

Features at a Glance

The DL05 and DL06 micro PLCs are complete self-contained systems. The CPU, power supply, and I/O are all included inside the same housing. Option modules are available to expand the capability of each PLC family for more demanding applications. The standard features of these PLCs are extraordinary and compare favorably with larger and more expensive PLCs.

The specification tables to the right are meant for quick reference only. Detailed specifications and wiring information for each model of the DL05 and DL06 PLCs can be found in those specific sections.

Program capacity

Most boolean ladder instructions require a single word of program memory. Other instructions, such as timers, counters, etc., require two or more words. Data is stored in V-memory in 16-bit registers.

Performance

The performance characteristics shown in the tables represent the amount of time required to read the inputs, solve the Relay Ladder Logic program and update the outputs.

Instructions

A complete list of instructions is available at the end of this section.

Communications

The DL05 and DL06 offer powerful communication features normally found only on more expensive PLCs.

Special features

The DC input and DC output PLCs offer high-speed counting or pulse output. Option module slots allow for discrete I/O expansion, analog I/O, or additional communication options.

DL05 CPU Specifications

System capacity

Total memory available (words).....	6K
Ladder memory (words).....	2048
V-memory (words).....	4096
User V-memory.....	3968
Non-volatile user V-memory.....	128
Battery backup.....	Yes ¹
Total built-in I/O.....	14
Inputs.....	8
Outputs.....	6
I/O expansion.....	Yes ¹

Performance

Contact execution (Boolean).....	0.7 µs
Typical scan (1K Boolean) ²	1.5-3 ms.

Instructions and diagnostics

RLL ladder style.....	Yes
RLLPLUS/flowchart style (Stages).....	Yes/256
Run-time editing.....	Yes
Supports Overrides.....	Yes
Scan.....	Variable/fixed

Number of Instructions 133

Types of Instructions:

Control relays.....	512
Timers.....	128
Counters.....	128
Immediate I/O.....	Yes
Subroutines.....	Yes
For/next loops.....	Yes
Timed interrupt.....	Yes
Integer math.....	Yes
Floating-point math.....	No
PID.....	Yes
Drum sequencers.....	Yes
Bit of word.....	Yes
ASCII print.....	Yes
Real-time clock/calendar.....	Yes ¹
Internal diagnostics.....	Yes
Password security.....	Yes
System and user error log.....	No

Communications

Built-in ports: Two RS-232C

Protocols supported:

K-sequence (proprietary protocol).....	Yes
DirectNet Client/Server.....	Yes
Modbus RTU Client/Server.....	Yes
ASCII out.....	Yes
Baud rate.....	
Port 1.....	9,600 baud (fixed)
Port 2.....	selectable 300-38,400 baud (default 9,600)

Specialty Features

Filtered inputs.....	Yes ¹
Interrupt input.....	Yes ³
High speed counter.....	Yes, 5kHz ²
Pulse output.....	Yes, 7kHz ²
Pulse catch input.....	Yes ³

1- These features are available with use of certain option modules. Option module specifications are located later in this section.

2- Our 1K program includes contacts, coils, and scan overhead. If you compare our products to others, make sure you include their scan overhead.

3- Input features only available on units with DC inputs and output features only available on units with DC outputs.

DL06 CPU Specifications

System capacity

Total memory available (words).....	14.8K
Ladder memory (words).....	7680
V-memory (words).....	7616
User V-memory.....	7488
Non-volatile user V-memory.....	128
Built-in battery backup (D2-BAT-1).....	Yes
Total I/O.....	36
Inputs.....	20
Outputs.....	16
I/O expansion.....	Yes ¹

Performance

Contact execution (Boolean).....	0.6 µs
Typical scan (1K Boolean) ²	1-2 ms.

