T-Series - Dual Flow/Dual Pressure Hi-Lo Hydraulic Power Unit



Part No. 51060920005

Overview

This Hi-Lo T-Series hydraulic power unit is a great choice for many applications such as presses, balers or compactors. It allows for high flow during low pressure demand that switches to low flow once pressure needed exceeds 600 psi.

Features

- Hi-Lo circuit wit P&T base manifold, #10 SAE P&T ports
- Can be fitted with D05 stack-on body and D05 valve
- 60Hz 3 Phase, AC Power
- 1800 Nominal RPM
- Vertical mounting orientation
- Spin-on type oil filter, 10 micron, with visual by-pass indicator

Bucher T-Series - Dual Flow/Dual Pressure Hydraulic Power Unit Specifications				
Part No.	<u>51060920005</u>			
Model Number	T92E405C91F4-01			
Price	\$3,156.00			
Manual Link	PDF			
Drawing Link	PDF			
Circuit Design	Hi-Lo with P&T base manifold ready for D05 stack-on body and D05 valve			
HP (horsepower)	5			
Motor Frame	182/4 TC			
Voltage	230/460 VAC			
Full Load Amps	12.4 / 6.18			
Maximum Pressure (psi)	600 / 2500			
Nominal Flow (GPM)	11 / 3			
Reservoir Capacity / Usable (gallons)	30 / 22			

Hydraulic Power Units - Overview

Bucher Hydraulics is a respected manufacturer that has been producing hydraulic components for 100 years. The M-series and T-series power units in this catalog are produced in Canada. All units include a welded steel reservoir, TEFC motor and spin-on filter.

Features

- Totally enclosed fan cooled Premium Efficiency electric motor, rated for 60 Hz. 3-phase motors will also work at some 50 Hz voltages.
- Powder coated reservoir plumbed for vertical mounting
- Adjustable Safety Relief valve preset at factory
- Hydraulic connections:
- T-Series: Aluminum adaptable base manifold with SAE 10, P & T ports
- M-Series: Aluminum D03 manifold with SAE #6 A&B ports with included 4-Way/3-Position D03 Tandem Center valve
- Suction strainer at pump inlet
- Return line spin-on type filter with visual by-pass indicator
- Bayonette style filler / breather assembly with strainer basket (T-Series)
- Threaded style filler / breather assembly with dipstick (M-Series)
- Sight / level / temperature gauge (T-Series only)
- Liquid filled pressure gauge with isolator
- Two extra 1" NPT couplings through top of reservoir for electrical sensors should you need remote live data of level or temperature
- 3/4" NPT drain port on lower front / side of reservoir

Applications

- Industrial Presses and Processes
- CNC Machinery Manufacturing
- Rollforming Equipment
- · Material Lifts
- Automotive Lifts / Motorcycle Lifts
- Factory Automation
- Elevators
- · Scissor Lifts & Platforms
- Material Handling Equipment
- Hydraulic Door Systems
- Positioning Equipment

Parts and Accessories



















Click on the thumbnail or go to https://www.automationdirect.com/VID-HY-0002 for a short video on Bucher Hydraulic Power Units



Bucher T-Series Valve Mounting Accessories

Hydraulic Power Unit Accessories

Mounting accessories include directional valve adapters to allow mounting of D03 valves to the T5 and T6 series units and D05 valves to the Hi-Lo unit.







