



Soft Start Valves

SYNTESI®



Part No.
5U11A701

Metal Work Syntesi soft start valves act as a shut-off valve which gradually increase downstream pressure when opened.

Features




- Adjustable pressure ramp-up speed
- Fluid - Compressed air or other inert gases
- Solenoid valve coils sold separately
- Body size 1 or 2
- Port sizes from 1/8" NPT to 1" NPT
- 3-port (3-way), 2-position, N.C.
- Max. input pressure 217 psi (188 psi for size 2)



See www.AutomationDirect.com for a wide variety of fitting options

Metal Work Syntesi Soft Start Valves											
Part No.	Price	Weight (lbs)	Size	Inlet(s) (NPT)	Outlet(s) (NPT)	Exhaust	Cv	Drawing Link	Manufacturer Specs		
5U11A701	\$88.00	0.50	1	1/8in female NPT	1/8in female NPT	G1/8 female BSPP	1.3	PDF	PDF		
5U12A702	\$88.00	0.45		1/4in female NPT	1/4in female NPT		1.5	PDF			
5U13A703	\$88.00	0.50		3/8in female NPT	3/8in female NPT		1.6	PDF			
5U23A703	\$103.00	1.15	2	1/2in female NPT	1/2in female NPT	G1/4 female BSPP	4.1	PDF			
5U24A704	\$103.00	1.10					3/4in female NPT	3/4in female NPT		5.3	PDF
5U25A705	\$110.00	1.20					1in female NPT	1in female NPT			PDF
5U26A706	\$110.00	1.15								PDF	







For additional details see manufacturer's technical specifications, manuals and inserts (where applicable).

Metal Work Syntesi Accessories						
Item Photo	Part No.	Price	Description	Drawing Link	Manufacturer Specs	Weight (lbs)
	88257E1	\$3.25	Metal Work mounting bracket, panel, plated steel. For use with Syntesi Size 1 regulators and filter-regulators.	PDF	PDF	0.10
	88257E2	\$4.25	Metal Work mounting bracket, panel, plated steel. For use with Syntesi Size 2 regulators and filter-regulators.	PDF	PDF	0.10
	88257E3	\$11.25	Metal Work mounting bracket, rear, plated steel. For use with Syntesi Size 1 air prep components. Mounting hardware included.	PDF	PDF	0.15
	88257E4	\$13.00	Metal Work mounting bracket, rear, plated steel. For use with Syntesi Size 2 air prep components. Mounting hardware included.	PDF	PDF	0.30
	9200718X	\$15.50	Metal Work DIN rail adapter, anodized aluminum. Package of 2. For use with Syntesi Size 1 and 2 air prep components. Mounting hardware included.	PDF	PDF	0.20
	88257E5	\$2.25	Metal Work connector nipple, anodized aluminum. For use with Syntesi Size 1 air prep components. Mounting hardware included.	PDF	PDF	0.05
	88257E6	\$5.75	Metal Work connector nipple, anodized aluminum. For use with Syntesi Size 2 air prep components. Mounting hardware included.	PDF	PDF	0.20
	88257E7	\$3.25	Metal Work connector nipple, 90 degree mounting, anodized aluminum. For use with Syntesi Size 1 air prep components. Mounting hardware included.	PDF	PDF	0.05
	88257E8	\$5.25	Metal Work connector nipple, 90 degree mounting, anodized aluminum. For use with Syntesi Size 2 air prep components. Mounting hardware included.	PDF	PDF	0.20
	5U11P201	\$32.00	Metal Work air distribution block, 1/8in female NPT inlet(s), (1) 1/4in female NPT and (2) 1/8in female NPT outlet(s). For use with Syntesi Size 1 air prep components.	PDF	PDF	0.35
	5U12P202	\$32.00	Metal Work air distribution block, 1/4in female NPT inlet(s), (1) 1/8in female NPT and (2) 1/4in female NPT outlet(s). For use with Syntesi Size 1 air prep components.	PDF	PDF	0.35
	5U13P203	\$32.00	Metal Work air distribution block, 3/8in female NPT inlet(s), (1) 1/8in female NPT, (1) 1/4in female NPT and (1) 3/8in female NPT outlet(s). For use with Syntesi Size 1 air prep components.	PDF	PDF	0.35
	5U23P203	\$52.00	Metal Work air distribution block, 3/8in female NPT inlet(s), (1) 1/4in female NPT and (2) 3/8in female NPT outlet(s). For use with Syntesi Size 2 air prep components.	PDF	PDF	1.00
	5U24P204	\$52.00	Metal Work air distribution block, 1/2in female NPT inlet(s), (1) 1/4in female NPT, (1) 3/8in female NPT and (1) 1/2in female NPT outlet(s). For use with Syntesi Size 2 air prep components.	PDF	PDF	0.95
	5U25P205	\$59.00	Metal Work air distribution block, 3/4in female NPT inlet(s), (1) 1/4in female NPT, (1) 3/8in female NPT and (1) 3/4in female NPT outlet(s). For use with Syntesi Size 2 air prep components.	PDF	PDF	1.00
	5U26P206	\$59.00	Metal Work air distribution block, 1in female NPT inlet(s), (1) 1/4in female NPT, (1) 3/8in female NPT and (1) 1in female NPT outlet(s). For use with Syntesi Size 2 air prep components.	PDF	PDF	0.95
	5U10P100	\$7.25	Metal Work air distribution block, 3/8in female NPT inlet(s), (1) 3/8in female NPT and (2) 1/8in female NPT outlet(s). For use with Syntesi Size 1 air prep components.	PDF	PDF	0.15
	5U20P100	\$19.50	Metal Work air distribution block, 1/2in female NPT inlet(s), (1) 1/2in female NPT and (2) 3/8in female NPT outlet(s). For use with Syntesi Size 2 air prep components.	PDF	PDF	0.25



