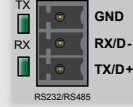## General Specifications

Operating Temperature	0° to 60°C (32° to 140°F)
Storage Temperature	-20° to 85°C (-4° to 185°F)
Humidity	5 to 95% (non-condensing)
Environmental Air	No corrosive gases permitted
Vibration	IEC60068-2-6 (Test Fc)
Shock	IEC60068-2-27 (Test Ea)
Enclosure Type	Open Equipment
Agency Approvals	UL61010-2 - UL File # E185989 Canada and USA
	CE Compliant EN61131-2*
Noise Immunity	NEMA ICS3-304
EU Directive	See the "EU Directive" topic in the Help File
Weight	299g (10.6 oz)

*Meets EMC and Safety requirements. See the D.O.C. for details.

Power Supply Specifications

Nominal Voltage Rating	120–240 VAC
Input Voltage Range (Tolerance)	85–264 VAC
Rated Operating Frequency	47–63 Hz
Maximum Input Power	40VA
Cold Start Inrush Current	1.5A, 2ms
Maximum Inrush Current (Hot Start)	1.5A, 2ms
Internal Input Fuse Protection	Micro fuse 250V, 2A Non-replaceable
Heat Dissipation	8W Max
Isolated User 24VDC Output	24VDC @ 0.3A max, <1V P-P Ripple, Integrated self-resetting short circuit protection
Voltage Withstand (dielectric)	1500VAC Power Inputs to Ground applied for 1 minute
	1500VAC Ground to 24VDC applied for 1 minute

CPU Specifications

Program Memory Type	FLASH memory
User Data Memory Type	Battery Backed RAM, User configurable
Pluggable Option Module	RS-232, RS-485, Ethernet 10/100 BASE-T (1Mbps throughput max), USB 2.0 Type B
Expansion Modules	8 expansion modules max
Real Time Clock Accuracy	±2.6s per day typical at 25°C ±8s per day max at 60°C
Programming Software	Do-more Designer – Ver. 2.0 or higher
Programming Cable Options	BX-PGM-CBL
Custom Label Window Size	0.75" x 2.25" (19mm x 57.2mm)

Terminal Block Connection Options

BX-RTB18	Terminal Block Kit, 90-degree screw type, Fits all BRX 18-point PLCs. Kit includes (3) 5-pin 5mm plugs, (2) 6-pin 5mm plugs, (1) 3-pin 5mm plugs.
BX-RTB18-1	Terminal Block Kit, 180-degree spring clamp type, Fits all BRX 18-point PLCs. Kit includes (3) 5-pin 5mm plugs, (2) 6-pin 5mm plugs, (1) 3-pin 5mm plugs.
ZL-BX-CBL15	ZIPLink PLC I/O cable, 15-position terminal block to 24-pin connector, 24AWG. 0.5 meter (1.6 ft.) length, 2 required.
ZL-BX-CBL15-1	ZIPLink PLC I/O cable, 15-position terminal block to 24-pin connector, 24AWG. 1 meter (3.3 ft.) length, 2 required.
ZL-BX-CBL15-2	ZIPLink PLC I/O cable, 15-position terminal block to 24-pin connector, 24AWG. 2 meter (6.6 ft.) length, 2 required.
ZL-BX-CBL15-1P	ZIPLink PLC I/O cable, 15-position terminal block to pigtail connection, 24AWG. 1 meter (3.3 ft.) length, 2 required.
ZL-BX-CBL15-2P	ZIPLink PLC I/O cable, 15-position terminal block to pigtail connection, 24AWG. 2 meter (6.6 ft.) length, 2 required.
ZL-RTB20	ZIPLink Two-Level Feedthrough Module. 20 pole, 35mm DIN mount, 2 required.
ZL-RTB20-1	ZIPLink Three-Level Feedthrough Module. 20 pole, 35mm DIN mount, 2 required.

