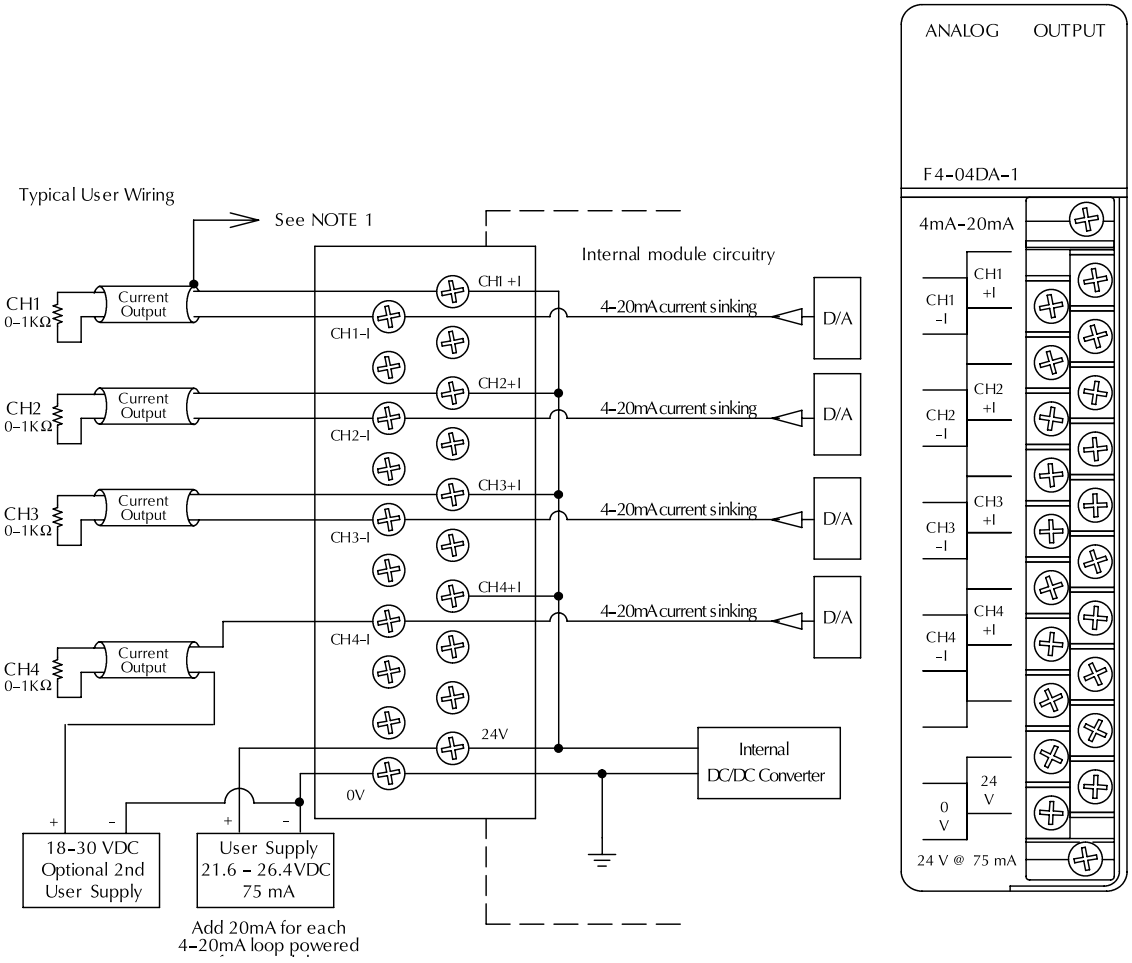
Analog Output Modules

F4-04DA-1 $644.00 4-Channel Analog Current Output	
Number of Channels	4, single-ended (one common)
Output Range	4–20 mA current
Resolution	12 bit (1 to 4095)
Output Type	Outputs sink 4–20 mA from external supply
External Load Resistance	0q minimum
Maximum Loop Supply	30VDC
Peak Output Voltage	40VDC (clamped, transient suppressor)
Maximum Load/Power Supply	620q/18V, 910q/24V, 1200q/30V
Linearity Error (best fit)	± 1count (±0.025%) maximum
Gain Calibration Error	± 5 counts maximum
Offset Calibration Error	± 3 counts maximum
Maximum Inaccuracy	±0.1% @ 77° F (25° C) ±0.3% @ 32 to 140° F (0 to 60° C)
Conversion Time	100µs max., settling time 2.0 ms max., digital out to analog out

Digital Output Points Required	16 (Y) output points (12 bits binary data, 4 active channel bits)
Base Power Required 5V	70mA
External Power Supply	21.6–26.4 VDC, 75mA, class 2 (add 20mA for each current loop used)
Accuracy vs. Temperature	± 57 ppm/°C full scale calibration range (including maximum offset change, 2 counts)
Operating Temperature	32° to 140°F (0 to 60°C)
Storage Temperature	-4 to 158°F (-20 to 70°C)
Relative Humidity	5 to 95% (non-condensing)
Environmental Air	No corrosive gases permitted
Vibration	MIL STD 810C 514.2
Shock	MIL STD 810C 516.2
Noise Immunity	NEMA ICS3-304

One count in the specification table is equal to one least significant bit of the analog data value (1 in 4,096)
NOTE 1: Shields should be connected to the 0V of the User Power Supply at the module terminal block
NOTE 2: Unused current outputs should remain open (no connections)

See Wiring Solutions for part numbers of *Z/P*Link cables and connection modules compatible with this I/O module.



