



# GS2 SERIES AC DRIVE USER MANUAL

Please include the Manual Number and the Manual Issue, both shown below, when communicating with Technical Support regarding this publication.

**Manual Number:** GS2-M  
**Issue:** First Edition, Revision C  
**Issue Date:** 12/2006

Publication History		
Issue	Date	Description of Changes
First Edition	6/07/02	Original
First Edition, Revision A	6/30/03	Made minor changes throughout. Update for Firmware Version 1.04 Added parameter 7.00 (PID) functionality.
First Edition, Revision B	1/28/05	Added 115V drives; Made minor changes throughout.
First Edition, Revision C	12/2006	Added 575V drives and accessories; Added Ch1 Drives Purpose section; Added short circuit withstand specifications and notes; Changed Ch5 DL PLC control program example; Added new AppxB PLC analog modules; Miscellaneous clarification revisions throughout.