Instructions and diagnostics

RLL ladder style.....	Yes
RLLPLUS/flowchart style (Stages).....	Yes/1024
Run-time editing.....	Yes
Supports Overrides.....	Yes
Scan.....	Variable/fixed
Number of Instructions.....	229

Types of Instructions:

Control relays.....	1024
Timers.....	256
Counters.....	128
Immediate I/O.....	Yes
Subroutines.....	Yes
For/next loops.....	Yes
Table functions.....	Yes
Timed interrupt.....	Yes
Integer math.....	Yes
Trigonometric functions.....	Yes
Floating-point math.....	Yes
PID.....	Yes
Drum sequencers.....	Yes
Bit of word.....	Yes
Number type conversion.....	Yes
ASCII in, out, print.....	Yes
LCD instruction.....	Yes
Real-time clock/calendar.....	Yes
Internal diagnostics.....	Yes
Password security.....	Yes
System and user error log.....	No

Communications

Built-in ports:

One RS-232C
One multi-function RS232C/RS422/RS485

NOTE: RS485 is for MODBUS RTU only.

Protocols supported:

K-sequence (proprietary protocol).....	Yes
DirectNet Client/Server.....	Yes
Modbus RTU Client/Server.....	Yes
ASCII in/out.....	Yes
Baud rate.....	
Port 1.....	600 baud (fixed)
Port 2.....	selectable 300-38,400 baud (default 9,600)

Specialty Features

Filtered inputs.....	Yes ³
Interrupt input.....	Yes ³
High speed counter.....	Yes, 7kHz ²
Pulse output.....	Yes, 10kHz ²
Pulse catch input.....	Yes ³

1- These features are available with use of certain option module. Option module specifications are located later in this section.

2- Our 1K program includes contacts, coils, and scan overhead. If you compare our products to others, make sure you include their scan overhead.

3- Input features only available on units with DC inputs and output features only available on units with DC outputs.

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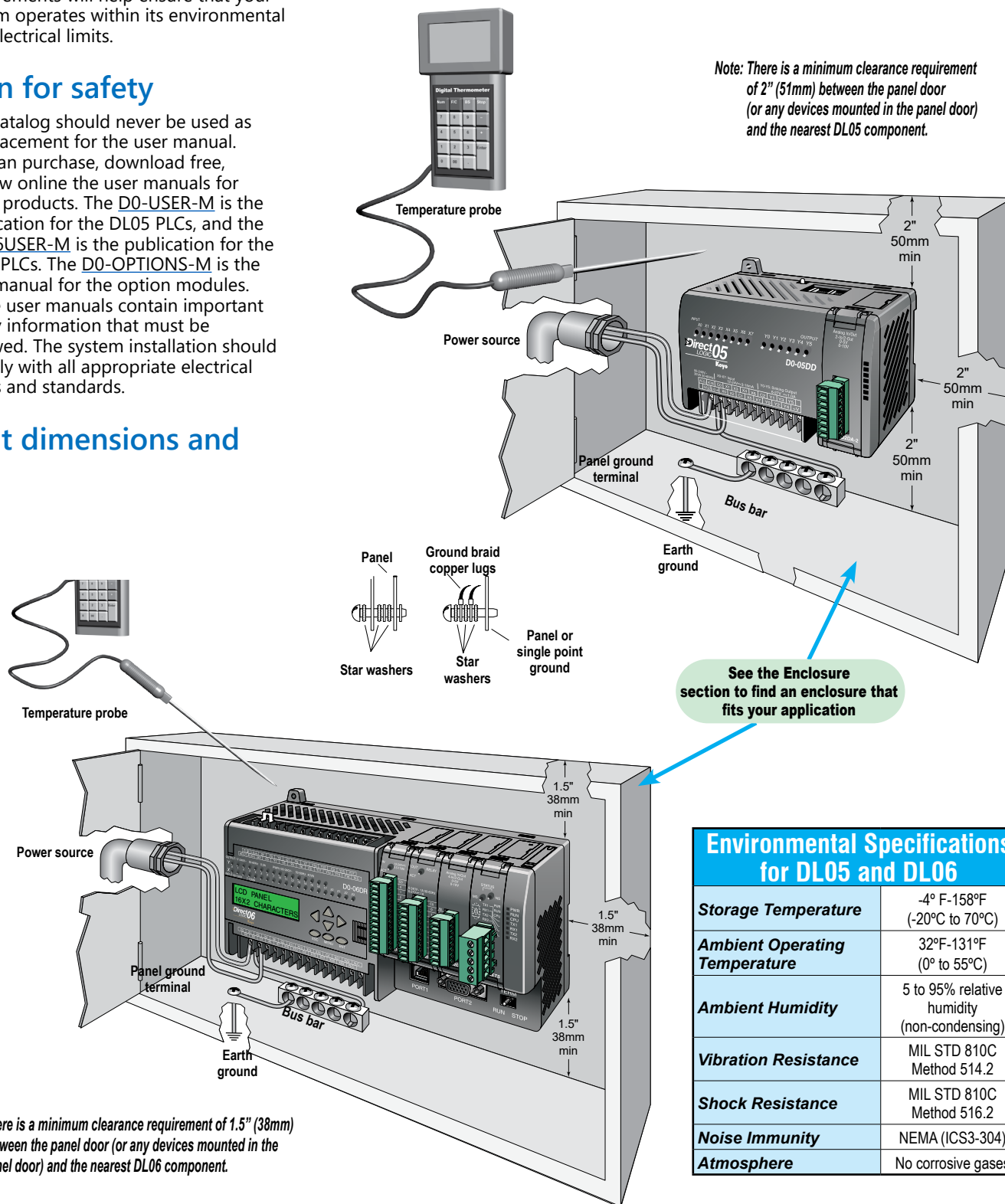
Product Dimensions and Installation