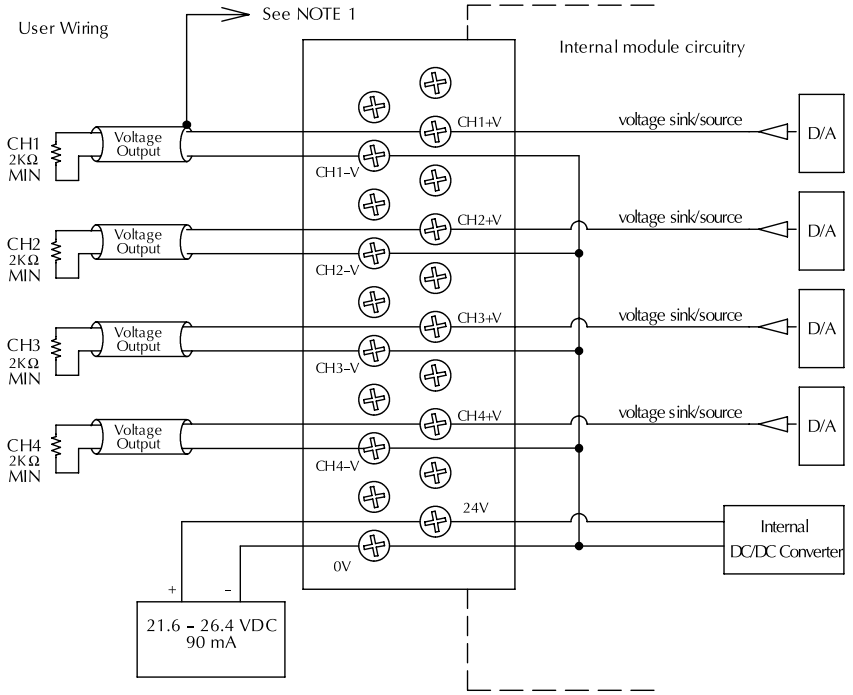
Analog Output Modules

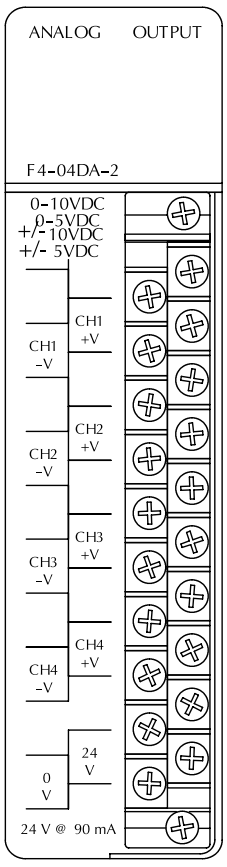
F4-04DA-2 4-Channel Analog Voltage Output $705.00	
Number of Channels	4, single ended (one common)
Output Ranges	0–5 V, 0–10 V, ±5V, ±10V
Channels Individually Configurable	Yes
Resolution	12-bit (1 to 4,095)
Load Impedance	2kq minimum
Load Capacitance	0.01 µF maximum
Voltage Output Current	5.0 mA sink or source
Short-circuit Current	15mA typical
Linearity Error (End to End) and Relative Accuracy	± 1 count (±0.025%) maximum
Offset Calibration Error	± 3 counts maximum, unipolar ± 4 counts maximum, bipolar
Full Scale Calibration Error	± 8 counts maximum (offset error included)
Maximum Inaccuracy	± 0.2% @ 77°F (25°C) ± 0.4% @ 32 to 140°F (0 to 60°C)

See Wiring Solutions for part numbers of ZIPLink cables and connection modules compatible with this I/O module.

Conversion Time	5µs maximum, settling time 2.0 ms maximum, digital out to analog out
Digital Output Points Required	16 (Y) output points (12 bits binary data, 4 active channel bits or 2 active channel bits and 1 sign bit for bipolar)
Base Power Required 5V	90mA
Terminal Type (included)	Removable
External Power Supply	21.6–26.4 VDC, 90mA, class 2 (outputs fully loaded)
Accuracy vs. Temperature	± 57 ppm/°C full scale calibration change (including maximum offset change, 2 counts)
Operating Temperature	32° to 140°F (0 to 60°C)
Storage Temperature	-4 to 158°F (-20 to 70°C)
Relative Humidity	5 to 95% (non-condensing)
Environmental Air	No corrosive gases permitted
Vibration	MIL STD 810C 514.2
Shock	MIL STD 810C 516.2
Noise Immunity	NEMA ICS3-304