Accessories





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Item Photo	Part No.	Price	Description	Drawing Link	Manufacturer Specs	Weight (lbs)
	88257E9	\$2.25	Metal Work hex bushing, G1/4 male BSPP to G1/8 female BSPP, brass. For use with Syntesi Size 2 regulators and filter-regulators.	PDF	PDF	0.05
	88257F1	\$1.75	Metal Work port adapter, 1/8in female NPT, anodized aluminum. For use with Syntesi Size 1 air prep components. Mounting hardware included.	PDF	PDF	0.05
	88257F2	\$1.75	Metal Work port adapter, 1/4in female NPT, anodized aluminum. For use with Syntesi Size 1 air prep components. Mounting hardware included.	PDF	PDF	0.05
	88257F3	\$1.75	Metal Work port adapter, 3/8in female NPT, anodized aluminum. For use with Syntesi Size 1 air prep components. Mounting hardware included.	PDF	PDF	0.05
	88257F4	\$5.00	Metal Work port adapter, 3/8in female NPT, anodized aluminum. For use with Syntesi Size 2 air prep components. Mounting hardware included.	PDF	PDF	0.15
	88257F5	\$5.00	Metal Work port adapter, 1/2in female NPT, anodized aluminum. For use with Syntesi Size 2 air prep components. Mounting hardware included.	PDF	PDF	0.10
	88257F6	\$8.50	Metal Work port adapter, 3/4in female NPT, anodized aluminum. For use with Syntesi Size 2 air prep components. Mounting hardware included.	PDF	PDF	0.10
	88257F7	\$8.50	Metal Work port adapter, 1in female NPT, anodized aluminum. For use with Syntesi Size 2 air prep components. Mounting hardware included.	PDF	PDF	0.10
	88257F8	\$7.50	Metal Work pneumatic mechanical pressure gauge, 40mm diameter, 0 to 180 psi, G1/8 male BSPP process connection, center back mount.	PDF	PDF	0.15
	88257F9	\$7.50	Metal Work pneumatic mechanical pressure gauge, 40mm diameter, 0 to 60 psi, G1/8 male BSPP process connection, center back mount.	PDF	PDF	0.15
	88257G1	\$7.50	Metal Work pneumatic mechanical pressure gauge, 50mm diameter, 0 to 180 psi, G1/8 male BSPP process connection, center back mount.	PDF	PDF	0.15
	88257G2	\$7.50	Metal Work pneumatic mechanical pressure gauge, 50mm diameter, 0 to 60 psi, G1/8 male BSPP process connection, center back mount.	PDF	PDF	0.15
	9700110	\$7.50	Metal Work pneumatic mechanical pressure gauge, 40mm x 40mm, 0 to 180 psi, G1/8 male BSPP process connection, center back mount.	PDF	PDF	0.10
	88257G3	\$11.75	Metal Work pneumatic mechanical pressure gauge, 63mm diameter, 0 to 180 psi, G1/4 male BSPP process connection, center back mount.	PDF	PDF	0.20
	9210101	\$26.50	Metal Work automatic drain, for use with Syntesi Size 1 air prep components. Filter bowl included.	N/A	PDF	0.15
	9210106	\$32.50	Metal Work automatic drain, for use with Syntesi Size 2 air prep components. Filter bowl included.	N/A	PDF	0.25

