#### **Counter Mode**

Counter Performance Specifications		
Counter Functions	1-Stage Counting, 2-Stage Counting, Batch Counting, Total Counting, Dual Counting (See descriptions below)	
Input Modes	Counting Up, Counting Down, Counting Up / Command Counting Down, Counting Up / Counting Down, Quadrature, Addition, Subtraction (see descriptions below)	
Output Modes	F, N, C, R, K, P, Q, A, S, T, D (For explanation see the manual available at www.AutomationDirect.com)	
Timer Precision	Power On start max 0.01% 0.05 sec. Signal start max 0.01% 0.03 sec	
External Reset	Minimum reset input signal width 1ms or 20ms (selectable)	
Output Duration (flicker)	Itput Duration (flicker) 10-9990ms variable every 10ms	
Number of Digits	6 digits on each line	
Display	Current values: red LED, character height 8mm; Preset value: green LED character height 6mm	

#### **Counter Functions**

#### 1-Stage Counting

A single count setting value SV is available in 1-Stage Counting. Both Outputs 1 and 2 operate concurrently and will turn ON momentarily or will be maintained ON depending on the Output Mode selected.

#### 2-Stage Counting

In 2-Stage Counting, count setting value SV1 controls Output 1 and count setting value SV2 controls Output 2. Outputs will turn ON momentarily or will be maintained ON depending on the output mode selected.

#### **Batch Counting**

In Batch Counting, count setting value SV controls Output 2 which will turn ON momentarily or will be maintained ON depending on the output mode selected. Count setting value BATCH SV controls Output 1which will be maintained ON.

#### **Total Counting**

A single count setting value SV is available in Total Counting. Both Outputs 1 and 2 operate concurrently and will turn ON momentarily or will be maintained ON depending on the Output Mode selected.

#### **Dual Counting**

A single count setting value SV is available in Dual Counting. Both Outputs 1 and 2 operate concurrently and will turn ON momentarily or will be maintained ON depending on the Output Mode selected.



Click on the above thumbnail or go to https://www.automationdirect.com/VID-RL-0004 for a short Counter demo video.



Click on the above thumbnail or go to https://www.automationdirect.com/VID-RL-0003 for a Counter Set-up video.

#### **Counter Input Modes**

# Counting up CP1: Counter input CP2: Counter input prohibited CP1 H CP2 H Present Value 2

CP1: Counter input prohibited CP2: Counter input
CP1 H
CP2 H
Present
Value
2

Note: A has to be larger than width of min. Input signal

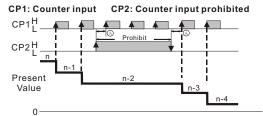
Note: (A) has to be larger than width of min. Input signal

#### Counting Up

With the input signal OFF at input CP2, each leading edge of the input signal at CP1 will increment the count present value PV by 1. Turning ON the input signal at CP2 will prohibit the input signal at CP1 from incrementing the PV.

With the input signal ON at input CP1, each trailing edge of the input signal at CP2 will increment the count present value PV by 1. Turning OFF the input signal at CP1 will prohibit the input signal at CP1 from incrementing the PV.

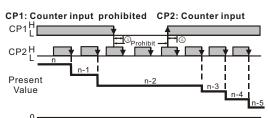
#### Counting down



Note:  ${\Large \textcircled{A}}$  has to be larger than width of min. Input signal

#### **Counting Down**

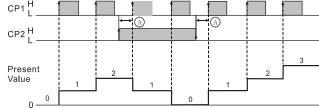
With the input signal OFF at input CP2, each leading edge of the input signal at CP1 will decrement the count present value PV by 1. Turning ON the input signal at CP2 will prohibit the input signal at CP1 from decrementing the PV.



Note: (A) has to be larger than width of min. Input signal

With the input signal ON at input CP1, each trailing edge of the input signal at CP2 will decrement the count present value PV by 1. Turning OFF the input signal at CP1 will prohibit the input signal at CP2 from decrementing the PV.

### Counting Up/Command Counting Down

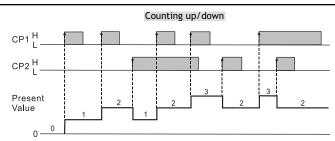


Note: (A) has to be larger than width of min. input signal.

#### Counting Up / Command Counting Down

With the input signal OFF at input CP2, each leading edge of the input signal at CP1 will increment the count present value PV by 1.

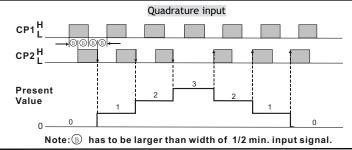
With the input signal ON at input CP2, each leading edge of the input signal at CP1 will decrement the count present value PV by 1.



#### Counting Up / Counting Down

Each leading edge of the input signal at CP1 will increment the count present value PV by 1.

Each leading edge of the input signal at CP2 will decrement the count present value PV by 1.