One count in the specification table is equal to one least significant bit of the analog data value (1 in 4096).
NOTE 1: Shields should be connected to the 0V of the module or the 0V of the P/S
NOTE 2: Unused voltage outputs should remain open (no connections)





Analog Output Modules

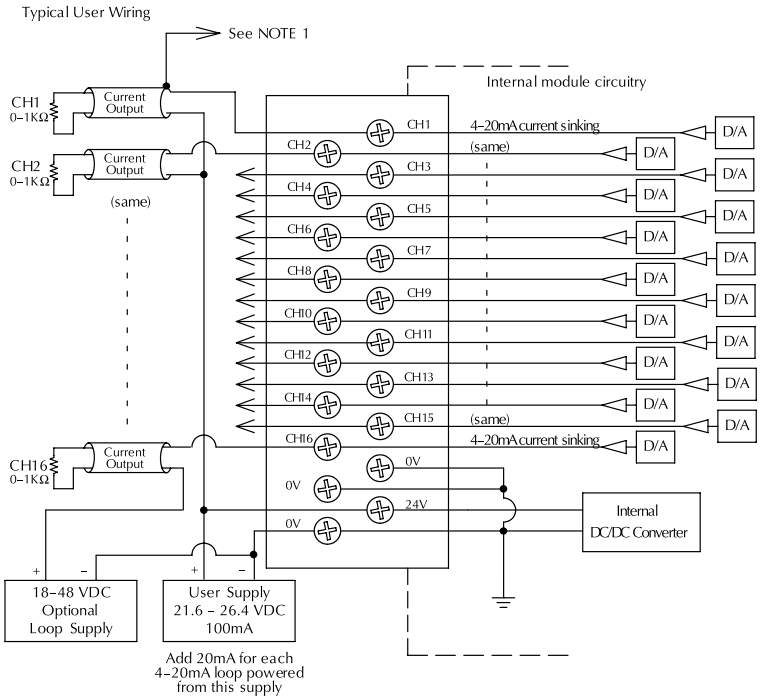
F4-08DA-1 $1,048.00
8-Channel Analog Current Output
F4-16DA-1 $1,265.00
16-Channel Analog Current Output

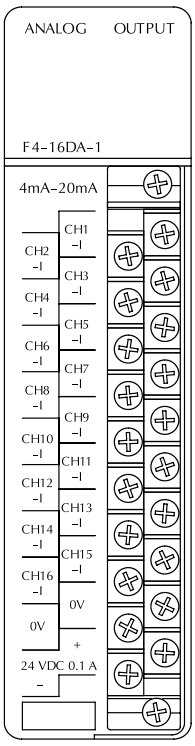
Number of Channels ***F4-08DA-1*** ***F4-16DA-1***	 8, single ended (one common) 16, single ended (one common)
Output Ranges	4–20 mA current
Resolution	12 bit (1 to 4095)
Output Type	Outputs sink 4–20 mA from external supply
Peak Output Voltage	40VDC (no transient voltage suppression)
External Load Resistance	0–480q @ 18V, 220–740 q @ 24V, 1550–1760 q @48V
Maximum Loop Supply	48VDC (with load resistance in proper range)
Crosstalk	-70dB, ± 1 count maximum
Linearity Error (End-to-End) & Relative accuracy	± 1 count maximum
Full Scale Calibration Error (offset error included)	±8 counts max. (20.0 mA at 25°C)
Offset Calibration Error	± 3 counts max. (4.0 mA at 25°C)
Maximum Inaccuracy	±0.2% @ 77°F (25°C) ±0.4% @ 32 to 140°F (0 to 60°C)

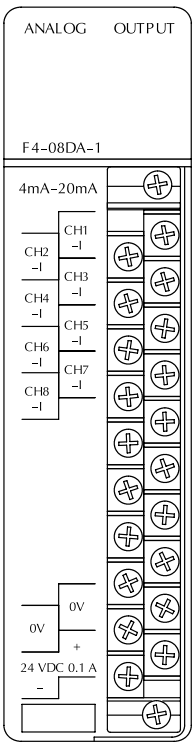
Conversion Time	400µs maximum, for full scale change 2.25 to 4.5 ms for digital out to analog out
Digital Output Points Required	F4-08DA-1 16 (Y) output points (12 bits binary data, 3 bits channel select , 1bit output enable) F4-16DA-1 32 (Y) output points 2 sets each (12 bits binary data, 3 bits channel select , 1bit output enable)
Base Power Required 5V	90mA
Terminal Type (included)	Removable
External Power Supply	21.6–26.4 VDC, 100mA, class 2 (add 20mA for each current loop used)
Accuracy vs. Temperature	± 57 ppm/°C full scale calibration range (including maximum offset change, 2 counts)
Operating Temperature	32° to 140°F (0 to 60°C)
Storage Temperature	-4 to 158°F (-20 to 70°C)
Relative Humidity	5 to 95% (non-condensing)
Environmental Air	No corrosive gases permitted
Vibration	MIL STD 810C 514.2
Shock	MIL STD 810C 516.2
Noise Immunity	NEMA ICS3-304

One count in the specification table is equal to one least significant bit of the analog data value (1 in 4,096).
NOTE 1: Shields should be connected to the 0V of the User Power Supply at the module terminal block.
NOTE 2: Unused current outputs should remain open (no connections)

See Wiring Solutions for part numbers of ZIPLink cables and connection modules compatible with this I/O module.







