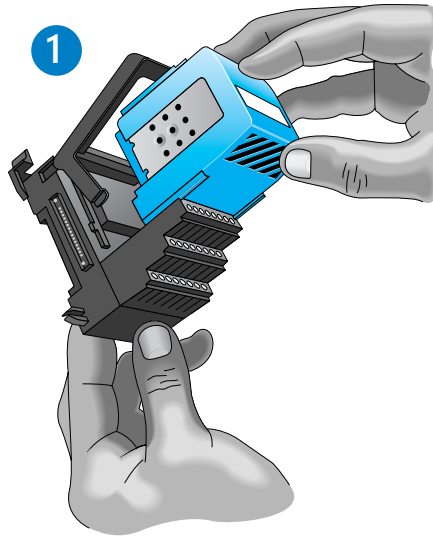
I/O Module Installation

I/O module installation

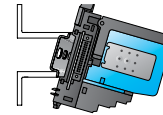
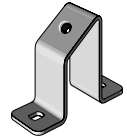
I/O modules feature separate terminal bases for easy installation.

To install I/O modules:

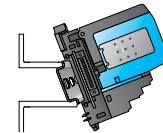
1. Slide the module into its terminal base (until it clicks into position)
2. Hook upper DIN rail tabs over the top of DIN rail, and press the assembly firmly onto the DIN rail.
3. Slide the module along the DIN rail until it engages with the adjacent module.



**DN-ASB1
angled mounting
bracket**

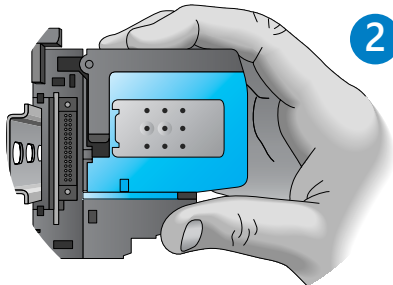


Great for mounting
in upper locations

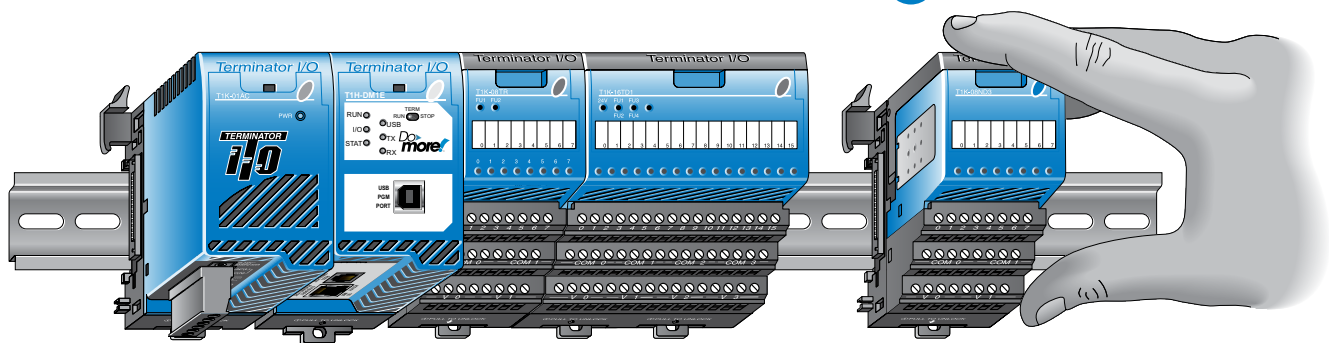


Great for mounting
in lower locations

Optional angled support bracket raises and tilts the mounting rail for easier access and wiring. Use with 35mm DIN rail. See the Connection Systems in this catalog for details.



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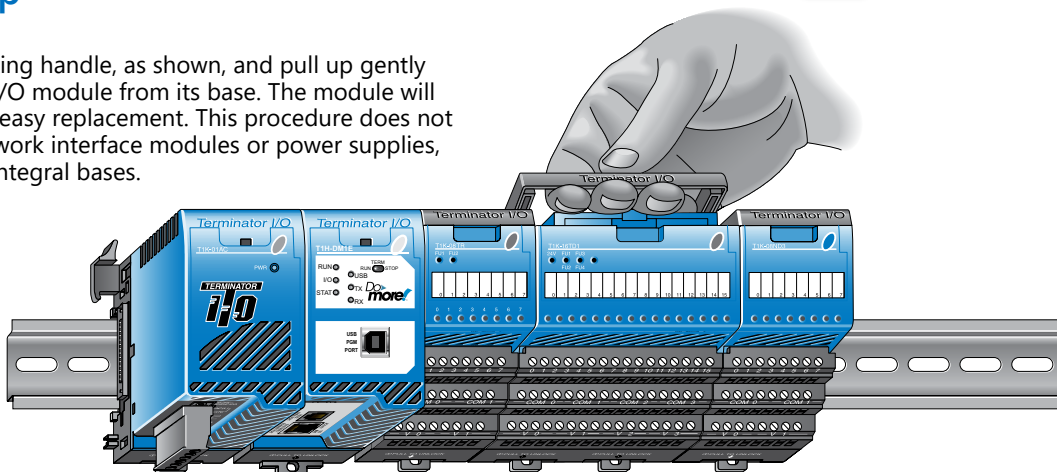