It is important to understand the installation requirements for your DL05 or DL06 system. Your knowledge of these requirements will help ensure that your system operates within its environmental and electrical limits.

Plan for safety

This catalog should never be used as a replacement for the user manual. You can purchase, download free, or view online the user manuals for these products. The [D0-USER-M](#) is the publication for the DL05 PLCs, and the [D0-06USER-M](#) is the publication for the DL06 PLCs. The [D0-OPTIONS-M](#) is the user manual for the option modules. These user manuals contain important safety information that must be followed. The system installation should comply with all appropriate electrical codes and standards.

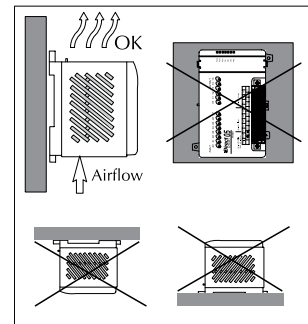
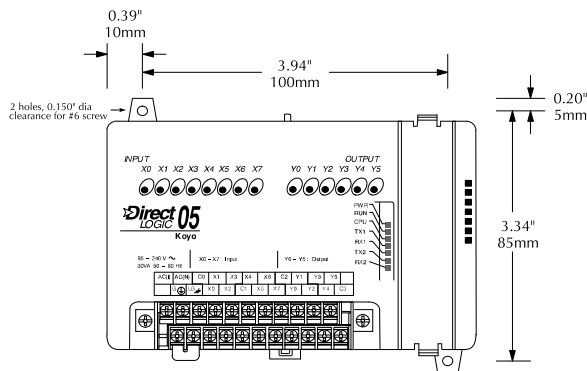
Unit dimensions and