Built-in RS-232/485 Port Specifications

Port Name	RS-232/RS-485 Serial Port
Description*	Non-isolated serial port that can communicate via RS-232 or RS-485 (software selectable). Includes ESD protection and built-in surge protection.
Supported Protocols	Do-more Protocol (Default) Modbus RTU (Master & Slave) K-Sequence (Slave) ASCII (In & Out)
Data Rates	1200, 2400, 4800, 9600, 19200, 38400, 57600, and 115200
Default Settings	RS-232, 115200 bps, No Parity, 8 Data Bits, 1 Stop Bit, Station #1
Port Type	3-pin terminal strip 3.5mm pitch
Port Status LED	Green LED is illuminated when active for TXD and RXD
RS-485 Station Addresses	1-247
Cable Recommendations	RS-232 use L19772-XXX from AutomationDirect.com
	RS-485 use L19827-XXX from AutomationDirect.com
Replacement Connector	ADC Part # BX-RTB03S

Pinout	RS232	RS485
1	GND	GND
2	RX	D-
3	TX	D+

Removable connector included.

* NOTE: When using RS-485, a terminator resistor is built-in and software selectable.

CPU Mode Switch Functions

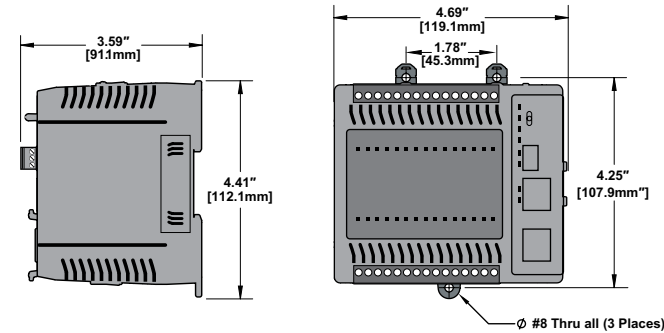|	
RUN position	CPU is forced into RUN Mode if no errors are encountered.
TERM position	RUN, PROGRAM and DEBUG modes are available. In this position, the mode of operation can be changed through the Do-more Designer Software.
STOP position	CPU is forced into STOP Mode.

BX-DM1E-18ED23

BRX MPU with Do-more! DM1 technology

120 VAC required, serial port, Ethernet port, microSD slot, Discrete Input: 10-point, sink / source, Analog Input: 1-channel, current / voltage, Discrete Output: 8-point, sourcing, Analog Output: 1-channel, current / voltage.

I/O Terminal Blocks sold separately.
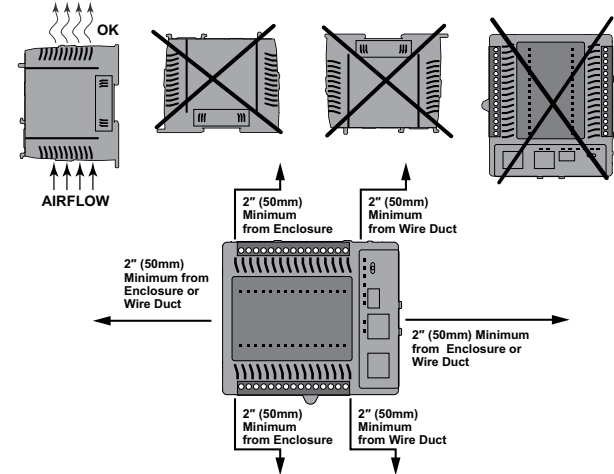(See Terminal Block Connection Options table).

Document Name	Edition/Revision	Date
BX-DM1E-18ED23	1st Ed. RevE	7/10/2024

Dimensional Information

3.59" [91.1mm]
4.69" [119.1mm]
1.78" [45.3mm]
4.41" [112.1mm]
4.25" [107.9mm"]
Ø #8 Thru all (3 Places)

Mounting Restrictions

OK
AIRFLOW
2" (50mm) Minimum from Enclosure
2" (50mm) Minimum from Wire Duct
2" (50mm) Minimum from Enclosure or Wire Duct
2" (50mm) Minimum from Enclosure or Wire Duct
2" (50mm) Minimum from Enclosure
2" (50mm) Minimum from Wire Duct

Terminal Block Connector Specifications

Part Number	BX-RTB03S	BX-RTB18	BX-RTB18-1
Connector Type	Screw Type-90°	Screw Type-90°	Spring Clamp Type-180°
Wire Exit	180°	180°	180°
Pitch	3.5mm	5.0mm	5.0mm
Screw Size	M2	M2.5	N/A
Recommended Screw torque	<1.77 lb·in (0.2 N·m)	< 3.98 lb·in (0.45 N·m)	N/A
Screwdriver Blade Width	2.5mm	3.5mm	3.5mm
Wire Gauge (Single Wire)	28-16 AWG	28-12 AWG	28-14 AWG
Wire Gauge (Dual Wire)	28-16 AWG	28-16 AWG	28-16 AWG (Dual Wire Ferrule Required)
Wire Strip Length	0.24in (6mm)	0.3in (7.5mm)	0.37in (9.5mm)
Equiv. Dinkle part #	EC350V-03P-BK	5ESDV-0nP-BK*	5ESDSR-0nP-BK*
*NOTE: n=(3) 3-terminal, (5) 5-terminal, or (6) for 6-terminal			

