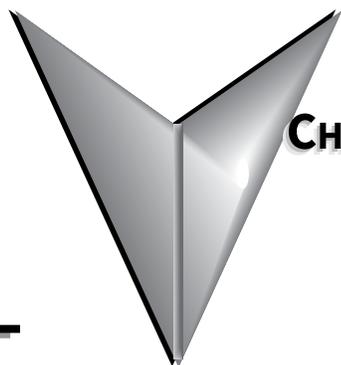


# GETTING STARTED

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## CHAPTER

# 1

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## MANUAL OVERVIEW

### OVERVIEW OF THIS PUBLICATION

The SureServo® AC Servo Systems User Manual describes the installation, wiring, configuration, inspection, and operation of the SureServo® series AC servo drives and motors.

### WHO SHOULD READ THIS MANUAL

This manual contains important information for people who will install, configure, maintain, and/or operate any of the SureServo® series AC servo systems.

### SUPPLEMENTAL PUBLICATIONS

The National Electrical Manufacturers Association (NEMA) publishes many different documents that discuss standards for industrial control equipment. Global Engineering Documents handles the sale of NEMA documents. For more information, you can contact Global Engineering Documents at:

15 Inverness Way East  
Englewood, CO 80112-5776  
1-800-854-7179 (within the U.S.)  
303-397-7956 (international)  
[www.global.ihs.com](http://www.global.ihs.com)

NEMA documents that might assist with your AC servo systems are:

- NEMA ICS 16 - Motion/Position Control Motors, Controls, and Feedback Devices

### TECHNICAL SUPPORT

- By Telephone: 770-844-4200  
(Mon.-Fri., 9:00 a.m.-6:00 p.m. E.T.)
- On the Web: [www.automationdirect.com](http://www.automationdirect.com)

Our technical support group is glad to work with you in answering your questions. If you cannot find the solution to your particular application, or, if for any reason you need additional technical assistance, please call technical support at 770-844-4200. We are available weekdays from 9:00 a.m. to 6:00 p.m. Eastern Time (U.S.A.). We also encourage you to visit our web site where you can find technical and non-technical information about our products and our company. Visit us at [www.automationdirect.com](http://www.automationdirect.com).

### SPECIAL SYMBOLS



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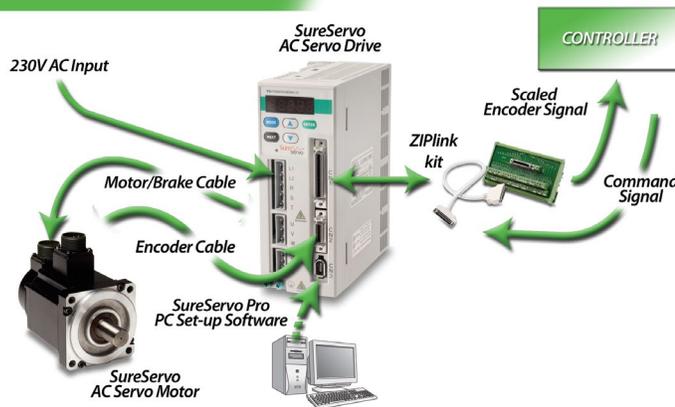
WHEN YOU SEE THE “EXCLAMATION MARK” ICON IN THE LEFT-HAND MARGIN, THE PARAGRAPH TO ITS IMMEDIATE RIGHT WILL BE A WARNING. THIS INFORMATION COULD PREVENT INJURY, LOSS OF PROPERTY, OR EVEN DEATH (IN EXTREME CASES).

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## SURESERVO® AC SERVO SYSTEMS INTRODUCTION

### SURESERVO BASIC OVERVIEW

#### Traditional Command Sources



The SureServo AC servo systems range in size from 100W to 3kW continuous power and provide up to 26.4 ft·lbs of peak torque. They can be powered with single or three-phase 230 VAC. The SureServo drives can be controlled in position, velocity, or torque mode. All SureServo motor sizes are available with or without a 24 VDC holding brake. Standard cable sets from 10 to 60 feet in length are available. All SureServo motors have eight (8) poles, and thus have four (4) pole pairs.

#### PRECISE POSITIONING

SureServo systems are easily controlled via ‘step & direction,’ ‘step-up/step-down,’ or quadrature encoder input commands from any PLC with a high-speed output. Electronic gearing can be used to scale the incoming pulse frequency from the PLC. This allows the pulses from the PLC to command the exact amount of movement required for a specific application.

#### ON-BOARD INTERNAL INDEXER ALLOWS THE PROGRAMMING OF UP TO EIGHT UNIQUE MOTION PROFILES.

Digital inputs can be used to initiate any of these profiles. The built-in MODBUS interface offers the flexibility of downloading an unlimited number of customized motion profiles to the drive as they are needed. These profiles can be selected based on additional MODBUS commands or via digital inputs.

#### COMPLETE CONTROL

Eight programmable inputs and five programmable outputs assure real-time connectivity with any control system. Velocity and torque can be controlled with a  $\pm 10V$  analog input signal or with the onboard Internal Indexer. Two analog outputs are available and configurable for monitoring purposes. When using the SureServo traditional command interface ( $\pm 10V$  analog signal or high speed pulse output), all programming is performed in the PLC. Many of the PLCs available from AutomationDirect offer some form of high-speed pulse output. Even the DL05 (DC output) includes a single 7kHz high-speed output which can be used for limited motion control applications.

The SureServo’s ability to download custom motion profiles from a PLC on the fly, and execute these moves on command, allows the ultimate in flexibility and control with a PLC-based motion controller.

#### TUNE-UP AND TUNE-IN

Three tuning modes include: manual, adaptive easy-tune, and adaptive auto-tune. The adaptive modes allow the drive to adapt to dynamic load conditions during operation with little or no initial set-up required.

#### COMMUNICATION

The SureServo drive parameters can be changed from the drive’s built-in keypad, or from SureServo Pro™ configuration software. SureServo drives can also communicate via a MODBUS interface across RS-232, RS-422 or RS-485 serial links. Multiple SureServo systems can be controlled via a single MODBUS port on the PLC. The MODBUS link can also supply information back to the controller about the performance and status of the servo motor and drive systems.

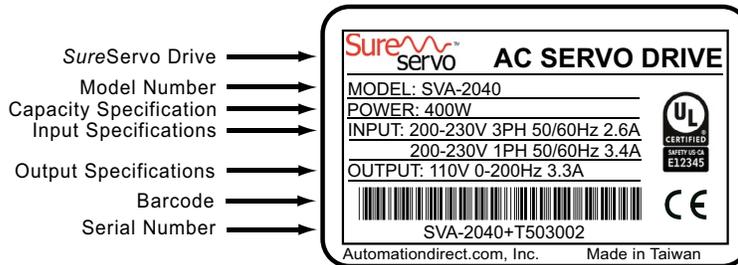
**UNPACKING YOUR NEW SURESERVO**

After receiving the AC servo system, please check for the following:

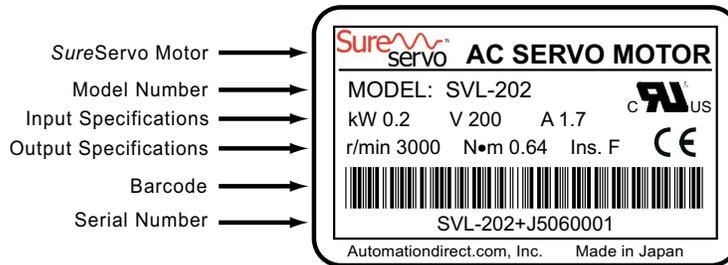
- Make sure that the package includes all of the contents:
  - AC servo drive, connectors, and installation sheet -or-
  - AC servo motor and installation sheet -or-
  - AC servo drive wiring tool.
  - AC servo cable.
- Inspect the units to insure that they were not damaged during shipment.
- Make sure that the part numbers indicated on the component nameplates correspond with the part numbers of your order.
- Make sure that the servo motor shaft rotates normally. Rotate the shaft by hand, and it should rotate easily. The shaft will not turn on motors with the brake option, unless the brake is released by proper application of a 24 VDC supply.
- Make sure that all screws are securely tightened.

