



# Filter-Regulator-Lubricators



Metal Work Syntesi combination units come pre-assembled with the most popular modules.

## Features

- Includes filter-regulator and lubricator
- Fluid - Compressed air or other inert gases
- Body size 1 or 2
- Port sizes from 1/8" NPT to 1" NPT
- Gauges sold separately
- Max. input pressure 217 psi (188 psi for size 2)



**Part No.**  
**5U23B24L103**








**Part No.**  
**5U11B24L101**









See [www.AutomationDirect.com](http://www.AutomationDirect.com) for a wide variety of fitting options

Metal Work Syntesi Filter-Regulator-Lubricators										
Part No.	Price	Weight (lbs)	Size	Inlet(s) (NPT)	Outlet(s) (NPT)	Drain Bowl	Drain Type	Setpoint Range	Drawing Link	Manufacturer Specs
<a href="#"><u>5U11B24L101</u></a>	\$62.00	1.00	1	1/8in female NPT	1/8in female NPT	Clear technopolymer	Manual/ semi-automatic drain	0-120 psi	<a href="#"><u>PDF</u></a>	<a href="#"><u>PDF</u></a>
<a href="#"><u>5U12B24L102</u></a>	\$62.00	1.00		1/4in female NPT	1/4in female NPT				<a href="#"><u>PDF</u></a>	
<a href="#"><u>5U13B24L103</u></a>	\$62.00	0.95		3/8in female NPT	3/8in female NPT				<a href="#"><u>PDF</u></a>	
<a href="#"><u>5U23B24L103</u></a>	\$95.00	2.60	2	1/2in female NPT	1/2in female NPT				<a href="#"><u>PDF</u></a>	
<a href="#"><u>5U24B24L104</u></a>	\$111.00	2.55		3/4in female NPT	3/4in female NPT				<a href="#"><u>PDF</u></a>	
<a href="#"><u>5U25B24L105</u></a>	\$111.00	2.60		1in female NPT	1in female NPT				<a href="#"><u>PDF</u></a>	
<a href="#"><u>5U26B24L106</u></a>	\$111.00	2.55							<a href="#"><u>PDF</u></a>	

For additional details see manufacturer's technical specifications, manuals and inserts (where applicable).  
Recommended Oils - ISO and UNI FD22 (Energol HPL; Spinesso; Mobil DTE; Tellus oil)