CPU Status Indicators

Indicator	Status	Description
PWR	OFF	Base Power OFF
	Green	Base Power ON
	Yellow	Low Battery
RUN	OFF	CPU is in STOP Mode
	Green	CPU is in RUN Mode
	Yellow	Forces are Active
MEM	OFF	No ROM Activity, No SD Card
	Yellow	ROM Activity (Flash or SD Card)
	Green	SD Card Installed and Mounted
	Red	SD Card Installed and Not Mounted
ERR	OFF	CPU is functioning normally
	Red	CPU Fatal Hardware Error or Software Watchdog Error

Built-in Ethernet Specifications

Port Name	ETHERNET
Description	Standard transformer isolated Ethernet port with built-in surge protection.
Transfer Rate	10Mbps (Yellow LED) and 100Mbps (Green LED)
Port Status LED	LED is solid when network LINK is established. LED flashes when port is active (ACT).
Supported Protocols	Do-more! Protocol Ethernet Remote I/O Modbus TCP/IP (Client & Server) EtherNet/IP (Explicit & Implicit, Scanner & Adapter) HOST ECOM (DirectLogic), HTTP SMTP (Email), SNTP (Time Server) TCP/IP, UDP/IP (Raw packet) MQTT
Cable Recommendation	C5E-STxxx-xx from AutomationDirect.com
Port Type	RJ45, Category 5, 10/100 BASE-T, Auto Crossover
Ethernet Port Numbers: MODBUS TCP/IP EtherNet/IP HOST ECOM Do-more Protocol	502, TCP 44818, TCP 28784, UDP 28784, UDP

Do-more BRX Manual available at www.automationdirect.com/pn/doc/manual/BX-DM1E-18ED23

WARNING: To minimize the risk of potential safety problems, you should follow all applicable local and national codes that regulate the installation and operation of your equipment. These codes vary from area to area and it is your responsibility to determine which codes should be followed, and to verify that the equipment, installation, and operation are in compliance with the latest revision of these codes.