**NAMEPLATE INFORMATION**

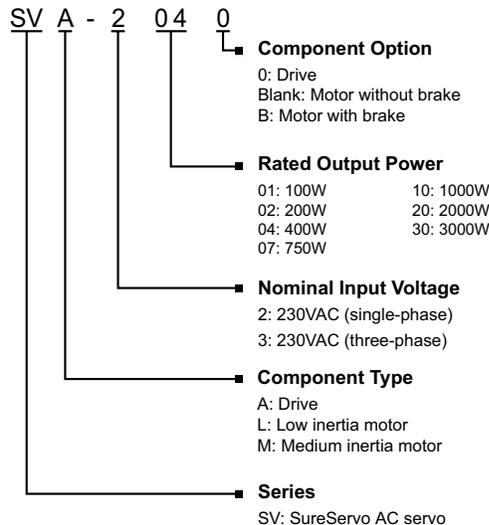
**EXAMPLE OF SERVO DRIVE NAMEPLATE:**



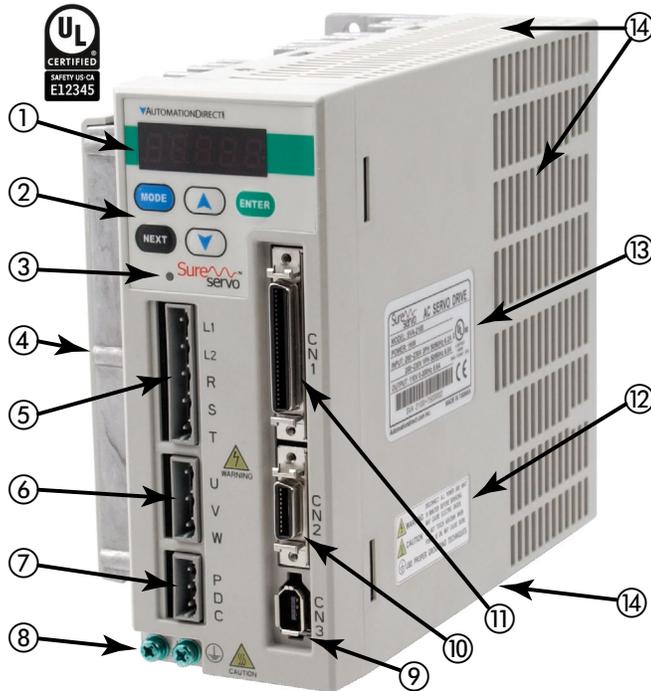
**EXAMPLE OF SERVO MOTOR NAMEPLATE:**



**MODEL EXPLANATION**



**IDENTIFICATION AND LABELING: SURESERVO® AC SERVO DRIVE**



- ① LED display
  - ② Digital keypad
  - ③ Charge LED
  - ④ Heat sink
  - ⑤ Input and control power terminal\*
  - ⑥ Motor Output power terminal\*
  - ⑦ Regenerative resistor terminal\*
  - ⑧ Ground terminals
  - ⑨ Serial communication connector
  - ⑩ Encoder connector
  - ⑪ I/O connector
  - ⑫ Warning/Caution label
  - ⑬ Nameplate label
  - ⑭ Ventilation slots (on top, bottom, and right sides of drive)
- \* SVA-2040 & SVA-2100 include removable terminal connectors; SVA-2300 has screw terminals.

**DRIVE AND MOTOR COMBINATIONS**

Drive and Motor Combinations					
Inertia	Power	Servo drive *	Servo motor (no brake)	Servo motor (with brake)	Motor Code *
Low inertia	100W	SVA-2040	SVL-201	SVL-201B	10 (default)
	200W		SVL-202	SVL-202B	11
	400W		SVL-204	SVL-204B	12
	750W	SVA-2100	SVL-207	SVL-207B	20 (default)
	1000W		SVL-210	SVL-210B	21
Medium inertia	1000W	SVA-2300	SVM-210	SVM-210B	22
	2000W		SVM-220	SVM-220B	30 (default)
	3000W		SVM-230	SVM-230B	31

\* Warning: To prevent damage to the servo system, be sure to set the servo drive parameter 1.31 to the proper motor code before running the motor.



**WARNING: TO PREVENT DAMAGE TO THE SERVO SYSTEM, BE SURE TO SET THE SERVO DRIVE PARAMETER 1.31 TO THE PROPER MOTOR CODE BEFORE RUNNING THE MOTOR.**

**SURESERVO® AC SERVO DRIVE CONTROL MODES**

The SureServo drive can be configured to provide six single and five dual control modes, as shown in the table below. These control modes can be set by parameter P1-01. If the control mode is changed, the drive must be powered off and back on again (power cycled) before the new modes will become active.

All preset values (speed, position, torque) are addressable via MODBUS, giving an unlimited number of setpoints.

Drive Control Modes			
Control Mode	Code	Description	
<b>Single Mode</b>	External Position	Pt	Position control achieved by an external pulse signal command.
	Internal Position	Pr	Position control achieved from up to eight commands stored within the drive and selected by digital input (DI) signals.
	Velocity	V	Velocity (speed) control achieved either by an external analog signal (-10 to +10Vdc), or by parameters set within the drive and selected by digital input (DI) signals. (Up to three speeds can be stored internally.)
	Internal Velocity	Vz	Velocity (speed) control achieved only by parameters set within the drive and selected by digital input (DI) signals. (Up to three speeds can be stored internally.)
	Torque	T	Torque control achieved either by an external analog signal (-10 to +10Vdc), or by parameters set within the drive and selected by digital input (DI) signals. (Up to three torque levels can be stored internally.)
	Internal Torque	Tz	Torque control achieved only by parameters set within the drive and selected by digital input (DI) signals. (Up to three torque levels can be stored internally.)
<b>Dual Mode</b>	External Position - Velocity	Pt-S	Either Pt or S control can be selected by digital input (DI) signals.
	External Position - Torque	Pt-T	Either Pt or T control can be selected by digital input (DI) signals.
	Internal Position - Velocity	Pr-S	Either Pr or S control can be selected by digital input (DI) signals.
	Internal Position - Torque	Pr-T	Either Pr or T control can be selected by digital input (DI) signals.
	Velocity - Torque	S-T	Either S or T control can be selected by digital input (DI) signals.