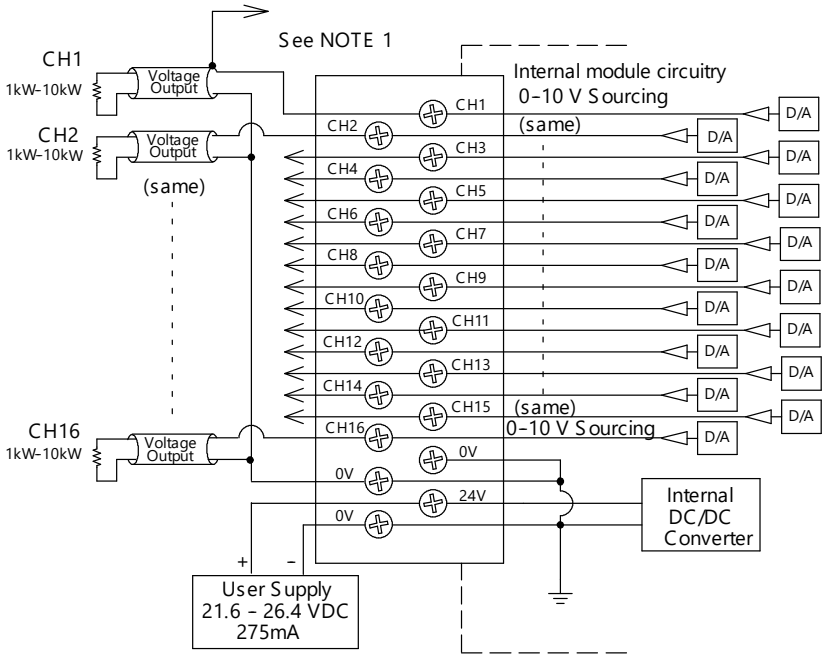
Analog Output Modules

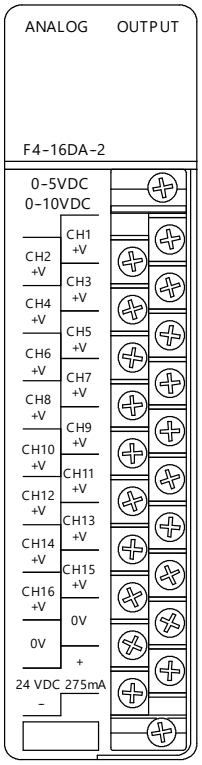
F4-08DA-2 8-Channel Analog Voltage Output $1,067.00 F4-16DA-2 16-Channel Analog Voltage Output $1,286.00	
Number of Channels ***F4-08DA-2*** ***F4-16DA-2***	 8, single ended (one common) 16, single ended (one common)
Output Range	0–5 VDC, 0-10 VDC
Resolution	12 bit (1 to 4095)
Output Type	Voltage Sourcing 10mA max.
External Load Resistance	1kq max./10kq min. (example: 10volts@ 1kq = 10mA load)
Crosstalk	-70dB, ± 1 count maximum
Linearity Error (End-to-End) and Relative Accuracy	± 1count maximum (10VDC at 25°C)
Full Scale Calibration Error (Offset Error Included)	± 6 counts max. (10VDC at 25°C)
Offset Calibration Error	± 3 counts max. (0VDC at 25°C)
Maximum Inaccuracy	±0.2% @ 77°F (25°C) ±0.4% @ 32 to 140°F (0 to 60°C)

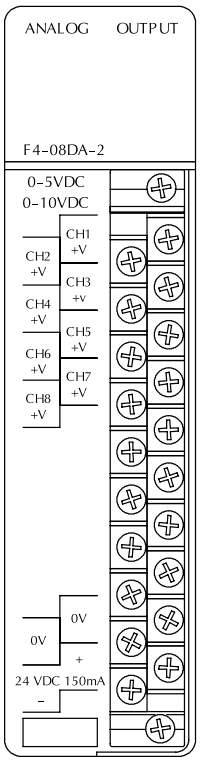
Conversion Time	400µs maximum, for full scale change 4.5 to 9ms for digital out to analog out
Digital Output Points Required	F4-08DA-2 16 (Y) output points 12 bits binary data, 3 bits channel select ,1 bit output enable) F4-16DA-2 32 (Y) output points (two sets each of 12 bits binary data, 3 bits channel select ,1 bit output enable)
Power Budget Require	80mA @ 5VDC (base power)
Terminal Type (included)	Removable
External Power Supply	21.6–26.4VDC, 150mA, class 2
Accuracy vs. Temperature	± 57 ppm/°C full scale calibration range (including maximum offset change, 2 counts)
Operating Temperature	32° to 140°F (0 to 60°C)
Storage Temperature	-4 to 158°F (-20 to 70°C)
Relative Humidity	5 to 95% (non-condensing)
Environmental Air	No corrosive gases permitted
Vibration	MIL STD 810C 514.2
Shock	MIL STD 810C 516.2
Noise Immunity	NEMA ICS3-304
One count in the specification table is equal to one least significant bit of the analog data value (1 in 4,096). NOTE 1: Shields should be connected to the 0V of the User Power Supply at the module terminal block.	