Metal Work Syntesi Accessories						
Item Photo	Part No.	Price	Description	Drawing Link	Manufacturer Specs	Weight (lbs)
	<a href="#">88257E1</a>	\$3.25	Metal Work mounting bracket, panel, plated steel. For use with Syntesi Size 1 regulators and filter-regulators.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.10
	<a href="#">88257E2</a>	\$4.25	Metal Work mounting bracket, panel, plated steel. For use with Syntesi Size 2 regulators and filter-regulators.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.10
	<a href="#">88257E3</a>	\$11.25	Metal Work mounting bracket, rear, plated steel. For use with Syntesi Size 1 air prep components. Mounting hardware included.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.15
	<a href="#">88257E4</a>	\$13.00	Metal Work mounting bracket, rear, plated steel. For use with Syntesi Size 2 air prep components. Mounting hardware included.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.30
	<a href="#">9200718X</a>	\$15.50	Metal Work DIN rail adapter, anodized aluminum. Package of 2. For use with Syntesi Size 1 and 2 air prep components. Mounting hardware included.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.20
	<a href="#">88257E5</a>	\$2.25	Metal Work connector nipple, anodized aluminum. For use with Syntesi Size 1 air prep components. Mounting hardware included.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.05
	<a href="#">88257E6</a>	\$5.75	Metal Work connector nipple, anodized aluminum. For use with Syntesi Size 2 air prep components. Mounting hardware included.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.20
	<a href="#">88257E7</a>	\$3.25	Metal Work connector nipple, 90 degree mounting, anodized aluminum. For use with Syntesi Size 1 air prep components. Mounting hardware included.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.05
	<a href="#">88257E8</a>	\$5.25	Metal Work connector nipple, 90 degree mounting, anodized aluminum. For use with Syntesi Size 2 air prep components. Mounting hardware included.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.20
	<a href="#">5U11P201</a>	\$32.00	Metal Work pneumatic distribution block, 1/8in female NPT inlet(s), (1) 1/4in female NPT and (2) 1/8in female NPT outlet(s). For use with Syntesi Size 1 air prep components.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.35
	<a href="#">5U12P202</a>	\$32.00	Metal Work pneumatic distribution block, 1/4in female NPT inlet(s), (1) 1/8in female NPT and (2) 1/4in female NPT outlet(s). For use with Syntesi Size 1 air prep components.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.35
	<a href="#">5U13P203</a>	\$32.00	Metal Work pneumatic distribution block, 3/8in female NPT inlet(s), (1) 1/8in female NPT, (1) 1/4in female NPT and (1) 3/8in female NPT outlet(s). For use with Syntesi Size 1 air prep components.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.35
	<a href="#">5U23P203</a>	\$52.00	Metal Work pneumatic distribution block, 3/8in female NPT inlet(s), (1) 1/4in female NPT and (2) 3/8in female NPT outlet(s). For use with Syntesi Size 2 air prep components.	<a href="#">PDF</a>	<a href="#">PDF</a>	1.00
	<a href="#">5U24P204</a>	\$52.00	Metal Work pneumatic distribution block, 1/2in female NPT inlet(s), (1) 1/4in female NPT, (1) 3/8in female NPT and (1) 1/2in female NPT outlet(s). For use with Syntesi Size 2 air prep components.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.95
	<a href="#">5U25P205</a>	\$59.00	Metal Work pneumatic distribution block, 3/4in female NPT inlet(s), (1) 1/4in female NPT, (1) 3/8in female NPT and (1) 3/4in female NPT outlet(s). For use with Syntesi Size 2 air prep components.	<a href="#">PDF</a>	<a href="#">PDF</a>	1.00
	<a href="#">5U26P206</a>	\$59.00	Metal Work pneumatic distribution block, 1in female NPT inlet(s), (1) 1/4in female NPT, (1) 3/8in female NPT and (1) 1in female NPT outlet(s). For use with Syntesi Size 2 air prep components.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.95
	<a href="#">5U10P100</a>	\$7.25	Metal Work pneumatic distribution block, 3/8in female NPT inlet(s), (1) 3/8in female NPT and (2) 1/8in female NPT outlet(s). For use with Syntesi Size 1 air prep components.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.15
	<a href="#">5U20P100</a>	\$19.50	Metal Work pneumatic distribution block, 1/2in female NPT inlet(s), (1) 1/2in female NPT and (2) 3/8in female NPT outlet(s). For use with Syntesi Size 2 air prep components.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.25