## SURESERVO® AC SERVO SYSTEM SPECIFICATIONS

### DRIVE SPECIFICATIONS

General Drive Specifications	
<b>Permissible Frequency</b>	50 / 60Hz ±5%
<b>Encoder Resolution / Feedback Resolution</b>	2500 lines / 10000 ppr
<b>Control of Main Circuit</b>	SVPWM (Space Vector Pulse Width Modulation) Control
<b>Tuning Modes</b>	Easy / Auto / Manual
<b>Dynamic Brake</b>	Built-in control
<b>Analog Monitor Outputs (2)</b>	Monitor signal can be set by parameters (Output voltage range: ±8V; Resolution: 12.8 mV/count)
<b>8 Programmable Digital Inputs (45 selectable functions)</b>	Servo enable, Alarm reset, Gain switching, Pulse counter clear, Fault Stop, CW/CCW overtravel
	Internal parameter selection, Torque limit activation, Velocity limit activation, Control mode selection
<b>Scalable Encoder Output</b>	Encoder signal output A, /A, B, /B, Z /Z, Line Driver
<b>5 Programmable Outputs (9 selectable indicators)</b>	Servo ready, Servo On, Low Velocity, Velocity reached, In Position, Torque limiting, Servo fault, Electromagnetic brake control, Home search completed
<b>Communication Interface</b>	RS-232 / RS-485 / RS-422 / Modbus ASCII & RTU up to 115k Baud
<b>Protective Functions</b>	Overcurrent, Overvoltage, Undervoltage, Overload, Excessive velocity/position error, Encoder error, Regeneration error, Communication error
<b>Installation Site</b>	Indoor location (free from direct sunlight), no corrosive liquid and gas (far away from oil mist, flammable gas, dust)
<b>Altitude</b>	Altitude 1000m [3281 ft] or lower above sea level
<b>Operating Temperature</b>	0 to 55 °C [32 to 131 °F] (If operating temperature is above 55 °C, forced cooling is required)
<b>Storage Temperature</b>	-20° to 65°C (-4° to 149°F)
<b>Humidity</b>	0 to 90% (non-condensing)
<b>Vibration</b>	9.81m/s <sup>2</sup> (1G) less than 20Hz, 5.88m/s <sup>2</sup> (0.6G) 20 to 50Hz
<b>Protection</b>	IP 20
<b>Agency Approvals</b>	CE; UL Certified (U.S. and Canada)



For long-term reliability, the ambient temperature of SureServo systems should be under 45° C (113° F).

Servo Drive Heat Loss Specifications *								
Drive	SVA-2040			SVA-2100			SVA-2300	
	SVL-201(B)	SVL-202(B)	SVL-204(B)	SVL-207(B)	SVL-210(B)	SVM-210(B)	SVM-220(B)	SVM-230(B)
<b>Drive Heat Loss</b>	12W	15W	20W	35W	45W	50W	75W	80W

\* Drive heat loss varies depending upon which motor is connected to the drive.

Model and Mode Specific Drive Specifications				
AC Servo Model		SVA-2040	SVA-2100	SVA-2300
<b>Voltage Phase</b>		Single-phase or Three-phase		Three-phase
<b>Voltage &amp; Frequency Range</b>		3f: 170~255V @ 50/60Hz ±5% 1f: 200~255V @ 50/60Hz ±5%		170~255V 50/60Hz ±5%
<b>Main Circuit Input Current<sup>1</sup></b>	<b>Single Phase</b>	3.4A @ 400W	8.0A @ 1kW	–
	<b>Three Phase</b>	2.6A @ 400W	6.2A @ 1kW	13.6A @ 3kW
<b>Main Circuit Inrush Current</b>		44A	77A	87A
<b>Main Circuit Power Cycling</b>		maximum 1 power cycle per minute		
<b>Control Circuit Current &amp; Voltage<sup>1</sup></b>		43mA @ 200~255Vac 1f		
<b>Control Circuit Inrush Current</b>		32A maximum		
<b>Cooling System</b>		Natural Air Circ.	Internal Cooling Fan	
<b>Heat Loss</b>		varies with motor; refer to separate table on previous page		
<b>Weight</b>		1.5kg	2.0kg	3.0kg
<b>Position Control Mode</b>	<b>Max. Input Pulse Frequency</b>		Max. 500kPPS (Line driver); Max. 200kPPS (Open collector)	
	<b>Pulse Type</b>		Pulse + Direction, A phase + B phase Quadrature, CCW pulse + CW pulse	
	<b>Command Source</b>		External pulse train / Onboard indexer	
	<b>Smoothing Strategy</b>		Low-pass and P-curve filter	
	<b>Electronic Gear</b>		Electronic gear N/M multiple N: 1~32767, M: 1~32767(1/50<N/M<200)	
	<b>Torque Limit Operation</b>		Set by parameters or by analog input	
	<b>Feed Forward Compensation</b>		Set by parameters	
<b>Velocity Control Mode</b>	<b>Analog Input Command</b>	<b>Voltage Range</b>	Bipolar ±10 VDC	
		<b>Input Resistance</b>	10kW	
		<b>Time Constant</b>	2.2ms	
		<b>Resolution</b>	(Varies with input voltage) 13 bits @ 0~1V; 13 or 10 bits @ 1~2V; 10 bits @ 2~10V	
	<b>Speed Control Range</b>		1:5000	
	<b>Command Source</b>		External analog signal / Onboard indexer	
	<b>Smoothing Strategy</b>		Low-pass and S-curve filter	
	<b>Torque Limit Operation</b>		Set by parameters or via analog input	
	<b>Frequency Response Characteristic</b>		Maximum 450Hz	
	<b>Speed Accuracy (at rated rotation speed)</b>		0.01% or less at 0 to 100% load fluctuation	
0.01% or less at ±10% power fluctuation				
0.01% or less at 0 to 50°C ambient temperature fluctuation				
<b>Torque Control Mode</b>	<b>Analog Input Command</b>	<b>Voltage Range</b>	Bipolar ±10 VDC	
		<b>Input Resistance</b>	10kW	
		<b>Time Constant</b>	2.2ms	
		<b>Resolution</b>	10 bits	
	<b>Permissible Time for Overload</b>		8 sec. under 200% rated output	
	<b>Command Source</b>		External analog signal / Onboard indexer	
	<b>Smoothing Strategy</b>		Low-pass filter	
<b>Speed Limit Operation</b>		Set by parameters or via analog input		
Note 1: Refer to Chapter 2, "Installation and Wiring" for recommended circuit protection information.				

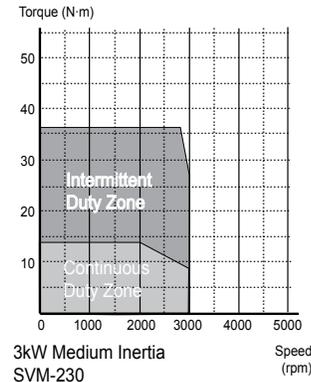
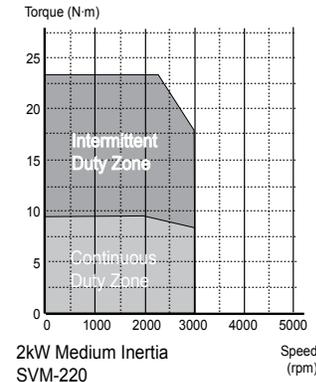
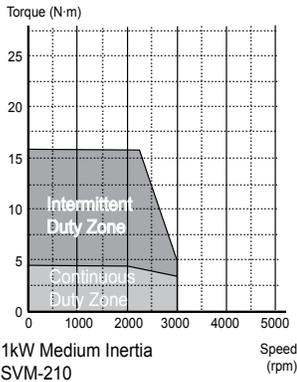
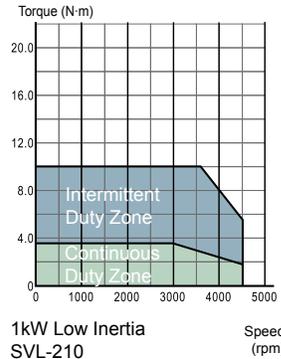
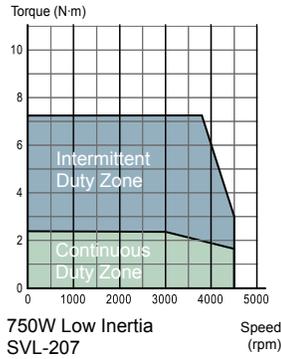
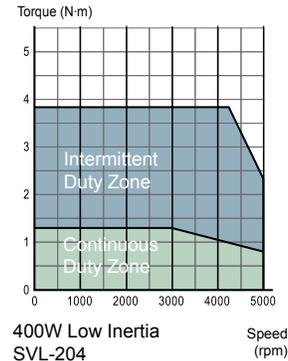
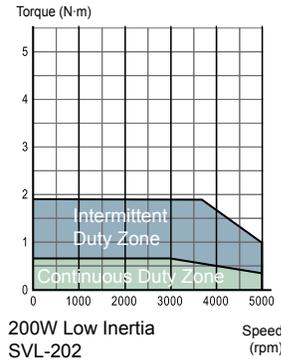
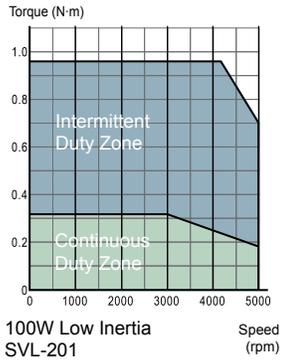
MOTOR SPECIFICATIONS

