D4-454 PLC USER MANUAL

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Publication History		
Issue	**Date**	**Description of Changes**
Original	06/17	Original Issue
Rev A	09/17	Minor Changes
Rev B	05/18	Updates and general corrections
Rev C	06/20	Added note to Appendix F: D4-454 will only support D4-HSC firmware v2.3.
Rev D	03/23	Removed Type 1 fonts
Rev E	09/23	Updated D4-454 CPU specs - Does not support D4-HSC modules