DL05 Micro PLC
User Manual

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Manual Number:	**D0-USER-M**
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Publication History		
Issue	**Date**	**Description of Changes**
Original	12/98	Original issue
2nd Edition	2/00	Added PID chapter, analog module chapter and memory cartridge chapter
2nd Edition, Rev. A	7/00	Added DC power
3rd Edition	11/01	Removed MC and analog module chapters, corrected drum instruction, several minor corrections, added PLC weights, EU directive additions
3rd Edition, Rev. A	7/02	Added new discrete option modules
4th Edition	11/02	Converted manual to QuarkXPress
5th Edition	6/04	Removed option module data, added MC chapter, updated instruction set, inserted memory appendix, made minor corrections
6th Edition	12/08	Corrected E-stop, updated instruction set, added *Direct*SOFT IBox instructions to Chapter 5, revised PID chapter, moved HSIO chapter to Appendices, divided Chapter 4 into Chapters 3 & 4, added Numbering Systems to Appendix section, made corrections throughout manual
6th Edition, Rev. A	4/10	Made minor corrections throughout manual.
6th Edition, Rev. B	8/11	Corrected number of registers needed in the print message instruction. Corrected TIME instruction: changed CPU to read Memory Cartridge. Made other minor corrections throughout manual.
6th Edition, Rev. C	2/13	Added H0-CTRIO2 references Updated suppression for inductive loads Made minor corrections throughout manual.
6th Edition, Rev. D	10/17	Converted manual to InDesign, Minor Correction throughout manual
6th Edition, Rev. E	12/18	Formating and Minor Corrections throughout manual
6th Edition, Rev. F	06/24	Update Type 1 fonts and formatting. Updated D0-01MC faceplate and blank cover art.
6th Edition, Rev. G	08/24	Updated D0 PLC module graphics.