		Motor Specifications								
Inertia Range		Low					Medium			
Model Name: SVx-xxx*		SVL-201(B*)	SVL-202(B*)	SVL-204(B*)	SVL-207(B*)	SVL-210(B*)	SVM-210(B*)	SVM-220(B*)	SVM-230(B*)	
Rated output power	W	100	200	400	750	1000	1000	2000	3000	
	N-m	0.318	0.64	1.27	2.39	3.3	4.8	9.4	14.3	
Rated torque	lb-in	2.8	5.7	11.2	21.2	29.2	42.5	83.2	125.7	
	N-m	0.95	1.91	3.82	7.16	9.9	15.7	23.5	35.8	
Maximum torque	lb-in	8.4	16.9	33.8	63.4	87.6	138.9	208.0	316.8	
	rpm	3000					2000			
Max. speed	rpm	5000			4500		3000			
Rated current	A	1.1	1.7	3.3	5.0	6.8	5.6	13.1	17.4	
Max. current	A	3.0	4.9	9.3	14.1	18.7	17.6	31.4	42.3	
Drive input current	1ØA	1.0	1.7	3.4	5.9	8.0	8.0	-		
	3ØA	0.8	1.3	2.6	4.7	6.2	6.2	9.1	13.6	
Max. radial shaft load	N	78.4	196		343	490		784		
	lb	18	44		77	110		176		
Max. thrust shaft load	N	39.2	68.6			98		392		
	lb	9	15			22		88		
Brake (SVx-xxxB only)	Voltage	VDC	24							
	Current	ADC	0.21	0.38		0.4	0.75	0.83	1.45	1.67
	Holding Torque	N-m	0.32	1.27		2.55	9.3	7.5	32.0	50.0
lb-in		2.83	11.24		22.57	82.3	66.38	283.2	442.5	
Rotor inertia w/o brake	kg·m <sup>2</sup>	0.03E-4	0.18E-4	0.34E-4	1.08E-4	2.6E-4	5.98E-4	15.8E-4	43.3E-4	
	lb·in·s <sup>2</sup>	0.27E-4	1.59E-4	3.0E-4	9.56E-4	23.0E-4	52.9E-4	139.8E-4	383.2E-4	
Rotor inertia with brake	kg·m <sup>2</sup>	0.06E-4	0.28E-4	0.44E-4	1.32E-4	3.1E-4	8.8E-4	27.8E-4	56.3E-4	
	lb·in·s <sup>2</sup>	0.53E-4	2.48E-4	3.9E-4	11.7E-4	27.4E-4		246.0E-4	498.3E-4	
Mechanical time constant	ms	0.6	0.9	0.7	0.6	1.7	1.4	1.6	0.9	
Static friction torque	N-m	0.02	0.04		0.08	0.49	0.29	0.98		
Torque constant-KT	N-m/A	0.32	0.39	0.4	0.5	0.56	0.91	0.73	0.89	
Voltage constant-KE	V/rpm	33.7E-3	41.0E-3	41.6E-3	52.2E-3	58.4E-3	95.71E-3	81.1E-3	90.5E-3	
Armature resistance	Ω	20.3	7.5	3.1	1.3	2.052	1.98	0.6	0.162	
Armature inductance	mH	32	24	11	6.3	8.4	13.2	6.1	2.3	
Electrical time constant	ms	1.6	3.2	3.2	4.8	4.1	6.7	10.1	14.2	
Motor Type**	Brushless, AC, permanent magnet									
Insulation class	Class F									
Insulation resistance	>100MΩ, 500VDC									
Insulation strength	1500 VAC, 50Hz, 60 seconds									
Ambient temperature range	0 to 40 °C (32 to 104 °F)									
Operating temperature (measured case temp)	70°C (158°F)									
Maximum operating temperature (measured case temp)	70°C + 40°C = 110°C (230°F)									
Storage temperature	-20 to 65 °C (-4 to 149 °F)									
Operating humidity	20 to 90% RH (non-condensing)									
Storage humidity	20 to 90% RH (non-condensing)									
Vibration / Shock	2.5G / 5.0G									
Environmental rating	IP65 motor body; IP40 shaft; IP20 connector					IP65 (requires SureServo cables)				
Weight without brake	kg	0.5	0.9	1.3	2.5	4.7	4.8	12.0	17.0	
	lb	1.1	1.98	2.87	5.5	10.36	10.58	26.46	37.48	

Motor Specifications table continued next page.

Motor Specifications (continued from previous page)									
Inertia Range		Low					Medium		
Model Name: SVx-xxx*		SVL-201(B*)	SVL-202(B*)	SVL-204(B*)	SVL-207(B*)	SVL-210(B*)	SVM-210(B*)	SVM-220(B*)	SVM-230(B*)
Weight with brake	kg	0.7	1.4	1.8	3.4	6.3	7.5	19.0	24.0
	lb	1.54	3.09	3.97	7.5	13.89	16.53	41.89	52.9
Agency Approvals		CE; UL recognized (U.S. and Canada)							
<p>* Motor part numbers ending in "B" include an integral brake that is normally engaged. Disengage the brake by energizing the brake coil in the motor. (For brake wiring details, refer to CN1 I/O Wiring Diagrams "CN1-DO_5" &amp; "CN1-DO_6" in the "Installation and Wiring" chapter of this user manual.)</p> <p>** Motor employs rare earth magnets composed of Neodymium (Nd), Iron (Fe), and Boron (B).</p> <p>NOTE: U.S. customary units are for reference only.</p>									

**MOTOR VELOCITY-TORQUE CURVES**



**MOTOR OVERLOAD CHARACTERISTICS**

**OVERLOAD PROTECTION FUNCTION**

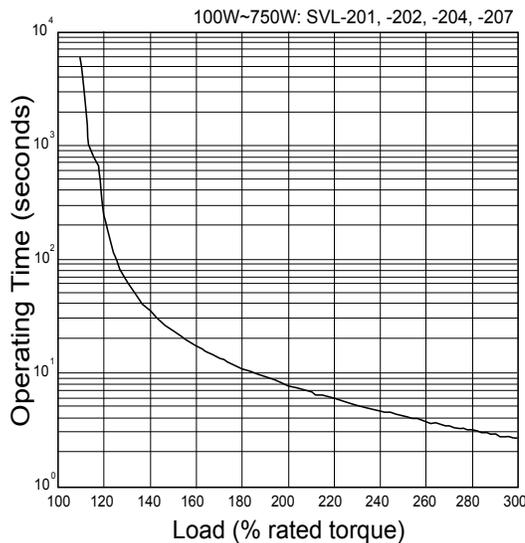
Overload protection is a built-in protective function to prevent a motor from overheating.

**COMMON OVERLOAD CAUSES AND CONDITIONS**

- 1) Servo system operated for several seconds above 100% torque.
- 2) Frequent acceleration/deceleration cycles of high inertia loads.
- 3) The power cable or encoder cable not making a solid connection.
- 4) Improper or aggressive tuning adjustments, causing motor vibration, noise, and/or overheating.
- 5) Trying to run the system without releasing the internal holding brake on brake motors.