See Wiring Solutions for part numbers of *ZIP*Link cables and connection modules compatible with this I/O module.

Typical User Wiring







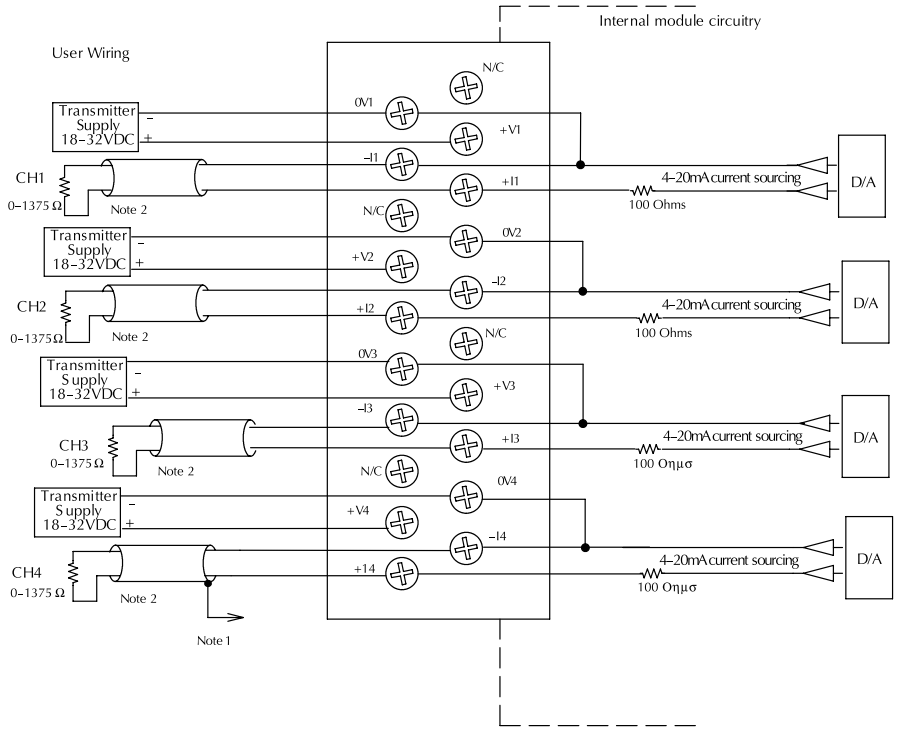
Analog Output Modules

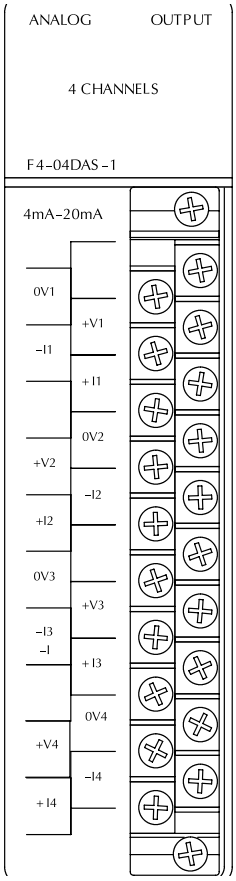
F4-04DAS-1 4-Ch. 4-20mA Isolated Analog Out $986.00	
Number of Channels	4, isolated current sourcing
Output Range	4–20 mA current
Resolution	16 bit (1 to 65536)
Output Type	Outputs source 4–20 mA from external supply
Isolation Voltage	±750V continuous, channel to channel, channel to logic
Loop Supply	12–32 VDC
Output Loop Compliance	Vin - 2.5 V
Load Impedance	0–1375 q (@ 32V)
Maximum Load/Power Supply	375q/12V, 975q/24V, 1375q/32V
PLC Update Rate	1 channel per scan min., 4 per scan max.
Digital Output Points Required	32 (Y) output points 16 binary data, 2 channel identification , 1bit output enable)
Power Budget Requirement	60mA @ 5VDC (supplied by base)
External Power Supply	50mA per channel

Terminal Type (included)	Removable
Linearity Error (End-to-End)	± 10 count maximum (0.015% of full scale)
Conversion Settling Time	3ms to 0.1% of full scale
Gain Calibration Error	± 32 counts (± 0.05%)
Offset Calibration Error	± 13 counts (± 0.02%)
Output Drift	50ppm/°C
Maximum Inaccuracy	±0.07% @ 77°F (25°C) ±0.18% @ 32 to 140°F (0 to 60°C)
Operating Temperature	0 to 60°C (32° to 140°F)
Storage Temperature	-20 to 70° C (-4 to 158°F)
Relative Humidity	5 to 95% (non-condensing)
Environmental Air	No corrosive gases permitted
Vibration	MIL STD 810C 514.2
Shock	MIL STD 810C 516.2
Noise Immunity	NEMA ICS3-304

One count in the specification table is equal to one least significant bit of the analog data value (1 in 65536).
NOTE 1: Shields should be connected to the 0V.
NOTE 2: Load must be within compliance voltage.
NOTE 3: For non-isolated outputs, connect all 0V's together (0V1…0V4) and connect all +V's together (+V1…+V4).

