

B-Series Mechanical Pressure Switches



Part No. B424B30IMV



Part No. B424B1000

The Ashcroft B-Series pressure switch offers precision and reliability in the toughest industrial applications. Designed with a NEMA 4X rating, this switch stands up to harsh environments, resisting water, dust, and corrosion, which makes it perfect for industrial, process, and outdoor applications. Featuring Ashcroft's renowned accuracy, an easily adjustable setpoint, and a durable, compact build, the B-Series delivers reliable and consistent performance.

Applications

- Petrochemical
- · Pulp and paper mills
- Plant pressure
- Water and waste water
- Pumps, compressors, and turbines
- · Boilers and burners
- Degreasers and evaporators
- Hydraulic and lubrication systems
- Heating and air conditioning
- · Marine equipment
- OEM equipment

Features

- · Easy mechanical set point adjustment
- Setpoint locking screw
- · Broad setpoint and deadband ranges to fit almost any application
- Wall mountable
- 15A SPDT relay
- Narrow deadband ranges on B420B models







Ashcroft B-Series Pressure Switches									
Part Number	Setpoint Range	Deadband Range*	Diaphragm Material	Output	Process Connection	Electrical Connecton	Drawing Link	Wt(lb)	Price
B424B30IMV	-30 to -4.5in Hg vacuum	1.5 to 4.0in Hg	Buna-N	SPDT 15A -125 to 480 VAC, 1/2A - 125 VAC, 1/4A - 250 VDC, 6A - 30 VDC.	1/4in female NPT	3/4in female NPT	PDF	1.72	\$236.00
<u>B424B15</u>	2.25 to 15 psig	0.5 to 1.5 psig					PDF	1.70	\$206.00
B424B30	4.5 to 30 psig						PDF	1.73	\$206.00
<u>B424B60</u>	9 to 60 psig	1.0 to 3.5 psig					PDF	1.75	\$206.00
<u>B424B100</u>	15 to 100 psig	1.5 to 5.0 psig					PDF	1.72	\$206.00
<u>B424B200</u>	30 to 200 psig	5 to 13 psig					PDF	1.73	\$206.00
<u>B424B400</u>	60 to 400 psig	5 to 24 psig					PDF	1.74	\$206.00
<u>B424B1000</u>	150 to 1000 psig	30 to 110 psig			1/2in male NPT or 1/4in female NPT process connection		PDF	1.88	\$273.00
<u>B424B3000</u>	450 to 3000 psig	80 to 235 psig					PDF	1.90	\$273.00
<u>B424V15</u>	2.25 to 15 psig	0.7 to 2.1 psig	Viton	SPDT 15A -125 to 480 VAC, 1/2A - 125 VAC, 1/4A - 250 VDC, 6A - 30 VDC.	1/4in female NPT	3/4in female NPT	PDF	1.72	\$221.00
<u>B424V30</u>	4.5 to 30 psig						PDF	1.73	\$221.00
<u>B424V60</u>	9 to 60 psig	1.4 to 4.9 psig					PDF	1.72	\$221.00
<u>B424V100</u>	15 to 100 psig	2.1 to 7.0 psig					PDF	1.72	\$221.00
<u>B424V200</u>	30 to 200 psig	7 to 18.2 psig					PDF	1.75	\$221.00
<u>B424V400</u>	60 to 400 psig	7 to 33.6 psig					PDF	1.76	\$221.00
<u>B420B15</u>	2.25 to 15 psig	0.1 to 0.35 psig	Buna-N	SPDT 15A - 125/250 VAC	1/4in female NPT	3/4in female NPT	PDF	1.71	\$224.00
<u>B420B60</u>	9 to 60 psig	0.3 to 1.0 psig					<u>PDF</u>	1.74	\$224.00
<u>B420B100</u>	15 to 100 psig	0.5 to 1.7 psig					<u>PDF</u>	1.72	\$224.00
B420B200	30 to 200 psig	1 to 3 psig					PDF	1.74	\$224.00

^{*} Due to the mechanical design of the switch, the actual deadband will vary from one switch to another but will be within the specified deadband range. Generally, the expected deadband for a setpoint at the lower end of the range will trend towards the lower end for the deadband range. The deadband for a setpoint at the upper end of the range will trend towards the upper end for the deadband range.



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Ashcroft B-Series General Specifications						
Setpoint	Field adjustable					
Setpoint Repeatability	±1% of full range (Additional setpoint shift of 1% of range per 50°F from initial setpoint set at 70°F typical)					
Enclosure Material	Epoxy-coated aluminum					
Enclosure Rating	NEMA 4X, IP66					
Process Connection	1/4in female NPT, 1/2in male NPT or 1/4in NPT on B424B1000 and B424B3000					
Electrical Output	SPDT					
Electrical Termination	3/4in NPT female					
Ambient Temperature Range	-20°F to 150°F (-28°C to 65°C)					
Process Temperature Range	0°F to 150°F (-17.8°F to 65.6°C) Buna-N diaphragm, 20°F to 300°F (-6.7°C to 148.9°C) Viton diaphragm					
Wetted Material	316 Stainless Steel, Buna-N or Viton depending on model					
Agency Approvals	UL E34743 , CSA: 55541					

Pressure Ratings							
Ranges (Listed in psig)	Proof	Burst					
30in Hg vac	250	400					
0-15		1,500					
0-30	500						
0-60							
0-100	1,000						
0-200	1,000	3,000					
0-400	2,400						
0-1000	12,000	18,000					
0-3000	12,000						

Scan or click on the QR code for the manufacturer's installation and maintenance instructions.





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Electrical Connections