Removing I/O modules is a snap

Grip the locking handle, as shown, and pull up gently to eject the I/O module from its base. The module will slide out for easy replacement. This procedure does not apply to network interface modules or power supplies, which have integral bases.



WARNING: THE T1H SERIES PLC DOES NOT SUPPORT THE HOT-SWAP FEATURE.



Do-more T1H Series PLC Overview

Module Compatibility

The following table shows which Terminator I/O product line components are supported by the [T1H-DM1](#) and [T1H-DM1E](#) Do-more CPUs.

Module Compatibility Table					
Module	Part Number	Status	Module	Part Number	Status
Base Units	T1K-08B	✓	Analog I/O Modules	T1K-08B	✓
	T1K-08B-1	✓		T1K-08B-1	✓
	T1K-16B	✓		T1K-16B	✓
	T1K-16B-1	✓		T1K-16B-1	✓
Discrete I/O Modules	T1K-08ND3	✓		T1K-08ND3	✓
	T1K-16ND3	✓		T1K-16ND3	✓
	T1K-08NA-1	✓		T1K-08NA-1	✓
	T1K-16NA-1	✓		T1K-16NA-1	✓
	T1K-08TD1	✓		T1K-08TD1	✓
	T1K-16TD1	✓		T1K-16TD1	✓
	T1K-08TD2-1	✓		T1K-08TD2-1	✓
	T1K-16TD2-1	✓		T1K-16TD2-1	✓
	T1H-08TDS	✓		T1H-08TDS	✓
	T1K-08TA	✓	Specialty Module	T1K-08TA	✓
	T1K-16TA	✓			
	T1K-08TAS	✓			
	T1K-08TR	✓			
	T1K-16TR	✓			
	T1K-08TRS	✓			

✓ = Supported

Do-more T1H Series PLC Overview

Communications

The Do-more T1H Series PLC supports many communication protocols. The following table shows which CPU module communications port supports each protocol.

Protocols	CPU Modules		
	<i>T1H-DM1 / T1H-DM1E</i>		<i>T1H-DM1E</i>
	<i>USB Port</i>	<i>RS-232 Serial Port</i>	<i>Ethernet Port</i>
Do-more Designer Programming	Yes	Yes	Yes
Modbus/RTU Client (Master)		Yes	
Modbus/RTU Server (Slave)		Yes	
Modbus/TCP Client (Master)			Yes
Modbus/TCP Server (Slave)			Yes
DirectLOGIC RX/WX Client (Master)			Yes
DirectLOGIC RX/WX Server (Slave)			Yes
K-Sequence Server (Slave)		Yes	
DirectNET Server (Slave)			
HEI Ethernet I/O Master			Yes
SMTP (EMail) Client w/Authentication			Yes
Simple Network Time Protocol (SNTP) Client			Yes
Do-more/PEERLINK			Yes
Do-more Time Synchronization Protocol (Client, Server, Alternate Client)			Yes
Do-more Logger/UDP			Yes
Serial ad-hoc ASCII/Binary Programatic Control		Yes	
UDP ad-hoc Programmatic Control			Yes
TCP Client Programmatic Control			Yes
TCP Server Programmatic Control			Yes