Equipment damage or serious injury to personnel can result from the failure to follow all applicable codes and standards. We do not guarantee the products described in this publication are suitable for your particular application, nor do we assume any responsibility for your product design, installation, or operation.
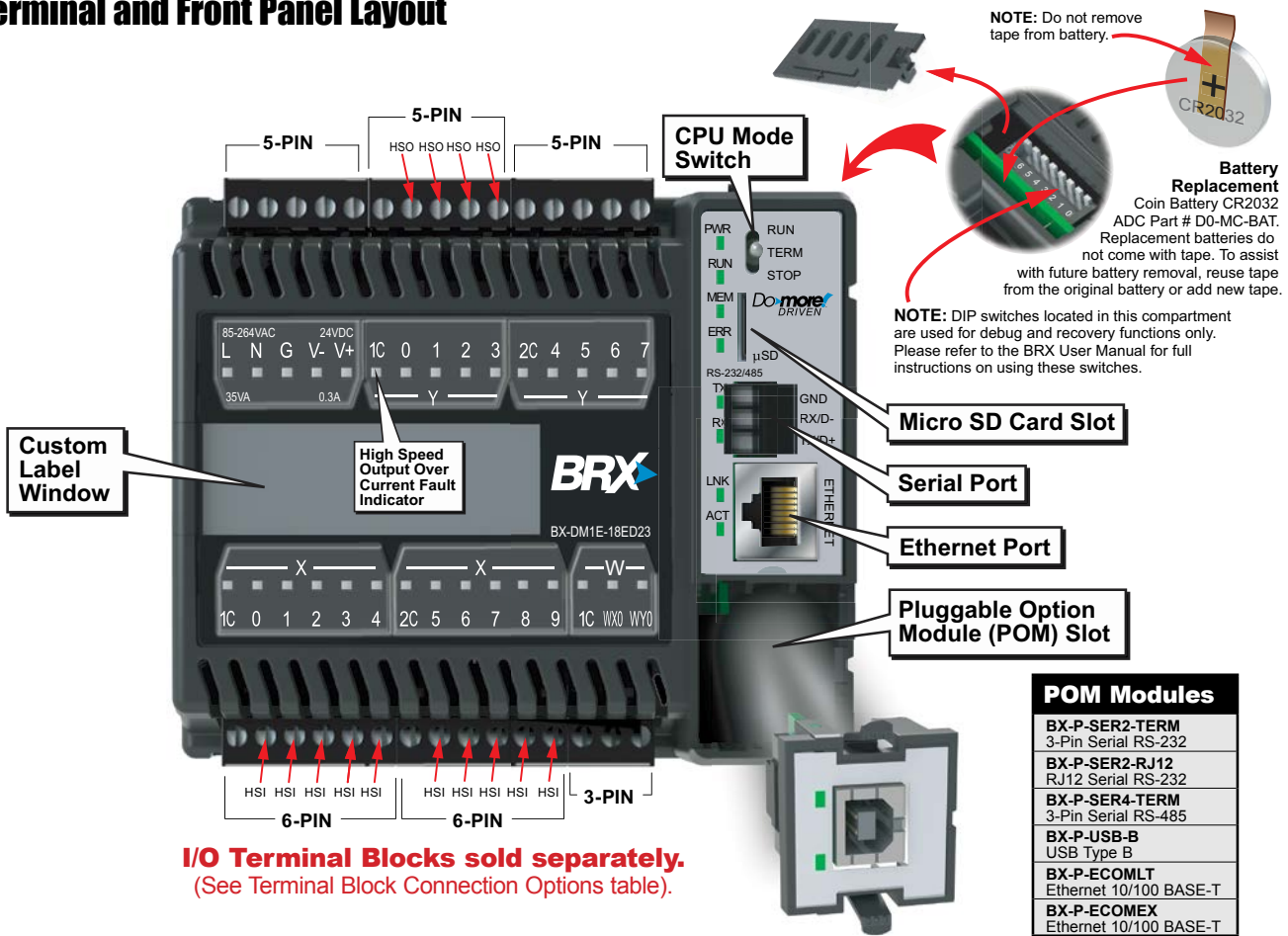
If you have any questions concerning the installation or operation of this equipment, or if you need additional information, please call Technical Support at 770-844-4200.

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IMPORTANT!

Hot-Swapping Information
Note: This device cannot be Hot Swapped.

Terminal and Front Panel Layout

NOTE: Do not remove tape from battery.

CPU Mode Switch

Battery Replacement
Coin Battery CR2032 ADC Part # D0-MC-BAT. Replacement batteries do not come with tape. To assist with future battery removal, reuse tape from the original battery or add new tape.

NOTE: DIP switches located in this compartment are used for debug and recovery functions only. Please refer to the BRX User Manual for full instructions on using these switches.

- Custom Label Window
- High Speed Output Over Current Fault Indicator
- Micro SD Card Slot
- Serial Port
- Ethernet Port
- Pluggable Option Module (POM) Slot

I/O Terminal Blocks sold separately.
(See Terminal Block Connection Options table).

POM Modules

BX-P-SER2-TERM	3-Pin Serial RS-232
BX-P-SER2-RJ12	RJ12 Serial RS-232
BX-P-SER4-TERM	3-Pin Serial RS-485
BX-P-USB-B	USB Type B
BX-P-ECOMLT	Ethernet 10/100 BASE-T
BX-P-ECOMEX	Ethernet 10/100 BASE-T

NOTE: Only POM modules can be hot-swapped.

Discrete Input Specifications

Input Type	Sink/Source
Total Inputs per Module	10 High Speed – All inputs may be used as standard inputs
Commons	2 (5 points/common) Isolated
Nominal Voltage Rating	12–24 VAC/DC
Input Voltage Range	9–30 VAC/DC
Maximum Voltage	30 VAC/DC
DC Frequency	0–250kHz - High Speed
Minimum Pulse Width	0.5 µs - High Speed
AC Frequency	47–63 Hz (60–240Hz filter must be set in software for AC operation)
Input Impedance	3kΩ @ 24VDC
Input Current (typical)	6mA @ 24 VAC/DC
Maximum Input Current	12mA @ 30 VAC/DC
Maximum OFF Current	2.0 mA
ON Voltage Level	> 9.0 VAC/VDC
OFF Voltage Level	< 2.0 VAC/VDC
Status Indicators	Logic Side, Green

Analog Input Specifications

Inputs per Module	1
Input Voltage Range*	Software Selectable ±10V, ±5V, 0-10V, 0-5V
Input Current Range*	Software Selectable ±20mA, 4-20 mA
Resolution	16 bit @ ± 10V, ± 20mA
Conversion Time	1.2 ms
Input Impedance Voltage Modes	100kΩ
Input Impedance Current Modes	249Ω

*Software selectable per channel.

