

# CLICK PLUS PLC User Manual



Please include the Manual Number and the Manual Issue, both shown below, when communicating with Technical Support regarding this publication.

Manual Number: C2-USER-M  
Issue: 1st Edition, Rev. R  
Issue Date: 04/2025

Publication History		
Issue	Date	Description of Changes
1st Edition	02/2021	Original
1st Edition, Rev. A	03/2021	Added Factory Reset to Troubleshooting, clarified meaning of XD, YD registers.
1st Edition, Rev. B	05/2021	Corrected Wireless LAN and Bluetooth transmission distances.
1st Edition, Rev. C	07/2021	Added resetting to factory defaults using Run/Stop switch in Troubleshooting.
1st Edition, Rev. D	11/2021	Added C2-0xCPU-2 CPUs, C2-DCM Option Slot module and MSD-SLC16G SD Card.
1st Edition, Rev. E	02/2022	Clarified EtherNet/IP only available on RJ45 ports.
1st Edition, Rev. F	04/2022	Added High-Speed Output functions in software v.3.30.
1st Edition, Rev. G	09/2022	Corrected WLAN security specifications.
1st Edition, Rev. H	11/2022	Updated Koyo Electronics Industries CO., LTD. to JTEKT Electronics Corporation.
1st Edition, Rev. I	12/2022	Added "Silent Install" feature. Removed Type 1 fonts.
1st Edition, Rev. J	03/2023	Clarified UL insulation requirements. Corrected MSD-SLC16G max temperature.
1st Edition, Rev. K	05/2023	Changed references to CLICK software media from CD to USB.
1st Edition, Rev. L	12/2023	Corrected firmware update time.
1st Edition, Rev. M	01/2024	Clarified CLICK PLUS CPUs maximum power consumption.
1st Edition, Rev. N	05/2024	Clarified current limitations on relay outputs when using ZIPLink wiring system.
1st Edition, Rev. O	09/2024	Added Remote PLC App.
1st Edition, Rev. P	10/2024	Dimensioned depth in C2-series CPU drawing.
1st Edition, Rev. Q	02/2025	Added C2-NRED, C2-OPCUA, C2-14TTL and C0-04POT modules.
1st Edition, Rev. R	04/2025	Added link to Node-RED module compatibility utility.