#### Quadrature

When the quadrature input signal at CP1 leads the input signal at CP2, the trailing edge of CP2 will increment the count present value PV by 1.

When the quadrature input signal at CP2 leads the input signal at CP1, the leading edge of CP2 will decrement the count present value PV by 1.

Each leading edge of the input signal at CP1 will increment the count present value PV

Each leading edge of the input signal at CP1 will increment the count present value PV by 1.

Each leading edge of the input signal at CP1 will increment the count present value PV

Each leading edge of the input signal at CP2 will decrement the count present value PV by 1.





#### **Features**

- Can operate as a digital counter, timer, combination timer + counter or tachometer
- Accepts voltage and non-voltage inputs from a wide variety of NPN, PNP, or dry contact sensors
- Selectable counting speeds from 1 to 10,000 cycles per
- Multiple transistor and relay outputs can operate as momentary or maintained
- · Double-line, 6-digit, 2-color LCD display
- · Easy configuration with externally accessible DIP switches or the lockable keypad
- · Display decimal point selection
- Available in 100-240VAC and 24VDC powered models
- UL508 listed (E311366), cULus, CE marked







#### A lot of functionality in one powerful little unit!

The CTT series is an extremely versatile multi-function device that is easily configured for operation as a digital counter, timer, combination timer + counter, or tachometer. Both voltage and non-voltage inputs are accepted from a wide variety of sensor types with NPN, PNP, or dry contact outputs. The first output on the CTT is a single-pole,

single-throw relay and NPN transistor that operate concurrently. The second CTT output can be ordered as either a singlepole, double throw relay or NPN transistor. Parameters are easily set using the externally accessible DIP switches or the lockable keypad. The double-line, 6-digit, two-color LCD display shows the counter, timer, or tachometer present values,

setting values and menu parameters during set-up. Additional individual indicators are provided for inputs, outputs and functions. The standard 1/16 DIN size, with included panel mounting clip and gasket, make panel mounting a snap. The CTT is available in 100-240VAC and 24VDC powered models.



Visit www.Automationdirect.com to download the free comprehensive CTT Series manual.

Counter Functions	Counter Input Modes	Counter Output Modes	
1-Stage	Up	Select from eleven (11) different output modes	
2-Stage	Down	(F, N, C, R, K, P, Q, A, S, T, D)	
Batch	Up / Command Down		
Total	Up/ Down		
Dual	Quadrature		
	Addition		
	Subtraction		
Times I Counter			

Odbliaction			
Timer + Counter			
Timer Functions (Up or Down)	Counter Input Modes	Counter Output Modes	
Signal On Delay 1	Up	Select from eight (8)	
Signal On Delay 2	Down	different output modes (F, N, C, R, K, P, Q, A)	
Signal Off Delay			
Signal On			
Power On Delay			
Power On Delay Hold			
Repeat Cycle			
Repeat Cycle Hold			

#### Counter/Timer/ **Tachometer Functions**

#### Timer Functions (Up or Down)

Signal On Delay 1 Repeat Cycle Signal On Delay 2 Repeat Cycle Hold Signal Off Delay Repeat Cycle 2 Signal On Signal Cumulate Signal Twin On-Power On Delay Start Power On Delay Signal Twin Off-Hold Start

#### **Tachometer Output Modes**

Select from four (4) different output modes 2Lo/1Lo 2Lo/1Hi 2Hi/1Lo 2Hi/1Hi



Click on the above thumbnail or go to https://www.automationdirect.com/VID-RL-0001 for a short introductory video for the CTT units.



For a full set of Demo and Set Up videos for the CTT units please scan the QR code or follow the link below. https://www.automationdirect.com/videos/home?t=link&-

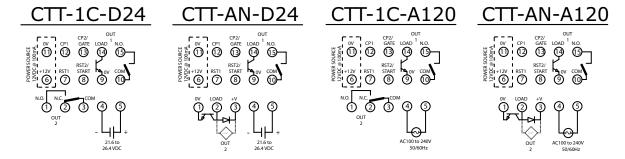
Digital Counter / Timer / Tachometer			
Part Number	nber Description		Price
CTT-AN-D24	Counter / Timer / Tachometer, Output 1 NPN & SPST relay, Output 2 NPN, 24 VDC powered, panel mounting clip is included*	0.4	\$94.00
<u>CTT-AN-A120</u>	Counter / Timer / Tachometer, Output 1 NPN & SPST relay, Output 2 NPN, 100-264 VAC powered, panel mounting clip is included*	0.4	\$94.00
CTT-1C-D24	Counter / Timer / Tachometer, Output 1 NPN & SPST relay, Output 2 SPDT relay, 24 VDC powered, panel mounting clip is included*	0.4	\$94.00
CTT-1C-A120	Counter / Timer / Tachometer, Output 1 NPN & SPST relay, Output 2 SPDT relay, 100-264 VAC powered, panel mounting clip is included*	0.4	\$94.00