Discrete Output Specifications

Output Type	Sourcing
Total Outputs per Module	8 Total – 4 High Speed (Y0..Y3)* 4 Standard (Y4..Y7) *All outputs may be used as standard outputs
Commons	2 (4 points/common) Isolated
Maximum Current per Common	2A
Nominal Voltage Rating	12–24 VDC
Operating Voltage Range	5–36 VDC
Maximum Voltage	36VDC
Minimum Output Current	0.1mA @ 24VDC
Maximum Output Current	0.5 A per output, no derating over temperature range
Maximum Leakage Current	10µA
Maximum Switching Frequency	1m cable — 250KHz; 10m cable — 100KHz
Status Indicators	Logic Side, Green

Analog Output Specifications

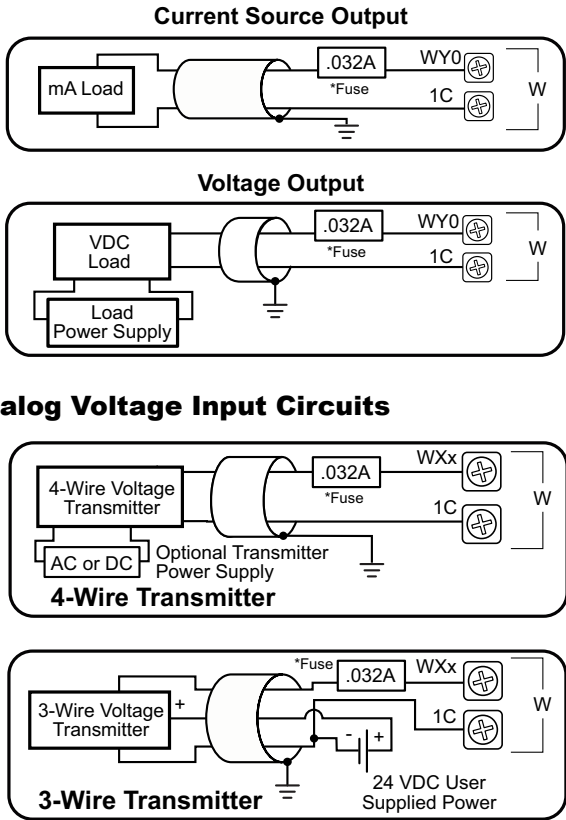|	
Outputs per Module	1
Output Voltage Range*	Software Selectable ±10V, ±5V, 0-10V, 0-5V
Minimum Voltage Load Impedance	1kΩ
Output Current Range*	Software Selectable ±20mA, 4-20 mA
Maximum Current Load Impedance	500Ω
Settling Time	< 1ms
Resolution	16 bit @ ± 10V, ± 20mA

*Software selectable per channel.