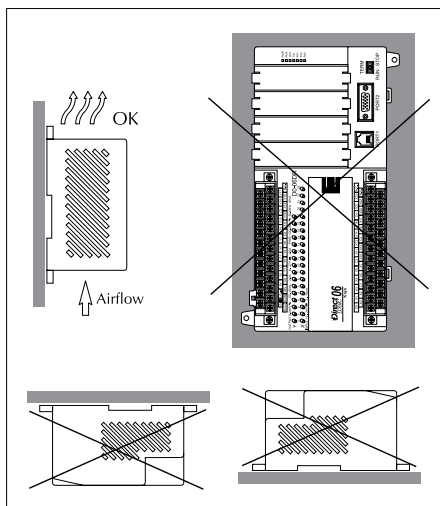
Product Dimensions and Installation

Mounting Orientation

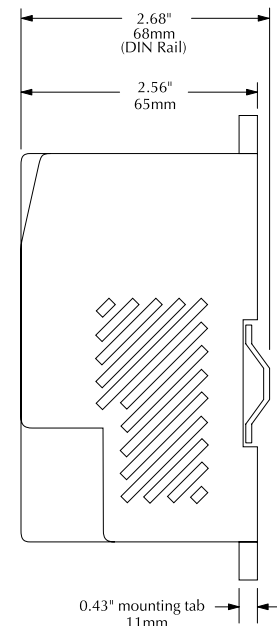
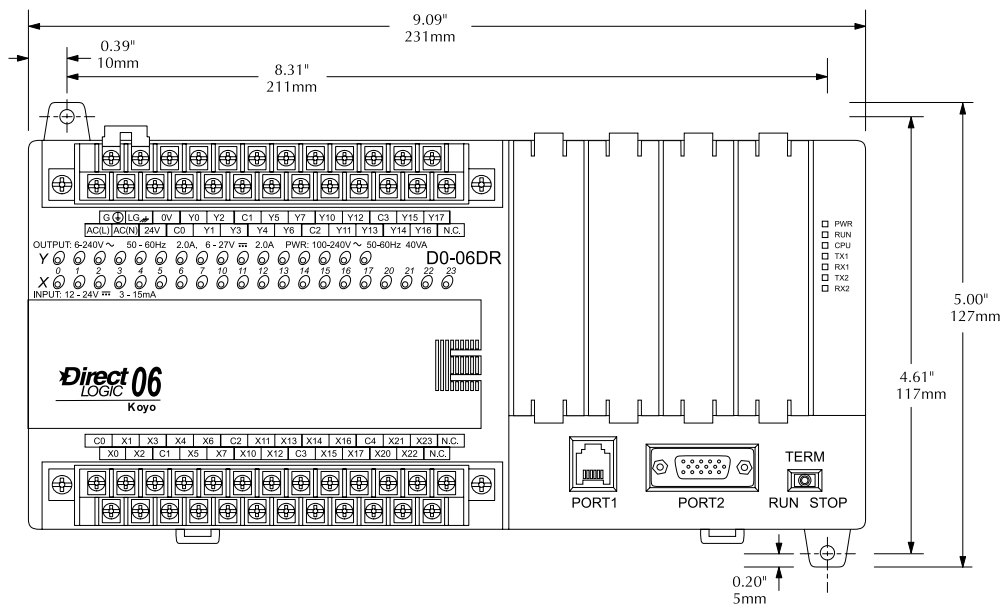
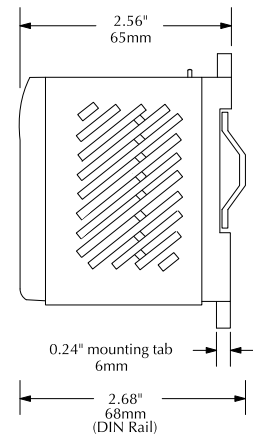
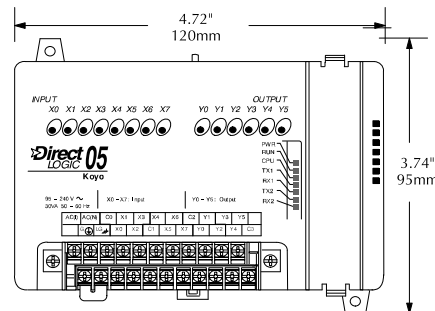
DL05 and DL06 PLCs must be mounted properly to ensure ample airflow for cooling purposes. It is important to follow the unit orientation requirements and to verify that the PLC's dimensions are compatible with your application. Notice particularly the grounding requirements and the recommended cabinet clearances.



Mounting orientation



Mounting orientation



Ports, Status Indicators, and Modes

Port 1

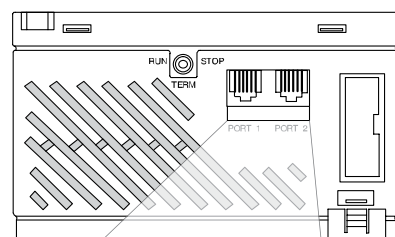
Port 1 is a 6-pin, fixed configuration port and has the same pin assignments on the DL05 and the DL06. Please refer to the table and diagrams on this page. This port can be used to connect to an HPP, DirectSOFT, an operator interface, or other external device. Features include:

- 9600 baud
- 8 data bits
- Odd parity
- 1 start bit, 1 stop bit
- Station address of 1
- Asynchronous, half-duplex, DTE

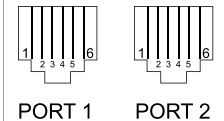
Protocols supported (as Server):