Metal Work Syntesi Accessories						
Item Photo	Part No.	Price	Description	Drawing Link	Manufacturer Specs	Weight (lbs)
	<a href="#">88257E9</a>	\$2.25	Metal Work hex bushing, G1/4 male BSPP to G1/8 female BSPP, brass. For use with Syntesi Size 2 regulators and filter-regulators.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.05
	<a href="#">88257F1</a>	\$1.75	Metal Work port adapter, 1/8in female NPT, anodized aluminum. For use with Syntesi Size 1 air prep components. Mounting hardware included.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.05
	<a href="#">88257F2</a>	\$1.75	Metal Work port adapter, 1/4in female NPT, anodized aluminum. For use with Syntesi Size 1 air prep components. Mounting hardware included.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.05
	<a href="#">88257F3</a>	\$1.75	Metal Work port adapter, 3/8in female NPT, anodized aluminum. For use with Syntesi Size 1 air prep components. Mounting hardware included.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.05
	<a href="#">88257F4</a>	\$5.00	Metal Work port adapter, 3/8in female NPT, anodized aluminum. For use with Syntesi Size 2 air prep components. Mounting hardware included.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.15
	<a href="#">88257F5</a>	\$5.00	Metal Work port adapter, 1/2in female NPT, anodized aluminum. For use with Syntesi Size 2 air prep components. Mounting hardware included.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.10
	<a href="#">88257F6</a>	\$8.50	Metal Work port adapter, 3/4in female NPT, anodized aluminum. For use with Syntesi Size 2 air prep components. Mounting hardware included.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.10
	<a href="#">88257F7</a>	\$8.50	Metal Work port adapter, 1in female NPT, anodized aluminum. For use with Syntesi Size 2 air prep components. Mounting hardware included.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.10
	<a href="#">88257F8</a>	\$7.50	Metal Work pneumatic mechanical pressure gauge, 40mm diameter, 0 to 180 psi, G1/8 male BSPP process connection, center back mount.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.15
	<a href="#">88257F9</a>	\$7.50	Metal Work pneumatic mechanical pressure gauge, 40mm diameter, 0 to 60 psi, G1/8 male BSPP process connection, center back mount.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.15
	<a href="#">88257G1</a>	\$7.50	Metal Work pneumatic mechanical pressure gauge, 50mm diameter, 0 to 180 psi, G1/8 male BSPP process connection, center back mount.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.15
	<a href="#">88257G2</a>	\$7.50	Metal Work pneumatic mechanical pressure gauge, 50mm diameter, 0 to 60 psi, G1/8 male BSPP process connection, center back mount.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.15
	<a href="#">9700110</a>	\$7.50	Metal Work pneumatic mechanical pressure gauge, 40mm x 40mm, 0 to 180 psi, G1/8 male BSPP process connection, center back mount.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.10
	<a href="#">88257G3</a>	\$11.75	Metal Work pneumatic mechanical pressure gauge, 63mm diameter, 0 to 180 psi, G1/4 male BSPP process connection, center back mount.	<a href="#">PDF</a>	<a href="#">PDF</a>	0.20
	<a href="#">9210101</a>	\$26.50	Metal Work automatic drain, for use with Syntesi Size 1 air prep components. Filter bowl included.	N/A	<a href="#">PDF</a>	0.15
	<a href="#">9210106</a>	\$32.50	Metal Work automatic drain, for use with Syntesi Size 2 air prep components. Filter bowl included.	N/A	<a href="#">PDF</a>	0.25

Metal Work Syntesi Accessories						
Item Photo	Part No.	Price	Description	Drawing Link	Manufacturer Specs	Weight (lbs)
	<a href="#">9210150</a>	\$4.25	Metal Work particulate filter element, replacement, 5 micron particles, yellow UHMWPE. For use with Syntesi Size 1 filters.	N/A	<a href="#">PDF</a>	0.05
	<a href="#">9210151</a>	\$4.25	Metal Work particulate filter element, replacement, 20 micron particles, white UHMWPE. For use with Syntesi Size 1 filters.	N/A	<a href="#">PDF</a>	0.05
	<a href="#">9210152</a>	\$4.25	Metal Work particulate filter element, replacement, 50 micron particles, blue HDPE. For use with Syntesi Size 1 filters.	N/A	<a href="#">PDF</a>	0.05
	<a href="#">9210155</a>	\$5.50	Metal Work particulate filter element, replacement, 5 micron particles, yellow UHMWPE. For use with Syntesi Size 2 filters.	N/A	<a href="#">PDF</a>	0.05
	<a href="#">9210156</a>	\$5.50	Metal Work particulate filter element, replacement, 20 micron particles, white UHMWPE. For use with Syntesi Size 2 filters.	N/A	<a href="#">PDF</a>	0.05
	<a href="#">9210157</a>	\$5.50	Metal Work particulate filter element, replacement, 50 micron particles, blue HDPE. For use with Syntesi Size 2 filters.	N/A	<a href="#">PDF</a>	0.05
	<a href="#">9210160</a>	\$45.00	Metal Work coalescing oil removal filter element, replacement, 0.01 micron particles, borosilicate glass microfiber. For use with Syntesi Size 1 filters.	N/A	<a href="#">PDF</a>	0.05
	<a href="#">9210165</a>	\$77.00	Metal Work coalescing oil removal filter element, replacement, 0.01 micron particles, borosilicate glass microfiber. For use with Syntesi Size 2 filters.	N/A	<a href="#">PDF</a>	0.10
	<a href="#">9210190</a>	\$2.00	Metal Work regulator spring, 0 to 30 psi range. For use with Syntesi Size 1 regulators.	N/A	<a href="#">PDF</a>	0.05
	<a href="#">9210191</a>	\$2.00	Metal Work regulator spring, 0 to 60 psi range. For use with Syntesi Size 1 regulators.	N/A	<a href="#">PDF</a>	0.05
	<a href="#">9210192</a>	\$2.00	Metal Work regulator spring, 0 to 120 psi range. For use with Syntesi Size 1 regulators.	N/A	<a href="#">PDF</a>	0.05
	<a href="#">9210193</a>	\$2.00	Metal Work regulator spring, 0 to 180 psi range. For use with Syntesi Size 1 regulators.	N/A	<a href="#">PDF</a>	0.05
	<a href="#">9210195</a>	\$4.00	Metal Work regulator spring, 0 to 30 psi range. For use with Syntesi Size 2 regulators.	N/A	<a href="#">PDF</a>	0.05
	<a href="#">9210196</a>	\$4.00	Metal Work regulator spring, 0 to 60 psi range. For use with Syntesi Size 2 regulators.	N/A	<a href="#">PDF</a>	0.05
	<a href="#">9210197</a>	\$2.75	Metal Work regulator spring, 0 to 120 psi range. For use with Syntesi Size 2 regulators.	N/A	<a href="#">PDF</a>	0.10
	<a href="#">9210198</a>	\$3.00	Metal Work regulator spring, 0 to 180 psi range. For use with Syntesi Size 2 regulators.	N/A	<a href="#">PDF</a>	0.15