<sup>\*</sup> Spare panel clips part number PANEL-16

Digital Counter / Timer / Tachometer General Specifications				
Input Power Requiremen		100 to 240 VAC 50/60 Hz	24 VDC	
'		85 to 264 VAC	21.6 to 26.4 VDC	
Operation Voltage Range			an 10VA	
Power Consumption Power Source				
		12VDC +10%, 100mA  Double-line, 6-digit LCD display (SV = 8mm, PV = 6mm)		
Display		NPN ON impedance 1K ohm max. ON residual voltage: 2V max. PNP 4.5 to 30VDC, low level: 0 to 2VDC		
		Counting Speed Setting (Count per second)	Minimum Input Signal Width (Milliseconds)	
		1cps	20ms	
Input Signal		30cps	16.7 ms	
		1K cps	0.5 ms	
		5K cps	0.1 ms	
		10K cps	0.05 ms	
Output 1		Relay: SPST max. 250VAC, 5A (resistive load), 4A (inductive load); Transistor: NPN open collector.  When 100mA @ 30VDC, residual voltage = 1.5VDC max		
Output 2	CTT-1C-xxx	Relay: SPDT max. 250VAC/30VDC, 5A (resistive load), 4A (inductive load)		
	CTT-AN-xxx	Transistor: NPN open collector. When 100mA @ 30VDC residual voltage = 1.5VDC max		
Life Evnestone	Mechanical	10,000,000 operations (frequency 18,000 operations/hr)		
Life Expectancy	Electrical	100,000 operations (frequency 900 operations/hr)		
Output Duration (where used)		0.00 (latching) / 0.01 to 99.99 seconds		
Output Switching Time		2 milliseconds max		
Dielectric Strength		2000VAC 50/60 Hz for 1 minute		
Vibration Resistance		Without damage: 10 ~ 55 Hz, amplitude = 0.75 mm, 3 axes for 2 hours		
Shock Resistance		Without damage: drop 4 times, 300m/s <sup>2</sup> edges, 6 surfaces and 1 corner		
Ambient Temperature		+32 to +122°F (0 to +50°C)		
Storage Temperature		-4 to +149°F (-20 to +65°C)		
Altitude		2000m or less		
IP Rating		IP 66 (with proper enclosure installation)		
Case Materials		Case = ABS Plastic, Lens = Polycarbonate		
Ambient Humidity		35% to 85% RH (non-condensing)		
Memory Backup upon Power Failure		EEPROM writing up to 100,000 times; Memory duration: 10 years		
Terminals	Conforming Wiring	0.25-1.65mm² (24 to 16 AWG)		
1 G IIIII alə	Permitted Torque	0.5 N·m (0.369 ft·lb)		
Agency Approvals *		UL508 listed (E311366), cULus, CE marked		

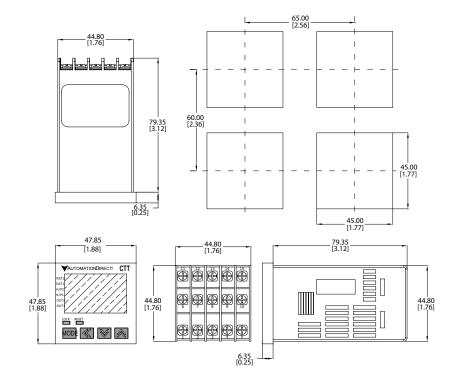
<sup>\*</sup> To obtain the most current agency approval information, see the Agency Compliance & Certifications Checklist section on the specific part number's web page.

#### **Wiring Diagrams**

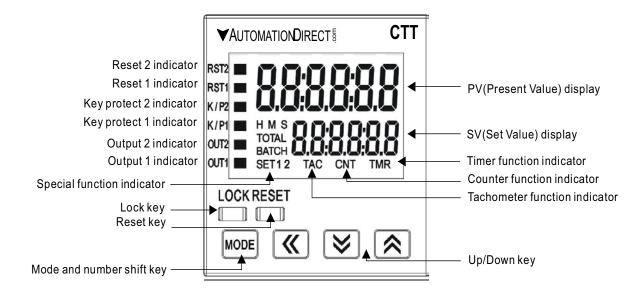


#### **Dimensions**

mm [inches]



#### **Display, Indicators & Keys**



LCD Display and Indicators			
RST 1/2	Light on when reset signal is detected	BATCH	"Batch Counting Mode" in Counter
K/P 1/2	Light on when key-protected mode is enabled	SET 1 2	SV1, SV2 display
OUT 1/2	Light on when output is executing	TAC	Light on in Tachometer function
нмѕ	Hour, minute, second, unit of timer, displayed in Timer function	CNT	Light on in Counter function
TOTAL	"Total Counting Mode" in Counter function	TMR	Light on in Timer function