

TABLE OF CONTENTS



Chapter 1: Getting Started

Introduction.....	1-2
Conventions Used	1-3
DL05 Micro PLC Components	1-4
I/O Selection Quick Chart.....	1-5
Quick Start for PLC Checkout and Programming.....	1-6
Steps to Designing a Successful System	1-10
Questions and Answers about DL05 Micro PLCs.....	1-12

Chapter 2 - Installation, Wiring, and Specifications

Safety Guidelines	2-2
Orientation to DL05 Front Panel	2-5
Mounting Guidelines.....	2-7
Wiring Guidelines.....	2-11
System Wiring Strategies	2-14
Wiring Diagrams and Specifications.....	2-31
Glossary of Specification Terms.....	2-47

Chapter 3 - CPU Specifications and Operation

Introduction.....	3-2
CPU Specifications	3-3
CPU Hardware Setup.....	3-4
CPU Operation.....	3-11
I/O Response Time	3-15
CPU Scan Time Considerations.....	3-18

Table of Contents

Memory Map.....	3-22
DL05 System V-memory	3-26
DL05 Aliases.....	3-29
X Input Bit Map.....	3-30
Y Output Bit Map	3-30
Control Relay Bit Map	3-31
Stage Control/Status Bit Map.....	3-32
Timer Status Bit Map.....	3-32
Counter Status Bit Map.....	3-33
Chapter 4 - Configuration and Connections	
DL05 System Design Strategies.....	4-2
Network Configuration and Connections	4-4
Network Slave Operation.....	4-8
Network Master Operation	4-14
Chapter 5 - Standard RLL and Intelligent Box Instructions	
Introduction.....	5-2
Using Boolean Instructions	5-4
Boolean Instructions.....	5-9
Comparative Boolean.....	5-25
Immediate Instructions.....	5-31
Timer, Counter and Shift Register Instructions.....	5-35
Accumulator/Stack Load and Output Data Instructions.....	5-48
Logical Instructions (Accumulator).....	5-60
Math Instructions.....	5-68
Bit Operation Instructions	5-82
Number Conversion Instructions (Accumulator).....	5-87
Table Instructions.....	5-96
CPU Control Instructions	5-99
Program Control Instructions.....	5-101

Interrupt Instructions	5-108
Message Instructions.....	5-111
Intelligent I/O Instructions	5-118
Network Instructions	5-120
Intelligent Box (IBox) Instructions.....	5-124
Chapter 6 - Drum Instruction Programming	
DL05 Drum Introduction.....	6-2
Step Transitions	6-4
Overview of Drum Operation	6-8
Drum Control Techniques	6-10
Drum Instruction	6-12
Event Drum (EDRUM) Instruction.....	6-14
Chapter 7 - RLL^{Plus} Stage Programming	
Introduction to Stage Programming	7-2
Learning to Draw State Transition Diagrams.....	7-3
Using the Stage Jump Instruction for State Transitions.....	7-7
Stage Program Example: Toggle On/Off Lamp Controller	7-8
Four Steps to Writing a Stage Program.....	7-9
Stage Program Example: A Garage Door Opener	7-10
Stage Program Design Considerations	7-15
Parallel Processing Concepts	7-19
RLL PLUS (Stage) Instructions.....	7-21
Questions and Answers about Stage Programming	7-25
Chapter 8 - PID Loop Operation	
DL05 PID Control	8-2
Introduction to PID Control	8-4



Table of Contents

Introducing DL05 PID Control.....	8-6
PID Loop Operation.....	8-9
Ten Steps to Successful Process Control	8-16
PID Loop Setup.....	8-18
PID Loop Tuning	8-40
Using Other PID Features	8-53
Ramp/Soak Generator	8-58
DirectSOFT Ramp/Soak Example.....	8-63
Cascade Control	8-65
Time-Proportioning Control	8-68
Feedforward Control	8-70
PID Example Program	8-72
Troubleshooting Tips	8-75
Glossary of PID Loop Terminology	8-77
Bibliography	8-79
Chapter 9 - Maintenance and Troubleshooting	
Hardware System Maintenance.....	9-2
Diagnostics.....	9-2
CPU Indicators	9-6
Communications Problems.....	9-7
I/O Point Troubleshooting.....	9-8
Noise Troubleshooting	9-10
Machine Startup and Program Troubleshooting	9-11
Chapter 10 - Memory Cartridge/Real Time Clock (DL05 Only)	
General Information about the D0-01MC.....	10-2
Setting the Write Enable/Disable Jumper	10-3
Plugging-in the Memory Cartridge	10-4

Software and Firmware Requirements	10-5
Naming the Memory Cartridge.....	10-6
Setting the Time and Date	10-7
Memory Transfers	10-8
LED Indicator Lights	10-9
Password Protected Programs	10-9
Memory Map and Forwarding Range.....	10-10
Battery Back-up During AC Power Loss	10-11
Specifications and Agency Approvals.....	10-12
Clock/Calendar Instructions	10-13
Error Codes.....	10-18
Appendix A - Auxiliary Functions	
Introduction.....	A-2
AUX 2* — RLL Operations.....	A-4
AUX 3* — V-memory Operations	A-4
AUX 4* — I/O Configuration	A-5
AUX 5* — CPU Configuration	A-5
AUX 6* — Handheld Programmer Configuration.....	A-8
AUX 7* — EEPROM Operations.....	A-8
AUX 8* — Password Operations.....	A-9
Appendix B - DL05 Error Codes	
Appendix C - Instruction Execution Times	
Introduction.....	C-2
Instruction Execution Times.....	C-3
Appendix D - Special Relays	
DL05 PLC Special Relays	D-2

Table of Contents

Appendix E - High-Speed Input and Pulse Output Features	
Introduction.....	E-2
Choosing the HSIO Operating Mode.....	E-4
Mode 10: High-Speed Counter	E-6
Mode 20: Quadrature Counter.....	E-18
Mode 30: Pulse Output	E-24
Trapezoidal Profile Operation.....	E-31
Registration Profile Operation	E-34
Velocity Profile Operation	E-42
Mode 40: High-Speed Interrupts.....	E-47
Mode 50: Pulse Catch Input.....	E-52
Mode 60: Discrete Inputs with Filter	E-55
Appendix F - PLC Memory	
DL05 PLC Memory	F-2
Appendix G - ASCII Table	
ASCII Table	G-2
Appendix H - Product Weights	
Product Weight Table.....	H-2
Appendix I - Numbering Systems	
Introduction.....	I-2
Binary Numbering System	I-2
Hexadecimal Numbering System	I-3
Octal Numbering System.....	I-4
Binary Coded Decimal (BCD) Numbering System	I-5
Real (Floating Point) Numbering System	I-5
BCD/Binary/Decimal/Hex/Octal -	

What is the Difference?.....	I-6
Data Type Mismatch	I-7
Signed vs. Unsigned Integers.....	I-8
AutomationDirect.com Products and Data Types	I-9
Appendix J - European Union Directives (CE)	
European Union (EU) Directives	J-2
Basic EMC Installation Guidelines	J-5
Appendix K - Introduction to Serial Communications	
Introduction to Serial Communications.....	K-2