- K sequence, **DirectNET**, Modbus RTU

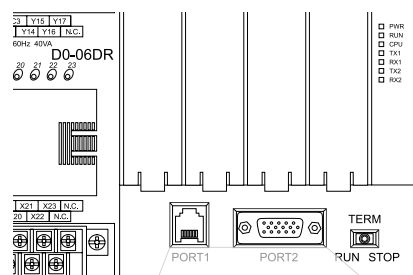
DL05 & DL06 Port 1 Pin Descriptions		
1	0V	Power (-) connection (GND)
2	5V	Power (+) connection
3	RXD	Receive data (RS-232C)
4	TXD	Transmit data (RS-232C)
5	5V	Power (+) connection
6	0V	Power (-) connection (GND)



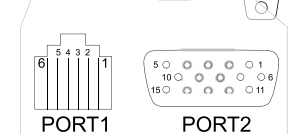
DL05



6-pin Female Modular Connector



DL06



6-pin Female Modular Connector

15-pin Female D-sub Connector

Port 2

Port 2 is a configurable port on both the DL05 and the DL06 PLCs. The DL05 PLC uses a 6-pin modular connector and offers RS-232 communications only. The DL06 PLC uses a 15-pin HD-sub connector and offers RS-232, RS-422, or RS-485 communications. Please refer to the table and diagrams on this page for more information. This port can be used to connect to an HPP, DirectSOFT, an operator interface, or other external device. Features of port 2 include:

- 300, 600, 1200, 2400, 4800, 9600 (default), 19,200, 38,400 baud
 - 8 data bits
 - Odd (default), even, or no parity
 - 1 start bit, 1 stop bit
 - Station address: 1 (default)
 - 1-90 DirectNET, K sequence
 - 1-247 Modbus RTU
 - Asynchronous, half-duplex, DTE
- Protocols supported:
- K sequence (Server), **DirectNET** (Client/Server), Modbus (Client/Server)

DL05 Port 2 Pin Descriptions		
1	0V	Power (-) connection (GND)
2	5V	Power (+) connection
3	RXD	Receive data (RS-232C)
4	TXD	Transmit data (RS-232C)
5	RTS	Ready to send
6	0V	Power (-) connection (GND)

DL06 Port 2 Pin Descriptions		
1	5V	Power (+) connection
2	TXD	Transmit data (RS-232C)
3	RXD	Receive data (RS-232C)
4	RTS	Ready to send (RS232C)
5	CTS	Clear to send (RS232C)
6	RXD-	Receive data (-) (RS-422/485)
7	0V	Power (-) connection (GND)
8	0V	Power (-) connection (GND)
9	TXD+	Transmit data (+) (RS-422/485)
10	TXD-	Transmit data (-) (RS-422/485)
11	RTS+	Ready to send (+) (RS-422/485)
12	RTS-	Ready to send (-) (RS-422/485)
13	RXD+	Receive data (+) (RS-422/485)
14	CTS+	Clear to send (+) (RS-422/485)
15	CTS-	Clear to send (-) (RS-422/485)

DL05 and DL06 status indicators

Status Indicators		
Indicator	Status	Meaning
PWR	ON	Power good
	OFF	Power failure
RUN	ON	CPU is in Run Mode
	OFF	CPU is in Stop or Program Mode
CPU	ON	CPU self diagnostics error
	OFF	CPU self diagnostics good
TX1	ON	Data is being transmitted by the CPU-Port 1
	OFF	No data is being transmitted by the CPU-Port 1
RX1	ON	Data is being received by the CPU-Port 1
	OFF	No data is being received by the CPU-Port 1
TX2	ON	Data is being transmitted by the CPU-Port 2
	OFF	No data is being transmitted by the CPU-Port 2
RX2	ON	Data is being received by the CPU-Port 2
	OFF	No data is being received by the CPU-Port 2

DL05 and DL06 mode switches

Mode Switch Position	CPU Action
RUN (Run Program)	CPU is forced into the RUN mode if no errors are encountered. No program changes are allowed by the programming/monitoring device.
TERM (Terminal)	RUN PROGRAM and the TEST modes are available. Mode and program changes are allowed by the programming/monitoring device.
STOP	CPU is forced into the STOP mode. No changes are allowed by the programming/monitoring device.

Use the optional low profile 15-pin adapter to make option module wiring easier.



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