Blank = Not Supported

Dimensions and Installation

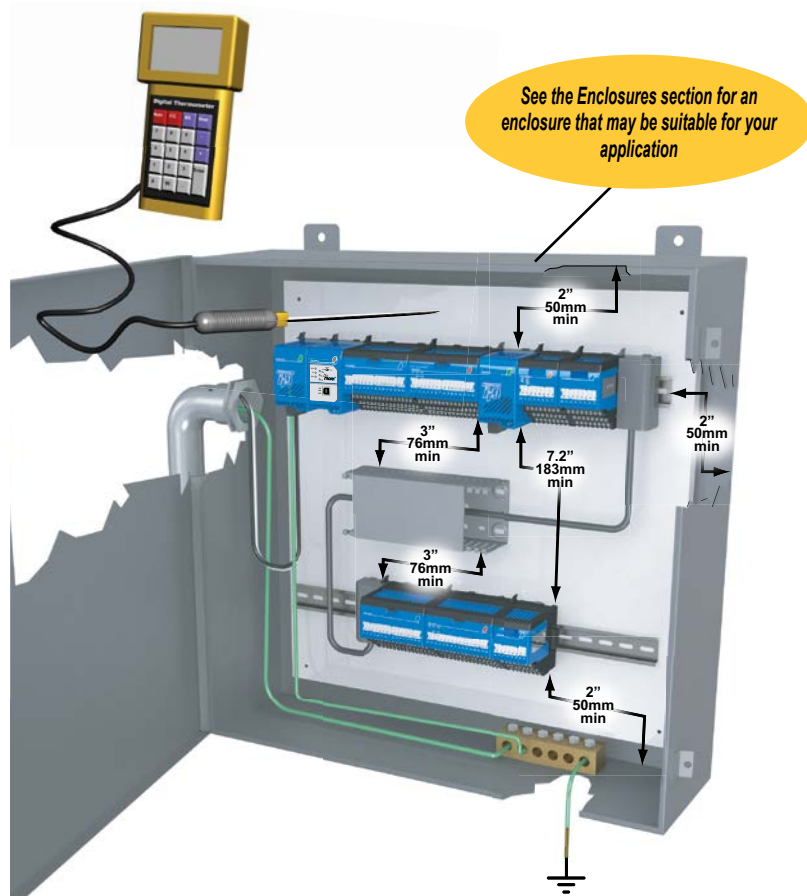
It is important to understand the installation requirements for your T1H Series PLC system. This will ensure that the PLC system works within their environmental and electrical limits.

Plan for safety

This document should never be used as a replacement for the technical data sheet that comes with the products or the Do-more T1H Series PLC Hardware User Manual (available online at www.automationdirect.com.) The technical data sheet contains information that must be followed. The system installation should comply with all appropriate electrical codes and standards.

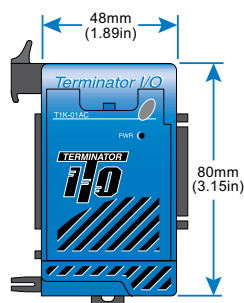
Unit dimensions and mounting orientation

Use the following diagrams to make sure the T1H Series PLC system can be installed in your application. The PLC system should be mounted horizontally. To ensure proper airflow for cooling purposes, units should not be mounted upside-down. It is important to check the PLC system dimensions against the conditions required for your application. For example, it is recommended to leave 2" depth for ease of access and cable clearance. However, your distance may be greater or less. Also, check the installation guidelines for the recommended cabinet clearances.

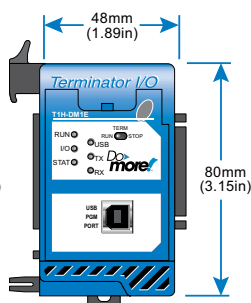


Terminator Environmental Specifications

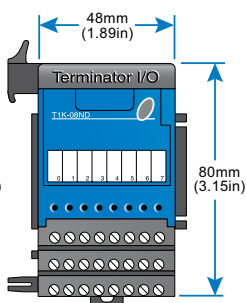
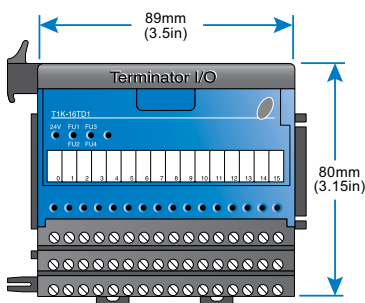
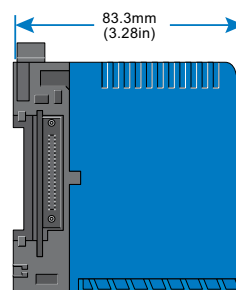
Ambient Operating Temperature	32°F to 131°F (0°C to 55°C)
Storage Temperature	-4°F to 158°F (-20°C to 70°C)
Ambient Humidity	5% to 95% (Non-condensing)
Atmosphere	No corrosive gases. The level of environmental pollution = 2 (UL 840)
Vibration Resistance	MIL STD 810C, Method 514.2
Shock Resistance	MIL STD 810C, Method 516.2
Voltage Withstand (Dielectric)	1500VAC, 1 minute
Insulation Resistance	500VDC, 10Mq
Noise Immunity	NEMA ICS3-304 Impulse noise 1μs, 1000V FCC class A RFI (144MHz, 430MHz 10W, 10cm)
Agency Approvals	UL E185989, CE, FCC class A, NEC Class 1 Division 2



Power Supply



CPU Module

Half-size I/O Module
with BaseFull-size I/O Module
with Base

System Depth