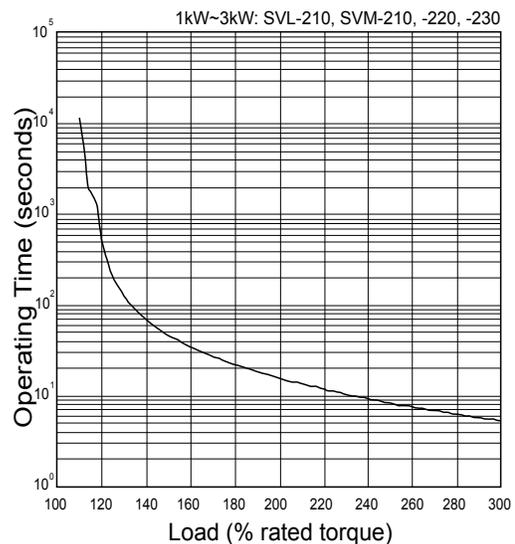
**LOAD AND OPERATING TIME**

**SVL-201, SVL-202, SVL-204, SVL-207**



Load	Operating Time
120%	263.8 s
140%	35.2 s
160%	17.6 s
180%	11.2 s
200%	8 s
220%	6.1 s
240%	4.8 s
260%	3.9 s
280%	3.3 s
300%	2.8 s

**SVM-210, SM-220, SVM-230**



Load	Operating Time
120%	527.6 s
140%	70.4 s
160%	35.2 s
180%	22.4 s
200%	16 s
220%	12.2 s
240%	9.6 s
260%	7.8 s
280%	6.6 s
300%	5.6 s

## QUICK START FOR SURESERVO® DRIVES

This guide allows you to get your SureServo motor and drive up and running as quickly as possible. This is not a substitute for reviewing the entire manual. You will need to familiarize yourself with the complete feature set of the drive. This quick start guide will serve as initial setup only.



**WARNING:** TO PREVENT SERIOUS INJURY OR DAMAGE TO EQUIPMENT, ALWAYS START ANY NEW SERVO SETUP WITH THE MOTOR SHAFT DISCONNECTED FROM THE LOAD. THE QUICK START WILL BYPASS MECHANICAL OVERTRAVELS AND OVERRIDES. DISCONNECT THE LOAD. ALWAYS WIRE AN E-STOP CIRCUIT INTO THE POWER FEED FOR THE DRIVE. ALWAYS DROP THE MAIN INCOMING POWER FOR E-STOP CONDITIONS; CONTROL POWER CAN REMAIN ON.

The Quick Start Guide is divided into four sections:

- Spin the Motor
- Position Mode Quick Start
- Velocity Mode Quick Start
- Torque Mode Quick Start

### SPIN THE MOTOR

The first thing you want to do with the SureServo is spin the motor. This section will verify that all the components and cabling are working properly by allowing you to JOG the motor. These simple steps will get your SureServo system up and moving:

- 1) **Disconnect the motor from any load.** Connect the motor cables to the motor and drive. Make sure to connect the motor ground. Do not connect CN1, the I/O connector.
- 2) **Wire the appropriate fusing and an E-stop contactor to the drive.** See Chapter 2 for wiring information. Make sure to connect an external ground to the drive (large, multi-strand conductors are recommended). Verify that the E-Stop contactor functions properly before plugging the power connector into the drive.
- 3) **Power up the drive.** There will be errors. ALE 14 and ALE 15 are Alarm Errors for the Overtravel Limit switches (see Chapter 7 for explanation; they are NC by default).
- 4) **Set Parameter P2-08 to 10.** This will reset the drive to factory defaults. Press MODE, then press NEXT until P2-00 appears. Press ARROW-UP until P2-08 appears. Press ENTER. Press ARROW-UP until you enter a value of 10. Press ENTER to accept. See Chapter 3 for additional keypad help. If using SureServo Pro software (recommended), the drive communication defaults to 19.2k, 8, 0, 1, MODBUS RTU, Node 1 (this is the software default, too).

*Note: For each parameter change in the software, you must download all settings to the drive.*

P2-08	Password (and Factory Default)
10	Reset Drive to Factory Defaults

- 5) **Set the appropriate motor code in P1-31.**  
Refer to the “Servo Drive Parameters” chapter for details.

P1-31 Motor Code	
10 = 100 W	21 = 1 kW (low inertia)
11 = 200 W	22 = 1 kW (medium inertia)
12 = 400 W	30 = 2 kW
20 = 750 W	31 = 3 kW

**For SureServo drives with firmware version 2.103, execute Step 6.**

**For previous firmware versions, skip Step 6 and proceed to Step 7.**

- 6) *(for firmware v2.103 only)*  
**Disable Digital Input 8 (DI8)** by changing the value in **P2-17** to zero.  
Refer to “Servo Drive Parameters” chapter for details.

- 7) **Cycle Power to the Drive.**
- 8) **Set Parameter P2-30 to 1.** This temporarily overrides Servo Enable, CW Limit, and CCW Limit. Make sure the motor is disconnected from the load.

P2-30	Auxiliary Function
1	Force Servo to be Enable (regardless of input status)

- 9) **Jog the motor.** For Keypad operation: Go to **P4-05**, JOG Operation. Press **ENTER**. This is the JOG speed setpoint. Adjust this to the desired jogging speed. (**NEXT** will move the cursor to the left.) Press **ENTER**. The LED display will show “JOG”. Press the **UP-ARROW** or **DOWN-ARROW** to Jog the motor forward or reverse. Press **MODE** to exit the JOG operation.

P4-05	JOG Operation
100	Jog the motor at 100 rpm when the JOG signal is active

If the motor run, stop, and direction behavior is not as expected, then recheck the motor power wiring at the drive U, V, W, and ground terminals. (Refer to Chapter 2 for wire color and terminal connection information.)

- 10) **Cycle Control Power to the drive.** This will reset **P2-30**, re-enabling the Servo Enable, CW Limit, and CCW Limit inputs.

**POSITION MODE QUICK START (PT & PR)**

This section explains the basic procedures necessary to control the SureServo drive in Position Mode; both pulse input (Pt) and internal positioning (Pr). In Pt mode, positioning commands come from high-speed pulse trains from the terminals. In Pr mode, positioning commands are held in internal registers.

**PT MODE – HIGH-SPEED PULSE INPUT (POSITION – TERMINALS)**

- 1) **Spin the Motor.** Follow the instructions in the previous section to verify that the motor and drive are functioning properly. Cycle power to the drive. At this point, power, fusing, and an E-stop contactor should all be wired appropriately (see Chapter 2 for wiring information). The motor code in **P1-31** should be set to the correct motor type.
- 2) **Set the Pulse Type and Control Mode.** **P1-00** selects the type of pulse stream that will come into the drive. **P1-01** selects the actual control mode: 0000 will result in Pt mode with the motor spinning CCW as forward. The second MSB selects direction.

*Note: 0101 will result in Pt mode with motor spinning CW as forward.*

P1-00	External Input Pulse Type (See Chapter 2 and Appendix B for encoder wiring details.)
000	Quadrature Input – A, /A, B, /B (typical encoder input signals)
001	CW + CCW pulse input
002	Pulse + Direction
<i>See the “Servo Drive Parameters” chapter for more information regarding Positive vs. Negative signals, forward/reverse, etc.</i>	

P1-01	Control Mode and Output Direction
0000	Drive accepts Position Control via external pulse inputs with CW direction.
0100	Drive accepts Position Control via external pulse inputs with CCW direction.
<i>See the “Servo Drive Parameters” chapter for more information regarding changing directions, dual modes, etc.</i>	

- 3) **Configure the Digital Inputs.** Select which DI (digital inputs) your system will require. See **P2-10** through **P2-17** to select the correct configuration (these parameters set NO/NC and the functionality of each input). A minimum configuration should contain at least Servo Enable, Alarm Reset, Fault Stop, and CW/CCW limits (if your system has overtravels). Once these settings are configured, cycle power to the drive for them to take effect. The motor should now follow the incoming pulses when the servo is enabled, so when you turn the encoder shaft the servo motor will follow the movement.