Part No. 51020070044

Bucher T-Series Valve Mounting Accessories					
Part No.	Description		Drawing Link	Price	
<u>510204910200</u> *	Bucher valve adapter, for use with D03 series valves and T5x and T6x power units.	2.55	<u>PDF</u>	\$109.00	
<u>51020070043</u>	Bucher mounting bolts, for use with 1 D03 series valve adapter and T5x and T6x power units.	0.20	N/A	\$7.25	
51020070044	Bucher mounting bolts, for use with 2 D03 series valve adapters and T5x and T6x power units.	0.30	N/A	\$32.50	
<u>51020070045</u>	Bucher mounting bolts, for use with 3 D03 series valve adapters and T5x and T6x power units.	0.45	N/A	\$43.50	
<u>51024491146</u>	Bucher valve adapter, for use with D05 series valves and T9x power unit.	3.15	N/A	\$164.00	
51020070047	Bucher mounting bolts, for use with 1 D05 series valve adapter and T9x power unit.	0.20	N/A	\$9.00	

^{**} No more than (3) of the valve adapters are recommended to stack on the base manifold.

Hydraulic Power Unit Accessories

Overview

Bucher HPU Accessories include coils, replacement fluid filters, and unloader valve. The unloader valve <u>51020850999</u> is required to be installed in the manifold when using center closed or center float control valves. Refer to the manual for installation instructions.



Part No. 51020850999



Part No. 51020191424



Part No. 51020321165

Bucher Hydraulic Power Unit Accessories						
Part No.	Description	Weight (lbs)	Drawing Link	Insert Link	Price	
<u>51020850999</u>	Bucher unloader valve, 2-port (2-way), 2-position, normally open, single solenoid spring return.	0.35	PDF	N/A	\$128.00	
<u>51020191424</u>	Bucher solenoid coil, replacement, 24 VDC, 22W, DIN 43650 connector. For use with Bucher solenoid valve 51020850999.	0.85	<u>PDF</u>	N/A	\$76.00	
<u>51020191422</u>	Bucher solenoid coil, replacement, 120 VAC, 22W, DIN 43650 connector. For use with Bucher solenoid valve 51020850999.	0.80	PDF	N/A	\$83.00	
<u>51020321016</u>	Bucher filter, hydraulic fluid, replacement, 10 micron, spin-on. For use with M-Series hydraulic power units.	1.35	N/A	N/A	\$44.50	
500203226596	Bucher filter, hydraulic fluid, replacement, 7 micron, spin-on. For use with T5x and T6x series hydraulic power units.	1.40	N/A	N/A	\$60.00	
<u>51020321165</u>	Bucher filter, hydraulic fluid, replacement, 10 micron, spin-on. For use with T9x series hydraulic power units.	2.50	N/A	N/A	\$80.00	

To obtain the most current agency approval information, see the Agency Approval Checklist section on the specific part number's web page.

For additional details see manufacturer's technical specifications, manuals and inserts (where applicable).

Note: Power A.C. Coils incorporate integrally molded full wave rectifiers.

A.C. Coils are rated 50/60 HZ.

Hydraulic Power Unit Heat Exchangers

Overview

These heat exchangers are designed specifically to fit the Bucher HPUs to reduce heat buildup during higher duty cycles. Bracket and hardware included for mounting to TEFC motor. By maintaining a lower oil temperature, hydraulic fluid lasts longer and components work more effectively, having a higher life expectancy.



Part No. 51024420101

Bucher Hydraulic Power Unit Accessories							
Part No.	Description	Weight (lbs)	Insert Link	Price			
<u>51024420101</u>	Bucher heat exchanger, 56C - 145TC frame. For use with T-Series hydraulic power units.	16.50	PDF	\$759.00			
<u>51024420102</u>	Bucher heat exchanger, 182TC - 184TC frame. For use with T-Series hydraulic power units.	16.60	PDF	\$759.00			
<u>51024420103</u>	Bucher heat exchanger, 213TC - 215TC frame. For use with T-Series hydraulic power units.	35.95	PDF	\$1,595.00			

^{*}To obtain the most current agency approval information, see the Agency Approval Checklist section on the specific part number's web page.

For additional details see manufacturer's technical specifications, manuals and inserts (where applicable).

Note: These oil coolers are not suitable for use in hydraulic systems operating with water-glycol or high water base fluids without a corrosion inhibitor suitable for aluminum and copper component protection.