See Wiring Solutions for part numbers of *Z/P*Link cables and connection modules compatible with this I/O module.





Check the Power Budget

Verify your power budget requirements

Your I/O configuration choice can be affected by the power requirements of the I/O modules you choose. When determining the types and quantity of I/O modules you will be using, it is important to remember there is a limited amount of power available from the power supply.

The chart on the opposite page indicates the power supplied and used by each DL405 device. The adjacent chart shows an example of how to calculate the power used by your particular system. These two charts should make it easy for you to determine if the devices you have chosen fit within the power budget of your system configuration.

If the I/O you have chosen exceeds the maximum power available from the power supply, you can resolve the problem by shifting some of the modules to an expansion base or remote I/O base (if you are using remote I/O).

Warning: It is extremely important to calculate the power budget correctly. If you exceed the power budget, the system may operate in an unpredictable manner which may result in a risk of personal injury or equipment damage.

Use *ZIP*Links to reduce power requirements

If your application requires a lot of relay outputs, consider using the ZipLink AC or DC relay output modules. These modules can switch high current (10A) loads without putting a load on your base power budget. Refer to Wiring System for DL405 PLCs later in this section for more information.

This logo is placed next to I/O modules that are supported by the ZipLink connection systems.

See the I/O module specifications at the end of this section.

Calculating your power usage

The following example shows how to calculate the power budget for the DL405 system. The example is constructed around a single 8-slot base using the devices shown. It is recommended you construct a similar table for each base in your system.

A				
	Base Number 0	***Device Type***	***5 VDC (mA)***	***External 24 VDC Power (mA)***
B	***CURRENT SUPPLIED***			
	CPU/Expansion Unit /Remote Server	D4-454 CPU	3700	400
C	***CURRENT REQUIRED***			
	SLOT 0	D4-16ND2	+150	+0
	SLOT 1	D4-16ND2	+150	+0
	SLOT 2	F4-04DA-2	+90	+90
	SLOT 3	D4-08NA	+100	+0
	SLOT 4	D4-08NA	+100	+0
	SLOT 5	D4-16TD2	+100	+0
	SLOT 6	D4-16TD2	+100	+0
	SLOT 7	D4-16TR	+1000	+0
D	***OTHER***			
	BASE	D4-08B-1	+80	+0
	Handheld Programmer	D4-HPP-1	+320	+0
E	***Maximum Current Required***		***2190***	***90***
F	***Remaining Current Available***		***3700-2190=1510***	***400-90=310***

1. Using a chart similar to the one above, fill in column 2.
2. Using the tables on the opposite page, enter the current supplied and used by each device (columns 3 and 4). Pay special attention to the current supplied by the CPU, Expansion Unit, and Remote Server since they differ. Devices which fall into the "Other" category (Row D) are devices such as the Base and the Handheld programmer, which also have power requirements, but do not plug directly into the base.
3. Add the current used by the system devices (columns 3 and 4) starting with Slot 0 and put the total in the row labeled "maximum current required" (Row E).
4. Subtract the row labeled "Maximum current required" (Row E), from the row labeled "Current Supplied" (Row B). Place the difference in the row labeled "Remaining Current Available" (Row F).
5. If "Maximum Current Required" is greater than "Current Supplied" in either column 3 or 4, the power budget will be exceeded. It will be unsafe to use this configuration and you will need to restructure your I/O configuration. Note the auxiliary 24VDC power supply does not need to supply all the external power. If you need more than the 400mA supplied, you can add an external 24VDC power supply. This will help keep you within your power budget for external power.

DL405 CPU power supply specifications and power requirements

Specification	AC Powered Units	24 VDC Powered Units
Part Numbers	D4-454, D4-EX (expansion base unit), D4-RS (remote Server unit)	D4-454DC-1, D4-EXDC (expansion base unit)
Voltage Withstand (dielectric)	1 minute @ 1,500 VAC between primary, secondary, field ground, and run relay	
Insulation Resistance	> 10MΩ at 500VDC	
Input Voltage Range	85-132 VAC (110V range) 170-264 VAC (220V range)	20-28 VDC (24VDC) with less than 10% ripple
Maximum Inrush Current	20A	20A
Maximum Power	50VA	38W