# Accessories



Metal Work Syntesi Accessories						
Item Photo	Part No.	Price	Description	Drawing Link	Manufacturer Specs	Weight (lbs)
	<a href="#"><u>88257G4</u></a>	\$11.75	Metal Work solenoid coil, 12 VDC, 2W, 11mm DIN style wiring plug. For use with Metal Work valves.	<a href="#"><u>PDF</u></a>	<a href="#"><u>PDF</u></a>	0.10
	<a href="#"><u>88257G5</u></a>	\$11.75	Metal Work solenoid coil, 24 VDC, 2W, 11mm DIN style wiring plug. For use with Metal Work valves.	<a href="#"><u>PDF</u></a>	<a href="#"><u>PDF</u></a>	0.10
	<a href="#"><u>88257G6</u></a>	\$11.75	Metal Work solenoid coil, 24 VAC, 3.5VA, 11mm DIN style wiring plug. For use with Metal Work valves.	<a href="#"><u>PDF</u></a>	<a href="#"><u>PDF</u></a>	0.10
	<a href="#"><u>88257G7</u></a>	\$11.75	Metal Work solenoid coil, 110 VAC, 3.5VA, 11mm DIN style wiring plug. For use with Metal Work valves.	<a href="#"><u>PDF</u></a>	<a href="#"><u>PDF</u></a>	0.10
	<a href="#"><u>88257G8</u></a>	\$11.75	Metal Work solenoid coil, 240 VAC, 3.5VA, 11mm DIN style wiring plug. For use with Metal Work valves.	<a href="#"><u>PDF</u></a>	<a href="#"><u>PDF</u></a>	0.10
	<a href="#"><u>TAP-ACC21</u></a>	\$11.00	NITRA padlock, replacement, brass. For use with TAP unit.	N/A	N/A	0.5



# Air Prep Components

# SYNTESI®

Metal Work Syntesi is the result of over 30 years of air prep manufacturing. Their goal is to provide high performance and low weight in a compact, affordable package. Syntesi has many standard features unavailable with other brands.

## Features

- Lightweight yet durable bodies of technopolymer and nickel plated brass
- Additional outlet ports front and back of all modules
- Available in two body sizes
- Ports sizes from 1/8" NPT to 1" NPT