P2-10 Through P2-17 Digital Input Definition			
P2-10	101	DI1 = Servo Enable	Normally Open
P2-14	102	DI5 = Alarm Reset	Normally Open
P2-15	022	DI6 = Reverse Overtravel (set to 000 to disable this input)	Normally Closed
P2-16	023	DI7 = Forward Overtravel (set to 000 to disable this input)	Normally Closed
P2-17	121	DI8 = Fault Stop	Normally Open
<i>See the “Servo Drive Parameters” chapter for more information regarding normally open vs. normally closed, additional functions, etc.</i>			

- 4) **Gearing.** Electronic Gearing can be set in **P1-44** (Numerator) and **P1-45** (Denominator). Default setting is 1/1 (1 incoming pulse = motor movement of 1 count). Note: One revolution of a 2500ppr quadrature encoder (A, /A, B, /B) will actually cause the motor to rotate one entire revolution since the SureServo treats each transitional edge as an input (2500ppr x 4 = 10,000 = 1 motor rev).

**Pr Mode – INTERNAL INDEXING (POSITION – REGISTERS)**

- 1) **Spin the Motor.** Follow the instructions in the previous section to verify that the motor and drive are functioning properly. Cycle power to the drive. At this point, power, fusing, and an E-stop contactor should all be wired appropriately according to Chapter 2. The motor code in **P1-31** should be set to the correct motor type.
- 2) **Set the Control Mode.** **P1-01** selects the actual control mode: 0001 will result in Pr mode with the motor spinning CCW as forward. The second MSB selects direction. Note: 0101 will result in Pr mode with motor spinning CW as forward.

P1-01	Control Mode and Output Direction		
0001		Drive is in Internal Indexing Mode. Setpoints are internal registers selected via Digital Inputs with CCW direction.	
0101		Drive is in Internal Indexing Mode. Setpoints are internal registers selected via Digital Inputs with CW direction.	
<i>See the "Servo Drive Parameters" chapter for more information regarding changing directions, dual modes, etc.</i>			

- 3) **Configure the Basic Digital Inputs.** Select which digital inputs your system will require. See **P2-10** through **P2-17** to select the correct configuration (these parameters set NO/NC and the functionality of each input). A minimum configuration should contain at least Servo Enable, Alarm Reset, and CW/CCW limits (if your system has overtravel limits).

P2-10 Through P2-17 Digital Input Definition			
P2-10	101	DI1 = Servos On	Normally Open
P2-14	102	DI5 = Alarm Reset	Normally Open
P2-15	022	DI6 = Reverse Overtravel (set to 000 to disable this input)	Normally Closed
P2-16	023	DI7 = Forward Overtravel (set to 000 to disable this input)	Normally Closed
P2-17	121	DI8 = Fault Stop	Normally Open
<i>See the "Servo Drive Parameters" chapter for more information regarding normally open vs. normally closed, additional functions, etc.</i>			

- 4) **Configure the position selection.** The drive can be configured to select the internal Position setpoint by 3 digital inputs; POS0, POS1, and POS2. Any of the digital inputs can be set as POS0 (code 11), POS1 (code 12), or POS2 (code 13) in **P2-10** through **P2-17**. By configuring all 3 inputs, all of the 8 internal presets can be selected via external signals.

To save digital inputs for other uses, not all POSx's have to be configured. If only two setpoints are needed (for example: the motor needs to move and then return), then only one POSx needs to be configured. Configuring only input POS2 (POS0 and POS1 not assigned) would allow the selection of Position 1 and Position 5.

Or, if you will be writing to the Modbus address of Position 0 to change the setpoint after each index, no digital inputs have to be used at all. Disabling the inputs causes them to act as if they were inactive, so when all POSx inputs are disabled = Position 1. One input, however, should be selected as the Command Trigger (code 08). When pulsed, this input will cause the drive to move to the selected setpoint position.

P2-10 Through P2-17 Digital Input Definition			
P2-11	111	DI2 = POS0 (bit 0 of the binary code to select internal setpoints)	Normally Open
P2-12	112	DI3 = POS1 (bit 1 of the binary code to select internal setpoints)	Normally Open
P2-13	108	DI4 = Command Trigger	Normally Open
<i>Defining POS0 and POS1 will allow selection of Positions 1-4. See the "Servo Drive Parameters" chapter for more information regarding normally open vs. normally closed, additional functions, etc.</i>			

- 5) **Configure the Position Setpoints.** Parameter **P1-33** selects Incremental or Absolute mode. Enter a value of “0” for Absolute Mode or enter “1” for Incremental mode. Parameters (**P1-15** through **P1-30**) determine the setpoints of Positions 1 through 8. Each setpoint has 2 parts; motor revolutions and pulses. One motor revolution consists of 10,000 counts. So, to move the motor Incrementally 3-½ turns (or to Absolute position 3-½ revs from home), place a 3 in the first position parameter and a 5000 into the second.

P1-33		Position Control Mode
0	Absolute Mode – Each index will cause the motor to move to (or stay at) an absolute position.	
1	Incremental Mode – Each index will cause the motor to advance by the commanded amount.	
<i>See the “Servo Drive Parameters” chapter for more information regarding different modes, resolution, etc.</i>		
P1-15 Through P1-30		Position Setpoints
P1-15	3	Index #1 – Motor Revolutions
P1-16	5000	Index #1 – Motor Counts (out of 10,000 counts per 1 revolution).
<i>The above settings will cause the motor to move 3-1/2 revolutions when POSx inputs are OFF and the Command Trigger is pulsed. See the “Servo Drive Parameters” chapter for more information regarding different modes, resolution, etc.</i>		

- 6) **Configure Accel, Decel, and Speeds.** **P1-34** and **P1-35** are the Acceleration and Deceleration parameters (accel time in ms from 0 rpm to P1-55 max velocity limit, and decel time from max velocity limit to 0 rpm). **P1-36**, Accel/Decel S-Curve Time (ms), must be set to a non-zero number for accel and decel to take effect. Without adjusting the 3 acc/dec parameters, the drive may fault when first moved. Parameters **P2-36** through **P2-43** are the 8 speed settings that correspond to the 8 position setpoints. Their default is 1000 rpm. Once all of the above parameters are configured, cycle power to the drive. The drive should now respond to the Command Trigger Input.

P1-34 Through P1-36		Acceleration, Deceleration, and S-Curve
P1-34	200	Acceleration Time (in ms)
P1-35	200	Deceleration Time (in ms)
P1-36	50	S-Curve Time (in ms) - This setting must be non-zero for Acceleration/Deceleration to take effect.
<i>See the “Servo Drive Parameters” chapter for more information regarding ranges, etc.</i>		

P2-36 Through P2-43		Index Speeds
P2-36	1000	Speed for Index #1 (in rpm). All speed settings are 1000 rpm default.
<i>See the “Servo Drive Parameters” chapter for more information regarding ranges, etc.</i>		

POS2	POS1	POS0	Position Setpoint	Velocity
0	0	0	Position 1 = P1-15, P1-16	Velocity 1 = P2-36
0	0	1	Position 2 = P1-17, P1-18	Velocity 2 = P2-37
0	1	0	Position 3 = P1-19, P1-20	Velocity 3 = P2-38
0	1	1	Position 4 = P1-21, P1-22	Velocity 4 = P2-39
1	0	0	Position 5 = P1-23, P1-24	Velocity 5 = P2-40
1	0	1	Position 6 = P1-25, P1-26	Velocity 6 = P2-41
1	1	0	Position 7 = P1-27, P1-28	Velocity 7 = P2-42
1	1	1	Position 8 = P1-29, P1-30	Velocity 8 = P2-43
<i>NOTE: If a POSx selector is not defined, it has a value of 0 (off).</i>				

**VELOCITY MODE QUICK START (V & Vz)**

- 1) **Spin the Motor.** Follow the instructions in the previous section to verify that the motor and drive are functioning properly. Cycle power to the drive. At this point, power, fusing, and fault stop should all be wired appropriately; see Chapter 2 for wiring information. The **P1-31** motor code should be set to the correct motor type.
- 2) **Set the Control Mode.** **P1-01** selects the actual control mode; 0002 will result in analog/preset Velocity mode with the motor spinning CCW as forward. (The second MSB selects direction.) Vz Mode (internal velocity presets only) can be selected by entering 0004.