Power Requirements

Power Supplied					
CPUs/RemoteUnits/ Expansion Units	***5 VDC Current Supplied in mA***	***24V Aux Power Supplied in mA***	***CPUs/Remote Units/ Expansion Units***	***5V Current Supplied in mA***	***24V Aux Power Supplied in mA***
D4-454 CPU	3100	400	D4-EX	4000	400
D4-454DC-1	3100	NONE	D4-EXDC	4000	NONE
			D4-RS	3700	400
			H4-EBC	3470	400
Power Consumed					
Power-consuming Device	***5V Current Consumed***	***External 24VDC Current Required***	***Power-consuming Device***	***5V Current Consumed***	***External 24VDC Current Required***
I/O Bases			***Analog Modules (continued)***		
D4-04B-1	80	NONE	F4-16AD-1	75	100
D4-06B-1	80	NONE	F4-16AD-2	75	100
D4-08B-1	80	NONE	F4-08DA-1	70	75+20 per circuit
DC Input Modules			F4-08DA-2	90	90
			F4-04DAS-1	60	60 per circuit
D4-16ND2	150	NONE	F4-08DA-1	90	100+20 per circuit
D4-16ND2F	150	NONE	F4-08DA-2	80	150
D4-32ND3-1	150	NONE	F4-16DA-1	90	100+20 per circuit
D4-64ND2	300 max.	NONE	F4-16DA-2	80	25 max.
			F4-08RTD	80	NONE
			F4-08THM-J(-n)	120	50
			F4-08THM	110	60
AC Input Modules			***Remote I/O***		
D4-08NA	100	NONE	H4-ERM100	320(300)	NONE
D4-16NA	150	NONE	H4-ERM-F	450	NONE
AC/DC Input Modules			D4-RM	300	NONE
D4-16NE3	150	NONE	***Communications and Networking***		
DC Output Modules			H4-ECOM100	300	NONE
D4-16TD1	200	125	D4-DCM	500	NONE
D4-16TD2	400	NONE	F4-MAS-MB	235	NONE
D4-32TD1	250	140	***CoProcessors***		
D4-32TD2	350	120 (4A max including loads)	F4-CP128-1	305	NONE
D4-64TD1	800	NONE	***Specialty Modules***		
AC Output Modules			H4-CTRIO	400	NONE
D4-08TA	250	NONE	D4-16SIM	150	NONE
D4-16TA	450	NONE	F4-4LTC	280	75
Relay Output Modules			***Programming***		
D4-08TR	550	NONE	D4-HPP-1 (Handheld Prog.)	320	NONE
F4-08TRS-1	575	NONE	***Operator Interface***		
F4-08TRS-2	575	NONE	***C-more*** Micro-Graphic	210	NONE
D4-16TR	1000	NONE			
Analog Modules					
F4-04AD	150	100			
F4-04ADS	370	120			
F4-08AD	75	90			

Wiring Solutions

Wiring Solutions using the *ZIP*Link Wiring System

ZIPLinks eliminate the normally tedious process of wiring between devices by utilizing prewired cables and DIN rail mount connector modules. It's as simple as plugging in a cable connector at either end or terminating wires at only one end. Prewired cables keep installation clean and efficient, using half the space at a fraction of the cost of standard terminal blocks. There are several wiring solutions available when using the ***ZIP***Link System ranging from PLC I/O-to-***ZIP***Link Connector Modules that are ready for field termination, options for connecting to third party devices, GS, DuraPulse and SureServo Drives, and specialty relay, transorb and communications modules. Pre-printed I/O-specific adhesive label strips for quick marking of ***ZIP***Link modules are provided with ***ZIP***Link cables. See the following solutions to help determine the best ***ZIP***Link system for your application.

Solution 1: DirectLOGIC I/O Modules to ZIPLink Connector Modules

When looking for quick and easy I/O-to-field termination, a ***ZIP***Link connector module used in conjunction with a prewired ***ZIP***Link cable, consisting of an I/O terminal block at one end and a multi-pin connector at the other end, is the best solution.

Using the PLC I/O Modules to ***ZIP***Link Connector Modules selector tables located in this section,

1. Locate your I/O module/PLC.
2. Select a ***ZIP***Link Module.
3. Select a corresponding ***ZIP***Link Cable.

Solution 2: DirectLOGICI/O Modules to 3rd Party Devices

When wanting to connect I/O to another device within close proximity of the I/O modules, no extra terminal blocks are necessary when using the ***ZIP***Link Pigtail Cables. ***ZIP***Link Pigtail Cables are prewired to an I/O terminal block with color-coded pigtail with soldered-tip wires on the other end.

Using the I/O Modules to 3rd Party Devices selector tables located in this section,

1. Locate your PLC I/O module.
2. Select a ***ZIP***Link Pigtail Cable that is compatible with your 3rd party device.

Solution 3: GS Series and DuraPulse Drives Communication Cables

Need to communicate via Modbus RTU to a drive or a network of drives?

ZIPLink cables are available in a wide range of configurations for connecting to PLCs and SureServo, SureStep, Stellar Soft Starter and AC drives. Add a ***ZIP***Link communications module to quickly and easily set up a multi-device network.