Metal Work Syntesi Accessories						
Item Photo	Part No.	Price	Description	Drawing Link	Manufacturer Specs	Weight (lbs)
	9210150	\$4.25	Metal Work particulate filter element, replacement, 5 micron particles, yellow UHMWPE. For use with Syntesi Size 1 filters.	N/A	PDF	0.05
	9210151	\$4.25	Metal Work particulate filter element, replacement, 20 micron particles, white UHMWPE. For use with Syntesi Size 1 filters.	N/A	PDF	0.05
	9210152	\$4.25	Metal Work particulate filter element, replacement, 50 micron particles, blue HDPE. For use with Syntesi Size 1 filters.	N/A	PDF	0.05
	9210155	\$5.50	Metal Work particulate filter element, replacement, 5 micron particles, yellow UHMWPE. For use with Syntesi Size 2 filters.	N/A	PDF	0.05
	9210156	\$5.50	Metal Work particulate filter element, replacement, 20 micron particles, white UHMWPE. For use with Syntesi Size 2 filters.	N/A	PDF	0.05
	9210157	\$5.50	Metal Work particulate filter element, replacement, 50 micron particles, blue HDPE. For use with Syntesi Size 2 filters.	N/A	PDF	0.05
	9210160	\$45.00	Metal Work coalescing oil removal filter element, replacement, 0.01 micron particles, borosilicate glass microfiber. For use with Syntesi Size 1 filters.	N/A	PDF	0.05
	9210165	\$77.00	Metal Work coalescing oil removal filter element, replacement, 0.01 micron particles, borosilicate glass microfiber. For use with Syntesi Size 2 filters.	N/A	PDF	0.10
	9210190	\$2.00	Metal Work regulator spring, 0 to 30 psi range. For use with Syntesi Size 1 regulators.	N/A	PDF	0.05
	9210191	\$2.00	Metal Work regulator spring, 0 to 60 psi range. For use with Syntesi Size 1 regulators.	N/A	PDF	0.05
	9210192	\$2.00	Metal Work regulator spring, 0 to 120 psi range. For use with Syntesi Size 1 regulators.	N/A	PDF	0.05
	9210193	\$2.00	Metal Work regulator spring, 0 to 180 psi range. For use with Syntesi Size 1 regulators.	N/A	PDF	0.05
	9210195	\$4.00	Metal Work regulator spring, 0 to 30 psi range. For use with Syntesi Size 2 regulators.	N/A	PDF	0.05
	9210196	\$4.00	Metal Work regulator spring, 0 to 60 psi range. For use with Syntesi Size 2 regulators.	N/A	PDF	0.05
	9210197	\$2.75	Metal Work regulator spring, 0 to 120 psi range. For use with Syntesi Size 2 regulators.	N/A	PDF	0.10
	9210198	\$3.00	Metal Work regulator spring, 0 to 180 psi range. For use with Syntesi Size 2 regulators.	N/A	PDF	0.15



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Item Photo	Part No.	Price	Description	Drawing Link	Manufacturer Specs	Weight (lbs)
	<u>88257G4</u>	\$11.75	Metal Work solenoid coil, 12 VDC, 2W, 11mm DIN style wiring plug. For use with Metal Work valves.	<u>PDF</u>	<u>PDF</u>	0.10
	<u>88257G5</u>	\$11.75	Metal Work solenoid coil, 24 VDC, 2W, 11mm DIN style wiring plug. For use with Metal Work valves.	<u>PDF</u>	<u>PDF</u>	0.10
	<u>88257G6</u>	\$11.75	Metal Work solenoid coil, 24 VAC, 3.5VA, 11mm DIN style wiring plug. For use with Metal Work valves.	<u>PDF</u>	<u>PDF</u>	0.10
	<u>88257G7</u>	\$11.75	Metal Work solenoid coil, 110 VAC, 3.5VA, 11mm DIN style wiring plug. For use with Metal Work valves.	<u>PDF</u>	<u>PDF</u>	0.10
	<u>88257G8</u>	\$11.75	Metal Work solenoid coil, 240 VAC, 3.5VA, 11mm DIN style wiring plug. For use with Metal Work valves.	<u>PDF</u>	<u>PDF</u>	0.10
	<u>TAP-ACC21</u>	\$11.00	NITRA padlock, replacement, brass. For use with TAP unit.	N/A	N/A	0.5



Air Prep Components

SYNTESI®

Metal Work Syntesi is the result of over 30 years of air prep manufacturing. Their goal is to provide high performance and low weight in a compact, affordable package. Syntesi has many standard features unavailable with other brands.

Features

- Lightweight yet durable bodies of technopolymer and nickel plated brass
- Additional outlet ports front and back of all modules
- Available in two body sizes
- Ports sizes from 1/8" NPT to 1" NPT