Analog Current Sinking Input Circuits

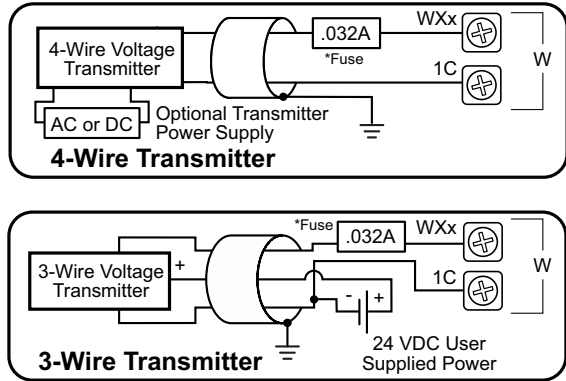**2-Wire Transmitter**

3-Wire Transmitter

4-Wire Transmitter
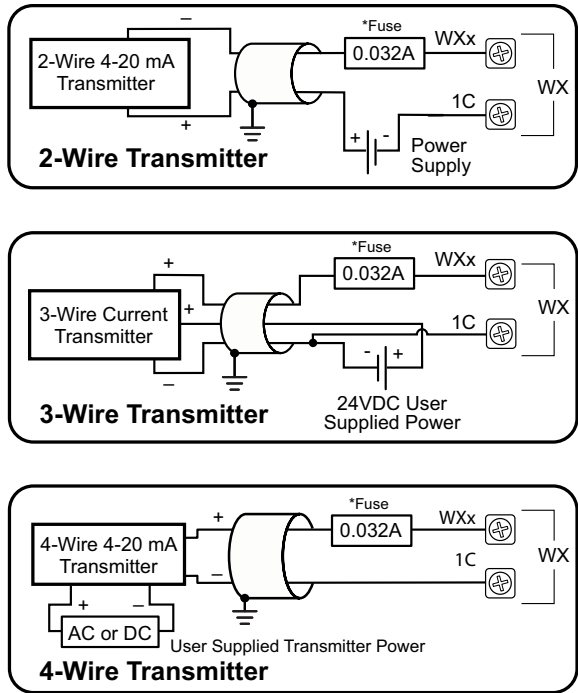
*NOTE: An Edison S500-32-R 0.032A fast-acting fuse is recommended for all analog voltage inputs, analog outputs, and current loops.

High Speed Input (HSI) Functions

Input Function	Inputs Required[1]		10/10E	18/18E	36/36E
High-Speed Counting Position Scaling Frequency Measurement	1	Up counters			
	1	Down counters			
	2	Up/Down counters			
	2	Pulse/Direction (Bidirectional) counters	Up to (3)		
	2	Quadrature (A and B) counters			
	3	Quadrature (A and B with Z) counters			
Interval Measurement	1	Single Input (Edge) timers			
	2	Dual Input (Dual Edge) timers			
Duration Measurement	1	Single Input (Edge) timers			
Table-Driven Output(s)[2]		Programmable limit switches			
		Preset tables			
Interrupt(s)	4	Input interrupts	Up to (4)		
	0	Timer interrupts			
	0	Match register interrupts			

1. Standard inputs may be used with high-speed functions, but at lower response frequencies of approximately 120Hz.
2. Table Driven Output(s) are triggered by an Axis Position or a high-speed counter/timer accumulator value. It requires the selection of 1 discrete output. (see HSO Note 1 below)
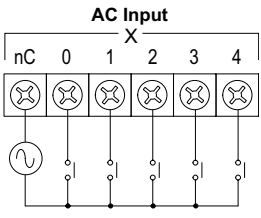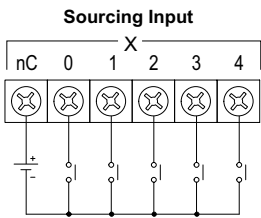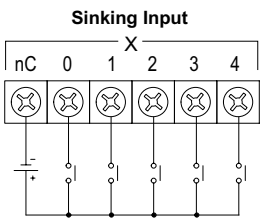
High Speed Output (HSO) Functions

	Outputs Required[1]	Function[2]	10/10E	18/18E	36/36E
Pulse Mode	0	Virtual axis	4	4	4
	2	PTO linear step/direction outputs	2	3	3
	2	PTO rotary clockwise/counter-clockwise (CW/CCW) outputs	2	3	3
	2	PTO quadrature (A and B) output	2	3	3
	1	PWM pulse width modulation outputs	4	4	4
Axis Profile		Relative/Absolute positioning, Velocity mode, Trapezoid, S-curve, Electronic gearing, Camming, Following, Homing, Jogging			

1. Standard outputs may be used for high-speed functions, but at lower response frequencies of approximately 110Hz. Use of relay outputs is not recommended.
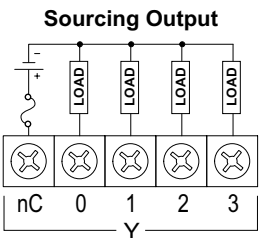2. This is the total number of functions. A combination of high-speed outputs and standard outputs may be used **up to** this total.

Analog Output Wiring

Current Source Output

Voltage Output

Analog Voltage Input Circuits

4-Wire Transmitter

3-Wire Transmitter

I/O Wiring

Discrete Input Wiring
- Sinking Input
- Sourcing Input
- AC Input

Discrete Output Wiring
- Sourcing Output

Supply Power Wiring