Using the Drives Communication selector tables located in this section,

1. Locate your Drive and type of communications.
2. Select a ***ZIP***Link cable and other associated hardware.

Wiring Solutions

Solution 4: Serial Communications Cables

ZIPLink offers communications cables for use with DirectLOGIC, CLICK, and Productivity3000 CPUs, that can also be used with other communications devices. Connections include a 6-pin RJ12 or 9-pin, 15-pin and 25-pin D-sub connectors which can be used in conjunction with the RJ12 or D-Sub Feedthrough modules.

Using the Serial Communications Cables selector table located in this section,

1. Locate your connector type
2. Select a cable.

Solution 5: Specialty ZIPLink Modules

For additional application solutions, ***ZIP***Link modules are available in a variety of configurations including stand-alone relays, 24VDC and 120VAC transorb modules, D-sub, RJ12 and RJ45 feedthrough modules, communication port adapter and distribution modules, and SureServo 50-pin I/O interface connection.

Using the ***ZIP***Link Specialty Modules selector table located in this section,

1. Locate the type of application.
2. Select a ***ZIP***Link module.

Solution 6: ZIPLink Connector Modules to 3rd Party Devices

If you need a way to connect your device to terminal blocks without all that wiring time, then our pigtail cables with color-coded soldered-tip wires are a good solution. Used in conjunction with any compatible ***ZIP***Link Connector Modules, a pigtail cable keeps wiring clean and easy and reduces troubleshooting time.

Using the Universal Connector Modules and Pigtail Cables table located in this section,

1. Select module type.
2. Select the number of pins.
3. Select cable.

PLC I/O Modules to *ZIP*Link Connector Modules - DL405

DL405 PLC Input Module *ZIP*Link Selector				
PLC	**ZIPLink**			
Input Module	**# of Terms**	**Component**	**Module Part No.**	**Cable Part No.**
D4-16ND2	20	See Note 3		
D4-16ND2F				
D4-32ND3-1[2]	40	Feedthrough	ZL-RTB40 (-1)	straight conn: ZL-D24-CBL40 ZL-D24-CBL40-1 ZL-D24-CBL40-2
		Sensor	ZL-LTB32-24-1	
D4-64ND2[1,2]		Feedthrough	ZL-RTB40 (-1)	
		Sensor	ZL-LTB32-24-1	45 deg conn: ZL-D24-CBL40-X ZL-D24-CBL40-1X ZL-D24-CBL40-2X
D4-08NA	11	See Note 3		
D4-16NA	20			
D4-16NE3				

DL405 PLC Output Module *ZIP*Link Selector				
PLC	**ZIPLink**			
Output Module	**# of Terms**	**Component**	**Module Part No.**	**Cable Part No.**
D4-16TD1	20	See Note 3		
D4-16TD2				
D4-32TD1 [2]	40	Feedthrough	Feedthrough ZL-RTB40 (-1) Fused ZL-RFU40 [4]	straight conn: ZL-D24-CBL40 ZL-D24-CBL40-1 ZL-D24-CBL40-2
		Fuse		
D4-32TD2 [2]		Feedthrough		
		Fuse		
D4-64TD1[1,2]		Feedthrough		45 deg conn: ZL-D24-CBL40-X ZL-D24-CBL40-1X ZL-D24-CBL40-2X
		Fuse		
D4-08TA	11	See Note 3		
D4-16TA	20			
D4-08TR	11			
F4-08TRS-1	20			
F4-08TRS-2				
D4-16TR				

DL405 PLC Analog Module *ZIP*Link Selector				
PLC	**ZIPLink**			
Analog Module	**# of Terms**	**Component**	**Module**	**Cable**
F4-04AD	20	See Note 3		
F4-04ADS				
F4-08AD				
F4-16AD-1				
F4-16AD-2				
F4-04DA-1				
F4-04DA-2				
F4-08DA-1				
F4-16DA-1				
F4-08DA-2				
F4-16DA-2				
F4-04DAS-1				
F4-08THM	T/C Wire Only			
F4-08THM-n				
F4-08RTD	Matched Only			

Tables Footnotes:

1. *The D4-64ND2 and D4-64TD1 modules have two 32-point connectors and require two ZIPLink cables and two ZIPLink connector modules.*
2. *To make a custom cable for the 32 or 64-point modules, use: Ribbon-style Connector ZL-D24-CON-R, Solder-style 180° connector ZL-D24-CON or Solder-style 45° connector ZL-D24-CON-X*
3. *These modules are not supported by the ZIPLink wiring system.*
4. *Note: Fuses (5 x 20 mm) are not included. See Edison Electronic Fuse section for (5 x 20 mm) fuse. S500 and GMA electronic circuit protection for fast-acting maximum protection. S506 and GMC electronic circuit protection for time-delay performance. Ideal for inductive circuits. To ensure proper operation, do not exceed the voltage and current rating of ZIPLink module. ZL-RFU20 = 2A per circuit; ZL-RFU40 = 400 mA per circuit.*

Note: ***ZIP***Link Connector Module specifications follow the Compatibility Matrix tables in the ***ZIP***Link section.