P1-01	Control Mode and Output Direction		
xx02	Drive is in Velocity Mode V. Drive Speed is determined via analog signal or by internal presets.		
xx04	Drive is in Velocity Mode Vz. Speed is determined by internal presets only.		
<i>See the "Servo Drive Parameters" chapter for more information regarding changing directions, dual modes, etc.</i>			

- 3) **Configure the Digital Inputs.** Select which DI (digital inputs) your system will require. See **P2-10** through **P2-17** to select the correct configuration (these parameters set NO/NC and the functionality of each input). A minimum configuration should contain at least Servo Enable, Alarm Reset, Fault Stop, and CW/CCW limits (if your system has overtravels). If you want to be able to select Preset Speeds, you must also configure inputs for SPD0 and SPD1 (to be able to select the speed setpoints through binary code). Once these settings are configured, cycle power to the drive for them to take effect.

P2-10 Through P2-17 Digital Input Definition			
P2-10	101	DI1 = Servo Enable	Normally Open
P2-11	114	DI2 = SPD0 (bit 0 of the binary code to select the desired speed)	Normally Open
P2-12	115	DI3 = SPD1 (bit 1 of the binary code to select the desired speed)	Normally Open
P2-14	102	DI5 = Alarm Reset	Normally Open
P2-15	022	DI6 = Reverse Overtravel (set to 000 to disable this input)	Normally Closed
P2-16	023	DI7 = Forward Overtravel (set to 000 to disable this input)	Normally Closed
P2-17	121	DI8 = Fault Stop	Normally Open
<i>See the "Servo Drive Parameters" chapter for more information regarding normally open vs. normally closed, additional functions, etc.</i>			

- 4) **Configure the Velocity Setpoints (if using Preset Velocities).** **P1-09**, **P1-10**, and **P1-11** are the three Velocity Setpoints that can be selected via the digital inputs. When the digital inputs are both inactive, the speed command will be the +/-10V analog input command if in V mode. If the drive is in Vz mode, the command speed will be absolute zero (to allow for a "no drift" command).

P1-09 Through P1-11 Internal Speed Setpoints		
P1-09	100	1st Velocity Command (SPD1 = OFF; SPD0 = ON)
P1-10	200	2nd Velocity Command (SPD1 = ON; SPD0 = OFF)
P1-11	300	3rd Velocity Command (SPD1 = ON; SPD0 = ON)
<i>If both SPD0 and SPD1 are OFF, the drive will follow the analog input. See the "Servo Drive Parameters" chapter for more information regarding normally open vs. normally closed, additional functions, etc.</i>		

- 5) **Configure Accel, Decel, and Speeds.** **P1-34** and **P1-35** are the Acceleration and Deceleration parameters (accel time in ms from 0 rpm to P1-55 max velocity limit, and decel time from max velocity limit to 0 rpm). **P1-36**, Accel/Decel S-Curve Time (ms), must be set to a non-zero number for accel and decel to take effect.

*NOTE: Without adjusting the 3 acc/dec parameters, the drive may fault when first moved.*

P1-34 Through P1-36 Acceleration, Deceleration, and S-Curve		
P1-34	200	Acceleration Time (in ms)
P1-35	200	Deceleration Time (in ms)
P1-36	50	S-Curve Time (in ms) - This setting must be non-zero for Acceleration/Deceleration to take effect.
<i>See the "Servo Drive Parameters" chapter for more information regarding ranges, etc.</i>		

- 6) **Enable the Drive and Apply the Velocity Command.** If no errors exist, the drive should now follow the commanded velocity when enabled. With the Digital Inputs for Velocity Command Select Inputs SPD0 and SPD1 both inactive (or undefined), the drive should respond to an analog input signal if configured for V mode (if configured for Vz mode, both inputs inactive = zero speed). For both V and Vz modes, the drive should move at the preset speeds when Velocity Command Select Inputs SPD0 and SPD1 are set appropriately.

SPD1	SPD0	Velocity Setpoint
0	0	Vz Mode = 0 (zero) V Mode = Analog signal
0	1	1st Velocity Command = P1-09
1	0	2nd Velocity Command = P1-10
1	1	3rd Velocity Command = P1-11
<i>NOTE: If SPD1 or SPD0 are not defined, their value is 0 (off).</i>		

**TORQUE MODE QUICK START (T & Tz)**

- 1) **Spin the Motor.** Follow the instructions in the previous section to verify that the motor and drive are functioning properly. Cycle power to the drive. At this point, power, fusing, and E-stop should all be wired appropriately. The motor code in **P1-31** should be set to the correct motor type.
- 2) **Set the Control Mode.** **P1-01** selects the actual control mode; 0003 will result in analog/preset Torque mode with the motor spinning CCW as forward. (The second MSB selects direction.) Tz Mode (internal torque presets only) can be selected by entering 0005.

P1-01	Control Mode and Output Direction
xx03	Drive is in Torque Mode T. Drive torque is determined via analog signal or by internal presets.
xx05	Drive is in Torque Mode Tz. Drive torque is determined by internal presets only.
<i>See the "Servo Drive Parameters" chapter for more information regarding changing directions, dual modes, etc.</i>	

- 3) **Configure the Digital Inputs.** Select which DI (digital inputs) your system will require. See **P2-10** through **P2-17** to select the correct configuration (these parameters set NO/NC and the functionality of each input). A minimum configuration should contain at least Servo Enable, Alarm Reset, Fault Stop, and CW/CCW limits (if your system has overtravels). If you want to be able to select Preset Torques, you must also configure inputs for Torque Command Inputs TCM0 and TCM1 (to be able to select the Torque setpoints through binary code). Once these settings are configured, cycle power to the drive for them to take effect.

P2-10 Through P2-17 Digital Input Definition			
P2-10	101	DI1 = Servo Enable	Normally Open
P2-11	116	DI2 = TCM0 (bit 0 of the binary code to select the desired torque)	Normally Open
P2-12	117	DI3 = TCM1 (bit 1 of the binary code to select the desired torque)	Normally Open
P2-14	102	DI5 = Alarm Reset	Normally Open
P2-15	022	DI6 = Reverse Overtravel (set to 000 to disable this input)	Normally Closed
P2-16	023	DI7 = Forward Overtravel (set to 000 to disable this input)	Normally Closed
P2-17	121	DI8 = Fault Stop	Normally Open
<i>See the "Servo Drive Parameters" chapter for more information regarding normally open vs. normally closed, additional functions, etc.</i>			

- 4) **Configure the Torque Setpoints and Speed Limits.** P1-12, P1-13, and P1-14 are the three Torque Setpoints that can be selected via the digital inputs. When the digital inputs are both inactive, the Torque command will be the +/-10V analog input command if in T mode. If the drive is in Tz mode, the command torque will be an absolute zero. P1-02, P1-09, P1-10, and P1-11 set the speed limits that will be used in Torque mode. P1-02 enables an analog Velocity limit when using the analog Torques signal. The other three parameters are velocity limits that correspond to Torque Presets 1, 2, and 3.

