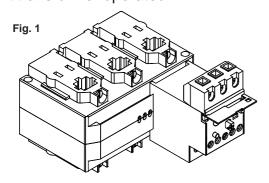
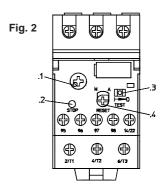
VAUTOMATION DIRECT Operating instructions

Thermal Overload Relay

Current transformer operated





WARNING: Hazard of electrical shock. Installation and maintenance by qualified personnel only. Isolate before servicing. Follow the operating instructions. Protection degree IP00 with links, IP10 with MR3 terminal box and IP20



RTD180



1. Configuration

The current transformer overload relay unit is supplied as independetly mounted assembly. It is provided with four fixings for panel mounting,

without links.

The thermal overload relay is a factory connected unit, being permanently sited on top of the 3 phase current transformer assembly mouldings. Mounting position: any vertical plane orientation within ±30°.

The relay is suitable only for a.c. current 50-60Hz.

Trip class to IEC 60947-4-1: class 10A.

2. Cabling

Ma	ain	Connection size
	-90A -120A	Up to 50mm ² (1AWG)
120-	-180A	Up to 120mm² (AWG4/0) with links for connection as indipendent unit or to GH15NT and GH15PT contactors With terminal box MR3-AD (optional) for connection with cable of 16-120mm² (AWG5 -4/0) section
Αι	uxiliary	Connection size
		Flexible or stranded cable 2 x 0,75-2,5mm²(AWG 18-14) Flexible with multicore cable end 2 x 0,5-1,5mm² (AWG20-16)

2.1. Main connection

Torque:M8 screws = 17Nm (150 lb.in)

For current up to 120A the current transformer unit permits the use of conductors through the central core hole for each phase connection. For higher current suitable connecting links are available. For single phase loads the three main circuits must be series connected.

2.2. Control connection

Torque: M3.5 screws =1-1.3Nm (7 lb.in)

Using correctly size cable, connect the operating coil of the associated contactor in series with the NC contact of the relay i.e. 95-96. If a signalling device has to be energized when the relay trips, connect it in series with the NO contact, i.e. 97-98.

The NC circuit is electrically separate from the NO circuit up to 440V (150 V AC for UL standard).

3. Setting to full load current of the motor

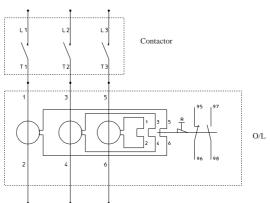
The relay is set to the full load current of the motor (primary current) by rotating the adjustment dial .1 (fig.2) until the arrow head correspond to the

The secondary current for the adjustment of the relay is one hundredth of primary current.

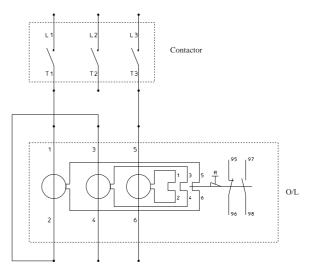
Example: rated load current 120A

setting of relay 1.2A

Three phase wiring diagrams



Single phase wiring diagrams



4. Manual or automatic reset

Set the adjustment dial.4 (fig.2) in the position of arrow as follows:

M= manual reset by means of pushbutton .4 (fig.2)

A= automatic reset

By operating the pushbutton .4 (fig.2) contact (95-96) closes, if tripped.

Automatic reset is not suggested for permanent contact control devices as, when the tripping occurs, the motor is automatically reenergized after the cooling time of the relay.

5. Function of the red stop pushbutton

Stop button .2 (fig.2) allow to open momentarily the contact (95-96) but it can't be used to reset the relays when tripped.

6. Test before commissioning

Press pushbutton .4 (fig.2) to reset relay. Move the actionator .3 (fig.2) in direction of arrow marked "TEST", the relay trips. NC contact (95-96) opens and NO contact (97-98) closes. Trip indicator .3 (fig.2) shows yellow for tripped condition.

7. Fuse protection

Short circuit protection of the main poles is achieved by a back up fuse as indicated on rating table. Short circuit protection of auxiliary contacts: 6AgG.

8. Permissible ambient temperature

-25°C to +55°C temperature compensated.

Relays type	Setting range	Links type supplied with O/L relays
RTD180.90 RTD180.120	60-90A 80-120A	without links (fig .3)
RTD180.180	120-180A	BRP180 for direct connection to GH15NT, GH15PT (fig.5)

Optional links type BRX180 are available for independent use (fig.4).

Links BRX180 for independent use 45 (1.772) 4 (0,157) Fig. 3 Fig. 4 (2.402)0 15, (0.5,91) 61 В (0.512) (2) (4.252)(3.19) \oplus \Box φ (5,71) \oplus \oplus \oplus \oplus m 8 108 145 \oplus \oplus \oplus 46,5 (1,831) गार च्च गा 25,5 9 (0.354) 18 (0.709) 92,5 (3.642) 40 (1.575) 9,5 29,4 (1.157) Morsetto MR3-AD (opzionale) Terminal box MR3-AD (optional) 128 (5.04) 5,5 (0,217) \oplus (%) (2.68) \oplus φ $\oplus \oplus \oplus \oplus \oplus$ 99 \oplus \oplus \oplus

Links BRP180 for direct connection to GH15NT and GH15PT contactors