P1-12 Through P1-14 Internal Torque Setpoints		
P1-12	30	1st Torque Command (TCM1 = OFF; TCM0 = ON)
P1-13	40	2nd Torque Command (TCM1 = ON; TCM0 = OFF)
P1-14	50	3rd Torque Command (TCM1 = ON; TCM0 = ON)
<i>If both TCM0 and TCM1 are OFF, the drive will follow the analog input. See the "Servo Drive Parameters" chapter for more information regarding normally open vs. normally closed, additional functions, etc.</i>		

- 5) **Configure Accel, Decel, and Speeds.** P1-34 and P1-35 are the Acceleration and Deceleration parameters (accel time in ms from 0 rpm to P1-55 max velocity limit, and decel time from max velocity limit to 0 rpm). P1-36, Accel/Decel S-Curve Time (ms), must be set to a non-zero number for accel and decel to take affect. Without adjusting the 3 acc/dec parameters, the drive may fault when first moved.

P1-34 Through P1-36 Acceleration, Deceleration, and S-Curve		
P1-34	200	Acceleration Time (in ms)
P1-35	200	Deceleration Time (in ms)
P1-36	50	S-Curve Time (in ms) - This setting must be non-zero to Acceleration/Deceleration to take effect.
<i>See the "Servo Drive Parameters" chapter for more information regarding ranges, etc.</i>		

- 6) **Enable the Drive and Apply the Torque Command.** If no errors exist, the drive should now follow the commanded Torque when enabled. With the Digital Inputs for Torque Command Select Inputs TCM0 and TCM1 both inactive (or undefined), the drive should respond to an analog input signal if configured for T mode (if configured for Tz mode, both inputs inactive = zero Torque). For both T and Tz modes, the drive should move to the preset speeds when Torque Command Select Inputs TCM0 and TCM1 are set appropriately.

TCM1	TCM0	Torque Level
0	0	Tz Mode = 0 (zero) T Mode = Analog signal
0	1	1st Torque Command = P1-12
1	0	2nd Torque Command = P1-13
1	1	3rd Torque Command = P1-14
<i>NOTE: If TCM1 or TCM0 are not defined, their value is 0 (off).</i>		

**TUNING QUICK START FOR SURESERVO® DRIVES****TUNING OVERVIEW**

After installing the SureServo system and testing its functionality (wiring, communication, motion, etc.), you may decide that the default tuning selection is either too responsive or not responsive enough for your application. This Quick Start Guide section will walk you through the very basic steps to adjust the drive tuning using the “PDFF Adaptive Auto-Tune Mode”. Other tuning modes are explained in the “Control Modes of Operation and Tuning” Chapter of this manual.

The SureServo drive has three available modes of tuning: Manual, Easy, and Auto. (The Auto tuning mode includes two sub-modes: Adaptive Auto and Fixed Auto.) **Manual Tuning Mode** requires an in-depth knowledge of tuning parameters and the physical characteristics of the system, and it will not be covered in this Quick Start Guide. **Easy-Tune Mode** presets many of the tuning parameters and is useful when the system load (and inertia) changes significantly. Easy-Tune is helpful if the inertia mismatch ratio is not known. After Easy-Tuning, it may still be necessary to switch to a fixed mismatch ratio tuning method to fine-tune the system. **Auto-Tune Mode** is available in Adaptive and Fixed sub-modes. In Adaptive Auto-Tune Mode, the drive constantly monitors the load and adjusts the tuning parameters. In Fixed Auto-Tune Mode, the inertia and mismatch are known and entered by the user.




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*Refer to the “Control Modes of Operation and Tuning” chapter of this manual for more details and explanation of tuning the servo in all of the different modes, and how to select which mode is best for your application.*

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**PDFF ADAPTIVE AUTO-TUNE MODE ADJUSTMENTS**

The PDFF Adaptive Auto-Tune Mode (P2-32 = 4) constantly monitors the system load and inertia, and continually updates the tuning parameters. Besides P2-32, the only additional parameter that needs to be set by the user is P2-31, which determines the overall responsiveness of the servo system.




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*The actual load being controlled must be connected to the motor before performing tuning.*

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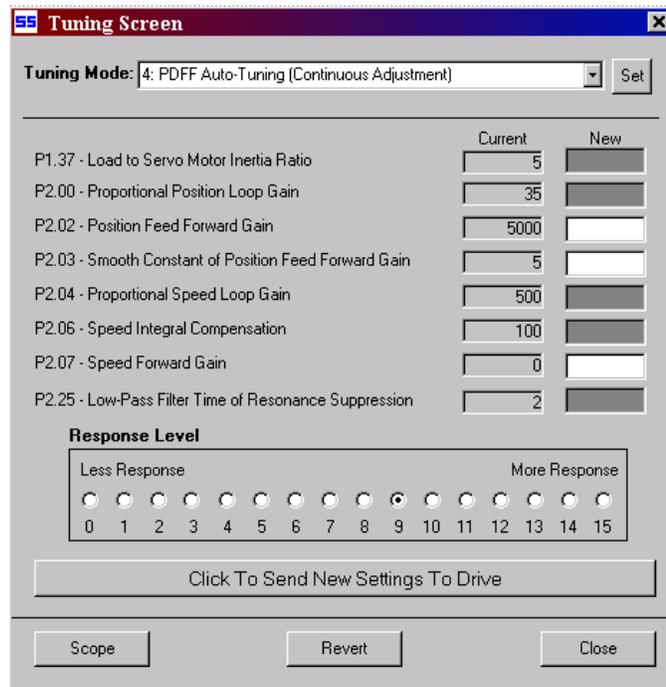
**For Keypad Tuning**

- 1) Set P2-32 to “4” (PDFF Adaptive Auto-Tune Mode).  
The drive must *not* be enabled for this change to occur.
- 2) Enable the drive.
- 3) Write down the current value of P2-31 (response level). The value will be a two-digit number. Each digit is independent of the other, and each has a range of 0 to F (hex).
- 4) Adjust the left (leading) digit to change the responsiveness of the servo system. Increase this number to make the system more responsive, or decrease the number to make the system less responsive (more “sluggish”). If you increase the number too much, the system will become unstable and begin to vibrate. If you decrease the number too much, the system will not respond quickly enough to command signals.

If you cannot stabilize the drive using this method, try switching to a tuning mode with a fixed mismatch ratio such as P2-32 = 3 or 5. Adjust the parameters for that mode per Table 6-1 of the “Control Modes of Operation and Tuning” chapter. In the fixed mode, set P2-31 to the value the drive had previously calculated in the PDFF Adaptive Auto-Tune Mode.

**FOR SURESERVO PRO TUNING**

- 1) Open the SureServo Pro software and “Connect” to the drive. The software has the same default communication settings as does the drive. Refer to the 3-xx Communication Parameters section of the “Servo Drive Parameters” chapter for more information about communications parameters.
- 2) Under “Utilities”, select “Tuning Screen” as shown below in the SureServo Pro screen capture.
- 3) Confirm that the Tuning Mode is set for “4: PDFF Auto-Tuning (Continuous Adjustment)”. If not, disable the drive, change the setting in the software, and then press “Set”. (This setting is cannot be changed when the drive is enabled.)
- 4) Enable the drive.
- 5) Choose the desired “Response Level” of the drive. Increase the value to make the system more responsive, or decrease the value to make the system less responsive. If you increase the value too much, the system will become unstable and begin to vibrate. If you decrease the value too much, the system will not respond quickly enough to command signals.
- 6) Press “Click To Send New Settings To Drive”. The new settings take effect immediately. No other settings have to be changed.
- 7) If the response of the SureServo is not satisfactory, refer to the “Control Modes of Operation and Tuning” chapter for other tuning modes and more specific tuning instructions.



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